Ministério de Minas e Energia Brasília-DF - Brazil

# **Rio Madeira Project**

# **Costs Review and Economic Analysis**

# **Final Report**



March 2007

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# 1 Conclusions and Recommendations

## 1.1 General

In general, the basic data and the investigations carried out by Furnas – Odebrecht are deemed adequate for supporting a design level even more advanced than the feasibility stage. The proposed design is supported by comprehensive field investigations and desk studies and analyses.

Technical risks which could affect the feasibility of the project are deemed relatively limited, given the characteristics of the site, the predictability of the hydrological behaviour of the river and the good knowledge of the geological – geotechnical conditions achieved. As in any hydroelectric project, there are of course risks of quantity overruns or minor geological unforeseen: it is deemed however that such "normal" risks have already been taken into account at cost estimate level by establishing suitable technical contingencies.

## 1.2 Main Technical Issues

The main technical open points identified are the following:

- Unprecedented characteristics of the generating units: bulb units of the size proposed are probably at the limit of the present state of the art and their design will require very careful studies. In particular, the very large head variations expected may require adopting a different design for some of the units, to cover as best as possible the full range of operating conditions expected.
- The large amounts of sediments and debris dragged by the river will require in depth studies and possibly layout modifications to minimise their impact on the operation of the plant.
- The characteristics of the long transmission system associated to the Santo Antonio and to the planned upstream Jirau plants must be studied in depth, to assure the stability of the operation and to establish which protection equipment if any shall be foreseen at the plants.

In order to control and possibly eliminate these risks it is necessary to carry out further analyses and design studies, before proceeding to the construction stage.

## 1.3 Implementation Cost Estimates

#### 1.3.1 Furnas / Odebrecht Solution

The cost estimates carried out by Colenco for the Furnas / Odebrecht Solution are summarised as follows:

	Colenco Estimate			Original Est.
	Local Portion Foreign P. Total		Total	
	(Million Reais)	(Million USD)	(M.USD Eq.)	(M. USD Eq.)
Civil Works				
Itemised Quantities	4'597.6	176.9	2'366.2	
Technical Contingencies	367.8	14.2	189.3	
Civil Works, Total	4'965.4	191.0	2'555.5	2'792.4



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	(	Colenco Estimate		
	Local Portion	Foreign P.	Total	Total
	(Million Reais)	(Million USD)	(M.USD Eq.)	(M. USD Eq.)
Hydromechanical Equipment				
Components Identified	599.2		285.3	
Technical Contingencies	30.0		14.3	
Hydromechanical Equipment, Total	629.2		299.6	294.2
Electromechanical Equipment				
Components Identified	1'838.5	300.3	1'175.8	
Technical Contingencies	91.9	15.0	58.8	
Electromechanical Equipment, Total	1'930.4	315.3	1'234.5	1'327.9
Total Construction Cost	7'524.9	506.3	4'089.6	4'414.5
Other Costs at EPC Contractor Level				
EPC Contractor Engineering Costs	163.2	4.1	81.8	
Risks of non recoverable liquidated damages	404.6	26.9	219.5	
Estimated EPC Price, Excl. Price Escalation	8'092.7	537.3	4'391.0	
Additional Costs at Developer Level				
Social and Environmental Costs	310.3	0	147.8	240.5
Developer's Engineering Costs	118.1	14.3	70.5	
Developer legal and administration costs	175.2	4.4	87.8	
Contingencies at Developer level	434.8	27.8	234. 9	
Total Project Implementation Cost, Excl.	9'131.2	583.7	4'931.9	5'468.1
Price Escalation				
Price Escalation Impact	1'433.2	71.1	753.6	
Total Cost Including Price Escalation	10'564.3	654.8	5'685.5	

## 1.3.2 Alternative Layouts

Different layouts have been proposed, one in the Chapter 3 of the present report (Alternative 1), another in the report of the sedimentation expert Mr. Sultan Alam (Alternative 2. The cost estimates for these two alternatives are given in the following Tables 1.2 and 1.3.

### Table 1.2 - Cost Estimate – Alternative 1

	Colenco Estimate				
	Local Portion Foreign P. Total				
	(Million Reais)	(Million USD)	(M.USD Eq.)		
Civil Works					
Itemised Quantities	3'736.1	111.0	1'890.0		
Technical Contingencies	364.3	10.8	184.3		
Civil Works, Total	4'100.4	121.8	2'074.4		
Hydromechanical Equipment					
Components Identified	599.2		285.3		
Technical Contingencies	30.0		14.3		
Hydromechanical Equipment, Total	629.2		299.6		
Electromechanical Equipment					
Components Identified	1'838.5	300.3	1'175.8		
Technical Contingencies	91.9	15.0	58.8		
Electromechanical Equipment, Total	1'930.4	315.3	1'234.5		
Total Construction Cost	6'660.0	437.1	3'608.5		
Other Costs at EPC Contractor Level					
EPC Contractor Engineering Costs	144.0	3.6	72.2		
Risks of non recoverable liquidated	358.1	23.2	193.7		
damages					
Est. EPC Price, Excl. Price Escalation	7'162.0	463.9	3'874.4		
Additional Costs at Developer Level					
Social and Environmental Costs	310.3	0	147.8		
Developer's Engineering Costs	109.1	12.6	64.6		
Developer legal and administration	154.6	3.9	77.5		



	Colenco Estimate		
	Local Portion Foreign P. Total		
	(Million Reais)	(Million USD)	(M.USD Eq.)
costs			
Contingencies at Developer level	386.8	24.0	208.2
Total Project Implementation Cost,	8'122.9	504.4	4'372.4
Excl. Price Escalation			
Price Escalation Impact	1'306.6	64.3	686.5
Total Cost Including Price Escalation	9'429.5	568.7	5'058.9

#### Table 1.3 - Cost Estimate – Alternative 2

	Colenco Estimate		
	Local Portion Foreign P. Total		
	(Million Reais)	(Million USD)	(M.USD Eq.)
Civil Works			
Itemised Quantities	3'473.9	101.1	1'755.3
Technical Contingencies	364.8	10.6	184.3
Civil Works, Total	3'838.6	111.7	1'939.6
Hydromechanical Equipment			
Components Identified	584.5		278.4
Technical Contingencies	29.2		13.9
Hydromechanical Equipment, Total	613.8		292.3
Electromechanical Equipment			
Components Identified	1'838.5	300.3	1'175.8
Technical Contingencies	91.9	15.0	58.8
Electromechanical Equipment, Total	1'930.4	315.3	1'234.5
Total Construction Cost	6'382.8	427.0	3'466.4
Other Costs at EPC Contractor Level			
EPC Contractor Engineering Costs	138.3	3.5	69.3
Risks of non recoverable liquidated	343.2	22.7	186.1
damages			
Est. EPC Price, Excl. Price Escalation	6'864.3	453.1	3'721.8
Additional Costs at Developer Level			
Social and Environmental Costs	310.3	0	147.8
Developer's Engineering Costs	106.5	12.1	62.8
Developer legal and administration	148.5	3.7	74.4
costs			
Contingencies at Developer level	371.5	23.4	200.3
Total Project Implementation Cost,	7'801.1	492.4	4'207.2
Excl. Price Escalation			
Price Escalation Impact	1'267.3	62.9	666.4
Total Cost Including Price Escalation	9'068.4	555.3	4'873.5

## 1.4 Operation and Maintenance Costs

The operation and maintenance costs for the complete plant (44 units in operation) at end 2006 unit price level are estimated in the order of 81.9 million USD per year. As for the splitting between foreign and local currency, it has been considered that 95% of the O&M costs will be in local currency, with 5% only in foreign currency. O&M costs are deemed the same for all project layouts considered.

## 1.5 Risks

In addition to the unresolved technical issues mentioned in the Paragraph 1.2 above, other significant technical risks relate to the possibility to meet the short implementation schedule presently foreseen. Two main risks can be identified in this respect:



- The river diversion through the spillway must be carried out in the dry season, toward the end of the overall construction period. Thus, if a delay of even few months only accumulates along the construction, there is a significant risk to lose one full year before the first units can be commissioned.
- It may not be feasible to commission the units at the one month interval presently considered, both because of restriction in the manufacturing capacity of the suppliers and because of limitations in the availability of erection facilities and of qualified personnel.

From environmental point of view, despite the favourable characteristics of the project the risk remains that deficiencies in the communication / information process, or delays in implementing the necessary mitigation measure, will trigger legal actions by the affected population and NGO, which in turn can disrupt the project implementation planning and schedule.

The main financial risks to be considered include:

- The cost estimates developed so far might still prove to be on the low side, or simply a monopoly situation may induce the developer, the EPC Contractor or the equipment manufacturers to unduly increase their prices.
- Although the hydrological behaviour of the Madeira River is quite favourable, with limited fluctuations in the annual runoff, a sequence of dry years at the beginning of the operation could have important consequences on the capacity of the project to repay the loans, unless some kind of minimum payment guarantees are established in the tariffs agreement.
- The financing requirements are huge and will most probably require the intervention of different financing institutions at the internal and international levels. The interest rates considered in the cash flow analysis might result low, especially in case most of the financing comes from commercial banks.
- Should most of the financing came from international banks and be denominated in USD or Euro, in case payments to the developer are mostly made in Reais there will be an important exchange rate risk, which in our opinion should be partially transferred to the Government, by establishing suitable clauses in the tariffs agreement.

## 1.6 Financial Considerations

A tentative cash flow has been first worked out for the Furnas /Odebrecht Solution, to assess the financial conditions under which the project could be financially feasible. The following hypotheses have been considered:

- Total period of the analysis 50 years.
- Energy production remunerated at 55 USD/MWh, constant along the full period analysed.
- Equities are assumed to cover 30% of the implementation costs, both for the local and for the foreign portions. Equities are the first source of funds used.
- Loans cover the remaining financial requirements. Interest rates assumed are 20% for the local currency, and 12% for the foreign currency loans. Interests due during the disbursement period are added to the loans capital.
- Loans repayment starts when energy sales revenues exceed the implementation costs still being faced. Equities payment (interests and capital)



for the local and foreign currency portions starts only after all corresponding loans have been fully repaid.

With these assumptions, the return on equities for the Furnas / Odebrecht Solution is about 24.7%. The model developed shows that with the costs and financial parameters considered the project will not be able to remunerate the equities at a higher interest rate.

For the two alternatives analysed, the same process was repeated to find the tariffs required to achieve the same return on equities. Results were:

- Alternative 1: Required Tariff 49 \$/MWh (89.1% of the Furnas /Odebrecht Solution);
- Alternative 2: Required Tariff 47.5 \$/MWh (86.4% of the Furnas /Odebrecht Solution)

Provided the implementation schedule remains essentially the same, it can be concluded that the tariff reductions which can be achieved by an alternative arrangement will essentially match the differences in the implementation costs.

Sensitivity analyses were carried out for the Furnas / Odebrecht Solution to assess the financial feasibility of the project under different worse case scenarios. In all cases, it was assumed that a minimum 24.7% interest on the equities will be required, as obtained in the basic analysis. The analysis determined the tariff needed to achieve this minimum interest. Case analysed and results achieved are as follows:

- 10% increase of the implementation cost: 61 \$/MWh (110.9% of the Base Case)
- One year longer construction period: 67 \$/MWh (121.8% of the Base Case)
- Two months interval in the commissioning of the units: 62 \$/MWh (112.7% of the Base Case)
- Higher interest rates of the financing: rates assumed are 25% on Local Currency and 15% on Foreign Currency. Tariff required 58 \$/MWh (105.5% of the Base Case).

This analysis indicates that the most critical issue for the financial feasibility of the project will be actually achieving the intended schedule for the initial commissioning of the first units. This appears more important than some limited increase of the implementation costs, or a slower pace for the installation of the units. A moderate increase of the interest rates of the loans seems to have the least impact on the financial feasibility.

## 1.7 Recommendations

It is considered that carrying out an auction at the present stage, before further in depth studies of the critical technical aspects identified, carries the risk of failure, as any bidder, other than the Furnas / Odebrecht group, may deem the project not sufficiently studied to take the huge financial commitments required. It is recommended to carry out first all necessary additional studies, to properly advertise the project at international level, and to allow to the bidders ample time to study the project and prepare their proposal.



It shall be taken into account that achieving the financial closure for the project will take time: one year from the first approach of a prospective developer to potential financing institutions is not an unreasonably long estimate.

From this point of view, the target to start actual construction by the middle of 2007 is deemed unrealistic.



## 2 Introduction

## 2.1 Authority

The present report is prepared according to the scope of work of Colenco's activities, as foreseen in the contract with the Ministry of Mines and Energy (MME) signed on November 21, 2006, and in the Addendum No.1 to the same contract.

## 2.2 Purpose and Scope

Taking into account the impact that a project like Rio Madeira may have on the operation of the power system and on the economy of the power sector, the Brazilian Government has the obvious interest to achieve an auction process according to the Brazilian Law as open and transparent as possible, and for this purpose has contracted Colenco, an international consultant not involved in previous stages of the studies and not linked to independent power producers, to carry out an independent review of the costs and key risk factors of the project. The general purpose and the scope of work of Colenco's services are given in the Annex A of Colenco's contract, as amended according the Addendum No.1.

As foreseen in the scope of work of the original Colenco's proposal and confirmed by the MME, the analysis of Colenco has been limited to the structures of the Santo Antonio Plant proper, excluding the navigation facilities, which are assumed to be implemented later, and the long distance transmission lines which shall connect the plant to the national transmission grid.

In addition to developing independent cost estimates for the civil structures and the equipment of the plant according to the layout proposed by Furnas / odebrecht, Colenco analysed the main aspects of the design and of the construction planning, with the principal purpose to identify risk factors and issues which might significantly impact on the costs and overall feasibility of the project, if possible proposing improvements which could enhance the attractiveness of the projects to potential investors and to the Government.

Furthermore, as required in the Addendum No.1 of the Contract, Colenco has developed preliminary cost estimates for two alternative layouts of the project:

- The alternative proposed by Colenco itself in the following Chapter 3, hereinafter identified as Alternative 1;
- The arrangement proposed by the sedimentation expert, Mr. Sultan Alam, hereinafter identified as Alternative 2.

While the technical features of the project have been reviewed in some depth, the associated environmental and social aspects have been appraised only to the extent necessary to assess if there could be critical issues, which may represent a serious risk for the project, potentially jeopardising its feasibility or its implementation schedule. Costs associated with land acquisition, resettlement, environmental and social monitoring and impact mitigation measures have not been assessed in detail.



## 2.3 Documents Analysed

#### 2.3.1 Studies by Furnas / Odebrecht

Documents made available and reviewed by Colenco included the Final Report of the Feasibility Studies of the Santo Antonio Hydroelectric Plant, Revision 1, dated March 2006. The report (fully in Portuguese) includes two volumes of text and a volume of project drawings. The content of the report covers the following subjects:

- Presentation
- Introduction
- Summary and Conclusions
- Previous Studies
- Preliminary (Pre-Feasibility) Studies
- Surveys Carried Out
  - Cartography
  - Hydrometrics
  - Geology-Geotechnics
  - Environmental Surveys
  - Concrete Technology
- Hydrometeorological and Phisiographical Studies
- Geological and Geotechnical Studies
- Environmental Studies
- Power Market Studies
- Transmission System Associated to the Jirau and Santo Antonio Hydroelectric Plants
- Power Economy Studies
- Layout Alternatives
- Final Studies
  - General Description of the Layout
  - Reservoir
  - Construction Stages and River Diversion
  - Civil Works
  - Electrical Equipment
  - Main Mechanical Equipment
  - Cost Estimate
  - Physical Construction Program
  - Semi-annual Disbursement Schedule
- Technical and Economical evaluation of the project
- Multipurpose Development, Navigation, Regional Development

It is known that there are at least two appendices to the Feasibility Report, which however were not made available to Colenco, with the exception of an addendum to the Appendix B – Geological and Geotechnical Studies.



The documentation available at the MME included also an impressive set of environmental studies and reports, which however were not reviewed in detail by Colenco.

#### 2.3.2 Documents Prepared by the Sedimentation Expert, Mr. Sultan Alam

This documentation was made available to Colenco in January 2007. The documents received include:

- Hydraulic and Sediment Management Studies Draft Report, dated January 2007, including various appendices related to sediment transport, which were not reviewed in detail by Colenco;
- The document "Rio Madeira Hydro Project Review of Hydraulic and Sediment Management - Feasibility Reports" prepared my Mr. Sultan Alam for a presentation made in January 2007 to MME officials.

## 2.4 Development of the Activities

The Project Coordinator and the Cost Specialist travelled to Brazil on November 13, 2006, starting the activities in the MME on the following day.

Mr. Hermod Brekke, consultant of the Ministry and Hydraulic Machinery Specialist, in charge of the review of the proposed design of the turbines, joined the Colenco's team on November 16, 2006.

A meeting with senior officers of the Ministry and the representative of the World Bank, Mr. Enrique Crousillat, was carried out on November 17, 2006.

The Project Coordinator and the Cost Specialist remained in Brazil until December 1, 2006, reviewing the project features and collecting the basic data required for the unit price analyses of the civil works. Some of these basic data were made available during the stay in Brazil, other were received later on, in December.

Further meetings with senior officers of the Ministry and representatives of the World Bank were carried out in November 30 and December 1, 2006, to present and discuss the initial findings of the mission.

Clarifications were required to Furnas – Odebrecht on different technical aspects of the project in November 2006, the reply being received in January 2007.

The cost estimates of the civil works and of the hydro-mechanical and electromechanical equipment of the plant were developed in the Home Office of Colenco in December 2006 and early January 2007, and the initial draft of the present report was forwarded to MME on January 22, 2007.

Following a request by MME, Colenco submitted in February 2007 a proposal for developing the cost estimates of the Alternatives 1 and 2 mentioned above. Upon receiving the agreement of MME, the additional activities required were carried out in March 2007. The present Final Report is being submitted to MME on March 23, 2007.



Following the submission of the report, the Project Coordinator of Colenco has been invited to participate in a workshop on the Project, to be carried out in April 2007.

## 2.5 Acknowledgement

The Consultant wishes to thank the personnel of the MME for all courtesies and the precious assistance received during its stay in Brazil, and for the contributions made in the review of the project characteristics and in the collection of the basic data and reference information necessary for the cost estimate and the economic assessment of the project.



## 3 Technical Review and Comments

## 3.1 Basic Data and Investigations

In general, the basic data and the investigations carried out by Furnas / Odebrecht are deemed adequate for supporting a design level even more advanced than the feasibility stage. The proposed design is supported by comprehensive field investigations and desk studies and analyses. Few remarks on specific issued are given here below.

### 3.1.1 Cartography

The Feasibility Report of Furnas / Odebrecht indicates that maps at 1:10'000 scale were prepared during an early stage of the studies. These maps, attached to the Appendix A of the Feasibility Report, have not been made available to Colenco: the sheets F-1 to F-4 would have been especially useful to better study the logistics and organisation of the construction. It is recommended that such maps be made available to the companies / groups interested in the planned auction, to give them the possibility to seriously study the design and construction of the project.

### 3.1.2 Hydrology

There are no special comments about hydrology and meteorology, except for the following aspects (none of them directly related to hydrology):

- It is advisable to obtain as soon as possible data on river water temperature, to allow a reliable estimate of the concrete cooling requirements.<sup>1</sup>
- It will be necessary to carry out mineralogical analyses of the suspended sediments, as a necessary input data for the design of the turbines.<sup>2</sup>

#### 3.1.3 Geology and Geotechnics

No special remarks shall be made about geology and geotechnics: the investigations carried out are comprehensive; for the next design stage, the Feasibility Report of Furnas / Odebrecht indicates the need for few additional investigations, deemed necessary to fully define the design of some minor structure. Given the characteristics of the rock (rather homogeneous granite) the foundation conditions are deemed generally good: the geological risk to be faced is limited.

#### 3.1.4 Construction Materials

The main natural construction materials required are rockfill, transitions / filters and impervious material for the cofferdams and embankment dams, and concrete aggregates. Rockfill and transitions, as well as the coarse aggregates for concrete, will come from required excavations (with proper processing). Sand shall preferentially come from natural river deposits, because sand manufacturing from granite will be quite expensive.

<sup>&</sup>lt;sup>2</sup> Information about sediment granulometric characteristics, concentrations and expected behaviour after construction of the plant are included in the report of Mr. Sultan Alam.



<sup>&</sup>lt;sup>1</sup> Information was received from Furnas / Odebrecht in January 2007 that the water temperature, as measured during sediment sampling, was between 26 and 30°C.

The tests carried out have indicated that according to ASTM C-1260/94 the aggregates manufactured from the granite of the site are on the borderline of potentially deleterious expansion due to the alkali aggregate reaction, being further tests advisable to check their acceptability (see the Figure 3.1, taken from Chapter 6 of the Feasibility Report of Furnas / Odebrecht).





The tests carried out on concrete mixes have indicated somewhat high ratios cement quantities / concrete strength (see the Figures 3.2 and 3.3, also taken from Chapter 6 of the Feasibility Report).



### Figure 3.2 – Cement Quantity versus Fck (28 days) Blended Sand (Natural & Artificial) – Adding 8% of Active Silica





#### Figure 3.3 – Cement Quantity versus Fck (28 days) Blended Sand (Natural & Artificial) – Without Active Silica

The effect of adding the active silica is significant.

## 3.2 General Arrangement and Civil Works

The general arrangement of the project is shown in the Figure 3.4, taken from one of the drawings attached to the Feasibility Report.

In general, the arrangement proposed by Furnas / Odebrecht concentrates all concrete structures on the abutments, with the idea to carry out most civil construction works under the protection of relatively low embankment cofferdams, without affecting the natural river flow. Only toward the end of the initial construction period the river is diverted through the spillway structure, in order to allow the construction of the main embankment dam. An important positive aspect of the proposed layout is the possibility to start the power generation as soon as the cofferdams across the river are completed, without waiting for the construction of the main embankment capacity of the manufacturers and the facilities foreseen for the erection work. On the other hand, locating the entire powerhouse on the left bank of the river implies very large common and rock excavations.



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Figure 3.5 – Possible Alternative Arrangement



An alternative option could have been to locate the intake – powerhouse complex in the river bed and across the right side island, and the spillway on the opposite bank, as sketched in the Figure 3.5 (Alternative 1). This option would significantly reduce the space required on the left bank, with a consequent important reduction of the required excavations. Other advantages refer to an easier access for transporting the equipment to the powerhouse in the erection stage, and a more economic routing of the transmission lines to the future Porto Velho substations, avoiding the river crossing. We understand that a somewhat similar arrangement was considered in an early stage of the studies, and later discarded in favour of the proposed solution, although the rationale behind this decision is not clear to us, as the alternative arrangement studies illustrated in the Feasibility Report were limited to few conceptually similar alternatives.

A possible draw back of this alternative scheme could be a longer schedule for the commissioning of the units. The planning indicated in the Feasibility Study is to commission one unit per month in a continuous sequence, and this could not be achieved with the scheme of Figure 3.5:

- The portion of the powerhouse on the right bank island could be some 500 m long, housing 18 units and a first erection area.
- The structure in the river bed to accommodate the remaining 26 units (some 730-750 m long, including the other erection areas), shall be built in one go after the river is diverted, and shall be essentially complete before the cofferdams across the river can be demolished
- Because the construction of this structure is likely to require more than the 18 months assumed between the commissioning of the first and last units of the first stage powerhouse, a time gap of various months (perhaps 6-9 months) is likely to occur between the commissioning of the 18<sup>th</sup> and the 19<sup>th</sup> unit.

It shall be commented however that this disadvantage will exist only if the pace of units commissioning (one unit per month) can be kept: doubts about the possibility of achieving this ambitious goal are expressed in the following Paragraph 3.6.

Taking into account the considerations above, in order to develop a fair auction process and try to achieve the minimum possible energy price, we recommend:

- To establish in the documents of the auction and in the bid evaluation criteria reference time schedule requirements to be met: dates foreseen by the MME for the progressive commissioning of portions in the order of 10% of the total capacity of the plant.
- If deemed advisable, to include delay penalties and early commissioning bonus clauses.
- To leave maximum freedom to the bidders to propose technical solutions different from the one shown in the feasibility drawings.

## 3.3 Arrangement and Civil Design of Individual Structures

Following the comment above to the general arrangement of the project, the paragraphs below outline some comments to the arrangement and to the civil design of individual project structures proposed by Furnas / Odebrecht.



Taking into account the level of the design presently available, no comments to detailed features are presented, on the understanding that minor adjustments will come out automatically from the development of the construction design. Only those aspects are pointed out, which in our opinion have a potentially important impact on costs, time schedule and risks.

### 3.3.1 Auxiliary Cofferdams No. 1 to 7

These are the cofferdams protecting the work areas in the abutments during the first stage of the work, while the river keeps flowing in its natural bed.

In general, the return periods of the floods considered for the design of these cofferdams are somewhat on the high side (Table 14.3 of the Feasibility Report). On the other hand, the water level differences at the site between say the 50 and the 1000 years floods are no more than two meters. Therefore, considering the importance of the works and the limited additional costs involved, the conservative approach taken in the Feasibility Report is endorsed.

From geotechnical point of view, these cofferdams are all conceived with the same concept, which is a soil embankment few meters high, protected by transition and rip-rap layers on the water side. The geotechnical design of the embankments themselves is fully acceptable and does not deserve comments. It is noted that the cofferdam No. 6, protecting the tailrace channel excavations, is founded on soil and requires the construction of a plastic diaphragm to control seepage and piping: this might become a critical issue, especially for the most downstream area, where the cofferdam is founded on the soft material indicated as "pantano", which might not be stable under strong hydraulic gradients.

At the end of the first stage of the work only a partial demolition of the auxiliary cofferdam No. 7, protecting the excavations of the headrace channel, is foreseen, lowering the crest of the embankment by 5 m.

This partial demolition is acceptable, in term of velocity over the crest of the remaining portion of the cofferdam during the operation of the powerhouse (maximum in the order of 2.5 m/s); instead, the idea to leave part of the dike to protect the headrace channel from siltation is deemed theoretical, as most probably in few years time the soil embankment will not exist anymore.

## 3.3.2 Auxiliary Cofferdams No. 8 to 11

These are the cofferdams required to complete the construction of the powerhouse (units 17 to 44), allowing at the same time the operation of the units 1 to 16. No special comments about these structures.

#### 3.3.3 Spillway and Appurtenant Structures

While we have checked that the proposed design of the spillway is sufficient to discharge the 10'000 years flood (taking also into account the discharge reduction due to the high tailwater level), and thus we basically endorse the number and size of the gates, we have the following comments:

- In the next design stage a hydraulic model will be necessary.
- The Introduction of the Feasibility Report Revision I, dated March 2006, indicates that the revision included "the introduction of two transversal walls in



the spillway, to make possible future maintenance works and the extension of the downstream concrete slab if necessary". Such walls are not shown in the drawings made available to Colenco, and are not included in the bill of quantities. We consider that such walls will be highly recommendable, precisely for the reasons stated in the sentence above. We note also that nothing is presently foreseen to protect the toe of the downstream cofferdam in the river bed against erosion, in case strong return currents develop. Although it is an issue to be studied in the hydraulic model, we believe that the risk of erosions is higher at the downstream side than at the upstream one, where extensive erosion protections have been foreseen.

- It seems to us that the rockfill protection for the portion in common material of the bottom of the approach channel is not necessary, as erosion by high velocity flow should have no consequences. Also, we recommend hydraulic model tests to determine the impact on the spillway behaviour of the platform to the left of the approach channel at elevation 57.60, built with common material dumped in water and protected with transition and rockfill.
- The transversal section of the spillway shows that the trunnion beams of the radial gates are lower than the maximum exceptional tailwater level, and not much higher that tailwater levels that will normally occur during the life of the plant in the flood seasons. It also shows that the elevation of the anchor point of the cylinders (elevation 67.6) is not sufficient to safely keep the lower lip of a fully open gate above the running water surface. Both these things are not acceptable and shall be corrected in the next design stage<sup>3</sup>. The rearrangement of the gate design might require moving upstream the slots of the maintenance stoplogs (a temporary upstream slot is already foreseen in ten bays) and consequently the upstream bridge also; however, the adjustments needed will not imply any significant increase of the cost of the gates or of the civil works,

#### 3.3.4 Main Cofferdams and Embankment Dam Across the River

The typical sections shown in the drawing PJ-0532-V3-BA-DE-0002 shows the following weak points:

While the distance is sufficient toward the abutments, at the centre of the river bed, where the rock is deeper, the centre lines of the two cofferdams are too close to the centre line of the embankment dam: the consequence is that the toes of the cofferdams, dumped under water, will easily cover the foundation of the core of the dam. It is recommended to adopt a curved plan alignment of the two cofferdams, to increase the distance in the centre of the river. From hydraulic point of view, increasing the distance between the two closure dikes is beneficial in the critical river diversion stage, as it facilitate splitting in two the total differential head to be faced. During construction of the

dikes is beneficial in the critical river diversion stage, as it facilitate splitting in two the total differential head to be faced. During construction of the embankment dam, this would also facilitate the installation of the pumps needed to keep in dry the area.

 We cannot understand the purpose of the platform at elevation 57.60 to the left of the spillway approach channel, built with common material dumped in water and protected with transition and rockfill. If the purpose is to assure that the impervious material dumped in water to seal the upstream cofferdam will not be

<sup>&</sup>lt;sup>3</sup> The partial clarification provided by Furnas / Odebrecht, that with gate fully of partially open the flow will be supercritical, with water level lower than the trunnion beam, is deemed not sufficient to change our opinion: there will certainly be a partial opening degree for which the hydraulic jump will develop immediately downstream of the gate or will submerge the high velocity flow passing under the gate.



washed away by the spillway flow, it is recommended to minimise the extent of the platform, bringing the rockfill containment dike closer to the cofferdam: this platform will be expensive and difficult to built, as all material shall be dumped from barges, working against the strong current of the river flow diverted through the spillway.

## 3.3.5 Intake-Powerhouse Complex

There are no special comments about the civil structure proper of the intake – powerhouse complex. We have some concerns about the arrangement and specific characteristics of the equipment, discussed in the next paragraphs, and in general we are not fully confident that the space foreseen in the downstream galleries of the powerhouse will be sufficient to locate all equipment required, as items like main and auxiliary control rooms, ventilation and air conditioning equipment and ducts, switchgears for the auxiliary electrical systems, etc. are not shown in the drawings; a layout we developed for another project with bulb units of comparable characteristics included four galleries, instead than the three foreseen here. Components such as administration building and warehouse are not indicated in the drawings, although they will be necessary and presumably large.

As a general remark concerning the overall safety of the plant, it is noted that apparently nothing is foreseen to prevent the flooding of the entire powerhouse in case of failure of major components (or of human errors such as leaving open a man-hole to access the draft tubes). In order to control / minimise this risk, it is recommended to investigate two options, possibly in combination:

- It would be safer (and not necessarily more expensive), to foresee upstream emergency gates and maintenance stoplogs, and a downstream maintenance stoplog, as it is done in most layouts with bulb or Kaplan units, instead than the downstream emergency gate presently proposed. In case of an accidental flooding of the powerhouse initiated from the hydraulic passages of a unit, this would limit the flooding elevation to the tailwater level.
- A possibility to further minimise this risk could be to build upstream downstream walls separating the powerhouse in three or four sections, watertight up to a certain elevation, for example the tailwater level of the 10 or 20 years flood. This concept would require some adjustment on the elevation of the cranes, and a different concept for the equipment erection methods.

Given the total size of the plant, the very large number of equipment and components working under pressure, and the potentially disastrous consequences, we believe that the risk of accidental flooding shall be seriously assessed and suitable minimisation measures implemented.

Another general remark refers to the length of the draft tube: the Feasibility Report does not indicate if details of the unit size were investigated with manufacturers, but to a first look the length of the draft tube seems on the low side.

Further comments about the general arrangement of the intake – powerhouse complex refer to the planning of the equipment erection and are discussed further in this chapter of the report.



## 3.3.6 Navigation Canal

It is understood that the canal will be built later. The general arrangement of the structures makes easy this postponement, without requiring preparatory works. In the future, to avoid interferences with the operation of the plant during the construction of the canal, it might be advisable to move somewhat to the left the downstream part of the canal, particularly near the exit to the river.

## 3.4 Hydromechanical and Electromechanical Equipment

### 3.4.1 Hydromechanical Equipment

Comments related to the hydro-mechanical equipment (gates, stoplogs etc.) are limited to the following points:

- The design of the radial gates of the spillway shall be modified, as commented in the Paragraph 3.3.3 above.
- The opportunity to shift the location of the emergency draft tube gates is commented in the Paragraph 3.3.5 above. The proposed design of these gates, with cylinders and cylinders' pistons permanently under water and the pipes connecting to the hydraulic units presumably inside the pistons, is not very reliable. A conventional solution with cylinders above water would be preferable.

### 3.4.2 Electromechanical Equipment - General

The general arrangement of the equipment is described in the Section 14 of the Feasibility Report, and illustrated to some extent in the drawings.

From that description, it seems that the overall layout of the equipment was studied according to a sequence of installation of the units and of civil construction of the powerhouse different than it is now proposed: it is foreseen to have one transformer every four units and one data acquisition and control unit every eight machines, the double bus bars of the 500 kV GIS switchyard are split in two, with one serving the units No.1 to 20, and the second the units No. 21 to 44. However, the powerhouse is now split in three portions, housing the units No. 1 to 16, 17 to 32 and 33 to 44 respectively; and the sequence of commissioning indicated in the Table 14.1 of the Feasibility Report is based on the commissioning of three units at a time. While there are no objections to the overall concept to arrange the equipment by groups of four units, the splitting of the switchyard bus bars shall be re-arranged to match the civil construction stages; a further splitting of the bus bars by groups of eight machines might become advisable to facilitate the erection and commissioning.

As already mentioned, the description of the auxiliary equipment and their arrangement and location inside the powerhouse building are not fully detailed. In the next design stage, powerhouse equipment arrangement shall be completely defined as soon as possible, primarily to confirm that the available space is sufficient or to introduce the adjustments to the powerhouse layout that may become necessary.



## 3.4.3 Bulb Units

The main issue in relation to the bulb unit is the head range that these machines will be able to cover with acceptable efficiency and performance. The Figure 3.6 shows the ranges of river flow, tailwater levels and gross head to be expected, according to the hydrological data provided in the Feasibility Report. The head ranges from about 24.7 to 9.7 m, without considering the lower heads occurring in extreme flood conditions.



The problems to be faced to cover the full range of heads above and the possible technical solutions are illustrated in the report of the Hydraulic Machinery Consultant, Mr. Brekke. In our opinion, priority shall be given to achieve the maximum efficiency when the river flow is minimum and the head is maximum, if necessary designing part of the unit for a higher design head than proposed in the Feasibility Report: this recommendation is based on the following concept:

- When low flow prevails in the Madeira River, presumably the power available in the whole Brazilian system, largely based on hydro plants, will be minimum, and thus it will be important to make the best use of the available flow to maximise the output of the plant.
- Under minimum flow conditions only a limited number of units can be kept in operation (say 8 to 10 machines).
- Should it be necessary to stop these units when the head is too low, the impact on the global power availability of the Brazilian system should not be too critical, because presumably there will be excess capacity available from other hydroelectric plants.



It is recognised that in order to have a private developer following the above approach it will be necessary to take into account in the tariffs and other conditions of the energy sale agreement the different value for the system of the energy provided in dry and flood seasons.

## 3.5 Transmission System

It is understood that the long distance transmission is not included in the project itself, being foreseen only the 5 km long 500 kV connection to a future Porto Velho substation, which shall finally connect also the lines coming from the Jirau plant.

Only preliminary analyses of the long distance transmission have been made for the feasibility studies of the plant, under assumptions about the general characteristics of the lines (500 kV AC) still to be confirmed. It will be necessary to define as soon as possible the characteristics of the long distance transmission and the stability conditions of the grid, and to establish if any equipment (shunt reactors, etc.) will be needed to protect the Santo Antonio units against problems in the long distance transmission system. The responsibilities for the required studies shall be defined as soon as possible, together with the financial responsibilities for the procurement of the additional equipment possibly required, presently not foreseen.

Concerning the line from the plant to the future Porto Velho substation, it is noted that with the present layout the starting of the lines will be on the left bank of the river, while the Porto Velho substation will be presumably located on the right side. The crossing of the river with one single span will require very high and expensive towers. It will be worth studying the possibility to cross the river at the dam site, making use of the dividing walls of the intake-powerhouse complex and the spillway structure to locate the line towers.

## 3.6 Construction Planning and Scheduling

The construction planning foreseen is described in general terms in the Section 14 of the Feasibility Report, and the construction program is attached to the same section.

In the construction program, some minor inconsistencies between the sequence of civil construction and equipment erection in the powerhouse, and the stage of construction implied by the location of the intermediate walls have been found, as well as some likely drafting mistakes. A revised construction program has been prepared correcting these inconsistencies, adding activities related to the installation of camp and construction facilities, grouping together some activities and detailing some other, to help identifying critical aspects and work peaks; this revised program is shown in the Figure 3.7 (3 sheets).



Figure 3.7 – Santo Antonio Plant – Simplified Construction Program – Sheet 1/3









-		
Nr.	Task Name	
124	Concrete	
125	Bridge, gantry grane	
128	Boridoe, service road	
127	Gentry mane installation	
128	Ethnological Idea	
129	Gates, embedded carts	
155	Gales heraleing	
131	Zollunav Lateral Weille	
100	Splitway Lateral Viells	
100		
104	Grouped applies have	
	Constants allocations and allocations	
100	Concerte regionale la sectore de la concerte de la	
107	Concert in the cost of an and a set	
107	Discharge Changel	
100	Discharge Channel	
100		
140	Common excertation	
147	Construction of common excellent stopes	
144		
144	Rock excession in by conditions, along lateral wais	
144	Rock excession in by characters remaining	
146	Protection of rock excession sopes	
145	Renovation during y constraints we bits at a	
1.44		
145	Right Bank Closure Embankment	
140	- Connorexcaveron	
100		
10.1	aprimay ready or Rive oversion	
122	DAM COFFERDAMS AND DAM ENDAMIZMENT	
154	Coffeed ms	
	Conterdams	
152	Doustream cofering that same	
167	Upstream cofferdam, second state	
152	Dowstream collecterm, second stage	
168	C bsure of Sollway gates (Start of reservoir impounding)	→ 22b1
180	Rockfill Dam	
181	Devatering, before starting the embankment	
182	Devistering, during construction	
182	Removal of rock framents from foundation	
184	Rock excevision	
185	Diffing and prouting	
188	Foundation preparation	
187	Emplanikment	
188	Tost umentation	
189	MISCELLANEOUS WORKS	
170	Diversion Tunnel of Mato Grosso Stream	
171	Excevation	
172	Concrete	
173	Beck*II	
174.	Gate in stallation	
176	Mato Grosso Stream Closure Dike	
178	Excevation	
177	Embarizment	
178	Operating Village	
179	Land preparation	
180	Houses and appurtements	



Considering the presence of Odebrecht in the group which developed the feasibility studies, we have been somewhat surprised not to find in the report an in depth analysis of the problems associated with the planning of the construction. For the civil construction aspects, we have identified the following critical issues:

- Despite the statement to the contrary of Furnas / Odebrecht, in our opinion a first critical aspect is the availability of stockpile / spoil areas of sufficient capacity, and generally of sufficient space for the temporary camps and construction facilities, taking into account the immediate vicinity to the Porto Velho town and the presence on the right bank of a cemetery very near the project structures.
- The Porto Velho town is fully developed on the right side, and there is no bridge across the river. On the other hand, in our opinion a project of this magnitude cannot be conceived without a permanent reliable river crossing, sized for heavy and continuous traffic.<sup>4</sup>



Figure 3.8 – Tentative Arrangement of the main Construction Facilities

<sup>4</sup> It is recognised that a floating bridge will face problems due to the large amount of floating material carried by the river; the spacing of the floating elements and the height over the water of the bridge structures between them shall be enough to allow the safe passage of floating materials.



The Figure 3.8 above outlines a possible general arrangement of the areas required near the project site for camps, industrial plants and storage – spoil of excavation materials. The location of a proposed pontoon bridge across the river and the alignment of the main temporary roads are also indicated.<sup>5</sup>

The transport distances corresponding to the arrangement described above have been taken into account in the unit price analyses for the cost estimate of the civil works, as described in the Annex 1.

The main civil construction quantities are:

- Common and rock excavations: total around 78 million m<sup>3</sup>, 23.5 in the right bank, about 54.5 in the left, to be essentially completed in 2.5 years
- Concrete: some 3.2 million m<sup>3</sup>, 650'000 m<sup>3</sup> on the right side, 2.55 millions on the left.
- Embankment: total about 15.2 million m<sup>3</sup>, of which 2.1 on the left bank (cofferdams), 4.6 on the right and about 8.5 for the cofferdams across the river and the main embankment dam.

The critical path for the implementation of the project, up to the commissioning of the first group of units (No.1 to 4) is dictated by the following sequence of partially overlapping activities:

- Contractor's mobilisation, initial camps an priority construction infrastructure;
- Excavations for the intake-powerhouse complex, including the separating walls.
- First stage concrete of the unloading and erection area, and then of the first stage of the powerhouse (units No. 1 to 16).
- Erection of the unloading crane and of the powerhouse cranes
- Pre-assembly of the unit components in the erection area.
- Erection and final commissioning.

The construction of the spillway, the erection of the corresponding gates and the river diversion should not be in the critical path, unless problems are experienced in the manufacturing and then in the erection of the large number of huge radial gates foreseen.

One aspect to be mentioned is the difficulty of accessing the river bed for the construction of the main cofferdams: on the right side, the only way will be through the bridge on the downstream side of the spillway, because water will start flowing trough the spillway as soon as the right bank auxiliary cofferdams are removed. On the left side, the concrete walls containing the embankment dam greatly restrict the possibilities of access. Once the main cofferdams are complete and the spillway is closed to raise the reservoir and start energy production, the only way to access the central part of the river bed, for the construction of the dam, will be through the spillway bridge.

<sup>&</sup>lt;sup>5</sup> It has been commented that it might be preferable to locate the camps on the right bank of the river, taking into account the present poor accessibility of the left bank. In this respect, it shall be noted however that with the layout proposed in the Feasibility Report most civil construction and equipment erection activities will take place on the left bank, and locating the camps on the right side will worsen all transportation problems, making the availability of a reliable bridge crossing even more necessary.



With the closure of the spillway and the filling of the reservoir, all excavations and about half of the concrete will have been completed. From that moment, the critical issue will be the time interval at which the powerhouse units can be put progressively in operation. In our opinion, two aspects shall be considered:

- The turbine manufacturing industry may not have sufficient free capacity to meet the ambitious target of manufacturing and commissioning one unit per month.
- According to the powerhouse arrangement shown in the drawings we understand that all equipment components will be initially unloaded in the main erection area to the right of the Unit No.1, and then part of them transferred to the auxiliary erection areas using the main and auxiliary powerhouse cranes. Given the travel speed of such cranes (normally about 0.5-0.6 m/s when empty, down to few cm/s when fully loaded), this may be a significant bottleneck in the erection programs. It would be advisable to foresee transverse cranes also in the auxiliary erection areas, with the equipment components coming there via the road on the downstream side of the powerhouse.

Furnas / Odebrecht have clarified that this concept has already been taken into account in their planning; however only one transverse crane has been included in the cost estimate developed by Furnas – Odebrecht made available to Colenco.

## 3.7 Alternative Arrangement proposed by Mr. Sultan Alam

The alternative layout proposed by Mr. Sultan Alam (Alternative 2) is shown in the Figure 3.9, taken from his report.



Figure 3.9 – Santo Antonio Plant – Alternative 2



We understand that the proposal of Mr. Alam is mainly aimed to achieve a better control of the sediments carried by the river, and as a second priority to minimise costs. In our opinion, assuming that the required hydraulic model tests will confirm a sediment transit pattern through the spillway better than in the other alternatives, this layout will need further studies and optimisations, mainly in relation to the following aspects:

 According to the data provided in the Furnas / Odebrecht Feasibility Report, there is a considerable difference in the river water level upstream and downstream of the "Cachoeira de Santo Antonio" – see Figure 3.10. It will be necessary to see to what extent the Alternative 2 can recover some head by excavating the powerhouse tailrace.



Figure 3.10 – Rating Curves of the River Across the "Cachoeira de Santo Antonio"

- It is necessary to verify if the idea to leave unexcavated the "Ilha do Presidio" will not significantly worsen the hydraulic conditions of the spillway discharge and its impact on the tailwater level and the conditions of operation of the powerhouse;
- The downstream part of the left cellular wall ends just to the left of the "Ilha Solitaria" reducing to about half the width of the river in its narrowest section: it will be necessary to verify the consequences of this narrowing on the behaviour of the river in the flood seasons along the construction period;
- The smaller spillway proposed in the Alternative 2 has a design capacity of about 61,800 m<sup>3</sup>/s with all gates open, approximately corresponding to a flood of 100 years return period, versus 10,000 years in the Furnas / Odebrecht design and in the Alternative 1. Further consideration shall be given to the opportunity to sacrifice safety in exchange for the relatively small cost saving achieved by replacing 6 radial gates with a fuse gates structure.



## 4 Cost Estimates for the Furnas / Odebrecht Layout

## 4.1 Purpose and Scope

The purpose of the present section is to summarise the cost estimate of the Santo Antonio plant developed by Colenco for the layout proposed by Furnas / Odebrecht, including:

- Civil works
- Hydro-mechanical equipment
- Electromechanical equipment.
- Other costs attributable to the project.

The detailed cost estimates of the first three items above are given in separate annexes:

- Annex 1 for the civil works,
- Annex 2 for the hydro-mechanical equipment,
- Annex 3 for the electromechanical equipment.

The estimates are generally based on prices prevailing at the end of 2006.

### 4.2 Civil Works

The summary of the cost estimate for the civil works is given in the following Table 4.1. The exchange rate considered for the calculation of the equivalent USD is

2.10	Reais = 1	USD.
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	Construction Costs			
Structure	Local Curr.	Foreign Curr.	Total	
	(Reais)	(USD)	(USD Equiv.)	
General Construction Costs	839'867'566		399'936'936	
Powerhouse Headrace Channel	217'923'170	31'399'300	135'172'238	
Power Intakes / Powerhouse Complex	1'913'123'106	36'415'750	947'426'753	
Powerhouse Tailrace Channel	365'578'651	35'505'362	209'590'434	
Right Bank Cofferdams	40'009'956	5'105'696	24'158'056	
Left Bank Cofferdams No. 5, 6 & 7	46'038'951	2'800'526	24'723'836	
Dam Cofferdams	88'329'891	10'871'941	52'933'794	
Cofferdams No. 8, 9, 10 & 11	32'644'668	4'313'602	19'858'682	
Rockfill Dam	39'165'372	3'725'764	22'375'941	
Concrete Walls	274'213'848	1'872'403	132'450'426	
Spillway Approach Channel	204'179'283	28'930'256	126'158'486	
Spillway Structure	357'403'345	5'245'630	175'437'699	
Spillway Discharge Channel	90'169'981	8'655'971	51'594'057	
Right Bank Closure Embankment	2'031'133	251'216	1'218'422	
Mato Grosso Stream Closure Dike	10'785'035	1'357'711	6'493'442	
Mato Grosso Diversion Conduit	47'576'504	425'076	23'080'554	
Dewatering and Care of Water	8'228'552		3'918'358	
Operator's Village	20'291'418		9'662'580	
Total	4'597'560'429	176'876'204	2'366'190'694	

Table 4.1 - Civil Works – Cost Estimate Summary - by Structure

It shall be commented that the unit prices applied are estimated on the basis of "normal" unit prices type of contracts, with at least a partial price escalation



allowed, and thus will not cover the additional risks to be faced by an EPC Contractor because of the fix lump sum price.

It shall also be noted that the table above does not include technical contingencies. The corresponding allocation is included in the total construction cost estimate given in the following Paragraph 4.5.

## 4.3 Hydromechanical Equipment

The cost estimate of the hydro-mechanical equipment of the project (gates, stoplogs trash racks and cranes, excluding the powerhouse cranes), is summarised in the following Table 4.2. The detailed cost estimate can be found in the Annex 2.

Although the detailed cost estimate has been developed in USD, on the basis of international unit prices values deemed applicable to each type of equipment, for the purpose of cost splitting between local and foreign currency it has been considered that the Brazilian industry will have the capacity to manufacture all items required, and thus the entire cost has been considered local. The exchange rates applied for the conversion is

2.10	Reais =	1 USD.
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Itom	Cost Estimate		
item	In USD	In Reais	
Surface Spillway	64'493'000	135'435'000	
Radial Gates	44'400'000	93'240'000	
Upstream Stoplogs	10'502'000	22'054'000	
Downstream Stoplogs	2'165'000	4'547'000	
Gantry Crane	413'000	867'000	
Miscellanea	692'000	1'453'000	
Power Intakes	96'674'000	203'015'000	
Stoplogs	32'900'000	69'090'000	
Gantry Crane & Rack Cleaning Machine	885'000	1'859'000	
Trash Racks	32'535'000	68'324'000	
Miscellanea	1'400'000	2'940'000	
Draft Tubes	123'655'000	259'676'000	
Stoplogs	10'348'000	21'731'000	
Emergency Gates	98'207'000	206'235'000	
Downstream Gantry Crane	1'062'000	2'230'000	
Miscellanea	1'400'000	2'940'000	
Mato Grosso Stream Diversion	507'000	1'065'000	
Stoplogs	483'000	1'014'000	
Miscellanea	24'000	50'000	
Total, Hydromechanical Equipment	285'329'000	599'191'000	

Table 4.2 – Hydro-mechanical Equipment – Cost Estimate Summary

In this case also, the table above does not include technical contingencies. The corresponding allocation is included in the total construction cost estimate given in the following Paragraph 4.5.

## 4.4 Electromechanical Equipment

The summary of the cost estimate for the electromechanical equipment is given in the following Table 4.3. The detailed cost estimate can be found in the Annex 3.



The detailed cost estimate has been developed in USD, on the basis of international prices for comparable types of equipment offered in recent bids or awarded in on-going or recently completed contracts, complemented by the Colenco's internal data base. For the purpose of cost splitting between local and foreign currency, it has been considered that:

- All minor and auxiliary mechanical and electrical equipment (pumps, motors, cranes, MV and LV electrical equipment etc.) will be manufactured in Brazil;
- The bulb units (turbines and generators) could also be mostly manufactured in Brazil, except for some specific items, such as the unit shafts. The critical aspect in this regards is related to the capacity of the Brazilian industry to manufacture all units foreseen at the one month per unit sequence planned in the project implementation schedule. Pending an investigation of this issue, it has been assumed that the units will be manufactured by a consortium of manufacturers, with one unit alternatively coming from Brazil and from abroad. For the units nominally manufactured in Brazil, the foreign currency component on the FOB cost was assumed as 20% of the total, while for the machines nominally manufactured abroad it was assumed that the foreign currency component will increase to 50%.
- The main transformers are assumed to be fully manufactured in Brazil, while the GIS switchyard is assumed to have an 80% foreign currency component.
- Control, metering and protection equipment is assumed to have 50% foreign currency component.
- Equipment transportation cost have been computed according to estimated % of the FOB prices for the international transportation when relevant (in foreign currency) and for the local transportation (always in Reais). Erection costs have been considered local in any case.
- The exchange rates applied for the conversion is

			<u> </u>
	Construction Costs		ts
ltem	Local Curr.	Foreign Curr.	Total

Table 4.3 – Electromechanical Equipment – Cost Estimate Summary

Item	Local Curr. (Reais)	Foreign Curr. (USD)	Total (USD Equiv.)
Turbine, Governors & Ancillaries	898'868'309	165'175'472	593'208'000
Generators & Excitation	522'520'123	96'017'894	344'837'000
Generator Connections, Switchgear &	24'448'200		11'642'000
Associated Eq.			
Power Transformers and Auxiliaries	45'595'200		21'712'000
Gas Insulated Switchgear	18'446'182	19'671'104	28'455'000
Connection to Porto Velho Substation	17'850'000		8'500'000
Power Cables and Accessories	22'247'400		10'594'000
Auxiliary Electrical Plant	42'535'500		20'255'000
Control, Metering and Protection	40'575'108	10'655'520	29'977'000
Communications and Data Transmission	2'173'500		1'035'000
Cabling	14'483'700		6'897'000
Earthing and Lightning Protection	4'890'900		2'329'000
Lighting and Small Power	19'229'700		9'157'000
Ventilation and Air Conditioning System	26'386'500		12'565'000
Elevators	5'065'200		2'412'000
Fire Detection	11'180'400		5'324'000
Auxiliary Mechanical Plant	10'012'800		4'768'000
Cranes and Lifting Equipment	12'654'600		6'026'000
Maintenance Tools and Equipment	1'439'399	71'572	757'000



	Construction Costs		
Item	Local Curr. (Reais)	Foreign Curr. (USD)	Total (USD Equiv.)
Spare Parts	84'623'809	6'660'948	46'958'000
Tests on Plant	13'250'160	2'034'400	8'344'000
Total	1'838'476'689	300'286'910	1'175'752'000

## 4.5 Construction Cost

The Colenco's estimate of the total construction cost is computed adding to the itemised quantities of the civil works and to the identified equipment components suitable technical contingencies, to cover uncertainties in the quantities of the civil works and in the scope of the equipment supply.

The following Table 4.4 gives the detail of the % contingencies added to the cost estimate of the civil works for each structure.

Item	Item. Cost (\$)	Cont. (%)	Total Cost (\$)
General Construction Costs	399'936'936	10%	439'930'630
Powerhouse Headrace Channel	135'172'238	2%	137'875'683
Powerhouse, Power Intakes and	947'426'753	10%	1'042'169'428
Generating Units			
Powerhouse Tailrace Channel	209'590'434	5%	220'069'956
Right Bank Cofferdams	24'158'056	5%	25'365'959
Left Bank Cofferdams	24'723'836	5%	25'960'028
Main Cofferdams Across the River	52'933'794	15%	60'873'863
Powerhouse Cofferdams	19'858'682	2%	20'255'856
Rockfill Dam	22'375'941	10%	24'613'535
Concrete Walls	132'450'426	5%	139'072'947
Spillway Approach Channel	126'158'486	5%	132'466'410
Spillway Structure	175'437'699	5%	184'209'584
Spillway Discharge Channel	51'594'057	2%	52'625'938
Closure Embankment on the Right	1'218'422	10%	1'340'264
Bank			
Mato Grosso Stream Closure Dike	6'493'442	10%	7'142'786
Mato Grosso Diversion Tunnel	23'080'554	15%	26'542'637
Dewatering and Care of Water	3'918'358	15%	4'506'112
Operator's Village	9'662'580	10%	10'628'838
Average Contingencies %		8.01%	
Rounded to		8.00%	
Total Cost	2'366'190'694	8.00%	2'555'485'950

Table 4.4 – Technical Contingencies on Civil Works

Taking into account the characteristics of the projects, were geological conditions are well known and the design is fairly well developed, and having included in the cost estimates allowances to cover minor civil work items not yet detailed, an 8% for the average technical contingencies on the civil works is deemed adequate. In the specific project conditions, we consider that the most likely possibility of significant quantity increases refers to the concrete of the powerhouse, in case the space foreseen according to the presently proposed layout proves not sufficient. For the hydromechanical and electromechanical equipment a 5% contingency has been applied.

The resulting estimate of the total project construction cost is given in the following Table 4.5. The cost estimate developed by PCE/Furnas/Odebrecht is also shown for reference.


Table 4.5 – Outlinnary of Construction Cost Estimate					
	C	colenco Estimate		Original Est.	
	Local Portion	Foreign P.	Total	Total	
	(Reais)	(USD)	(USD Eq.) *	(USD Eq.) **	
Civil Works					
Itemised Quantities	4'597'560'429	176'876'204	2'366'190'694		
Techn. Contingencies (8%)	367'804'834	14'150'096	189'295'256		
Civil Works, Total	4'965'365'263	191'026'300	2'555'485'950	2'792'404'202	
Hydromechanical Equipment					
Components Identified	599'191'000		285'329'000		
Techn. Contingencies (5%)	29'959'550		14'266'450		
Hydromech. Eq., Total	629'150'550		299'595'450	294'246'316	
Electromechanical Equipment					
Components Identified	1'838'476'689	300'286'910	1'175'752'000		
Techn. Contingencies (5%)	91'923'834	15'014'346	58'787'600		
Electromech. Eq., Total	1'930'400'523	315'301'256	1'234'539'600	1'327'879'100	
Total Construction Cost	7'524'916'337	506'327'556	4'089'621'000	4'414'529'618	
	to at 0 10 Deale/ft				

Table 4.5 – Summary of Construction Cost Estimate

at the present exchange rate of 2.10 Reais/\$

at the exchange rate of 2.326 Reais/\$, according to the original PCE/Furnas/Odebrecht estimate.

#### 4.6 Land Acquisition, Relocations, Social and Environmental Costs

The budget foreseen by PCE/Furnas/Odebrecht has been reviewed, taking into account the description of the different social - environmental actions described in the Chapter 9 of the Feasibility Report, and some general reference cost data from other international projects.

A summary of Colenco's estimate of these costs in equivalent USD (all these costs shall be in Reais) is as follows:

То	tal	147'778'000
•	Other Social-Environmental Actions	90'585'000
•	Relocations	30'360'000
•	Land Acquisition	19'796'000

Details of Colenco's estimate of the social - environmental costs, compared with the budget provided by PCE/Furnas/Odebrecht, can be found in the Annex 4.

#### 4.7 Other Implementation Costs

#### 4.7.1 **Project Implementation Structure**

The cost estimates provided in the paragraphs above for the civil works and for the equipment are all based on "standard" contract conditions, which is a contract like the FIDIC "red book" for the civil works, based on unit prices; and one or more electromechanical supply contracts based on the FIDIC "yellow book".

Assuming a project financing by a mix of commercial banks; export credits; loans by international financing institutions like IBRD; and equities of the developer, an important requirement to achieve the financial closing is to have a fix budget, which shall take into account all risks to be faced and all other factors affecting the cost.

To estimate a monetary value of such risks, it is assumed here that the construction will be carried out through one single EPC contract, covering all civil



construction and equipment supply work at the project site, plus a number of other contracts, covering mainly works and services related to social and environmental issues.

The structure for the development of the project is thus assumed as shown in the Figure 4.1 here below, based on the typical set up of a project developed by Independent Power Producers (IPP) under one single main EPC contract.

It is pointed out that the structure shown in the figure does not prevent a shareholder of the project company to act as one of the contractors of the same project company, provided its prices are in line with market conditions.



Figure 4.1 – Typical Project Implementations Structure

### 4.7.2 Additional Costs and Risk Factors at EPC Contractor Level

In addition to the costs summarised in the Paragraph 4.5 above, which already include the physical contingencies, the total EPC Contract price shall include allocations to cover:

- Engineering costs to be faced by the EPC Contractor, which is normally responsible for the detailed engineering of the project.
- Price escalation on labour, construction materials and construction equipment (the estimate provided is based on price information of end 2006).
- Price risk on the equipment sub-contracts, (bids might be more expensive than the cost estimate provided, and for such long supply program manufacturers may require price adjustment mechanisms in their subcontracts).



 Risks of liquidated damages for delays or under-performance of the equipment, which could not be recovered from sub-contractors (especially liquidated damages for delays).

The engineering costs to be faced by the EPC Contractor are estimated at 2% of the construction cost, to be mostly incurred in local currency: it is assumed that the detailed construction engineering will be entirely carried out by a Brazilian engineering company, with minimum input from international specialists. In detail, we estimate these engineering costs as follows:

- Local Currency (Reais) 163'175'878 (95%)
- Foreign Currency (USD) 4'089'621 (5%)

Total (USD Equivalent) 81'792'420

The extra that an EPC Contractor will likely include in its price to cover the risk of liquidated damages for delays and under performance of the equipment is estimated at 5% of the EPC Price, or about 220 million USD, on the assumption that the EPC Contract Conditions will limit to a maximum of 10% the total liability of the contractor for liquidated damages.

It is noted in this respect that according to the energy production estimate given in the Feasibility Report (incremental firm energy = 2'067 Average MW) and assuming an energy tariff of 50 \$/MWh, one month delay in the commissioning would mean a loss of revenues in the order of 75 million \$. An amount in the same order of magnitude will represent the present value, at 12% discount rate, of the loss of revenues corresponding to a unit efficiency or maximum output 1% lower than foreseen.

Taking into account the exceptional technical characteristics of the units, the generally tight construction program, and in particular the minimum interval between the commissioning of each unit, the price increase indicated above for the liquidated damages risk can be considered low, likely to become higher if a higher total liability for liquidated damages is established in the EPC Contract Conditions.

Concerning the distribution of the above price increase between local and foreign currencies, for the time being it can be assumed proportional to the overall distribution of the EPC price, although the currency(ies) in which the developer will be paid, and the financing conditions, could have an impact.

The Table 4.6 below summarises our assessment of the above factors, except for the price escalation, which is estimated in the following Paragraph 4.8. The estimate takes as a starting point the basic cost estimates developed by Colenco and summarised in the Paragraphs 4.5 above. According to our estimate, a fair EPC price should be in the order of **4'390 million USD**, excluding the price escalation.

		Cost			
No.	Item	Local	Foreign	Total	
		(IVI. Reals)	(IVI. USD)	(M. USD Eq.)	
1	Civil Works (incl. Technical Contingencies)	4'965.4	191.0	2'555.5	
2	Hydromechanical Equipment (incl. Technical Contingencies)	629.2	0	299.6	
3	Electromechanical Equipment (incl. Technical Contingencies)	1'930.4	315.3	1'234.5	
4	EPC Contractor Engineering Costs	163.2	4.1	81.8	

### Table 4.6 – Estimate of EPC Price (Excluding Price Escalation)



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5	Risks of non recoverable liquidated damages (5.00% of total EPC Price)	404.6	26.9	219.5
Estin	nated Acceptable EPC Price, Excluding Price Escalation	8'092.7	537.3	4'391.0

#### 4.7.3 Additional Costs and Risk Factors at Developer Level

In addition to the EPC price estimated above and to the social and environmental costs estimated in the previous Paragraph 4.6, the other costs to be considered at Developer level are listed in the following Table 4.7.

			Cost	
No.	Item	Local	Foreign	Total
		(M. Reais)	(M. USD)	(M. USD Eq.)
1	EPC Price	8'092.7	537.3	4'391.0
2	Social and Environmental Costs	310.3	0	147.8
3	Developer's Engineering Costs			
3.1	Pre-investment: investigations & feasibility studies	42.0	0	20.0
3.2	Owner's Engineer costs (1% of total EPC Price)	69.2	11.0	43.9
		(75%)	(25%)	(100%)
3.3	Lenders' Engineer costs (0.15% of total EPC Price)	6.9	3.3	6.6
		(50%)	(50%)	(100%)
4	Developer legal and administration costs (2% of total EPC Price)	175.2	4.4	87.8
		(95%)	(5%)	(100%)
5	Contingencies at Developer level, to cover possible claims by	434.8	27.8	234. 9
	the EPC Contractor, extra environmental & social costs, loss of			
	revenues because of delays or equipment underperformance not			
	chargeable to the EPC Contractor, etc. (5% of 1+2+3+4)			
Est. 7	Total Project Implementation Cost, Excl. Price Escalation	9'131.2	583.7	4'931.9

Table 4.7 – Project Cost at Developer Level (Excluding Price Escalation)

The following clarifications are put forward:

- Item 3.1: amount based on information provided by the MME; we understand this is the amount that would have to be paid back to PCE/Furnas/Odebrecht, in case another group win the auction process.
- Item 3.2: the Owner's Engineering costs are estimated at 1% of the EPC price, with a higher % in foreign currency than the engineering costs of the EPC Contractor. It is assumed that the Owner's Engineering can be carried out by a Brazilian engineering company, with strong support from an international consultant.
- Item 3.3: the Lenders' Engineering costs are estimated at 0.15% of the EPC price, with a 50% in foreign currency and a 50% in local currency. It is assumed that the Lenders' Engineering will be entrusted to an international engineering company with support from a Brazilian consultant.
- Item 4 does not include financial costs; it is assumed that in any case most legal & administration costs will be faced in Reais.
- Item 5 does not include price escalation contingencies.

In conclusion, according to our estimate the total project development cost, still excluding the price escalation, should be in the order of **4'930 million USD**.

### 4.8 Operation & Maintenance Cost

At a European and North American price level, the annual costs of the operation and maintenance of hydropower plants, often with various plants operated from a



remote central control, are in the order of 20 to 25 \$/kW/year, depending on various parameters, such as size of the plants, age, maintenance policies of the owners, etc. For hydropower plants, O&M costs are only marginally depending on energy production.

In the specific case of the Santo Antonio plant, considering on one side the large total installed capacity, the brand new status of the plant and the moderate to low cost of the personnel, and on the other the remote location and the specific characteristics of the units, the annual O&M budget is estimated as follows, at today price level:

То	tal O&M Cost	26.00 \$/kW	81'900'000 \$/year
•	Other Fixed Costs	10.00 \$/kW	31'500'000 \$/year
•	Spares	1.00 \$/kW	3'150'000 \$/year
•	Average Maintenance	9.00 \$/kW	28'350'000 \$/year
•	Operation Costs - Consumables	1.00 \$/kW	3'150'000 \$/year
•	<b>Operation Costs - Personnel</b>	5.00 \$/kW	15'750'000 \$/year

As for the splitting between foreign and local currency, it has been considered that 95% of the O&M costs will be in local currency, with 5% only in foreign currency.

### 4.9 Disbursement Schedule and Price Escalation Impact

The disbursement schedule has been worked out separately for the local and foreign currency costs spreading the estimated total implementation cost along the construction period according to the construction program given in the previous Chapter 3.

The following advance payments and retention moneys have been assumed:

- Advance payment for the civil works: 10%
- Retention money on the civil works 10%, repaid as follows:
  - 5% at reservoir filling
  - 2.5% at the substantial completion of the civil works (removal of cofferdams No. 10 and 11)
  - 2.5% at the expiry of the warranty period (one year after commissioning of the last unit)
- Advance payment for the hydromechanical and electromechanical equipment: 5%
- Retention money on the hydromechanical and electromechanical equipment: 5%, repaid as follows:
  - 2.5% at reservoir filling and commissioning of the first unit
  - 2.5% at the expiry of the warranty period (one year after commissioning of the last unit)

The price escalation impact has been evaluated considering the following price escalation factors:

- 4% per year on local currency components
- 2% per year on foreign currency components



The total implementation cost, including price escalation, results as follows:

	Cost		
	Local (M. Reais)	Foreign (M. USD)	Total (M. USD Eq.)
Implementation Cost at End 2006 Price Level	9'131.2	583.7	4'931.9
Price Escalation Impact	1'433.2	71.1	753.6
Total Cost Including Price Escalation	10'564.3	654.8	5'685.5

Details of the disbursement schedule can be found in the Annex 5.

#### 4.10 Financial Considerations

Following the preparation of the disbursement schedule for the implementation of the plant, a tentative cash flow has been worked out, to assess the financial conditions under which the project could be financially feasible. The following hypotheses have been considered:

- Total period of the analysis 50 years.
- Operation and maintenance costs have been added (including the relevant price escalations). O&M costs start being incurred from the year 5, when the first units start operation, reaching the full value indicated in the previous Paragraph 4.8 in the year 8, when all units are expected to be in operation.
- The energy production has been assumed as indicated in the feasibility report; in this case also, energy production starts at year 5, with full production reached in the year 8.
- It is assumed that the energy production will be remunerated with the following tariffs:
  - 45'000 USD equivalent /GWh in local currency, plus
  - 10'000 UDS/GWh in foreign currency

These tariffs are kept constant along the full period analysed.

- Equities are assumed to cover 30% of the implementation costs, both for the local and for the foreign portions. Equities are the first source of funds used.
- Loans cover the remaining financial requirements. Interest rates assumed are 20% for the local currency loans, and 12% for the foreign currency loans. Interests due on the loans during the disbursement period are added to the loans capital.
- Loans repayment starts in the second half of year 5, when energy sales revenues exceed the implementation costs still being faced. For the local currency loans, revenues available until the beginning of year 7 are only sufficient to pay part of the interest due, the remaining interest portion is still added to the loans capital
- Equities payment (interests and capital) for the local and foreign currency portions starts only after all corresponding loans have been fully repaid.



With these assumptions, the return on equities is about 24.7%. The model developed shows that the project will not be able to remunerate the equities at a higher interest rate: the interests will consume most available revenues, making impossible to return the equity capital.

Details of the cash flow developed can be found in the Annex 6.

### 4.11 Comparison with Other Projects

Around the world there are very few if any projects comparable to the Santo Antonio Plant in terms of combination of installed capacity, type of units, location and other general characteristics.

In general terms, to the knowledge of Colenco other projects developed by private developers have been cheaper, in terms of \$/kW of installed capacity. Project presently under construction in South East Asia, with installed capacities in the order of 500 to 1'000 MW, are generally near 1'000 \$/kW at developer budget level (excluding interests during construction). The much smaller 82 MW Taquesi Project in Bolivia, for which Colenco was a partner in the EPC Contractor Joint Venture, had an EPC price of about 750 \$/kW.

On the other hand, there have been and there are much more expensive projects also implemented by private developers: the 150 MW Casecnan Project in the Philippines had an EPC price near 1'500 \$/kW, and the 250 MW Bujagali Project in Uganda is being awarded to an EPC Bidder at a price near 2'000 \$/kW. All these prices are net of financial charges.

From another point of view, the cash flow analysis discussed in the previous paragraph has shown that the project is financially feasible with constant tariffs in the order of 55 \$/MWh, practically the same established in the Power Purchase Agreements of various projects being built in Laos by private developers for energy export to Thailand.

In conclusion, it can be stated that the large energy production makes the Santo Antonio Project financially viable, despite the relatively high implementation cost. It would seem recommendable, in order to lower the financial costs, to adopt a variable tariffs approach, as it was done in other cases, increasing the tariffs in the initial period of operation and lowering them in later years, in order to achieve an earlier repayment of the loans.



# 5 Cost Estimates for the Alternative Layouts

### 5.1 Purpose and Scope

The purpose of the present chapter is to summarise the cost estimate of the Santo Antonio Plant according to the two alternative layouts outlined in the previous Chapter 3.

Cost differences are essentially related to the civil works, plus a small difference in the cost of the hydromechanical equipment of the Alternative 2, because of the replacement of part of the spillway radial gates with fuse type gates, and because of the elimination of the Mato Grosso diversion equipment. The cost of the electromechanical equipment is assumed identical for the three arrangements considered, although the Alternative 1 should allow some saving in the transmission line to the Porto Velho substation, which does not need to cross the river.

It shall be clearly pointed out that the estimate of the cost of the civil works for the two alternative layouts carries a high degree of uncertainty, both because no drawings are available to precisely estimate the quantities of the works; and because no specific unit price analyses have been carried out: the costs have been estimated by applying the same unit prices developed for the cost estimate of the Furnas / Odebrecht Solution.

### 5.2 Civil Works

The summary of the cost estimate for the civil works of the Alternative 1 is given in the following Table 5.1. The exchange rate considered for the calculation of the equivalent USD is the same used for the cost estimate of the Furnas / Odebrecht solution:

2.	10	Reais	= 1	USD.
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	Construction Costs				
Structure	Local Curr.	Foreign Curr.	Total		
	(Reais)	(USD)	(USD Equiv.)		
General Construction Costs	769'270'396		366'319'236		
Powerhouse Headrace Channel	132'548'617	19'955'908	83'074'297		
Power Intakes / Powerhouse Complex	1'877'090'673	30'738'214	924'590'915		
Powerhouse Tailrace Channel	84'772'883	7'983'958	48'351'997		
Right Bank Cofferdams	35'518'044	4'517'640	21'430'994		
Left Bank Cofferdams	35'356'794	2'335'385	19'171'954		
Main Cofferdams across the River	161'162'799	23'091'175	99'835'365		
Concrete Walls	199'351'333	1'590'627	96'519'834		
Spillway Approach Channel	39'189'588	5'866'864	24'528'572		
Spillway Structure	364'059'964	6'304'951	179'666'838		
Spillway Discharge Channel	47'305'166	6'537'654	29'063'924		
Right Bank Closure Embankment	2'031'132	251'216	1'218'422		
Mato Grosso Stream Closure Dike	10'785'035	1'357'711	6'493'442		
Mato Grosso Diversion Conduit	47'576'504	425'076	23'080'554		
Dewatering and Care of Water	8'228'552		3'918'358		
Operator's Village	20'291'418		9'662'580		
Total	3'834'538'899	110'956'380	1'936'927'284		

Table 5.1 - Civil Works of Alternative 1 – Cost Estimate by Structure



The summary of the cost estimate for the civil works of the Alternative 2 is given in the following Table 5.2.

 Table 5.2 - Civil Works of Alternative 2 – Cost Estimate by Structure

	Construction Costs				
Structure	Local Curr.	Foreign Curr.	Total		
	(Reais)	(USD)	(USD Equiv.)		
General Construction Costs	839'867'566		399'936'936		
Powerhouse Headrace Channel	5'261'548	768'660	3'274'159		
Power Intakes / Powerhouse Complex 1)	1'850'766'776	27'963'445	909'280'957		
Powerhouse Tailrace Channel	30'480'369	4'278'820	18'793'281		
Right Bank Cofferdams 2)	73'320'246	8'795'752	43'710'155		
Left Bank Cofferdams 2)	114'842'720	13'917'875	68'604'885		
Main Cofferdams across the River	161'162'799	23'091'175	99'835'365		
Concrete Walls	153'854'775	920'188	74'184'366		
Spillway Approach Channel	40'419'272	6'024'962	25'272'234		
Spillway Structure	294'770'288	4'685'129	145'051'933		
Spillway Discharge Channel	66'772'468	10'216'885	42'013'298		
Fuse Gates Structure	30'660'000	400'000	15'000'000		
Dewatering and Care of Water	8'228'552		3'918'358		
Operator's Village	20'291'418		9'662'580		
Total	3'690'698'798	101'062'891	1'858'538'508		

1) The powerhouse is assumed built with conventional technology; the application of the prefabricated float-in type construction technique was not considered.

2) Includes the construction and removal of the cellular cofferdams

It shall be noted that the tables above do not include technical contingencies. The corresponding allocation is included in the total construction cost estimate given in the following Paragraph 5.5.

### 5.3 Hydromechanical Equipment

As mentioned, the cost estimate of the hydro-mechanical equipment of the project for the Alternative 1 is identical to the corresponding estimate for the Furnas / Odebrecht Solution, which is 599'191'000 Reais, or 285'329'000 USD equivalent.

For the Alternative 2, the cost estimate of the hydromechanical equipment is reduced to 584'550'000 Reais, or 278'357'000 USD equivalent, because of the replacement of six spillway radial gates by fuse gates and because the upstream arrangement of the project structure makes unnecessary the diversion of the Mato Grosso Stream.

In this case also, the figures above do not include technical contingencies.

### 5.4 Electromechanical Equipment

The cost of the electromechanical equipment is deemed identical for all arrangements analysed, which is, excluding technical contingencies:

- Local Currency 1'838'476'689 Reais
- Foreign Currency 300'286'910 USD
- Total 1'175'752'000 USD Equivalent



## 5.5 Construction Cost

The estimate of the total construction cost of the alternatives is computed adding to the itemised quantities of the civil works and to the identified equipment components suitable technical contingencies, to cover uncertainties in the quantities of the civil works and in the scope of the equipment supply.

The Table 5.3 summarises the contingencies added in the two alternatives on the itemised costs of the civil works, structure by structure, and allows a comparison with the corresponding figures for the solution proposed by Furnas / Odebrecht.

The average technical contingencies applied for the civil works of the alternatives are higher than considered for the Furnas / Odebrecht Solution, on account of the higher uncertainty in the quantity estimates, and of the need to further study specific technical issues, like those pointed out for the Alternative 2 in the previous Chapter 3. For the hydromechanical and electromechanical equipment the same 5% contingency adopted for the Furnas / Odebrecht Solution has been applied.

The resulting estimate of the total project construction cost is given in the following Tables 5.4 and 5.5 for the Alternative 1 and the Alternative 2 respectively.

	Local Portion	Foreign P.	Total
	(Reais)	(USD)	(USD Eq.)
Civil Works			
Itemised Quantities	3'736'139'570	110'956'380	1'890'070'461
Techn. Contingencies (8%)	364'273'608	10'818'247	184'281'870
Civil Works, Total	4'100'413'178	121'774'627	2'074'352'331
Hydromechanical Equipment			
Components Identified	599'191'000		285'329'000
Techn. Contingencies (5%)	29'959'550		14'266'450
Hydromech. Eq., Total	629'150'550		299'595'450
Electromechanical Equipment			
Components Identified	1'838'476'689	300'286'910	1'175'752'000
Techn. Contingencies (5%)	91'923'834	15'014'346	58'787'600
Electromech. Eq., Total	1'930'400'523	315'301'256	1'234'539'600
Total Construction Cost	6'659'964'252	437'075'882	3'608'487'381

 Table 5.4 – Summary of Construction Cost Estimate - Alternative 1

#### Table 5.5 – Summary of Construction Cost Estimate - Alternative 2

	Local Portion	Foreign P.	Total
	(Reais)	(USD)	(USD Eq.)
Civil Works			
Itemised Quantities	3'473'859'743	101'062'891	1'755'281'816
Techn. Contingencies (8%)	364'755'273	10'611'604	184'304'591
Civil Works, Total	3'838'615'016	111'674'494	1'939'586'406
Hydromechanical Equipment			
Components Identified	584'549'700		278'357'000
Techn. Contingencies (5%)	29'227'485		13'917'850
Hydromech. Eq., Total	613'777'185		292'274'850
Electromechanical Equipment			
Components Identified	1'838'476'689	300'286'910	1'175'752'000
Techn. Contingencies (5%)	91'923'834	15'014'346	58'787'600
Electromech. Eq., Total	1'930'400'523	315'301'256	1'234'539'600
Total Construction Cost	6'382'792'724	426'975'750	3'466'400'856



#### Costs Review and Economic Analysis - Final Report - Cost Estimates for the Alternative Layouts

#### Table 5.3 - Technical Contingencies on Civil Works

		Total Construction Costs (US \$)								
No.	Description	Furn	as/Odebr. La	ayout	Alternative 1			Alternative 2		
		Item. Costs	Cont. (%)	Total	Item. Costs	Cont. (%)	Total	Item. Costs	Cont. (%)	Total
1	General Construction Costs 1)	399'936'936	10%	439'930'630	319'462'413	10%	351'408'654	296'680'243	10%	326'348'268
2	Powerhouse Headrace Channel	135'172'238	2%	137'875'683	83'074'297	2%	84'735'783	3'274'159	2%	3'339'642
3	Powerhouse, Power Intakes and	947'426'753	10%	1'042'169'428	924'590'915	12%	1'035'541'825	909'280'957	12%	1'018'394'672
	Generating Units									
4	Powerhouse Tailrace Channel	209'590'434	5%	220'069'956	48'351'997	3%	49'802'557	18'793'281	5%	19'732'945
5	Right Bank Cofferdams	24'158'056	5%	25'365'959	21'430'994	5%	22'502'544	43'710'155	10%	48'081'171
6	Left Bank Cofferdams	24'723'836	5%	25'960'028	19'171'954	5%	20'130'551	68'604'885	10%	75'465'373
7	Main Cofferdams Across the	52'933'794	15%	60'873'863	99'835'365	15%	114'810'670	99'835'365	15%	114'810'670
	River 2)									
8	Powerhouse Cofferdams 3)	19'858'682	2%	20'255'856						
9	Rockfill Dam	22'375'941	10%	24'613'535						
10	Concrete Walls	132'450'426	5%	139'072'947	96'519'834	5%	101'345'825	74'184'366	5%	77'893'585
11	Spillway Approach Channel	126'158'486	5%	132'466'410	24'528'572	2%	25'019'144	25'272'234	5%	26'535'846
12	Spillway Structure 4)	175'437'699	5%	184'209'584	179'666'838	5%	188'650'180	145'051'933	5%	152'304'530
13	Spillway Discharge Channel 5)	51'594'057	2%	52'625'938	29'063'924	2%	29'645'202	42'013'298	10%	46'214'628
14	Fuse Gates Structure							15'000'000	5%	15'750'000
15	Closure Embankment on the	1'218'422	10%	1'340'264	1'218'422	10%	1'340'264			
	Right Bank									
16	Mato Grosso Stream Closure	6'493'442	10%	7'142'786	6'493'442	10%	7'142'786			
	Dike									
17	Mato Grosso Diversion Tunnel	23'080'554	15%	26'542'637	23'080'554	15%	26'542'637			
18	Dewatering and Care of Water	3'918'358	15%	4'506'112	3'918'358	15%	4'506'112	3'918'358	15%	4'506'112
19	Operator's Village	9'662'580	10%	10'628'838	9'662'580	10%	10'628'838	9'662'580	10%	10'628'838
Aver	age Contingencies %		8.01%			9.72%			10.52%	
Rou	nded to		8.00%			9.75%			10.50%	
Tota	I Cost	2'366'190'694	8.00%	2'555'485'950	1'890'070'461	9.75%	2'074'352'331	1'755'281'816	10.50%	1'939'586'406

1) General Construction Costs of Alternatives: same % of the total cost estimated for the Furnas / Odebrecht Layout.

2) Main Cofferdams across the River: for the alternatives, the cost includes the cofferdams removal, not foreseen in the Furnas / Odebrecht Layout.

3) These are the cofferdams foreseen in the Furnas / Odebrecht Layout to allow the construction of the 2<sup>nd</sup> & 3<sup>rd</sup> stage of the powerhouse. Not required in the alternatives.

4) The spillway structure of the Alternative 2 is still relatively expensive because the foundation rock is deeper than at the other locations.

5) The high contingency assumed for the Alternative 2 takes into account the possible need to excavate the "Ilha do Presidio", not considered in the quantity estimates.



### 5.6 Land Acquisition, Relocations, Social and Environmental Costs

For these costs, the same amount estimated by Colenco for the Furnas/Odebrecht solution, of 147'778'000 equivalent USD, has been kept for the two alternatives considered.

It is noted that the Alternative 2 should allow some reduction of this budget, because the upstream alignment of the project structures reduces somewhat the flooded area and possibly the population resettlement and infrastructures relocation needs: however, the data available to Colenco do not allow an estimate of such reduction, which in any case is deemed not significant at total implementation cost level.

#### 5.7 Other Implementation Costs

#### 5.7.1 Additional Costs and Risk Factors at EPC Contractor Level

By applying the same criteria considered for the Furnas / Odebrecht Solution in the previous Chapter 4, the additional costs and risk factors to be added to arrive at the expected EPC prices for the two alternatives are estimated as follows:

#### Table 5.6 – Estimate of EPC Price (Excluding Price Escalation) – Alternative 1

		Cost			
No.	Item		Foreign	Total	
		(M. Reais)	(M. USD)	(M. USD Eq.)	
1	Civil Works (incl. Technical Contingencies)	4'100.4	121.8	2'074.4	
2	Hydromechanical Equipment (incl. Technical Contingencies)	629.2		299.6	
3	Electromechanical Equipment (incl. Technical Contingencies)	1930.4	315.3	1'234.5	
4	EPC Contractor Engineering Costs (2% of the construction cost)	144.0	3.6	72.2	
5	Risks of non recoverable liquidated damages (5.00% of total	358.1	23.2	193.7	
	EPC Price)				
Estin	nated Acceptable EPC Price, Excluding Price Escalation	7'162.0	463.9	3'874.4	

### Table 5.7 – Estimate of EPC Price (Excluding Price Escalation) – Alternative 2

		Cost			
No.	Item	Local (M. Reais)	Foreign (M. USD)	Total (M. USD Eq.)	
1	Civil Works (incl. Technical Contingencies)	3'838.6	111.7	1'939.6	
2	Hydromechanical Equipment (incl. Technical Contingencies)	613.8		292.3	
3	Electromechanical Equipment (incl. Technical Contingencies)	1930.4	315.3	1'234.5	
4	EPC Contractor Engineering Costs (2% of the construction cost)	138.3	3.5	69.3	
5	Risks of non recoverable liquidated damages (5.00% of total	343.2	22.7	186.1	
	EPC Price)				
Estin	nated Acceptable EPC Price, Excluding Price Escalation	6'864.3	453.1	3'721.8	

### 5.7.2 Additional Costs and Risk Factors at Developer Level

The other costs to be considered at Developer level, in addition to the EPC price estimated above and to the social and environmental costs are listed in the following Tables 5.8 and 5.9.



### Table 5.8 – Project Cost at Developer Level (Excluding Price Escalation) – Alternative 1

			Cost	
No.	Item	Local (M. Reais)	Foreign (M. USD)	Total (M. USD Eq.)
1	EPC Price	7'162.0	463.9	3'874.4
2	Social and Environmental Costs	310.3	0	147.8
3	Developer's Engineering Costs			
3.1	Pre-investment: investigations & feasibility studies	42.0	0	20.0
3.2	Owner's Engineer costs (1% of total EPC Price)	61.0	9.7	38.7
3.3	Lenders' Engineer costs (0.15% of total EPC Price)	6.1	2.9	5.8
4	Developer legal and administration costs (2% of total EPC Price)	154.6	3.9	77.5
5	Contingencies at Developer level, to cover possible claims by	386.8	24.0	208.2
	the EPC Contractor, extra environmental & social costs, loss of			
	revenues because of delays or equipment underperformance not			
	chargeable to the EPC Contractor, etc. (5% of 1+2+3+4)			
Est.	Total Project Implementation Cost, Excl. Price Escalation	8'122.9	504.4	4'372.4

#### Table 5.9 – Project Cost at Developer Level (Excluding Price Escalation) – Alternative 2

		Cost				
No.	Item	Local	Foreign	Total		
		(M. Reais)	(M. USD)	(M. USD Eq.)		
1	EPC Price	6'864.3	453.1	3'721.8		
2	Social and Environmental Costs	310.3	0	147.8		
3	Developer's Engineering Costs					
3.1	Pre-investment: investigations & feasibility studies	42.0	0	20.0		
3.2	Owner's Engineer costs (1% of total EPC Price)	58.6	9.3	37.2		
3.3	Lenders' Engineer costs (0.15% of total EPC Price)	5.9	2.8	5.6		
4	Developer legal and administration costs (2% of total EPC Price)	148.5	3.7	74.4		
5	Contingencies at Developer level, to cover possible claims by	371.5	23.4	200.3		
	the EPC Contractor, extra environmental & social costs, loss of					
	revenues because of delays or equipment underperformance not					
	chargeable to the EPC Contractor, etc. (5% of 1+2+3+4)					
Est. Total Project Implementation Cost, Excl. Price Escalation 7'801.1 492.4						

In conclusion, according to our estimate the total project development cost, still excluding the price escalation, should be in the order of:

- 4'370 million USD for the Alternative 1 (about 89% of the corresponding cost of the Furnas /Odebrecht solution)
- 4'210 million USD for the Alternative 2 (about 85% of the corresponding cost of the Furnas /Odebrecht solution)

### 5.8 Operation & Maintenance Cost

The O&M costs for the two alternatives considered are deemed identical to the corresponding costs of the Furnas / Odebrecht solution: 81'900'000 \$/year, with 95% of the O&M costs in local currency and 5% in foreign currency.

### 5.9 Disbursement Schedule and Price Escalation Impact

The disbursement schedule of the two alternatives has been worked out with the same assumptions applied in the previous Chapter 4 for the Furnas / Odebrecht solution, and assuming for both alternatives the same construction program given in the previous Chapter 3. This assumption is debatable: once the alternatives are studied at a sufficient level, for a better evaluation of the price escalation impact and of the financing requirement it would be necessary to develop the corresponding specific construction programs.



According to the assumptions above, the total implementation costs, including price escalation, results as follows:

#### Table 5.10 – Price Escalation Impact – Alternative 1

	Cost			
	Local (M. Reais)	Foreign (M. USD)	Total (M. USD Eq.)	
Implementation Cost at End 2006 Price Level	8'122.9	504.4	4'372.4	
Price Escalation Impact	1'306.6	64.3	686.5	
Total Cost Including Price Escalation	9'429.5	568.7	5'058.9	

#### Table 5.11 – Price Escalation Impact – Alternative 2

	Cost			
	Local (M. Reais)	Foreign (M. USD)	Total (M. USD Eq.)	
Implementation Cost at End 2006 Price Level	7'801.1	492.4	4'207.2	
Price Escalation Impact	1'267.3	62.9	666.4	
Total Cost Including Price Escalation	9'068.4	555.3	4'873.5	

#### 5.10 Required Tariffs

Following the preparation of the disbursement schedule for the two alternatives, tentative cash flows have been worked out, to assess the impact of the cost reductions allowed by the two alternatives on the financial feasibility of the project. The analyses were aimed to determine the tariffs needed to achieve the same return on equities obtained for the Furnas / Odebrecht Solution. The same hypotheses considered in the previous Chapter 4 have been applied:

- Total period of the analysis 50 years.
- Operation and maintenance costs have been added (including the relevant price escalations). O&M costs start being incurred from the year 5, when the first units start operation, reaching the full value indicated in the previous Paragraph 4.8 in the year 8, when all units are expected to be in operation.
- The energy production has been assumed as indicated in the feasibility report<sup>1</sup>; in this case also, energy production starts at year 5, with full production reached in the year 8.
- Equities are assumed to cover 30% of the implementation costs, both for the local and for the foreign portions. Equities are the first source of funds used.
- Loans cover the remaining financial requirements. Interest rates assumed are 20% for the local currency loans, and 12% for the foreign currency loans. Interests due on the loans during the disbursement period are added to the loans capital.
- Loans repayment starts when energy sales revenues exceed the implementation costs still being faced. When revenues are only sufficient to pay part of the interest due, the remaining interest portion is still added to the loans capital
- Equities payment (interests and capital) for the local and foreign currency portions starts only after all corresponding loans have been fully repaid.
- Required return on equities shall be 24.7%, as obtained in the previous Chapter 4 for the Furnas / Odebrecht solution.

<sup>&</sup>lt;sup>1</sup> It shall be pointed out however that the energy production of the Alternative 2 might be lower, because of the upstream emplacement of the powerhouse – see in this respect the comment in the previous Paragraph 3.7.



With these assumptions, the tariffs required result as follows:

- Alternative 1
  - 41 \$/MWh in Local Currency
  - 8 \$/MWh in Foreign Currency
- Alternative 2:
  - 40.5 \$/MWh in Local Currency
  - 7 \$/MWh in Foreign Currency



# 6 Risk Factors

### 6.1 General

Risks discussed in the present chapter, which could jeopardise the feasibility of the project, follows into the following main categories:

- Technical Risks
- Environmental Risks
- Financial Risks

### 6.2 Technical Risks

Technical risks which could affect the feasibility of the project are deemed relatively limited, given the characteristics of the site, the predictability of the hydrological behaviour of the river and the good knowledge of the geological – geotechnical conditions achieved. As in any hydroelectric project, there are of course risks of quantity overruns or minor geological unforeseen: it is deemed however that such "normal" risks have already been taken into account at cost estimate level by establishing suitable technical contingencies.

The main remaining technical risks identified are the following:

- Unprecedented characteristics of the generating units: bulb units of the size proposed are probably at the limit of the present state of the art and their design will require very careful studies. In particular, the very large head variations expected may require adopting a different design for some of the units, to cover as best as possible the full range of operating conditions expected.
- The large amounts of sediments and debris dragged by the river will require in depth studies, hydraulic model tests and possibly layout modifications to minimise their impact on the operation of the plant.
- The characteristics of the long transmission system associated to the Santo Antonio and to the planned upstream Jirau plants must be studied in depth, to assure the stability of the operation and to establish which protection equipment if any shall be foreseen at the plants.

It shall be possible to control and possibly eliminate these risks by carrying out further analyses and design studies, before proceeding to the construction stage. The impact on the project cost of the layout modifications possibly required is outlined in the previous Chapter 5, where preliminary cost estimates of the two alternative arrangements presently considered can be found. The impact of layout modifications to the construction schedule cannot be precisely assessed at the present stage; it is noted however that both alternative arrangements outlined so far should allow some reduction of the construction period, mainly because of the lesser excavations of the abutments. On the other hand, it must be stated that carrying out an auction at the present stage, before further in depth studies of these aspects, carries the risk of failure, as any bidder, other than the Furnas / Odebrecht group, may deem the project not sufficiently studied to take the huge financial commitments required.



Other significant technical risks relate to the possibility to meet the short implementation schedule presently foreseen. Two main risks can be identified in this respect, common to all project layouts considered:

- The construction of the main cofferdams required to divert the river through the spillway must be carried out in the dry season, toward the end of the first stage construction period. Thus, if a delay of even few months only accumulates along the construction, there is a significant risk to lose one full year before the first units can be commissioned.
- It may not be feasible to commission the units at the one month interval presently considered, both because of restriction in the manufacturing capacity of the suppliers and because of limitations in the availability of erection facilities and of qualified personnel. This risk is also common to all layouts outlined so far.

#### 6.3 Environmental Risks

Given the characteristics of the project, environmental risks by themselves are deemed limited and controllable at acceptable costs. From this point of view, the estimate of the environmental costs provided in the feasibility study, and even the lower estimate developed by Colenco, are deemed on the high side.

The risk remains however that deficiencies in the communication / information process, or delays in implementing the necessary mitigation measure, will trigger legal actions by the affected population and by NGOs, which in turn can disrupt the project implementation planning and schedule.

#### 6.4 Financial Risks

#### 6.4.1 General

Main risks to be considered under this heading include:

- Although the cost estimates developed so far:
  - Furnas / Odebrecht Solution: 5'468 million \$ estimated by Furnas Odebrecht, presumably at developer's level, 4'932 million \$ estimated by Colenco, increasing to 5'685 including the price escalation impact,
  - Alternative 1: 5059 million \$, including the price escalation impact (89% of the Furnas / Odebrecht Solution),
  - Alternative 2: 4873 million \$, also including price escalation (86% of the Furnas / Odebrecht Solution),

are deemed conservative, they might still prove to be on the low side, or simply a monopoly situation may induce the developer, the EPC Contractor or the equipment manufacturers to unduly increase their prices. The best way to control this risk is through a proper auction process: it is deemed particularly important to carry out first all necessary additional studies, to properly advertise the project at international level, and to allow to the bidders ample time to study the project and prepare their proposal. From this point of view, the target to start actual construction by the middle of 2007 is deemed unrealistic.

 Although the hydrological behaviour of the Madeira River is quite favourable, with limited fluctuations in the annual runoff, a sequence of dry years at the



beginning of the operation could have important consequences on the capacity of the project to repay the loans, unless some kind of minimum payment guarantees are established in the tariffs agreement.

- The financing requirements are huge and will most probably require the intervention of different financing institutions at the internal and international levels. The interest rates considered in the cash flow analysis illustrated in the previous chapters 4 and 5, which are intended to cover also all accessory financial charges, might result low, especially in case most of the financing comes from commercial banks. In any case, achieving the financial closure for the project will take time: one year from the first approach of a prospective developer to potential financing institutions is not an unreasonably long estimate.
- The cash flow analyses developed assume that the financing and the energy remuneration will match the currencies actually disbursed for the project implementation. Should most of the financing came from international banks and be denominated in USD or Euro, in case payments to the developer are mostly made in Reais there will be an important exchange rate risk. In our opinion, it would be appropriate to transfer part of this risk to the Brazilian Government, by establishing suitable clauses in the tariffs agreement, linking the currencies of payment (or the exchange rates considered, in case all payments are made in Reais) to the conditions of the financing.

#### 6.4.2 Furnas / Odebrecht Solution and Alternatives Considered

The tariffs required to remunerate the equities with a 24.7% return, under the assumptions illustrated in the previous chapters 4 and 5, result as follows:

- Furnas /Odebrecht Solution:
  - 45 \$/MWh in Local Currency
  - 10 \$/MWh in Foreign Currency
  - Total 55 \$/MWh
- Alternative 1:
  - 41 \$/MWh in Local Currency
  - 8 \$/MWh in Foreign Currency
  - Total 49 \$/MWh (89% of the Furnas /Odebrecht Solution)
- Alternative 2:
  - 40.5 \$/MWh in Local Currency
  - 7 \$/MWh in Foreign Currency
  - Total 47.5 \$/MWh (86% of the Furnas /Odebrecht Solution)

Provided the implementation schedule remain the same,, it can be concluded that the tariff reductions which can be achieved by an alternative arrangement will essentially match the differences in the implementation costs.

### 6.5 Sensitivity Analyses

Sensitivity analyses were carried out for the Furnas / Odebrecht Solution to assess the financial feasibility of the project under different worse case scenarios. The following cases were studied:

10% increase of the implementation cost



- One year longer construction period
- Two months interval in the commissioning of the units
- Higher interest rates of the financing.

In all cases, it was assumed that a minimum 24.7% interest on the equities will be required, as obtained in the basic analysis. The analysis determined the tariff needed to achieve this minimum interest. Results are as follows:

- Base Case. Tariff required:
  - 45 \$/MWh in Local Currency
  - 10 \$/MWh in Foreign Currency
  - Total 55 \$/MWh
- 10% increase of the implementation cost. Tariff required:
  - 51 \$/MWh in Local Currency
  - 10 \$/MWh in Foreign Currency
  - Total 61 \$/MWh (111% of the Base Case)
- One year longer construction period. Tariff required:
  - 57 \$/MWh in Local Currency
  - 10 \$/MWh in Foreign Currency
  - Total 67 \$/MWh (122% of the Base Case)
- Two months interval in the commissioning of the units. Tariff required:
  - 53 \$/MWh in Local Currency
  - 9 \$/MWh in Foreign Currency
  - Total 62 \$/MWh (113% of the Base Case)
- Higher interest rates of the financing: rates assumed are 25% on Local Currency and 15% on Foreign Currency. Tariff required:
  - 48 \$/MWh in Local Currency
  - 10 \$/MWh in Foreign Currency
  - Total 58 \$/MWh (106% of the Base Case)

This analysis indicates that the most critical issue for the financial feasibility of the project will be actually achieving the intended schedule for the initial commissioning of the first units. This appears more important than some limited increase of the implementation costs, or a slower pace for the installation of the units. A moderate increase of the interest rates of the loans seems to have the least impact on the financial feasibility.



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Annex 1

**Detailed Cost Estimate of Civil Works** 



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# FOREWORD



# 1 General

This report deals with the cost estimate of the civil works for the construction of the Santo Antonio Hydropower Project belonging to the Rio Madeira Hydropower Development.

Santo Antonio Project is located along the Madeira River in the federal State of Rondonia approximately 10 km upstream of Porto Velho town.

# 2 Construction Type Contract

The civil works cost estimate has been based on FIDIC standard contract for competitive tenders including the following key conditions:

- Advance payment: 10% of the Contract Price;
- Retention money: 10% of the Contract Price up to 50% of payments, 5% on the remaining 50%;
- Release of retention money: against bank guarantee;
- Liquidated damages: max. amount 10% of Contract Price;
- Price escalation: provisions for adjustment covering labour and main materials.

# 3 Structure of the Cost Estimate

The Civil works cost estimate is composed of seven sections as follows:

Section I Basic Costs of Labour and Materials

- Section II Construction Equipment Rates
- Section III Construction Time Schedule
- Section IV Construction Methods

Section V Unit Price Analyses:

- Part 1 Topsoil Removal and Stockpiling
- Part 2 Common Excavation and Dredging
- Part 3 Rock Excavation
- Part 4 Protection of Excavation Surfaces
- Part 5 Auxiliary Cofferdam Removal
- Part 6 Fills and Backfills
- Part 7 Concrete Aggregates
- Part 8 Concrete Works
- Section VI Price List

Section VII Bill of Quantities

# 4 Rates of Exchange

The Cost Estimate has been worked out during the months of November and December 2006 on the ground of the basic costs related to labour, materials and construction equipment that have been investigated mainly in November 2006.

The detailed price analyses of Section V have been elaborated in United States Dollars considering the rate of exchange prevailing in mid November 2006 that was 1 US = 2.10 R\$.

# 5 Rates of Exchange

The construction costs related to the civil works are detailed in the Bill of Quantities of Section VI.



# 6 Costs not Included in the Estimate

The cost estimate does not include the following costs:

- a) All the costs listed in Item 10 of the Original Bill of Quantities included in the feasibility report dated October 2005 (land acquisition, environments, resettlement etc.);
- b) Physical contingencies;
- c) Contract administration;
- d) Interests during construction;
- e) Price escalation.

# 7 Layout of the Project

The general layout of Santo Antonio Project with the indications of the major works to be done is shown on the Figure 1.



Costs Review and Economic Analysis - Final Report - Cost Estimates - Annex 1 - Foreword

**Navigation Channel** (Not included in Cost Estimate) NAVEGAÇÃO JUSANTE DE LOLISK. ACESSE TANTE REATERRO MONTAGEN PRINCIPAL (AMT A. 4) AREA DESCARGA AREN AREA DE MONTAGEM AUXILIAR (AMS E R) Powerhouse GANAL DE FUGA A/TE MONTAGEN AUX AREA ] **Tailrace Channel Headrace Channel** WURD DE ENCOSTO DE MONTAVIT MAR DE ENCOSTO DE JUSANTE. Spillway Discharge Channel **Rockfill Dam** RO LATERAL DIREITO CANAL DE APROXIMAÇÃO ATTREES PECHAMENTO M.D. CORREGO MATO CROSSO Gated Spillway Spillway Approach Channel AMENTO M. G. Diversion Stream Dike M. G. Diversion Tunnel





Costs Review and Economic Analysis - Final Report - Cost Estimates - Annex 1 -

# **SECTION I**

# **BASIC COSTS OF LABOUR & MATERIALS**



# 1 General

Section I of the cost estimate includes the labour wages, the basic costs of materials both local and imported and the electric power that have been included in the detailed analyses for obtaining the unit prices related to the main items of the civil works that are included in Section V.

# 2 Labour Wages

The local labour wages have been investigated in Brazil during the months of November 2006 and prevailing for the construction of the main infrastructures in the Country.

The wages are inclusive of the additional burdens such as social lows, overtime, night shift differential, leave, site allowance, bonuses and extra compensations for working outside of the states where the high qualified workers are recruited for the execution of the Works.

The cost estimate has been elaborated assuming that:

- a) The semiskilled, the unskilled and part of skilled labour necessary for the construction activities will be mainly local, i.e. recruited from Porto Velho town and from the surrounding villages; and
- b) The foremen, the specialists and part of skilled labour are recruited off the Site, i.e. from the developed federal states of the Country and in particular from south-east area of Brazil.

For the personnel recruited outside the work-site area has been considered an extra compensation applied to all the foremen, all the specialists and part of the skilled labour employed at the Site.

The time of the workers considered in the price analyses is in general ten percent additional to the time established for the construction equipment involved for the specific activities in order to take the actual time to be paid by the contractor for the execution of the works into account.

## 3 Materials

The construction materials to be purchased for the Project have been considered mainly supplied from the local market except for those to be imported from foreign markets being not manufactured in the Country.

The main local materials include Portland cement, fuels, lubricants, reinforcing steel bars, welded wire fabric, anchor bars, rock bolts, steel shapes, lumber, plywood, steel formworks, steel scaffoldings, explosives, and all the materials for the finishing works.

The main materials to be purchased abroad include drilling tools i.e. adaptor shanks, rods, couplings, rock bits, integral drill steels, breaker tools and other similar consumable goods.

Most of the basic costs concerning the materials have been investigated by means of Faxes that have been sent to the main companies or representatives operating in



the Country asking quotations normally applied to contractors involved in the construction of large projects.

Where possible the local basic prices obtained with the direct inquiry have been compared with those published by PINI bulletin of Brazil.

The cost of loading, freight, inland transportation to the Site including insurance premium, duties and taxes have been added to the ex-factory costs of each item in order to obtain the on Site cost.

The burden for losses that occurs during transport and handling of some goods has been considered in percentage of the cost and included in the material price list.

## 4 Electric Power

The rate of electric power is that currently applied by the utility in Porto Velho for industrial use.

## 5 Annexed Tables

The labour wages are listed in Table BC-1 (1 Sheet) which follows.

The basic costs of local and imported materials are listed in Tables BC-2 (5 Sheets) which follow.



#### RIO MADEIRA HYDROPOWE D. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE BC-1 CIVIL WORKS COST ESTIMATE BASIC COSTS - LABOUR WAGES

			Co	Cost per Hour	
Item	Description	Curren.	Per	Per	in List Emission
1	LABOUR WAGES		Day (8 nrs)	Hour	US\$ Equival.
<b>1.1</b> 1.1.1	Average Rates in Force in Brazil Foreman	R\$	164.00	20.50	9.76
1.1.2	Operator of heavy equipment	do	113.00	14.13	6.73
1.1.3	Specialist (welder, mechanic, explosive s. etc.)	do	80.00	10.00	4.76
1.1.4	Skilled (carpenter, mason, re-steel w., etc)	do	64.00	8.00	3.81
1.1.5	Driver of cars and light equipment	do	50.00	6.25	2.98
1.1.6	Semiskilled	do	38.00	4.75	2.26
1.1.7	Unskilled	do	30.00	3.75	1.79
1.2	Extra Over on Average Ratesof Item 1.1				
1.2.1	for Working at the Santo Antonio Project Foreman	R\$	49.20	<mark>6.15</mark>	% 30%
1.2.2	Operator of heavy equipment	do	33.90	4.24	30%
1.2.3	Specialist (welder, mechanic etc.)	do	24.00	3.00	30%
1.2.4	Skilled (carpenter, mason, re-steel w., etc)	do	16.00	2.00	25%
1.2.5	Driver of cars and light equipment	do	10.00	1.25	20%
1.2.6	Semiskilled	do			
1.2.7	Unskilled	do			
1.3	Average Rates for Santo Antonio Project				
1.3.1	Foreman	R\$	198.44	24.81	11.81
1.3.2	Operator of heavy equipment	do	136.73	17.09	8.14
1.3.3	Specialist (welder, mechanic, blaster etc.)	do	96.80	12.10	<mark>5</mark> .76
1.3.4	Skilled	do	75.20	9.40	4.48
1.3.5	Driver of cars and light equipment	do	57.00	7.13	3.39
1.3.6	Semiskilled	do	38.00	4.75	2.26
1.3.7	Unskilled	do	30.00	3.75	1.79



Page I.4

Cost in US\$

Equiv.

#### RIO MADEIRA HYDROPOWER D. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE BC-2 CIVIL WORKS COST ESTIMATE BASIC COSTS - MATERIALS AND ELECTRIC POWER

			Source	R\$				
	Description	Unit	or deliv.	Ex-w.	Tran-	T. & H.	Total	
			place	Cost	sport	Losses	Cost	
	LOCAL MATERIALS Fuels and Lubricants							
	Diesel oil	Lit	Site				2.0	
	Gasoline	Lit	do				2.7	

0.95 00 I

1.1.01	Diesel oil	Lit	Site				2.00	0.95
1.1.02	Gasoline	Lit	do				2.70	1.29
1.1.03	Lubricant for diesel engine	kg	do				5.80	2.76
1.1.04	Lubricant for gasoline engine	kg	do				9.50	4.52
1.1.05	Lubricant for gear & transmissions	kg	do				7.02	3.34
1.1.06	Hydraulic oil	kg	do				5.65	2.69
1.1.07	Break fluid	kg	do				14.30	6.81
1.1.08	Grease, litium base type	kg	do				9.50	4.52
<b>1.2</b> 1.2.01	Cementitious Materials Portland cement CP II Z 32 type and CP IV 32 RS from Capanamena cement factory: a) Normal bags of 50 kg each b) 1.5 t plastic bags excluding cost of bags	t t	Capanamena do	172.854 150.909	101.97 86.28	10.99 3.56	285.82 240.75	136.10 114.64
1.2.02	Portland cement CP II Z 32 type from Itaituba cement factory: a) Normal bags of 50 kg each b) 1.5 t plastic bags excluding cost of bags	t t	ltaituba do	208.263 169.774	57.55 48.70	10.63 3.28	276.45 221.75	131.64 105.59
1.2.03	Manaus cement factory: a) Normal bags of 50 kg each b) 1.5 t plastic bags excluding cost of bags	t t	Manaus do	205.337 198.209	26.60 22.51	9.28 3.31	241.21 224.03	114.86 106.68
1.2.04	Portland cement CPII E32 type, in 50 kg bags	t	S. Paulo	179.20	820.00	39.97	1'039.17	494.84
1.2.05	High strenght cement (ARI)	t	B. Horizonte	180.80	820.00	40.03	1'040.83	495.63
1.2.06	Natural pozzolan in 1.5 t bag (excl. bag cost)	t	Pessoa	65.00	140.00	4.10	209.10	99.57
1.2.07	Silica activa	t						
<b>1.3</b> 1.3.01	Concrete Admixtures Water-reducing admixture Water-reducing retarding admixture	kg ka	S.Paulo	2.42	0.84	0.065	3.32	- 1.58 - 1.65
1.0.02	and a second relation group and the second s	мy	uu	2.00	0.04	0.000	0.40	1.00
							1 1	



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1.1

#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE BASIC COSTS - MATERIALS AND ELECTRIC POWER

#### TABLE BC-2

			Source	R\$				Cost
Item	Description	Unit	or deliv.	Ex- w.	Tran-	T. & H.	Total	in US\$
			place	Cost	sport	Losses	Cost	Equiv.
	LOCAL MATERIALS (CONT.D)							
1.3.03	Superplasticizer admixture	kg	S.Paulo	1.85	0.84	0.054	2.74	1.31
1.3.04	Retarding admixture	kg	do	4.28	0.84	0.102	5.22	2.49
1.3.05	Shotcrete quick set admixture	kg	do	1.60	0.84	0.049	2.49	1.19
1.4	Steel Items							
1.4.01	Reinforcing steel, 12 mm dia., type CA-25	kg	S. Paolo	2.51	0.84		3.35	1.60
1.4.02	Reinforcing steel, 20 mm dia., type CA-50	kg	do	2.69	0.84		3.53	1.68
1.4.03	Reinforcing steel, 6 mm dia., type CA-60	kg	do	3.33	0.84		4.17	1.99
1.4.04	Reinforcing steel, prestress concrete type	kg	do	5.01	0.84		5.85	2.79
1.4.05	Welded wire fabric, 150x150x5 mm_mesh	kg	do	4.98	0.84		5.82	2.77
1.4.06	Steel plates, from 3 to 10 mm thickness	kg	do	4.86	0.84		5.70	2.71
1.4.07	Steel plates, from 10 to 25 mm thickness	kg	do	3.00	0.84		3.84	1.83
1.4.08	Steel beams, 150-300 m shape heigth	kg	do	3.27	0.84		4.11	1.96
1.4.09	Steel conventional shapes (L, T, Z etc.)	kg	do	5.13	0.84		5.97	2.84
1.4.10	Black steel pipes (3/4 -1 1/2" size)	kg	do	5.92	0.84		6.76	3.22
1.4.11	Black steel pipes (2"-6" size)	kg	do	5.22	0.84		6.06	2.89
1.4.12	Galvanized steel pipes (1"-1 1/2" dia.)	kg	do	7.86	0.84		8.70	4.14
1.4.13	Galvanized steel pipes (2"-3" dia.)	kg	do	6.94	0.84		7.78	3.70
1.4.14	Black wire (0.8-1.5 mm dia)	kg	do	3.80	0.84		4.64	2.21
1.4.15	Nails for wooden forworks	kg	do	4.00	0.84		4.84	2.30
1.4.16	Rock bolt, 26.5 mm dia.	m	do	28.10	3.80		31.90	15.19
1.4.17	Anchor bars (dowel), 32 mm dia.	m	do	17.04	5.27		22.31	10.62
1.4.18	Tendon, capacity 30 t, length 15 m	ea	do	346.50	48.51		395.01	188.10
1.4.19	Tendon, capacity 60 t, length 20 m	ea	do	630.00	88.20		718.20	342.00



#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE BASIC COSTS - LOCAL MATERIALS

TABLE BC-2

			Source		Cost			
Item	Description	Unit	or deliv.	Ex-w.	Tran-	T. & H.	Total	in US\$
			place	Cost	sport	Losses	Cost	Equiv.
	LOCAL MATERIALS (CONT.D)							
1.4.20	Steel scaffolding, pipe	m	S. Paulo	10.20	2.55		12.75	6.07
1.4.21	Steel scaffolding, joint	ea	do	9.37	2.34		11.71	5.58
1.4.22	Steel scaffolding, connection	ea	do	4.14	1.04		5.18	2.46
1.4.23	Steel scaffolding, base	ea	do	5.33	1.33		6.66	3.17
1.4.24	Steel formworks for mass concrete	kg	do	1'294	134.40		1'428.40	680.19
1.4.27	Steel formworks for structural concrete	kg	do	701	76.00		777.00	370.00
1.5	Explosives and Accessories							
1.5.01	Explosive, emulsion type NPGEL E. 2"x24"	kg	B. Horizonte	3.68	0.50		4.18	1.99
1.5.02	Explosive, emulsion type NPGEL E. 1"x24"	kg	do	3.99	0.50		4.49	2.14
1.5.03	Explosive, emulsion type NPGEL AL. 2"x24"	kg	do	3.49	0.50		3.99	1.90
1.5.04	Explosive, emulsion type NPGEL AL. 1"x24"	kg	do	3.68	0.50		4.18	1.99
1.5.05	Explosive, emulsion type NPGEL BR. 2"x24"	kg	do	3.15	0.50		3.65	1.74
1.5.06	Explosive, emulsion type NPGEL BR. 1"x24"	kg	do	3.36	0.50		3.86	1.84
1.5.07	Explosive, ANFO	kg	do	2.10	0.50		2.60	1.24
1.5.08	Detonating fuse NP-10	m	do	0.63	0.01		0.64	0.30
1.5.09	Detonating fuse NP-05	m	do	0.58	0.01		0.59	0.28
1.5.10	Low burning fuse	m	do	0.70	0.01		0.71	0.34
1.5.11	Delays for detonatong fuse	ea	do	8.00	0.02		8.02	3.82
1.5.12	Ordinary detonators	ea	do	0.50	0.01		0.51	0.24
1.5.13	Detonator with 5 m connector to det. fuse	ea	do	7.00	0.02		7.02	3.34
1.6	Wooden Materials							
1.6.01	Lumber for formworks, sawn planks	m³	Site				320.00	152.38
1.6.02	Lumber for formworks, planed planks	m³	do				385.00	183.33



#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE BASIC COSTS - LOCAL MATERIALS

#### TABLE BC-2

			Source		Cost			
Item	Description	Unit	or deliv.	Ex-w.	Tran-	T. & H.	Total	in US\$
			place	Cost	sport	Losses	Cost	Equiv.
	LOCAL MATERIALS (CONT.D)							
1.6.03	Lumber for formworks, sawn squares	m³	Site				380.00	180.95
1.6.04	Plywood for formworks, 12 mm thick	m²	do				27.70	13.19
1.6.05	Plywood for formworks, 20 mm thick	m²	do				36.90	17.57
1.6.06	Resin treated wooden formworks, dimensions 1.10 x 2.20 m, thickness 21 mm	ea	S. Paulo	44.60	13.38		57.98	27.61
1.6.07	Wooden formworks (Naval type), dimensions 1.60x2.20 m, thickness 20 mm	ea	do	99.10	29.73		128.83	61.35
1.7	Miscellaneous Materials							
1.7.01	PVC waterstop, width 220 mm	m	S. Paolo	7.40	0.37		7.77	3.70
1.7.02	PVC waterstop, width 250 mm	m	do	8.40	0.42		8.82	4.20
1.7.03	PVC waterstop, width 300 mm	m	do	13.10	0.66		13.76	6.55
1.7.04	Formwork bond-break emulsion	kg	do	6.55	0.84		7.39	3.52
1.7.05	Rubber hoses 3/4" diameter	m	do	6.90	1.04		7.94	3.78
1.7.06	Rubber hoses 1" diameter	m	do	8.80	1.32		10.12	4.82
1.7.07	Rubber hoses 1-1/2" diameter	m	do	18.70	2.81		21.51	10.24
1.7.08	Rubber hoses 2" diameter	m	do	23.80	3.57		27.37	13.03
1.7.09	Reinforced concrete pipes, 50 cm dia.	m	Site				38.70	18.43
1.7.10	Reinforced concrete pipes, 80 cm dia.	m	do				81.90	39.00
1.7.11	Reinforced concrete pipes, 100 cm dia.	m	do				112.50	53.57
1.7.12	Non-shink mortar for rock bolt	kg	S. Paulo	2.73	0.84	0.071	3.64	1.73
1.7.13	Plastic bags for cement, 2 t max. capacity	ea	do	472.65	94.50		567. <b>1</b> 5	270.07
1.7.14	Rigid plastic pipes for explosive charging	m	do	12.30	2.80		15.10	7.19
2	ELECTRIC POWER							
2.1	Electric power at Porto Velho switchyard	Kwh	Porto Velho				0.223	0.106


#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE BASIC COSTS - MATERIALS AND ELECTRIC POWER

TABLE BC-2

				Cost (US\$)			
Item	Description	Unit	Source	CIF	Transp.	Duties &	Total
				Cost	to site	Taxes	Cost
3	IMPORTED MATERIALS						
<b>3.1</b> 3.1.01	Rock Tools Integral drill steel, 800 mm	ea	Sweden	68.00	3.40	24.28	95.68
3.1.02	Integral drill steel, 1600 mm	ea	do	79.00	3.95	28.20	111.15
3.1.03	Integral drill steel, 2400 mm	ea	do	91.00	4.55	32.49	128.04
3.1.04	Integral drill steel, 3200 mm	ea	do	103.00	5.15	36.77	144.92
3.1.05	Integral drill steel, 4000 mm	ea	do	170.00	8.50	60.69	239.19
3.1.06	Hand held breaker standard moil point	ea	do	22.00	1.10	7.85	30.95
3.1.07	Track drill rod, 3660 x 44 mm	ea	do	374.00	11.22	131	516.19
3.1.08	Shank adapter for ditto	ea	do	340.00	10.20	119	469.27
3.1.09	Coupling for ditto	ea	do	96.00	2.88	34	132.50
3.1.10	Track drill rod, 3660 x 37 mm	ea	do	316.00	9.48	111	436.14
3.1.11	Shank adaptor for ditto	ea	do	287.00	8.61	101	396.12
3.1.12	Coupling for ditto	ea	do	81.00	2.43	28	111.80
3.1.13	Wagon drill rod, 4915 x 37 mm	ea	do	444.00	13.32	155	612.81
3.1.14	Shank adaptor for ditto	ea	do	287.00	8.61	101	396.12
3.1.15	Button type rock bit, 50 mm dia.	ea	do	118.00	3.54	41	162.86
3.1.16	Button type rock bit, 64 mm dia.	ea	do	167.00	5.01	58	230.49
3.1.17	Button type rock bit, 76 mm dia.	ea	do	214.00	6.42	75	295.36
3.1.18	Button type rock bit, 89 mm dia.	ea	do	267.00	8.01	94	368.51
3.1.19	Button type rock bit, 102 mm dia.	ea	do	325.00	9.75	114	448.57



# **SECTION II**

# **CONSTRUCTION EQUIPMENT RATES**



# 1 Determination of the Rates

The rates of the construction equipment have been established by means of a computerized program which takes the following factors into account: ex-factory cost, freight cost, resale value, estimated hours of life, estimated hours of total use, estimated hours of use on Site, repairs and maintenance, mechanical availability, condition of roads, abrasion degree of the soil and other specific data which can affect the cost of the specific equipment.

Depreciation and interest on investment and insurance have been included in the owning costs. Repairs, fuel, lubricants, electric power, specific wear items and other minor items such as filters, batteries, grease, tires, and tire repair have been included in the operating costs.

Minor costs for installation and dismantling costs have been included in the hourly rates. The major costs for installation and dismantling (aggregate processing plants, batching/mixing plants etc.) have been analyzed separately and included in the fixed costs of the equipment.

The depreciation was calculated according to the straight- line method for the economic life of the different equipment, leaving a residual amount (i.e. resale salvage value) for some units according to the total life established for the depreciation and the hours of work foreseen for the Site.

Interest and insurance, applied against owner's average capital cost, have been calculated with an annual rate equal to 18.5% and 1.5% respectively.

The rates of equipment have been divided into two groups, i.e. rates for mobile units and rates for stationary/dedicated units. The first group includes the units that can be used in all work sections; the second group includes the units that are dedicated to specific work sections for long times (months and/or years).

The hourly owning costs of the mobile units has been tabulated separately from the total hourly costs (i.e. owning plus operating costs) in order to take the cost for the reserve units that have to be kept on Site into account for avoiding delay of the construction activities.

The rates of stationary/dedicated units have been divided into two components, i.e. owning and operating costs with the owning costs calculated per month and the operating ones calculated per hour. The owning rates are inclusive of the cost for the availability on Site of the recommended spare parts that the contractor has to keep in the stores in order to assure a continuous service of the units.

The rate of some earthmoving unit has been calculated both for average and severe working conditions for a better tuning of the costs to the actual work conditions.

## 2 Annexed Tables

The construction equipment rates are listed in Table ER-1 which follows (6 Sheets).



			O.C.	Hourly	Cost	Aggregate
Item	Description	O/R	(A or S)	L.C.P	F.C.P.	Cost
		(1)	(2)	(US\$ equiv.)	(US\$)	(US\$)
1						
11	Bulldozers					
1.1.01	Bulldozer, 52 kW nominal power	0	Α	44.80		44.80
		R		22.18		22.18
1.1.02	Bulldozer, 86 kW nominal power	0	A	58.33		58.33
1102	Bulldezer, 149 kW perpinal power	R	^	26.33		26.33
1.1.05	Buildozer, 149 kw Horninar power	R	A	37.34		37.34
1.1.04	Bulldozer, 149 kW nominal power	o	s	107.76		107.76
		R		44.81		44.81
1.1.05	Bulldozer, 231 kW nominal power	0	Α	126.61		126.61
		R		49.71		49.71
1.1.06	Bulldozer, 231 kW nominal power	0	S	157.40		157.40
		R		60.10		60.10
1.2	Wheel Loaders					
1201	Wheel loader, 67 kW, 1.3 m3 heaped bucket	0	Δ	42.66	112.58	155.24
1.2.01		R	~	22.50	64.82	87.32
1.2.02	Wheel loader, 161 kW, 2.9 m3 heaped bucket	0	Α	66.49		66.49
		R		32.52		32.52
1.2.03	Wheel loader, 229 kW, 4.2 m3 heaped bucket	0	Α	50.23	43.99	94.22
		R		15.84	25.15	40.99
1.2.04	Wheel loader, 354 kW, 6.60 m3 heaped bucket	0	A	87.17	82.58	169.75
1 2 05	Wheel leader 469 KW 9.00 m2 beened busket	R		30.38	48.38	78.76
1.2.05	Wheel loader, 406 kW, 8.90 m3 heaped bucket		A	40.63	64.82	229.44
1.3	Hydraulic Backhoes and Front Shovels			10.00	01.02	100.10
1.3.01	Hydraulic backhoe, 67 kW, 0.40 m3 heaped bucket	0	Α	38.14	112.58	150.72
		R		21.22	64.82	86.04
1.3.02	Hydraulic backhoe, 103 kW, 1.50 m3 heaped bucket	0	A	58.07		58.07
1 2 02	Underwise besteless, 200 IAM, 2,55 and been ad busilest	R	•	27.63		27.63
1.3.03	Hydraulic backnoe, 200 kvv, 2.55 m3 neaped bucket		A	91.71		91.71
1304	Hydraulic backhoe, 257 kW, 3,2 m3 beaped bucket		Δ	71.29	40.56	111.85
1.0.01		R		16.70	27.61	44.31
1.3.05	Hydraulic backhoe, 257 kW, 3.2 m3 heaped bucket	0	S	79.40	45.30	124.70
		R		18.90	30.57	49.47
1.3.06	Hydraulic backhoe, 382 kW, 5.8 m3 heaped bucket	0	Α	128.92	65.55	194.47
		R		31.06	44.69	75.75
1.3.07	Hydraulic backhoe, 382 kW, 5.8 m3 heaped bucket	O	S	148.48	74.70	223.18
1 2 00	Hydraulia front aboval 260 kW 4.2 m2 boanad buokat		^	35.10	30.95	66.05
1.3.00	Tryuraulic front shovel, 200 kW, 4.5 m5 heaped bucket	R	~	26.06	43.26	69.32
1.3.09	Hydraulic front shovel, 260 kW, 4.3 m3 heaped bucket	l ö	s	92.97	71.61	164.58
	,,,,,,	R	_	29.96	49.75	79.71
	O = Operating unit					
	R = Reserve unit					
	Operating conditions (O.C.): A=Average, S=Severe					



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			O.C.	Hourly Cost		Aggregate
Item	Description	O/R	(A or S)	L.C.P	F.C.P.	Cost
		(1)	(2)	US\$ equiv.)	(US\$)	(US\$)
	MOBILE EQUIPMENT (CONT.D)					
1.3.10	Hydraulic front shovel, 390 kW, 5.7 m3 heaped bucket	0	А	106.81	80.15	186.96
1.3.11	Hydraulic front shovel, 390 kW, 5.7 m3 heaped bucket	O D	S	122.83	92.17	215.00
1.4	Rear Tipper and Dumpers			39.49	05.54	105.05
1.4.01	Rear tipper with rock body, 28.0 t pay load	O	А	62.49		62.487
1.4.02	Rear dumper, 37.3 ton pay load		А	65.37	53.83	119.2
1.4.03	Rear dumper, 37.3 ton pay load	O D	S	71.90	59.21	131.11
1.4.04	Rear dumper, 63.5 ton pay load		А	100.64	80.60 50.86	181.24
1.4.05	Rear dumper, 63.5 ton pay load		S	110.78	88.66 55.95	199.44
1.4.06	Rear dumper, 90.9 ton pay load	O R	А	119.00 40.59	94.66 56.50	213.66
1.4.07	Rear dumper, 90.9 ton pay load	O R	S	130.90 44.65	104.13 62.15	235.03 106.8
1.5	Trucks and Trailers			11.00	02.10	100.0
1.5.01	Flat bed truck with hydraulic crane, 15 t pay load	O R	А	39.20 14 72		39.2 14 72
1.5.02	Flat bed truck, 25 t pay load	O R	Α	52.85 19.76		52.85 19.76
1.5.03	Truck with bi-train, 330 kW, 57 t pay load	O R	А	79.77 22.38		79.77 22.38
1.5.04	Truck mounted water tank, 330 kW, 20 m3 capacity	O R	A	58.51 24.71		58.51 24.71
1.5.05	Semi-trailer truck with water s.tank, 560 kW, 45 m3 cap.	O R	A	65.58 27.92	52.53 22.35	118.11 50.27
1.5.06	Trailer, 70 t capacity, 330 kW truck	O R	A	95.12 31.16		95.12 31.16
1.6	Motorgraders					
1.6.01	Motorgrader, 138 kW nominal power	O R	А	66.09 31.88		66.09 31.88
1.6.02	Motorgrader, 149 kW nominal power	O R	А	74.36 34.53		74.36 34.53
1.7	Rollers and Compactors			01.00		01.00
1.7.01	Smooth drum vibrating roller, 10 840 kg, 97 kW	O R	А	34.70 15.24		34.7 15.24
1.7.02	Smooth drum vibrating roller, 10 840 kg, 97 kW	0 R	S	38.10 16.55		38.1 16.55



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			O.C.	Hourly	Cost	Aggregate
ltem	Description	O/R	(A or S)	L.C.P	F.C.P.	Cost
		(1)	(2)	US\$ equiv.)	(US\$)	(US\$)
						-
						-
1.7.03	Smooth drum vibrating roller, 18 600 kg, 142 kW	0	Α	56.71		56.71
		R		22.62		22.62
1.7.04	Pad-foot drum vibrating roller, 11 530 kg, 97 kW	0	A	35.99		35.99
1 7 05	Tondom opports vibrating coller, 2.2 t	R		16.21		16.21
1.7.05	randem smooth vibrating roller, 3.3 t	R	A	13.50		13.50
1.7.06	Tandem smooth vibrating roller, 6.2 t	Ö	Α	34.34		34.34
		R		22.77		22.77
1.7.07	Vibrating plate compactor, 450 kg, 7.5 kW	0	Α	7.21		7.21
4 7 00	T ( ) 0.0114	R		5.63		5.63
1.7.08	Tamper (rammer), 3.0 kVV	P	A	2.01		2.01
1.8	Rock Drilling Equipment			1.00		1.00
	3-1-1					
1.8.01	Hydraulic rubber-tired rock drill, 48 kW, holes 51-64 mm	0	Α	23.81	32.02	55.83
		R		13.65	26.67	40.32
1.8.02	Hydraulic crawler rock drill, 131 kW, holes 76-89 mm	0	A	45.99	44.58	90.57
18.03	Hydraulic crawler rock drill, 147 kW, boles 89-125 mm	R O	Δ	21.04 51.30	51.50	102.80
1.0.00		R		23.43	41.31	64.74
1.8.04	Hand-held rock drill, light weight type	0	Α	0.53	1.03	1.56
		R		0.48	0.93	1.41
1.8.05	Hand-held rock drill, heavy weight type	0	A	1.30	2.54	3.84
10.06	Hand held brooker medium weight type	R	^	1.17	2.29	3.46
1.0.00	Hand-heid breaker medium weight type	R	<b>^</b>	0.25	0.49	0.82
1.8.07	Hand-held breaker heavy weight type	0	Α	0.62	1.19	1.81
		R		0.55	1.08	1.63
1.9	Water Pumps					
1.9.01	Electric powered submesible water pump. 10 kW	0	A	3.72		3.72
		R		1.08		1.08
1.9.02	Electric powered submesible water pump, 20 kW	0	Α	7.08		7.08
		R		2.05		2.05
1.9.03	Electric powered submesible water pump, 37 kW		A	13.19		13.19
1904	Electric powered submesible water pump 53 kW	0	Δ	4.15		4.15
		R		5.62		5.62
1.9.05	Electric powered submesible water pump, 94 kW	0	Α	31.59		31.59
		R		9.43		9.43
1.10	Motorcompressors					
1.10.01	Motorcompressor, 8.4 m3/min	0	Α	21.30		21.30
		R		7.58		7.58
1.10.02	Motorcompressor, 17.0 m3/min	0	A	41.24		41.24
1 10 02	Motorcompressor 23.6 m3/min	R O	Δ	13.96 50.12		13.96 50.12
1.10.05	motor compressor, 20.0 mornin	R		16.87		16.87



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			O.C.	Hourly Cost		Aggregate
Item	Description	O/R	(A or S)	L.C.P	F.C.P.	Cost
		(1)	(2)	US\$ equiv.)	(US\$)	(US\$)
	MOBILE EQUIPMENT (CONT.D)					
		_				
1.10.04	Electric powered air compressor, 32.9 m3/min	0	A	56.00		56.00
		R		12.43		12.43
1.11	Concrete Equipment					
1 11 01	Truck mounted concrete mixer, 10.0 m3 capacity		^	71.76		71.76
1.11.01	muck-mounted concrete mixer, 10.0 ms capacity	R		20.45		20.45
1 11 02	Truck-mounted concrete screw-agitator, 10.6 m3 cap	Ö	Δ	36.20	29.76	65.96
		R		10.88	8.91	19.79
1.11.03	Towed concrete pump, 63 kW nominal power	0	Α	35.82		35.82
	, .	R		21.91		21.91
1.11.07	Towed concrete pump, 82 kW nominal power	0	Α	28.60	21.79	50.39
		R		15.55	16.58	32.13
1.11.08	Truck mounted concrete pump, 32 m reach	0	Α	81.38	103.77	185.15
		R		60.85	60.85	121.70
1.11.09	Shotcrete pump, 37 kW nominal power	0	Α	17.88	19.34	37.22
		R		12.38	13.13	25.51
1.11.10	Crane mounted conveyor belt (Rotec Crater Crane					
	model CC-200-24)	0	A	59.31	74.64	133.95
		R		42.73	61.48	104.21
1.11.11	Auger tank feeder for "Rotec Crater Crane"	O O	A	7.81	6.48	14.29
4 4 4 4 2	DCC budgeulis isist auttas 100 are wide blade	R		6.95	4.53	11.48
1.11.1Z	RCC hydraulic joint cutter 100 cm wide blade		A	14.99	11.39	20.38
1 11 12	Sat of four mass concrete type hydraulic vibrators		^	10.75	9.00	20.41
1.11.15	Set of four mass concrete type hydraulic vibrators	R		13.20	16.41	30.37
1 11 14	Air powered concrete vibrator 87 mm		Δ	0.51	0.77	1.28
		R		0.35	0.69	1.04
1.11.15	Air powered concrete vibrator 107 mm	0	A	0.45	0.87	1.32
		R		0.75	0.98	1.73
1.12	Cranes					
1.12.01	Rought terrain crane, 18 t capacity	0	Α	73.25		73.25
		R		55.78		55.78
1.12.01	Rought terrain crane, 30 t capacity	0	A	97.97		97.97
		R		64.65		64.65
1.12.01	Crawler crane, 100 t capacity	O	A	193.47		193.47
4 4 2 04		R		134.76		134.76
1.12.01	Orage peel bucket for cranes, 2.50 m3 capacity		A	9.09		9.09
1 12 01	Pack grapple for grapes, 1.70 m opening		^	0.20		0.20
1.12.01	Took grappie for craries, 1.70 th opening	R	<b>^</b>	2.82		2.82
1.13	Miscellaneous			2.02		2.02
1.13.01	Crawled rock crushing unit, 320 kW, 120 t/h capacity	0	Α	78.48	46.37	124.85
		R		21.91	31.79	53.70
1.13.02	Modular type pontoon, 70 t capacity	0	Α	81.96		81.96
		R		60.13		60.13



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			O.C.	Hourly Cost		Aggregate
Item	Description	O/R	(A or S)	L.C.P	F.C.P.	Cost
		(1)	(2)	US\$ equiv.)	(US\$)	(US\$)
	MOBILE EQUIPMENT (CONT.D)					
1 12 02	Self propelled barge with tilting body, 200 t capacity		^	156 12		156 12
1.15.05	Sell-properled barge with tilting body, 200 t capacity	R		84.89		84.89
1.13.04	Conventional barge with 50 kW engine	Ö	Α	32.50		32.50
		R		12.37		12.37
1.13.05	Disel powered mobile winch, 25 t, 100 kW	0	Α	417.60		417.60
		R		30.68		30.68
1.13.06	Portable diesel powered floodlight, 10 kW	0	Α	9.72		9.72
		R		6.20		6.20
1.13.07	Halogen floodlight, 1000 VV		A	0.36		0.36
1 12 00	Lielegen fleedlight, 2000 W	R		0.12		0.12
1.15.00	Halogen hoodlight, 2000 W		A .	0.41		0.41
1 13 09	Steel bar bending and cutting machines (set)		Δ	2.96		2.96
1.10.00		R		1.82		1.82
1.13.10	Button bit grinder	0	Α	2.74	1.37	4.11
		R		0.81	1.28	2.09
1.13.11	Integrall drill steel grinder	0	Α	3.03	1.56	4.59
		R		0.92	1.45	2.37
1.13.12	Concrete bucket, 3 m° capacity	0	A	2.37		2.37
1 10 10	Concrete husket. E m <sup>3</sup> conceity	R		2.19		2.19
1.13.13	Concrete bucket, 5 m capacity		A	3.59		3.59
2	STATIONARY / DEDICATED EQUIPMENT			0.00		0.00
_						
2.01	Aggregate processing plant, 300 t/h capacity	ea.	month	124'127.0		124'127.00
			hr	328.82		328.82
2.02	Aggregate processing plant, 340 t/h capacity	ea.	month	127'448.8		127'448.78
			hr	386.43		386.43
2.03	Concrete batching/mixing plant, 240 m3/hr capacity	ea.	month	53'363.4		53'363.35
2.02	Concrete mixing plant, 270 m2/br conceity		nr	107.92 0 000177		107.92
2.03	Concrete mixing plant, 370 monif capacity	ea.	br	17 330.0		154.61
2.04	Aggregate loading system from stockpiles, 480 t/h	ea	month	4'532.35		4'532.35
			hr	14.85		14.85
2.05	Aggregate loading system from stockpiles, 740 t/h	ea.	month	6'638.00		6'638.00
			hr	21.75		21.75
2.06	Cement bag emptier, 75 t/h capacity	ea.	month	3'593.75		3'593.75
			hr	4.25		4.25
2.07	Cement bag emptier, 110 t/h capacity	ea.	month	5'007.60		5'007.60
2.00	las plant 190 t/day sanasity		nr	5.95		5.95
2.08	ice plant, Too loay capacity	ea.	br	160.00		160.00
2.09	Ice plant. 275 t/day capacity	ea	month	172'227.6		172'227 62
2.00	·····, <b>···</b> ····, <b>····</b> ·····,		hr	245.18		245.18
2.10	Chilled water plant, 6 x 810 000 kcal/h capacity	ea.	month	107'843.3		107'843.31
			hr	297.52		297.52
2.11	Chilled water plant, 9 x 810 000 kcal/h capacity	ea.	month	156'370.0		156'370.00
			hr	340.40		340.40



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			Month	Cost		Aggregate
Item	Description	Unit	&	L.C.P	F.C.P.	Cost
			Hour	US\$ equiv.)	(US\$)	(US\$)
	STATIONARY / DEDICATED EQUIPMENT (CONT.D)					
2.12	Aggregate cooling plant, 2330 kW capacity	ea.	month	85'112.2		85'112.21
			hr	199.57		199.57
2.13	Aggregate cooling plant, 3590 kW capacity	ea.	month	127'780.2		127'780.20
0.44	Towns are a bright CO as it 55 as a second it. 14 O t		hr	289.95	541700.00	289.95
2.14	Tower crane, neight 66 m, jib 55 m, capacity 14.8 t	ea.	month	33'011.77	51788.38	84'800.15
2.15	Tower grape, beight 47 m, jib 69 m, capacity 0.4 t		month	26'052 10	40.90	02/705.01
2.10	Tower crane, height 47 m, jib 66 m, capacity 9.4 t	ea.	hr	57.06	40 002.73	02705.91 100.04
2.16	Electric powered compressor, 32.9 m <sup>2</sup> /min	0.2	month	2'290.27	42.90	2'290.27
2.10	Electric powered compressor, 52.9 mornin	ca.	br	43.57		43.57
2 17	Dredger, 600 kW installed power, 120 m3/b	ea	month	91'489 84		91'489.84
2.17	bredger, ood kwinstalled power, izo mom	cu.	hr	323.38		323.38
2 18	Booster for dredger pipeline, 520 kW installed power	ea	month	22'872 46		22'872.46
2.10	beester for a bager pipeline, eze kirr metalled perfer	00.	hr	80.85		80.85
2.19	Compressed air tank 8 m3	ea	month	177.95		177.95
2.20	Cement silos, 320 m3, 500 t	ea.	do	2'039.95		2'039.95
2.21	Cement silos, 500 m3, 900 t	ea.	do	4'831.04		4'831.04
2.22	Steel water tank, 100 m3 capacity	ea.	do	255.21		255.21
2.23	Steel water tank, 200 m3 capacity	ea.	do	455.12		455.12
2.24	Wictaulic joint type steel pipe, 125 mm dia	m	do	0.65		0.65
2.25	Wictaulic joint type steel pipe, 200 mm dia	m	do	1.31		1.31
2.26	Wictaulic joint type steel pipe, 250 mm dia	m	do	1.83		1.83
2.27	Transformer cabin, 250 kVA	ea.	do	531.82		531.82
2.28	Transformer cabin, 500 kVA	ea.	do	764.33		764.33
2.29	Transformer cabin, 750 kVA	ea.	do	1'223.56		1'223.56
2.30	Transformer cabin, 1500 kVA	ea.	do	2'535.70		2'535.70
L						



# **SECTION III**

# **CONSTRUCTION TIME SCHEDULE**



## 1 General

Section III of the cost estimate includes the Construction Time Schedule concerning the main construction activities related to the civil works and the permanent electromechanical equipment of Santo Antonio Project.

# 2 Basic Dates of the Project

The basic dates considered in the Time Schedule are the following:

- a) Notice to Proceed, July 1<sup>st</sup> 2007;
- b) Starting of power generation of Units from No. 1 to No. 4, June 30<sup>th</sup> 2012;
- c) Works of power generation completed, March 29<sup>th</sup> 2014.

# 3 Mobilization

The mobilization of construction equipment (installation of motor-generator stations, installation of plants for the preliminary concretes, etc) and personnel for the execution of the preliminary works starts 10 days after the Notice to Proceed.

The mobilization of construction equipment and personnel for the execution of the main works starts in October 2007.

# 4 Preliminary Works

The preliminary works listed in the schedule shown include:

- a) Land clearing;
- b) Construction of temporary roads;
- c) Construction of temporary camps and buildings;
- d) Installation of electric power system;
- e) Installation of the main aggregates processing and batching/mixing plants;
- f) Installation of a floating bridge across the Madeira River;
- g) Construction of the dock yards.

The completion of all the above listed works except for the construction of the temporary roads have been planned by the end of the year 2008.

## 5 Powerhouse Channels

The works for the construction of the Headrace Channel and Tailrace Channel start in January 2008 and terminate by mid Year 2010.

The construction of the Auxiliary cofferdam 7 designed for the protection of the excavations and appurtenant works of the Headrace Channel has been foreseen during the months of July, August and September 2008.

The construction of the Auxiliary cofferdam 6 designed for the protection of the excavations and appurtenant works of the Tailrace Channel has been foreseen during the months from June to September 2008.

The removal of the above mentioned auxiliary cofferdams has been planned in April, May and June 2010 when the works for the river diversion are in progress



and before the time that the areas of the channels can be affected by the rising water of the reservoir.

The dredging of the mud existing in the area of the Tailrace Channel starts in August 2008 when the dikes around the disposal area to be constructed with material from required excavation are completed and end in mid April 2010.

## 6 **Power Intakes and Generating Units**

The works the construction of the Power Intakes and Generating Units start in January 2008 and terminate in March 2014, i.e. when all the generating units have been installed.

The excavations start in February 2008 and end in February 2009.

The construction of the Auxiliary cofferdam 5 designed for the protection of the excavation works along the river has been foreseen mainly during the months of July and August 2008.

The construction of the Auxiliary cofferdams 8, 9, 10 and 11 designed for the protection of the Power Intakes and Generating Units from No. 17 to No.44 when the Units from No. 1 to No.16 are in operation has been foreseen during the months from May to August 2010.

Na	Description	Months of Construction		
NO.	Description	from	to	
1	Blocks of Units 1 to 4 for unloading and main erection area	12/2008	5/2009	
2	Dividing walls and wall in contact with Dam	07/2009	05/2010	
3	Blocks of Units 1 to 8	12/2008	06/2010	
4	Blocks of Units 9 to 16 and erection area 5-6	09/2009	01/2011	
5	Blocks of Units 17 to 24	05/2010	09/2011	
6	Blocks of Units 25 to 32 and erection area 7-8	11/2011	06/2013	
7	Blocks of Units 33 to 44	08/2011	02/2013	

The first stage concrete has been scheduled as listed in the following table.

The backfill in contact with the concrete of the unloading and main erection area has been planned from June 2009 to April 2010.

# 7 Spillway Approach Channel

The excavations for the construction of the Spillway Approach Channel start in December 2007 and terminate in October 2009.

The construction of the Auxiliary cofferdams 1 and 2 designed for the protection of the works related to the channel have been foreseen during the months of January, February and March 2008.



The removal of the above mentioned auxiliary cofferdams has been foreseen early Year 2010 so that can be terminated before starting the construction of the dam cofferdams.

## 8 Spillway Structure

The excavations for the construction of the Spillway Structure start in December 2007 and terminate in April 2008.

The concrete works of the start in June after the drilling and grouting works and the foundation preparation and terminate at the end of May 2009. During the same period are carried out the concrete works related to the lateral walls of the Spillway.

The random backfill in contact with the right-hand side wall of the Spillway has been scheduled one month after the termination of the concrete wall.

## 9 Spillway Discharge Channel

The excavations in dry condition for the construction of the Spillway Discharge Channel start in February 2008 and terminate by August 2009.

The construction of the Auxiliary cofferdams 3 and 4 designed for the protection of the works related to the channel have been foreseen during the months of June, July and August 2008.

The removal of the above mentioned auxiliary cofferdams has been foreseen in the months of December 2009 and January 2010 leaving sufficient time for the execution of the rock excavation in water.

The rock excavation in water in the area where the Auxiliary cofferdams 3 and 4 have been located start in January 2010 and terminate in a three month time before starting the river diversion.

## 10 River Diversion and Starting of Reservoir Impounding

The river diversion has been planned to start on May 10th 2010.

The construction of the dam cofferdams start in May 2010 and terminate at the end of September 2010 period that allows the performance of the last stretch of the cofferdams (total closure of the river) in the period of low floods.

The termination of the part of the cofferdams above water is foreseen by the end of December 2010.

The closure of the Spillway gated has been planned on January 22nd 2011.

## 11 Rockfill Dam

The construction of the dam starts in February 2011 immediately after the completion of the cofferdams.

The works on the foundation area such as dewatering, removal of rock fragments, rock excavation, drilling and grouting, and surface preparation are planned to be completed by the end of October 2011.



The embankment works start in October 2011 and are completed in July 2012.

## 12 Miscellaneous Works

The Mato Grosso diversion tunnel starts in November 2007 and the concrete works terminate in January 2009 so that the waterway can be ready for operation before the commencement of the stream closure dike.

The Mato Grosso stream closure dike starts in December 2008 and ends in January 2010.

The operator's village starts in November 2007 and is completed by the end of the Year 2008 in such a way that it can be used by the Contractor during the execution of the Project works and handed over to the Employer in stages before starting the operation of the Units.

## 13 GANTT Schedule

The Construction Time Schedule is given in the three sheets which follow.



20 10		
Nr.	Task Name	
4	PASIC DATES OF THE PROJECT	
	Note to Demand	
10	Notice to Proteed	
	addrung of Power Generation Units 110 4	
4	Works for power generation completed	
5	- MOBILIZATION	
8	Equipment & personnel for preliminary works	
7	Equipment & personnel for main works	
8	GENERAL WORKS	
	Land Clearing and Road Works	
10	Land clearing and ride d froms	
11	Construction of temporary roads	
12	Maintenance of temporary roads	
13	Temporany Camps and Buildings	
14	and meneration	
15	Costs close of service and pullidious	
18	Stationary Plante	
12	ataugiary mants	
11	Electricity electricity we system	
10	Election of right bank aggregate brocessing paint	
10	Election of right bank concrete, betching pent	
20	Election of right bank concrete cooling pants	
21	Erection of left blank appregate processing plant	
22	Erection of let pank condiele batching plant	
23	Election of let benk condiete cooling plants	
24	Dock Yards and Floating Bridge	
25	Construction of dock yards	
28	Installation of foating pridge across River Madeira	
27	POWERHOUSE AND A PPURTENANTS	
23	Headra ce Channel	
28	Land grubbing and topsoli removal	
30	Common excevation	
\$1	Protection of common excavation slopes	
32	Construction of auxiliary cofferdam No. 7	
33	Rock excevetion	
\$4	Protection of rock excevation slopes	
36	Faitball en oval of auxiliary coffer dam No. 7	
38	Power Intake and Generating Units	
37	Leho grubbing and topsoli removal	
88	Common excevation	
39	Construction of auxiliary cofferdam No. 5	
40	Rock excellation	
41	Protection of common excavation slopes	
42	Dewatering of bundation	
43	Concrete, Blocks 1 to 4 (Unloading & Main Erection Area)	
44	Foundation preparation	
46	Congrete pacement	
48	Random backfil	
47	Concrete, Dividing Walls 1 & 2 & Wall F.H Dant	
43	Foundation preparation	
49	Contrate placement	
60	Concrete, Blocks of Units 1 to 8	
61	Foundation preparation	
62	Condrete pacement, 1st stage	
65	2nd stage concrete and thishing	
64	Concrete, Blocks Units 9 to 16, Erection Area 5-6	
65	Foundation preparation	
68	Congrete placement, 1st stage	
67	2nd stage concrete and finishing	
55	Construction of auxiliary cofferdams No.3-11	
69	Cofferdem No. 8 6, 9	
80	Cofferdem No. 10 & 11	
61	Concrete, Blocks Units 17 to 24	
		F THE TRANSPORTED AND A DEPARTMENT OF THE PROPERTY AND A DEPARTMENT.



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82	Foundation preparation	
63	Concrete placement, 1st stage	
84	2nd stage concrete and finishing	
85	Condete, Blocks Units 29 to 32, Election Ales 7-8	
88	Founds on preparation	
67	Concrete placement, 1st stage	
68	2nd stage concrete and finishing	
88	Concrete, Blocks Units 33 to 44	
70	Founds on preparation	
71	Concrete placement, 1st stage	
72	2nd stage concrete and finishing	
75	Concrete, walkin contact with the Rockfil Dam	
74	Founds on préparation	
76	Concrete placement	
78	Removal of Auxiliary Cofferdams	
72	Removal of coffer dam No. 5	
78	Removal of coffer dams No.8 & 9	
79	Removal of coffer dams No 10 & 11	
50	Erection of Electrome chanical Equipment	
\$1	Election of unided hg crane	
5.2	Erection of Powerhouse cranes	
83	Erection of Unit 1	
84	Preassembly in crection area	
86	Erection and testing	
88	Erection of Units 2 to 4	
87	Erection of Units 5 to 8	
88	Election of Units 9 to 12	
39	Erection of Units 13 to 18	
90	Erection of Units 17 to 20	
91	Erection of Units 2.1 to 24	
82	Breation of Units 2.5 to 28	
85	Election of Units 29 to 32	
84	Erection of Units 3.3 to 36	
86	Erection of Units 37 to 40	
86	Erection of Units 41 to 44	
97	Tailrace Channel	
88	L and grubbing and topsoil removal	
99	C om mon excevedon	
100	Protection of common excevation slopes	
101	C on siru clion of aux liary cofferdam No. 6	
102	Preparation of mud disposal area with dives	
103	Dredging of soft soll (mud)	
104	Rock external br	
105	Protection of rock excevation slopes	
105	P is and backlis	
107	Removal of auxiliary cofferdiam, No 8	
108	SPILLWAY & APPURTENANT WORKS	
109	Approach Channel	
110	Land grubbing and topsol removal	
111	Common excevation	
112	Protection of rived bed	
115	Protection of excevation slopes	
114	Construction of aux litery cofferdams No. 1 & 2	
116	Rock externation	
118	Removal of auxiliary collections No.1 & 2	
117	Spillway Structure	
118	L and grubbing and topsoil (emoval	
119	C om mon excavation	
120	Rock exceverion	
121	Dewatering	
122	Dinling and grouting	
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Nr.	Task Name	1 2 3 4 6 6 7 8
1. S	0	U JASONOU F MAMUU ASONOU FMAMUU ASONOU FMAMUU JASONOU FMAMUU FMAMU
124	Congrese	
125	Eridge, gantry crane	
128	Bor bge, service road	
127	Ganty gane installation	
128	Etop-logs guides	
128	Gistes, embedded gerts	
139	Gates, installation	
131	Spillway Lateral Walls	
132	Common excavation	
188	Riccki excelviel on	
134	Grouted anchor bars	
138	Concrete, right-hand side later s wall	
138	Concrete, let hand-side lateral wall	
137	Random backfillelong right-hand side wall	
138	Discharge Channel	
139	Cand grubbing and topsoli removal	
146	C om mon excevation	
141	Protection of common excevation slopes	
142	Construction of auxiliary cofferdams No. 3 & 4	
142	Rock externer on in dry conditions, along lateral waits	
144	Ricck extavision in dry conditions, remaining	
146	Protection of rock excevation slopes	
145	Removal of auxiliary core diams No.3 & 4	
147	H COL EXCEVENDIN WEET	
145	Right Bank Closure Embankment	
140	Common exceveron	
160	zmaan kment	
161	aprivatives of HVE overson	₩ 50.0b
162		
100	DAM COFFERDAMS AND DAM EMBANKMENT	
104	Correroams	
100	u ger eam ane dam, ir s stage	
100	Units and collecters, it's sage	
150	Doubling official store	
168	C insure of Str Iway pares (Start of reservoir impounding)	
185	Restfill Dres	
181	Devatering, before stating the emparisment	
185	Develop during cost clos	
182	Removal of rock framents from foundation	
184	Rock excevision	
185	Diffing and prouting	
188	Foundation preparation	
187	Emplan kment	
188	Instrumentation-	
169	MISCELLANEOUS WORKS	
170	Diversion Tunnel of Mato Grosso Stream	
171	Excevation	
172	Contracte	
173	Becchi .	
174.	Glate in stallation	
176	Mato Grosso Stream Closure Dike	
178	Ex cavation	
177	Emban kment	
178	Operating Village	
179	Land preparation	
180	Houses and appurtenents	



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# **SECTION IV**

# **CONSTRUCTION METHODS**



## 1 Introduction

This Section deals with the worksite organization and construction methods that have been foreseen for the preparation of the civil works cost estimate related to Santo Antonio Hydroelectric Project.

## 2 **Construction Facilities**

## 2.1 Electric Power Supply

#### 2.1.1 General

The electric power for the construction of the Works will be supplied by the utility which operates the existing power station and 69 kV switchyard in the area of Porto Velho.

It has been considered that the Contractor will install at is cost the 69/34 kV transformers with the appurtenant accessories at the utility's switchyard and the transmission line from Porto Velho to the Site.

## 2.1.2 Transmission Line

The Contractor will construct a 34 kV transmission power line from Porto Velho to the transformer cabins which will be installed at the Site both on the right and left banks of the Rio Madeira.

The transformer cabins will be located where the major power requirements are foreseen, i.e. camps, workshops, aggregate processing plants, batching plants, cooling plants, tower cranes, pumping stations etc..

The power line from Porto Velho to the Site will be located on the right bank.

The electric power necessary for feeding the transformer cabins that will be located on the left bank of the River will be transferred to the left bank by means of a 34 kV sub-marine type cable to be installed on the bed of the Madeira River downstream of the dam Site.

## 2.2 Roads

#### 2.2.1 Existing Access Road

Santo Antonio Project Site is accessible by means of the public paved road BR – 364 which connects the town of Porto Velho, capital of the federal state of Rondonia, with the south east federal states of the Country where most of the industrial areas are located (San Paolo, Rio de Janeiro, Belo Horizonte etc.).

From the town of Porto Velho depart the following public roads:

- a) BR 364 which connects the capital of Rondonia with the town of Rio Branco in the state of ACRE; and
- b) BR 319 which connects Porto Velho with the town of Manaus.



For the cost estimate it has been considered that the Contractor will use the above mentioned public roads during the construction of Santo Antonio Hydroelectric Project without costs except for the repair of possible damages caused by the heavy traffic or construction equipment in the area of the Project.

## 2.2.2 Permanent Service Roads

The following permanent service roads will be constructed for the operation of the plant.

- a) Road connecting the public road BR 364 with the Spillway;
- b) Road connecting the Operator's Village with the Powerhouse;
- c) Road connecting the left bank dock yard with the Powerhouse;
- d) Road connecting the right bank dock yard with the road BR 364.

The service road a) and b) listed above have been foreseen asphalt paved with the following main characteristics:

- Width of 8.00 m;
- Sub-base thickness: 20 cm
- Base course thickness: 15 cm
- Pavement thickness: 15 cm.

The service road c) listed above has been foreseen concrete paved with the following main characteristics

- Width of 12.00 m;
- Sub-base thickness: 30 cm
- Base course thickness: 15 cm
- Pavement thickness: 20 cm.

The above mentioned permanent access roads will be maintained by the Contractor after the construction up to the termination of the Works.

## 2.2.3 Construction of Haul Roads

The Contractor will design and construct all the temporary roads for camps, construction buildings, work areas, spoil/stockpile areas, quarries, borrow areas and other areas necessary for the execution of the Works.

Most of the temporary roads foreseen for the Works is shown on the annexed Figure 1 related to the general worksite organization layout.

Two types of haul roads have been considered for the cost estimate, i.e. roads to be executed in the areas where required excavation will be performed and haul roads to be executed along original ground surfaces. For the construction of the first type of roads the estimate mainly includes a sub-base and a base course while for the second type of roads the estimate includes excavation, fills, culverts, retaining walls etc..

The haul roads have been designed with roadway width of 8 m, 12, and 15 m in accordance with the width of the off-highway dump trucks considered for the



transport of the excavation materials, fills concrete etc. which have pay loads ranging from 37 to 90 tons.

The cost estimate related to the construction of the roads has been based on the unit prices given in the Price List of Section VI and quantities estimated in accordance with the Site morphology.

## 2.2.4 Maintenance of Haul Roads

The cost estimate includes items concerning the maintenance of the roads during the construction time according to the traffic and the roadway width.

The maintenance of the haul roads has been mainly based on the following assumptions:

a) Reshaping of the roadway by means of 149 kW motorgraders with time interval according to the traffic and the dry/wet seasons as given below.

No	Description	Approx. Interval (days)			
NO.	Description	Dry Season	Wet Season		
1	Light traffic	30	14		
2	Medium traffic	14	7		
3	Heavy traffic	7	3		

- b) Integration of the gravel surfacing where necessary by means of rear tippers outfitted with chipping spreader;
- c) Watering of the surface (when dry) after the integration of the gravel surfacing by means of 20,000 liters capacity truck mounted tank;
- d) Full rolling after each grading and watering by means of smooth-drum vibrating rollers having a weight of 10.8 t;
- e) Employment of at least four unskilled workers every kilometer of road length for executing the routine trimming works necessary to maintain regular surfaces free from stones which can fall from the transport means;
- f) Cleaning of the ditches and culverts every month during the wet season and every other month during the dry season.

## 2.3 Floating Bridge and Dock Yards

## 2.3.1 Floating Bridge

The Santo Antonio hydroelectric plant is designed with permanent works to be carried out on both right and left banks.

The execution of construction facilities, temporary works and permanent works need a fast and continuous transit across the Madeira River which can only be assured by installing a temporary floating-type bridge.

The bridge, as shown on the annexed Figure 1, has been located close to the area of the works where the river width is the minimum. However the final location of the bridge has to be studied in detail to obtain the most convenient total length taking the river bed width and the lateral ramps into account.



The bridge considered for the cost estimate is composed of 12 m wide steel pontoons for allowing a roadway width of 10 m with ramps in accordance with water level dranges up to 20 m.

The pontoons have been designed with bridge-gaps for facilitating the passage of tree floating trunks.

The floating bridge has been equipped with winches and anchoring steel ropes as well as traffic lights and guard-houses on each bank in order to assure a continuous and regular traffic.

## 2.3.2 Dock Yards

The cost estimate includes the construction of two dock yards located along the Madeira River of which one on the right bank and the other on the left bank as shown on the annexed Figure 1.

The dock yards considered have the following main characteristics: length 50.0 m, width of 15.0 m, depth of 9.0 m, 250 t capacity gantry type cranes.

The walls of the yards consist of 15 m high, 0.80 m thick reinforced concrete diaphragms anchored by means of tendons to concrete piles designed with interval of 5.0 m.

## 2.4 Temporary Camps and Buildings

## 2.4.1 Personnel's Camps

The temporary Contractor's camps have been planned both on the right and left bank as shown on the annexed Figure 2.

Separate camps with the appurtenant facilities have been considered for the management personnel and the workers.

The main offices with the appurtenant facilities have been located on the left bank close to the camp of the management personnel.

Auxiliary offices have been located on the right bank in the area close to the camp of the management personnel.

## 2.4.2 Workshop Yards

The workshop yards necessary for workshops, stores, laboratory etc. have been located both on the right bank and on the left bank in the areas shown on the annexed Figure 1.

## 2.4.3 Aggregate Processing Plants

The quantities of conventional concrete and the RCC to be placed for the permanent works is given in the following table.

No.	Description	Unit	Volume
1	Right Bank and River Bed		
1.1	Spillway right bank lateral wall	m <sup>3</sup>	138,850
1.2	Spillway left bank lateral wall	m³	38,800



1.3	Spillway structure	m³	415,250
1.4	Mato Grosso diversion tunnel	m³	55,500
1.5	Foundation of rockfill dam	m³	3,000
Total No. 1		m³	651,400
2	Left Bank		
2.1	Powerhouse dividing walls	m³	378,000
2.2	Wall between Powerhouse and rockfill dam	m³	79,600
2.3	Powerhouse structures	m³	2,084,500
Total No. 2		m <sup>3</sup>	2,542,100

The aggregates necessary for the concretes will come from the required rock excavation.

Two separate aggregate processing plants of which one located on right bank and the other located on the left bank have been considered for the cost estimate. The location of the plants is shown on the annexed Figure 1.

The excavated rock deemed suitable for concrete aggregates will be stockpiled both on the right and left bank areas close to the batching plants.

According to the construction time schedule included in Section III and the concrete volume listed above, the required monthly productions of concrete are as shown on the annexed Figures 3 and 4.

Considering the following: (a) the average weight of aggregates for cubic meter of concrete, (b) the additional concrete for over-breaks, over-thicknesses and wastes, (c) the crushing/screening wastes, and (d) an organization of the works based on 24 working days per month, 3-8 hours shifts per day, 21 actual working hours per day, the capacity of the aggregate processing plants is as follows:

- a) Right bank: 300 tons per hour;
- b) Left bank: 340 tons per hour.

## 2.4.4 Batching Plants

Two separate concrete batching plants of which one located on right bank and the other located on the left bank have been considered for the cost estimate.

According to the monthly concrete volume to be placed given before in Paragraph 2.4.3 and considering an organization of the works based on 20 working days per month, 3-8 hours shifts per day, 16 actual working hours per day, the capacity of the batching and mixing plants is as follows:

- a) Right Bank: 240 cubic meter per hour.
- b) Left bank: 370 cubic meter per hour.

## 2.5 Operator's Village

The operator's village has been located on the left bank where shown on the annexed Figure 2.



The village has been designed for housing 750 persons including managers, chief engineers, operators, specialists and skilled workers for the maintenance of the plant, skilled and semi-skilled workers for the general services, and the guards.

The village considered includes single type houses (areas of 150 m2, 120 m2, and 100 m2), double type houses (areas of 60 m2 and 40 m2), offices, schools, recreation buildings, supermarket and stores.

Grounds for football, basket boll, tennis and swimming pool have also been included in the cost estimate of the village.

The area necessary for the construction of the village including infrastructures (roads, yards, gardens etc.) will range from 60,000 to 65,000 m2.

The operator's village will be built at the beginning of the works and occupied by the Contractor's personnel. When the construction activities of the main work sections will decrease, part of the village units will be handed over to the operators that will be engaged by the Employer for the operation of the first stage generating units while the remaining part of the village will be handed over to the operators according to the progress of the generating unit installation and operation.

## 3 Disposal, Stockpile and Borrow Areas

## 3.1 Disposal and Stockpile Areas on the Right Bank

## 3.1.1 General

The material coming from the topsoil removal will be placed in stockpile areas close as much as possible to the permanent works to be built.

The material coming from the common excavations which is not used for the construction of fills and backfills as well as the materials coming from the removal of the cofferdams will be placed in disposal areas.

The rock excavation deemed suitable to be used for rockfills and transitions of the dam and related cofferdams as well as to be used for concrete aggregates will be stockpiled in an area close as much as possible to the permanent works to be built.

The location of the right bank disposal and stockpile areas is shown on the annexed Figure 1.

## 3.1.2 Disposal Areas

### a) Volume of Common Excavation and Cofferdam Removal

The volumes of common excavation of the right bank and cofferdam removal of right bank and left bank to be stockpiled on the right bank are given in the following table.

No.	Description	Unit	Volume
1	Common Excavation		
1.1	Spillway approach channel	m³	16,226,810
1.2	Spillway structure	m <sup>3</sup>	168,800
1.3	Spillway discharge channel	m³	823,000



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1.4	Spillway left bank lateral wall	m³	27,400
1.5	Right bank closure embankment	m³	36,200
1.6	Right bank closure dike	m³	240,600
1.7	Mato Grosso diversion tunnel	m³	124,800
Tota	Total No. 1		17,647,610
2	Cofferdam Removal		
2.1	Cofferdam "Auxiliary 1"	m³	545,600
2.2	Cofferdam "Auxiliary 2"	m³	208,400
2.3	Cofferdam "Auxiliary 3"	m³	178,800
2.4	Cofferdam "Auxiliary 4"	m³	371,900
2.5	Cofferdams "Auxiliaries 8, 9, 10 & 11"	m³	1,101,510
Tota	l No. 2	m³	2,406,210

## b) <u>Common Excavation to be Used for Fills</u>

The quantities of common excavation which will be used for fills and backfills are given in the following table.

No.	Description	Unit	Volume
1	Backfill along wall of Spillway discharge channel	m³	603,800
2	Backfill of Mato Grosso diversion tunnel	m <sup>3</sup>	65,000
Total		m <sup>3</sup>	668,800

## c) Volume of Common Excavation to be Disposed

The volume of common excavation to be disposed of is given in the following table.

No.	Description	Unit	Volume
1	Common excavation	m³	17,647,610
2	Common excavation used in fills	m <sup>3</sup>	668,800
Total volume to dispose		m³	16,978,810

## d) Total Volume to Dispose Including Cofferdam Removal

The volume of common excavation and materials from cofferdam removal to dispose of is given in the following table.

No.	Description	Unit	Volume
1	Volume of common excavation	m³	16,978,810
2	Volume of cofferdam removal	m <sup>3</sup>	2,406,210
Total	volume to dispose	m <sup>3</sup>	19,385,020

## e) Total Volume to Dispose Including Swelling Factor

The total volume of common excavation and materials coming from cofferdam removal to dispose of considering a swelling factor of 10% after the settlement that is expected to occur during the construction time is approx. 21,323,522 m3 (19,385,020 x 1.10).



The total volume that the right bank disposal area shown on the Drawings of the Feasibility Study can receive considering the top of the fill at elevation 80 m (a.s.l.) can be approx. 9,000,000 m3.

From the above considerations come out that approx. 12,324,000 m3 of material (21,324,000 m3 - 9,000,000 m3) has to be disposed in an area different from that shown on the Drawings of the Feasibility Study.

f) <u>Disposal Areas</u>

For the cost estimate have been considered two disposal areas of which one in the same area shown the Drawings of the Feasibility Study (named disposal area No. 1) and the other in an area along the River approx. 3 km upstream of the disposal area No. 1 (named disposal area No. 2).

Considering a height of the fill of approx. 20 m, the disposal No. 2 needs an area of approx. 650,000 m2.

## 3.1.3 Rock Stockpile Area

## a) Volume of Rock Excavation

The quantities of rock excavations to be executed on the right bank are given in the following table.

No.	Description	Unit	Volume
1	Spillway approach channel	m³	1,523,860
2	Spillway structure	m³	675,300
3	Spillway discharge channel	m³	3,184,000
4	Spillway right bank lateral wall	m³	18,200
5	Spillway left bank lateral wall	m³	6,300
Sub-total		m <sup>3</sup>	5,407,660
Excavation in water (disposed close to d/s dam toe)		m³	400,000
Tota		m <sup>3</sup>	5,007,660

b) Rock Excavation to be Used for Right Bank Works

The quantities of in-situ rock which will be used for the needs of the right bank are given in the following table.

No.	Description	Unit	Volume
1	Concrete aggregates	m <sup>3</sup>	430,000
2	Compacted rockfill for dam and dam cofferdams	m <sup>3</sup>	1,550,000
3	Dumped rockfill for dam and dam cofferdams	m³	2,577,000
4	Spillway closure embankment	m³	500
5	Mato Grosso dike	m³	43,000
6	Transitions for auxiliary cofferdams	m³	49,000
7	Transitions for dam and dam cofferdams	m³	214,000
8	Rockfill for protection of common excavation surfaces	m <sup>3</sup>	630,000



9	Transitions for protection of common excavation surfaces	m <sup>3</sup>	346,000
10	Rip-rap for auxiliary cofferdams	m³	57,000
11	Rip-rap for spillway closure embankment	m³	2,300
12	Miscellaneous, over-thickness & wastes (±10%)	m³	600,000
Total		m³	6,498,800

### c) Additional Volume of Rock Excavation

The above tables show that the volume of required excavation is not sufficient for the execution of the works to be performed on the right bank.

The rock excavation on the left bank is in excess of the construction necessities of the same bank area. However a cost comparison has emphasized that the material transported from the left disposal area to the right bank stockpile can be a little more expensive than the execution of additional excavation in the area of the spillway approach channel.

The additional volume of in-situ rock that has to be excavated along the spillway approach channel is given in the table below.

No.	Description	Unit	Volume
1	Rock required for the works of the right bank	m <sup>3</sup>	6,498,800
2	Required rock excavation	m³	5,007,660
Addit	Additional excavation		1,491,140

## d) Volume of Rock to be Stockpiled

The volume of rock to be stockpiled for the need of the right bank is the total that given before in the table of Paragraph 3.1.3 b) less the quantities of some materials that do not need stockpiling.

The approx. volume to be stockpiled is given in the following table.

No.	Description	Unit	Volume
1	Total volume of table in Paragraph 3.1.3b)	m³	6,498,800
2	Volume of materials that do not need stockpiling	m³	760,000
Volur	ne to be stockpiled	m³	5,738,800

Considering a swelling factor of 40% and a maximum height of the fill of 20 m, the area necessary for the stockpile is approx.  $450,000 \text{ m}^2$ .

## 3.1.4 Topsoil Stockpile Area

The total volume of topsoil to be removed in the areas of the common excavation is 340,000 m3.

Considering a swelling factor of 20% after the settlement that is expected to occur during the construction time, the volume in the stockpile area will be approx. 410,000 m 3 (340,000 x 1.20).



For the cost estimate it has been considered that the topsoil will be stockpiled close to the disposal area No. 1.

## 3.2 Disposal and Stockpile Areas on the Left Bank

### 3.2.1 General

The material coming from excavations (excluding the soft soil) which is not used for the construction of fills and/or backfills and the material coming from the removal of cofferdams will be disposed of in the area located along the River upstream of the Powerhouse Headrace Channel.

The soft material (mud) coming from the Powerhouse Tailrace Channel will be disposed of in a specific area closed with dikes so that the mud pumped by the dredges can settle and dry up. The dikes of the disposal area will be built with materials of the required excavation.

The location of the right bank disposal and stockpile areas is shown on the annexed Figure 1.

#### 3.2.2 Disposal Areas

## a) Volume of Common Excavation and Cofferdam Removal

The volumes of common excavations, dredging of soft soil and cofferdam removal to be executed on the left bank are given in the following table.

No.	Description	Unit	Volume
1	Common Excavation		
1.1	Powerhouse headrace channel	m³	16,151,200
1.2	Power intakes and generating units area	m³	2,331,800
1.3	Tailrace channel	m³	11,408,800
1.4	Wall between Powerhouse and dam	m³	107,800
Sub-total		m³	29,998,600
2	Soft Soil (Mud) Dredging		
2.1	Powerhouse tailrace channel	m³	7,404,200
Tota	l No. 1 & 2	m³	37,402,800
3	Cofferdam Removal		
3.1	Cofferdam "Auxiliary 5"	m <sup>3</sup>	392,710
3.2	Cofferdam "Auxiliary 6"	m³	229,000
3.3	Cofferdam "Auxiliary 7"	m³	223,920
Tota		m <sup>3</sup>	845,630

## b) <u>Common Excavation to be Used for Fills</u>

The quantities of common excavation which will be used for fills and backfills are given in the following table.

No.	Description	Unit	Volume
1	Powerhouse loading area backfill	m³	1,050,000



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2	Powerhouse tailrace channel, backfill	m <sup>3</sup>	754,340
3	Powerhouse tailrace channel, fill	m³	265,000
Total		m³	2,069,340

## c) Volume of Common Excavation to be Disposed

The volume of common excavation to be disposed of is given in the following table.

No.	Description	Unit	Volume
1	Common excavation	m <sup>3</sup>	29,998,600
2	Common excavation used in fills	m <sup>3</sup>	2,069,340
Total	volume to dispose	m <sup>3</sup>	27,929,260

## d) <u>Total Volume to Dispose Including Cofferdam Removal</u>

The volume of common excavation and materials from cofferdam removal to dispose of is given in the following table.

No.	Description	Unit	Volume
1	Volume of common excavation	m <sup>3</sup>	27,929,260
2	Volume of cofferdam removal	m³	845,630
Total	volume to dispose	m <sup>3</sup>	28,774,890

## e) Total Volume of Loose Materials to Dispose Including Swelling Factor

The total volume of common excavation and materials coming from cofferdam removal to dispose of considering a swelling factor of 10% after the settlement that is expected to occur during the construction time is approx. 31,652,380 m3 (28,774,890 x 1.10).

Considering 30 m the max. height of the fill, the area necessary for the stockpile is of approx. 1,100,000 m2.

f) Volume of Soft Soil (Mud) to be Disposed

The mud to be dredged has a volume of 7,404,200 m3.

Considering that dikes around the disposal area have a height of 20 m, the area necessary for disposing the material is of approx. 450,000 m2.

#### 3.2.3 Rock Stockpile and Disposal Area

#### a) Volume of Rock Excavation

The rock to be excavated on the left bank is given in the following table.

No.	Description	Unit	Volume
1	Headrace channel	m³	5,105,200
2	Power intakes and generating units	m³	3,065,200
3	Tailrace channel	m³	7,767,200
Total		m³	15,937,600



## b) Rock Excavation to be Used for Works on Right Bank

The quantities of in-situ rock which will be used for the needs of the right bank are given in the following table.

No.	Description	Unit	Volume
1	Concrete aggregates	m <sup>3</sup>	1,910,000
2	Transition for auxiliary cofferdams	m <sup>3</sup>	108,000
3	Transition for protection of common excavation surfaces	m³	110,000
4	Rockfill for protection of common excavation surfaces	m³	165,000
5	Rip-rap for protection of common excavation surfaces	m <sup>3</sup>	55,000
6	Miscellaneous, over-thickness & wastes (±10%)	m <sup>3</sup>	230,000
Total		m <sup>3</sup>	2,578,000

## c) Volume of Rock to be Stockpiled

The volume of rock to be stockpiled is that necessary for the concrete aggregates, i.e. approx. 2,100,000 m3 considering the waste.

Considering a swelling factor of 40% and a height of the fill of approx. 15 m, the area necessary for stockpiling the rock is approx. 220,000 m2.

## d) Volume of Rock to be Disposed of

The volume of rock to be disposed of is given in the following table.

No.	Description	Unit	Volume
1	Total volume of rock excavation	m <sup>3</sup>	15,937,600
2	Volume of rock used for the works	m <sup>3</sup>	15,937,600
Volur	Volume to be disposed of		13,359,600

Considering a swelling factor of 40% and 30 m the max. height of the fill, the disposal area necessary is of approx.  $650,000 \text{ m}^2$ .

## 3.2.4 Topsoil Stockpile Area

The total volume of topsoil to be removed in the areas of the common excavation is 364,000 m3.

Considering a swelling factor of 20% after the settlement that is expected to occur during the construction time, the volume in the stockpile area will be approx. 440,000 m 3 (364,000 x 1.20).

For the cost estimate it has been considered that the topsoil will be stockpiled close to the disposal area No. 1.



## 3.3 Borrow Areas

#### 3.3.1 Sand Borrow Areas

The sand for the concrete will partly be obtained from the granite of the required excavation that will be crushed for producing the coarse aggregates and partly taken from the borrow areas investigated along the Madeira River.

The blending of natural sand and manufactured sand in the proportion of 60% and 40% respectively is deemed less expensive that the full production of the sand by means of processing plants.

The quantity of sand to be used for the concretes of the right and left bank is approx. 340,000 tons and 680,000 tons respectively.

The sand for the concretes of the right bank will be taken from the borrow area named in Feasibility Study Drawings "Praia do Ze Paulino" which has an exploitable volume of approx. 660,000 m3 if a combination of backhoes and draglines loaders are used.

The sand for the concretes of the left bank will be taken from the borrow area named in Feasibility Study Drawings "Praia do Felix" which has an exploitable volume of approx. 3,000,000 m3 if a combination of backhoes and draglines loaders are used.

The sand will be loaded and transported to the concrete aggregate stockpiles during the months when the Madeira River has low capacities.

### 3.3.2 Clay Borrow Areas

The clayfills to be executed with clay from borrow areas are given in the following table.

No.	Description	Unit	Volume
1	Right Bank		
1.1	Auxiliary cofferdam 1	m³	486,600
1.2	Auxiliary cofferdam 2	m³	318,100
1.3	Auxiliary cofferdam 3	m <sup>3</sup>	293,500
1.4	Auxiliary cofferdam 4	m³	348,200
1.5	Dam	m³	458,100
1.6	Dam upstream cofferdam	m³	2,025,500
1.7	Dam downstream cofferdam	m³	412,700
1.8	Closure embankment	m³	81,500
1.9	Closure dike	m³	388,900
Tota	l No. 1	m³	4,813,100
2	Left Bank		
2.1	Auxiliary cofferdam 5	m³	412,680
2.2	Auxiliary cofferdam 6	m³	189,200
2.3	Auxiliary cofferdam 7	m <sup>3</sup>	243,200
2.4	Auxiliary cofferdam 8 & 10	m <sup>3</sup>	314,200



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2.5	Auxiliary cofferdam 9 & 11	m³	650,500
Total No. 2		m³	1,809,780

The clay for the fills and backfills on the right bank will be taken from the right bank borrow areas named in Feasibility Study Drawings "JT-01, JT-03 AND JT-04" which has an exploitable volume exceeding 6,000,000 m3.

The clay for the fills and backfills on the left bank will be taken from the borrow area located on the left bank and named in Feasibility Study Drawings "JT-02" which has an exploitable volume exceeding 15,000,000 m3.

# 4 Construction Methods

## 4.1 Clearing and Grubbing

## 4.1.1 General

The areas where excavation, fills and other works have to be carried out will be cleared of all vegetable growth such as trees, limbs, bushes, shrubs, rubbish vegetation, grass and other objectionable material.

Clearing and grubbing shall be performed in advance of the top soil removal.

## 4.1.2 Clearing

Clearing shall consist of cutting all vegetable growth to the minimum height as possible from the ground surface and of moving the resulting materials to areas where it shall be burned and reduced to ashes, except for the timber that can be used which shall be otherwise disposed of.

#### 4.1.3 Grubbing

Grubbing shall consist of removing and satisfactorily disposing of buried logs, stumps and large root mats so that during the removal of the topsoil only limited parts of vegetation has the possibility to remain included in the material.

## 4.2 Topsoil Removal and Stockpiling

## 4.2.1 General

The topsoil existing in the areas of common excavation will be removed as much as possible and transported to stockpiles so that it can be used in the future for the reinstatement of the areas where the temporary camps, buildings, roads and other infrastructures where located.

The stockpiles areas have been located close to the disposal areas foreseen for the materials of excavation.

The volumes of topsoil to be stockpiled on the right and left banks are approx. 340,000 m3 and 364,000 m3 respectively.

## 4.2.2 Excavation and Stockpiling

The following method has been foreseen for the topsoil removal and stockpiling:



- Dozing and piling up of the top soil: by means of 149 kW and 231 kW bulldozers;
- Loading of the material on dump trucks: by means of 161 kW (2.90 m3 heaped bucket) and/or 229 kW (4.20 m3 heaped bucket) wheel loaders;
- Transport of the loaded material to stockpile: by means of 37,3 t and 63.5 t payload off-highway dump trucks;
- Spreading of the unloaded material in stockpile area: by means of 149 kW bulldozer;
- Lighting of the work area during the night shits: by means of mobile diesel powered 10,000 W floodlights.

The transport distances considered for hauling the topsoil are given in the following table:

No.	Topsoil Source	Length (m)
1	Right Bank	
1.1	Spillway approach channel	2,300
1.2	Spillway structure, discharge channel & diversion dike	4,000
2	Left Bank	
2.1	Powerhouse headrace channel	3,400
2.2	Power intakes and tailrace channel	4,300

## 4.3 Common Excavation

#### 4.3.1 General

Common excavation consist of loose materials such as clay, sand, gravel, soft rock and disintegrated rock that can be removed with conventional equipment including bulldozer outfitted with mono shank ripper where necessary.

The monthly volumes of common excavation are shown on the annexed Figure 5.

## 4.3.2 Excavation

The following method has been foreseen for the execution of the common excavation:

- Excavation and dozing of the material: by means of 231kW bulldozer;
- Ripping of tough earth and/or weak/disintegrated rock (where necessary): by means of 231 kW crawler type tractors equipped with mono-shank ripper;
- Loading of the material on dump trucks: by means of 229 kW (4.2 m3 heaped bucket) wheel loader, and/or 468 kW (8.90 m3 heaped bucket) wheel loader, and/or 257 kW (3.2 m3 heaped bucket) hydraulic backhoe, and/or 390 kW (5.70 m3 heaped bucket) front shovel according to the volume and location of the specific excavation;
- Transport to the designated spoil areas or stockpile of the material excavated: by means of 37.3 t, and/or 63.5 t, and/or 90.9 t payload off-highway dump trucks according to the volume and location of the specific excavation;



- Rough spreading of the unloaded material in spoil and/or stockpile areas: by means of 149 kW bulldozer;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.

The transport distances considered for hauling the common excavations are given in the following table:

No.	Source and Destination of Common Excavation	Length (m)
1	Right Bank	
1.1	Spillway approach channel:	
	- transport to disposal area No. 1	2,300
	- transport to disposal area No. 2	5,900
1.2	Spillway structure, discharge channel & diversion dike:	
	- transport to disposal area No. 2	7,700
1.3	Mato Groso diversion tunnel	7,800
2	Left Bank	
2.1	Powerhouse headrace channel:	
	- transport to disposal area	3,400
	-Transport to backfills in the area of excavation	800
2.2	Power intakes and generating units	4,100
2.3	Tailrace channel:	
	- transport to disposal area	4,400
	- transport to fills and backfills in the area of excavtion	800

## 4.4 Dredging of Soft Soil

The Powerhouse tailrace channel crosses an area of soft soil which the geological reports define "pantano", i.e. mud.

The soft soil (mud) has a volume of 7,404,200 m3 and according to the construction time schedule has to be removed in a time of approx. 19-20 months.

It was deemed that the material has to be dredged and pumped to a specific disposal area being not possible to use conventional construction equipment for the excavation.

The disposal area (area No. 2) has been located on the left bank close to the main disposal area No 1 as shown on the annexed Figure 1. The disposal area needs a dike all around for the storage of the water/mud to be built with materials from required excavation.

Considering the works organized on three-8 hours shifts per day, 24 working days per month and 20 actual working hours a day, the required hourly production is approx. 770 m3.

The dredged mud has to be pumped up to an average distance of 3,200 m.



The following method has been foreseen for the execution of the excavation and disposal of the soft soil:

- Dredging by means of 250 m3/h capacity dredgers equipped with 1500 m long pipelines;
- Mud type booster pump station along the pipeline of 520 kW nominal power outfitted with 2000 m of pipeline.

The water pumped together with the mud will be drained by means of small spillways to be built on the crest of the retaining dike.

## 4.5 Protection of Excavation Surfaces

### 4.5.1 General

The surfaces of common excavation have to be protected where necessary with a layer of transition material and a layer of rockfill.

The transition material shall consist of crushed rock with grading from 5 to 50 mm.

The rockfill will have a size compatible with the thickness of the protection shown on the Drawings.

## 4.5.2 Transition on Sloped Surfaces

The following method has been foreseen for placing the granular material of transitions placed on sloped surfaces:

- Rock supply: from required excavation of the area;
- Crushing of rock: by means of 320 kW mobile crushing plants;
- Loading of the crusher hopper: by means of 260 kW (3.40 m3 heaped bucket) hydraulic front shovel;
- Placing of transition: partly by means of 257 kW (3.20 m3 bucket) hydraulic backhoe and partly by means of 100 t crawled crane outfitted with orange peel bucket;
- Compaction of transition: by means of tandem smooth drum vibrating roller with weight of 3.2 t;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.

### 4.5.3 Transition on River-bed Surfaces

The following method has been foreseen for placing the granular material of transitions placed on flat surfaces:

- Rock supply and crushing: as described before for transition on sloped surfaces;
- Spreading of transition material: by means of 231 kW bulldozer;
- Compaction of transition material: by means of 10.60 t smooth drum vibrating roller;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.



## 4.5.4 Rockfill on Sloped Surfaces

The following method has been foreseen for placing the rockfill protection on sloped surfaces:

- Rock supply: from required excavation of the area;
- Rock placing: partly by means of 257 kW (3.20 m3 bucket) hydraulic backhoe and partly by means of 100 t crawled crane outfitted with orange peel bucket;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.

## 4.5.5 Rockfill on River-bed Surfaces

The following method has been foreseen for placing the rockfill protection on flat surfaces:

- Rock supply: from required excavation of the area;
- Rock spreading: by means of 231 kW bulldozer;
- Rock compaction: by means of 10.60 t smooth drum vibrating roller;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.

## 4.6 Rock Excavation

#### 4.6.1 General

The rock to be excavated for the Santo Antonio Hydroelectric Project mainly consists of granite from sound to moderately fractured having a compressive strength ranging from 200 to 350 MN/m2.

The rock has been considering with a drillability index ranging (DRI) from 40 to 50 and with a high abrasiveness.

The rock for the production of the concrete aggregates of the left bank will be obtained from the Power Intakes and generating Units excavation which are blasted with narrower hole burden and spacing with reference to the large excavations of the channels.

The monthly volumes of rock excavation are shown on the annexed Figure 6.

#### 4.6.2 Excavation in Dry Conditions

The following methods have been foreseen for the rock excavation in dry conditions:

- Drilling in large areas easily accessible: by means of 147 kW hydraulic type crawler-mounted rock drill outfitted with automatic rod exchanger and suitable for button type bits with size of 76 mm, 89 mm and 102 mm;
- Drilling in limited areas or areas having a not easy accessibility: by means of 48 kW hydraulic type crawler-mounted rock drill and suitable for button type bits with size of 51 mm;
- Drilling in areas not accessible with crawler rock drill: by means of hand-held drills outfitted with 38-40 mm diameter integral drill steels;


- Height of drilling benches: ranging from 8 to 16 m for the crawler drills and from 2 to 4 m for hand held drills;
- Hole pattern for crawler rock drills operating with 102 mm dia. bits: from 3.40 x 4.30 m (burden x spacing) to 3.80 x 4.80 m;
- Hole pattern for crawler rock drills operating with 89 mm dia. bits: from 3.00 x 3.70 m (burden x spacing) to 3.40 x 4.20 m;
- Hole pattern for crawler rock drills operating with 76 mm dia. bits: from 2.60 x 3.20 m (burden x spacing to 3.00 x 3.60 m);
- Hole pattern for crawler rock drills operating with 51 mm dia. bits: from 1.80 x 2.30 m (burden x spacing to 2.0 x 2.50 m);
- Hole pattern for hand held drills: from 1.20 x 1.50 m (burden x spacing) to 1.40 x 1.80 m;
- Transport of emulsion type explosive: by means of 15 t capacity flat-bed lorry outfitted with hydraulic operated crane;
- Transport and placing of ANFO explosive: by means of explosive truckmounted tank outfitted with charging pump;
- Charging of blasting holes: with emulsion type explosive associated with ANFO;
- Firing: by means of detonating fuse installed along the entire hole length outfitted with delays suitable for detonating fuse;
- Loading of the blasted rock on the dump trucks: by means of 260 kW (4.3 m3 heaped bucket) and 390 kW (5.7 m3 heaped bucket) hydraulic front shovels equipped with bottom dump type bucket;
- Trimming works: by means of 200 kW hydraulic backhoe equipped with 2.55 m3 heaped bucket;
- Dozing of the blasted rock and service around the loaders: by means of 231 kW bulldozer equipped with straight type blade;
- Transport of the blasted rock to the designated spoil area or stockpile: by means of 37.3 t, and/or 63.5 t and/or 90.9 t pay load off-highway dump trucks according to the excavation area and quantity of material to be hauled;
- Spreading of the unloaded material in spoil area or stockpile: by means of 149 kW bulldozer;
- Lighting of the work areas during night shifts: by means of mobile diesel powered 10,000 W floodlights.

## 4.6.3 Excavation in Water

The following main equipment has been foreseen for the execution of the rock excavation in water:

- Drilling: by means of 147 kW hydraulic type crawler-mounted rock drill outfitted with automatic rod exchanger operating with 76 mm size button bits installed on 12 x 6 m (70 tons capacity) modular float type pontoon;
- Hole pattern of crawler rock drill: 2.00 x 2.50 m (burden x spacing);
- Over-drilling: 1,10 m



- Charging of the holes: with 1.0 kg/m3 of emulsion type explosive to be introduced into the boreholes by means of rigid type 75 mm diameter PVC pipes spanning from the borehole collar to the pontoon deck;
- Loading of the blasted rock on barges: partly by means of 382 kW hydraulic backhoe outfitted with 4.6 m3 struck bucket and partly by means of 100 t crane outfitted with 2.50 m3 orange peel type bucket operating on 210 tons capacity modular float type pontoons;
- Transport of the rock: by means of self propelled 200 tons pay load barge designed with lateral unloading of the material.
- Unloading of the material: in the river bed along the downstream cofferdam of the dam.

# 4.6.4 Rock Presplitting

The execution of the rock pre-splitting has been foreseen along the final lines of excavation in contact with concrete structures in order to limit the over-breaks and along the final lines of excavation where it is necessary to limit the rock fracturing.

Hydraulic type crawler-mounted rock drills with 147 kW power outfitted with automatic rod exchanger, extensible boom, 3.6 m (12') in length rod guide and device for accurate direction of the rig rod-guide has been considered for drilling the presplitting holes.

The presplitting rigs are equipped with automatic indicator of the inclination of the rod-guide and rods of not less than 38 mm (1 1/2") in diameter.

The line of presplitting will be clearly marked on the ground before starting drilling operations.

The holes will be 76 mm (3") in size, spaced not more than 60 cm from center to center and drilled to a depth will not exceeding 14 m.

The holes have been loaded with a quantity of emulsion type explosive ranging from 0.45 to 0.55 kg per meter.

# 4.7 Dewatering

## 4.7.1 General

The main areas to be dewatered during the execution of the excavation and of the subsequent concrete structures are the following:

- The Spillway area which is protected by the cofferdams Auxiliary 1, 2, 3 and 4 on the right bank;
- The Powerhouse area which is protected by the cofferdams Auxiliary 5, 6 and 7 before starting the power generation and by the cofferdams Auxiliary 8-9 and 10-11 when the first set of Generating Units are in operation;
- The dam foundation area after the construction of the cofferdams and during the construction of the embankment starting from the river bed.



# 4.7.2 Water Quantity

The average water seepage foreseen for the areas mentioned in the paragraph before are as follows:

- Right bank area, i.e. area closed with the cofferdams Auxiliary 1, 2, 3 and 4: 60 liters per second;
- Left bank area, i.e. area closed with the cofferdams Auxiliary 5, 6 and 7: 100 liters per second.
- Dam area, i.e. the area between the upstream and downstream cofferdams of the dam: 120 liters per second.

To the above water seepages has been added the quantity of rain water the quantity of which has been established according to the recorded mean monthly precipitations and the times foreseen in the Construction Time Schedule included in Section III

The total quantities of water to be pumped out of the working areas have been included in the Revised Bill of Quantities of Section VII.

# 4.7.3 Ditches and Pits

Besides the dewatering, in the cost estimate has been considered the burdens for the general care of water (ditches, pits, small dikes, ducts etc.) that have to be performed in the drained areas during the work progress.

The design of the dam shows an embankment cross section which has no space for the excavation of a ditch along the upstream toe deemed necessary in order to collect the water inflows coming from the foundation of the upstream cofferdam. Without the possibility to excavate a proper ditch it is deemed impossible to place and compact the dam clay core in dry conditions.

In order to overcome this problem has been considered a small displacement of the upstream and downstream cofferdams so that the dam can have an independent foundation.

# 4.8 Auxiliary Cofferdams

## 4.8.1 General

Four main areas protected with auxiliary cofferdams have to be built as follows:

- a) Four cofferdams (Auxiliaries 1, 2, 3 & 4) have to be built for the protection of the areas on the right bank (Spillway and appurtenant works) against the high floods of the river;
- b) Three cofferdams (Auxiliaries 5, 6 & 7) have to be built for the protection of the areas on the left bank (Powerhouse and related channels) against the high floods of the river;
- c) Four cofferdams (Auxiliaries 8, 9, 10 & 11) have to be built for the protection of the areas of Power Intakes and Generating Units from No. 17 to No. 44 on the left bank against the water of the reservoir.



### 4.8.2 Composition

The auxiliary cofferdams are composed of rockfill, clayfill, transition, and rip rap.

# 4.8.3 Source of Materials

The materials for the construction of the cofferdams will be obtained from the following sources:

# a) Rockfill, Transition and Rip-rap

The rock for rockfills, transition and rip-raps will come from the required excavation in progress in the surrounding areas.

b) Clayfill

The clay for clayfills will come from the borrow areas located on the right and left banks.

The rock for rockfills will be transported straightly from the excavation to the cofferdams.

The rock for transitions will be transported to mobile processing plants installed in the area of the works and then the processed material will be transported to the cofferdams.

The rock for rip raps will be selected in the area of excavation and then transported to the cofferdams.

# 4.8.4 Hauling

The distances considered for the transport of the cofferdam materials are given in the following table.

No.	Topsoil Source	Length (m)
1	Right Bank Cofferdams	
1.1	Rockfill	0
1.2	Transition	1500
1.3	Rip rap	1,000
1.4	Clayfill	2,900
2	Left Bank Cofferdams	
2.1	Rockfill	0
2.2	Transition	1,500
2.3	Rip rap	1,000
2.4	Clayfill, auxiliaries 5, 6 & 7	3,300
2.5	Clayfill, auxiliaries 8, 9, 10 & 11	3,800



# 4.8.5 Construction Method

# a) <u>Rockfill</u>

The following methods have been considered for transporting and placing of rockfills in water:

- Loading of the material on dump trucks: by means of 390 kW hydraulic front shovel equipped with 5.7 m3 heaped bucket;
- Transport of the material to the embankment: by means of 63.5 t and/or 90.6 t payload off-highway dump trucks;
- Service in area of unloading: by means of 231 kW bulldozer.
- b) Transition

The following methods have been considered for transporting and placing transitions in dry conditions:

- Loading of the material on dump trucks: by means of 229 kW wheel loader equipped with 4.2 m3 heaped bucket;
- Transport of the material to the embankment: by means of 37.3 t payload offhighway dump trucks;
- Placing on the slopes of embankment: by means of 257 kW hydraulic backhoe equipped with 3.2 m3 heaped bucket;
- Compaction by smooth drum vibrating roller having a weight 10.8 t.

The following method has been considered for transitions placed in water:

- Loading and transport of the material: same as described before for dry conditions;
- Placing on the embankment slopes: partly by means of 257 kW hydraulic backhoe and partly by means of 100 tons crawler crane outfitted with 2.5 m3 orange peel type bucket;
- Assistance to hydraulic backhoe and/or crane: by means of 149 kW bulldozer.
- c) <u>Clayfill</u>

The following methods have been considered for clayfills placed in dry conditions:

- Excavation: by means of 231 kW bulldozer;
- Loading of the material on dump trucks: by means of 354 kW wheel loaders equipped with 6.60 m3 heaped bucket;
- Transport of the material to the embankment: by means of 37.3 t and/or 63.5 t off-highway dump trucks;
- Coarse spreading on the embankment: by means of 149 kW bulldozer;
- Final spreading on the embankment to approx. 25 cm layers thickness: by means 138 kW motorgrader;
- Compaction: by means of pad-foot drum vibrating roller with a weight of 11.53 t.

The following methods have been considered for clay placed in water:



- Loading and transport : same as described before for clay placed in dry conditions;
- Placing on the embankment slopes: partly by means of 257 kW hydraulic backhoe outfitted with 3.2 m3 heaped bucket and partly by means of 100 tons crawler crane outfitted with 2.5 m3 orange peel type bucket.
- d) <u>Rip Rap</u>

The rip-rap will be composed of sound rock fragments selected after the rock blasting.

The following method has been considered for selection, transport and placing the rip-rap both in dry conditions and in water:

- Selection and loading on dump trucks of the rock fragments: by means of 161 kW wheel loader equipped with rock type grapple bucket;
- Transport to embankment: by means of 37.3 ton payload off-highway dump truck;
- Placing on the embankment slopes: by means of 100 tons crawler crane outfitted with 1.70 m wide rock grapple type bucket.

# 4.8.6 Auxiliary Cofferdam Removal

The following methods have been foreseen for the removal of the auxiliary cofferdams in dry conditions:

- Loading: partly by means of 229 kW wheel loader outfitted with 4.2 m3 heaped bucket and partly by means of 468 kW outfitted with 8.90 m3 heaped bucket;
- Assistance to wheel loaders: by means of 231kW bulldozer;
- Transport to the designated spoil areas or stockpile of the material excavated: by means of 37.3 t, and/or 63.5 t, and/or 90.9 t payload off-highway dump trucks;
- Rough spreading of the unloaded material in disposal areas: by means of 149 kW bulldozer;
- Lighting of the work areas during the night shifts: by means of mobile diesel powered 10,000 W floodlights.

The following methods have been considered for the removal of the cofferdam in water:

- Loading: by means of 257 kW hydraulic backhoe outfitted with 3.2 m3 heaped bucket and 382 kW hydraulic backhoe outfitted with 5.8 m3 heaped bucket;
- Transport and spreading in disposal area: as described before for the removal in dry conditions.

The distances considered for the transport of the material to the disposal areas are given in the following table.

No.	Destination of Removed Material	Length (m)
1	Auxiliary cofferdams 1, 2, 3, & 4, transport to right bank disposal area No. 2	7,000



2	Auxiliary cofferdams 5, 6 and 7, transport to left bank disposal area No. 1	4,300
3	Auxiliary cofferdams 9, 10, 11, and 12, transport to right bank disposal area No. 2	8,500

# 4.9 Dam and Dam Cofferdams

## 4.9.1 General

The dam is composed of clayfill, fine filter, coarse filter transition and rockfill to be placed in dry conditions

The dam cofferdams are composed of rockfill, transition and clayfill to be placed partly in water and partly in dry conditions.

The monthly volumes of clayfill and rockfills required for dasm, dam cofferdams and other work sections are shown on the annexed Figures 7 & 8.

# 4.9.2 Source of Materials

The materials for the construction of the cofferdams and dam will be obtained from the sources listed in the following table.

No.	Material	Material Source
1	Clayfill	Right bank borrow areas JT-1, JT-3, JT-4
2	Fine filter	Sand from borrow area "Praia do Ze Paulino" stockpiled in the right bank main stockpile area
3	Coarse filter	Processed rock from right bank main stockpile area
4	Transition	Processed rock from right bank main stockpile area
5	Rockfill	Rock from main right bank stockpile area

## 4.9.3 Hauling

The lengths considered for the transport of the fill materials for dam and cofferdams are as follows:

No.	Material Source	Length (m)
1	Clay from right bank borrow areas JT-1, JT-3, JT-4	3,300
2	Sand from right bank main stockpile area including transport from borrow area to stockpile	5,600
3	Processed rock from right bank main stockpile area	3,000
4	Rock from right bank main stockpile area	3,000

# 4.9.4 Construction Method

a) <u>Rockfill</u>

The following methods have been considered for transporting and placing the rockfill in dry conditions:

• Loading of the material on dump trucks: by means of 390 kW hydraulic front shovel equipped with 5.7 m3 heaped bucket;



- Transport of the material to the embankment: partly by means of 63.5 t and partly by means of 90.6 tons payload off-highway dump trucks.
- Spreading on the embankment to approx. 60 cm layers thickness: by means of 231 kW bulldozer;
- Compaction: by smooth drum vibrating rollers having a weight of 18.6 t.

For the rockfill dumped in water the method related to the loading and transport are the same described before for the compacted fill plus the assistance of a 231 kW bulldozer in the unloading area.

# b) <u>Clayfill</u>

The methods considered for the loading, transport and placing of the clayfill are the same described in before in Paragraph 4.8.5 b) for the auxiliary cofferdams.

c) <u>Fine Filter</u>

The following methods have been considered for transporting and placing of the fine filter:

- Loading of the material on dump trucks: by means of 229 kW wheel loader equipped with 4.2 m3 bucket;
- Transport of the material to the stockpile and then from the stockpile to the embankment: by means of 37.3 t payload off-highway dump trucks;
- Placing on the embankment to approx. 30 cm layers thickness: by means of 149 kW bulldozer and 138 kW motorgrader;
- Compaction: by means of vibrating plate compactor having a weight of 10.84 t.
- d) <u>Coarse Filter and Transition</u>

The methods considered for the transport and placing of the coarse filter and transition materials are the same described in Paragraph 4.8.5b) for the auxiliary cofferdams.

# 4.10 Concrete Works

# 4.10.1 Source of Rock

The rock for the concrete aggregates will be obtained from the required excavations.

# 4.10.2 Concrete Aggregates

The blasted rock will be transported to the stockpiles located on the right bank and on the left bank close to the aggregate processing plants and then reloaded and transported to the primary crusher of the processing plants.

Two separate aggregate processing plants will be installed for the production of the aggregates to be used for the concretes to be placed on the right and left bank having a capacity of 300 t/h and 340 t/h respectively.



The aggregate processing plants will be composed of primary jaw type crushers, secondary cone type crushers, vibratory screens, rod mills, washing units, conveyor belts and steel hoppers.

The water for washing the aggregates will be taken from the Madeira River pumped to a desilting pond and then used for the processing plant.

The aggregates will be divided into five sizes, i.e. two fine and three coarse as follows:

- Fine sand size from 0 to 3.0 mm,;
- Coarse sand size from 3.0 mm to 5.75 mm;
- Coarse aggregate size from No. 4 to 3/4" (5.75 to 19 mm)
- Coarse aggregate size from 3/4" to 1-1/2" (19 to 37 mm);
- Coarse aggregate size from 1-1/2" to 3" (37 to 75 mm).

The classified aggregates will be used both for the conventional concrete and for the roller compacted concrete.

The classified aggregates will be stockpiled and then transported to the batching plant by means of belt conveyors which will be loaded by vibrating feeders installed under each stockpile.

# 4.10.3 Batching Plants

Two separate batching plants will be installed for the production of the concrete to be placed for the works of which one located on the right and the other on the left bank having a capacity of 240 m3/h and 370 m3/h respectively.

The batching plants will be of the vertical type and composed of aggregate bins, cement bins, twin horizontal shafts mixers and concrete hoppers.

The cement and natural pozzolan will be stored in steel silos having a capacity sufficient for four (4) consecutive days of material supply to the batching plant at the maximum daily production.

# 4.10.4 Cooling Plants

## a) <u>Temperature of Concrete</u>

The maximum temperature attained by concrete depends on the initial placing temperature, the adiabatic-temperature-rise potential of the cement, and the heat gained by or lost from the concrete during the period of hydration.

The main purpose of temperature control is to prevent the concrete from undergoing a drop in temperature (difference from the peak temperature reached during hydration and the mean annual air temperature of the environment) greater than it can withstand without cracking.

For the concrete structures of Santo Antonio Project it has been established a max. drop temperature in the region of 25 °C.

The best mean for controlling the maximum temperature is to restrict the placing temperature.



The maximum-mean monthly air temperature recorded at Porto Velho ranges from approx. 32°C to 33°C.

The documents related to the feasibility study of the Project do not give records of the river water temperature at the Site and therefore is has been assumed for the water the mean temperature of the air less 2°C.

With the above mentioned air and water temperatures and the above mentioned max. concrete temperature drop, the following measures have to be taken:

- Structural concrete with 300-320 kg of cement:
  - Cooling of the coarse aggregates at the temperature of approx. 17°C;
  - Use chilled water in the mix with a temperature of 4 °C;
  - Add from 80 to 90 kg of ice to the mix;
  - Use cement with a temperature not exceeding 50 °C.
- Mass concrete with 210-230 kg of cement:
  - Use chilled water in the mix with a temperature of 4 °C;
  - Add from 50 to 70 kg of ice to the mix;
  - Use cement with a temperature not exceeding 50 °C.

## b) <u>Cooling Plants</u>

In order to meet the most adverse temperature conditions the cooling of the concrete has been based on the combination of three systems as follows:

- chilled water (temperature of 4°C) for the mix;
- chilled water for cooling the coarse aggregates by means of wet-belt method; and
- ice flakes.

The ice plants will be outfitted with a mechanized storage having a capacity sufficient for assuring an uninterrupted supply of flakes to the batching plants.

## 4.10.5 Transport of Concrete

The concrete will in general be transported from the batching plant to the placing areas by means of the following equipments:

- Conventional truck mixers having a capacity of 10 m3;
- Concrete type tippers having a capacity of 10.6 m3 outfitted with srewagitator;
- Conventional rear tippers with 28 t pay load.

The truck mixers will in general be used for the transport of high slump concrete with 1  $\frac{1}{2}$ " (37 mm) maximum aggregate size to be placed by means of pumps or small size buckets operated by cranes.

The concrete type tippers with crew agitator will in general be used for the transport of medium to low slump concrete both with 1  $\frac{1}{2}$ " (37 mm) and 3" (76 mm) maximum aggregate size to be placed by means of buckets or mobile units outfitted with belt conveyor.



The conventional tippers will in general be used for the transport of the RCC.

# 4.10.6 Pouring of Conventional Concrete

## a) <u>Structural Concrete:</u>

The pouring and compaction of the structural concrete has been planned with the following equipment:

- Placing: partly by means of rail mounted tower cranes designed for lifting 3.0 and 5.0 m3 of concrete in heavy type bucket at the tip of the jib and partly by means of electric powered concrete pumps having a nominal power of 63 kW;
- Compaction: by means of 87 mm diameter hand held air powered immersion type vibrators;
- Compressed air for the air powered vibrators and other services for the concrete works: by means of 32.9 m3/min stationary electric powered compressors outfitted with 6", 5" and 4" size pipelines.
- b) <u>Mass Concrete</u>

The pouring and compaction of the mass concrete has been planned with the following equipment:

- Placing: lower part of structures by means of tired concrete placer having a 60 m long conveyor belt (Rotec Crater Crane Model CC-200-24);
- Placing: upper part of structures by means of rail mounted tower cranes designed for lifting 3.0 and 5.0 m3 of concrete in heavy type bucket at the tip of the jib;
- Spreading: by means of LPG bulldozer with 52 kW nominal power;
- Compaction: by means of a unit composed of a set of four hydraulic powered vibrators mounted on 67 kW hydraulic backhoe and supplemented with 87 mm diameter hand held air powered immersion type vibrators;
- Compressed air for the air powered vibrators and other services for the concrete works by means of 32.9 m3/min stationary electric powered compressors outfitted with 6", 5" and 4" size pipelines.

# 4.10.7 Placing of RCC

The conventional tippers before reaching the unloading area will cross a tire cleaning platform outfitted with water sprinklers.

As soon as the concrete reaches the placing area will be spread in compacted layers of 40 cm by means of 52 kW LGP bulldozers equipped with universal type blade.

Compaction of RCC will be carried out by means of self-propelled single-smooth drum vibratory rollers having a linear static weight of 10.84 t.

The interfaces enriched with cement grout will be compacted by means of four heavy hydraulic powered vibrators mounted on 67 Kw hydraulic excavators.

The treatment of the surfaces of the warm joints will be done by means of mobile high pressure water blasting machines.



The treatment of the surface of the cold joints will be done by spreading a 10 mm thick layer of cement grout (W/C: 0.5 or 0.75).

After the compaction the RCC will be kept continuously moist by using stationary and portable sprinklers, perforated pipes, and hoses. The outside surface of the upstream and downstream faces will be cured with water.

# 4.10.8 Formworks and Scaffoldings

# a) Formworks

The formworks necessary for the concrete confinement shall have sufficient strength to withstand the most adverse pressure resulting from placing and vibration operation and for the works under consideration have been divided into three basic types as follows:

The formworks for mass concrete will be composed of steel plates welded on a steel structure outfitted with vertical and inclined-adjustable masts as well as of service platform for erection/removal and surface repair works.

The dimension of the panels will in general be 1.50 x 2.50 m.

The formworks for structures will be composed partly of multiple steel preassembled panels and partly of plywood integrated with timber planks and squares as necessary to meet the different shapes of the structures and the required finishing.

# b) <u>Scaffolding</u>

The scaffoldings to be used in connection with the formworks and the concrete structures have been subdivided into two types as follows:

- <u>Scaffoldings for concrete slabs and support of beams</u> These scaffoldings are composed of vertical, horizontal and inclined steel pipes to form a structure having sufficient strength to supports the formworks and the weight of concrete.
- <u>Scaffoldings for walls</u> These scaffoldings are composed of prefabricated elements designed to form walkways for the personnel along the external surfaces of the structures at interval of approx. 1.80 m in elevation.

# 4.11 Reinforcing Steel

The preparation, transport and fixing of reinforcing steel has been based on the following construction method:

- Storing on Site of steel bars coming from the steel mill: on the concrete pavement of flat yard(s);
- Cut and bend of steel bars: by means of electric powered equipment suitable to work up to 32 mm diameters bars of high grade steel;
- Loading and unloading of the bars in the yard: by means of 30 tons mobile crane;
- Transport of the worked bars from the yard to the placing locations: by means of 25 tons pay load flat bed truck;



- Lifting of worked re-steel to placing area: by means of the cranes available on the spot for the erection of the formworks and the pouring of concrete;
- Placing and fixing of re-steel in the structures: by hand with the assistance of mobile cranes and the tower cranes.
- The re-steel placed for slabs will be supported with proper U shape trestles while that placed vertically or inclined will be properly spaced with stirrups.

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# Figure 1 - Worksite Organization Layout





Figure 2 – Camp Areas



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Figure 3 – Monthly Concrete Volumes - Right Bank









# Figure 5 – Monthly Volumes of Common Excavation

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# Figure 6 – Monthly Volumes of Rock Excavation



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# Figure 7 – Monthly Volumes of Clayfills



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# Figure 8 – Monthly Volumes of Rockfills





## Figure 9 – Monthly Volumes - All Main Earthworks

Time (Month)



# **SECTION V**

# UNIT PRICE ANALYSES



# 1 General

The cost estimate has been based on the assumption that the Works are carried out by a Brazilian contractor with the possible participation of subcontractor(s) for the execution of part of the construction activities such as site clearing, construction of camps, dredging, drilling and grouting etc.

The detailed analyses for establishing the unit prices to be included in the Bill of Quantities concern the main works, i.e. common excavation, dredging, rock excavation, slope protection and stabilization, fills and backfills, concrete aggregates, conventional concrete, roller compacted concrete (RCC), Portland cement, pozzolan, and reinforcing steel.

The rates of minor works have been established partly from analogy with the analyzed prices where possible and partly from the PINI bulletin which publishes updated basic price of labour and materials for most of the federal states of Brazil as well as unit prices mainly for construction of buildings.

# 2 Estimating Procedure

The price analyses carried out take the following main components into account:

- a) Basic wages of labour;
- b) Basic costs of materials delivered to the Site;
- c) Owning and operating costs of the construction equipment;
- d) Site construction contingencies;
- e) Overheads and profit.

The basic wages of labour and the basic costs of materials are included in Section I of this report.

The owning and operating costs of construction equipment are included in Section II of this report.

The Site construction contingencies, overheads and profit are commented in the paragraphs herein below.

# **3** Site Construction Contingencies

Site construction contingencies have been considered in the detailed analyses on a percentage basis and added to the total of the direct costs.

These contingencies include minor costs not included in the detailed analyses that are caused by unexpected events that can affect the assumed production rates.

Such events include: equipment breakdown during operation, unexpected work interruptions, equipment refueling, displacement from site to site of the resources, unexpected unfavorable weather conditions, on-spot construction equipment maintenance, etc..



# 4 Overheads and Profit

The overheads consist of costs that the Contractor incurs both at the job-site and at his headquarter for staff salaries, vehicles for personnel and general services, office expenses, bonds, insurance, camp running costs excluding maintenance of camps, tests, rents, travels, legal fees, medical and hospital care and other expenses that are not part of the direct costs.

The cost related to the maintenance of camps has been included in the Bill of Quantities under the Item "Contractor's Camps".

The amount of overheads depends on a lot of variables which are strictly connected to the specific organization of the contractors. For Santo Antonio Project the overheads have been established on the ground of statistical data obtained from the construction of similar projects that have been awarded according to competitive bid procedures.

The percentages of the main overhead components and of the Contractor's profit considered for the Project are listed in the following table.

No.	Description	Percentage
1	Site running costs, personnel	8.0%
2	mobility	3.5%
3	other	5.0%
4	Travels	3.0%
5	Head office expenses	2.5%
6	Guarantees and insurances	3.5%
7	Financial costs	5.0%
8	General tests	0.2%
9	Defects repair	0.5%
10	Income tax and miscellaneous	6.6%
11	Contractor's profit	10.0%
Total	47.8%	
Round	48.0%	

The above percentage of indirect costs has been added to all direct costs analyzed including the supply of reinforcing steel, cement, concrete admixtures in spite of the fact that for the procurement of these materials the Contractor incurs only limited costs.

The percentage of 48% for indirect costs have been applied to the sum direct costs in local and foreign costs and added 100% to the local currency.

# 5 Annexed Tables

The analyses performed for establishing the unit prices of the main civil works are listed herein below and are given in the tables which follow.



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No.	Work Section	Part	Tables
1	Topsoil removal and stockpiling	1	1-1 to 1-4
2	Common excavation and dredging	2	2-1 to 2-10
3	Rock excavation	3	3-1 to 3-13
4	Protection of common excavation surfaces	4	4-1 to 4-7
5	Auxiliary cofferdams removal	5	5-1 to 5-4
6	Fills and backfills	6	6-1 to 6-20
7	Concrete aggregates	7	7-1 to 7-4
8	Concrete works	8	8-1 to 8-21



# Part 1 - Topsoil Removal and Stockpiling

### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 1-01 CIVIL WORKS COST ESTIMATE

TOP SOIL REMOVAL AND STOCKPILING - POWERHOUSE HEADRACE CHANNEL

						COST	TOTAL	COST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	1'497	11.81		17'674	
1.02	Operator, bulldozer in excavation area		hr	1'228	8.14		9'996	
1.03	Helper for ditto		hr	1'228	4.48		5'502	
1.06	Operator, wheel loader		hr	789	8.14		6'426	
1.07	Helper for ditto		hr	789	4.48		3'537	
1.10	Operator, rear dumper		hr	3'265	8.14		26'577	
1.11	Helper for ditto		hr	3'265	4.48		14'627	
1.12	Operator, bulldozer in stockpile area		hr	286	8.14		2'328	
1.13	Helper for ditto		hr	286	4.48		1'281	
1.14	General services, skilled		hr	278	4.48		1'247	
1.15	General services, semiskilled		hr	557	2.26		1'258	
2	EQUIPMENT							
2.01	Bulldozer 149 kW_excavation	0	hr	350	89.80		31'392	
		R	hr	70	37 40		2'615	
2.02	Bulldozer 231 kW_excavation	0	hr	767	127 61		97'854	
		R	hr	153	49.71		7'624	
2.03	Wheel loader, 161 kW , 2.90 m3 heaped capacity	0	hr	181	66.49		12'026	
	······	R	hr	36	32.52		1'176	
2.04	Wheel loader, 229 kW , 4,2 m3 heaped capacity	0	hr	537	50.23	33.99	26'962	18'245
		R	hr	107	15.84	25.15	1'701	2'700
2.05	Dumper, 37.3 ton pay load	0	hr	2'863	65.37	53.83	187'158	154'118
		R	hr	573	20.21	32.45	11'572	18'581
2.06	Dumper, 63.5 ton pay load	0	hr	105	100.64	80.60	10'578	8'472
		R	hr	21	33.71	50.86	709	1'069
2.07	Bulldozer 149 kW in stockpile area	0	hr	260	89.80		23'348	
		R	hr	52	37.34		1'942	
2.08	Mobile diesel powered floodlight, 10,000 W	0	hr	79	9.72		765	
		R	hr	16	6.20		98	
	O=Oprating units R=Reserve units							
Sub-to	tal					>>	507'972	203'185
Constr	uction Contingencies		%	2.00%		>>	10'159	4'064
Total D	Direct Costs					>>	518'131	207'249
Overhe	ad and Profit		%	48.00%		>>	348'183	
Unit P	rice in Currency Portions		m3	208'000		>>	4.16	1.00
AGGR	EGATE UNIT PRICE		m3				>>	0.16



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#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE TOR SOIL REMOVAL AND STOCKPILING - ROWERHOUSE, ROWER INTAKES, AND TAIL RACE CHANNEL

TABLE 1-02

TOP SOIL REMOVAL AND STOCKPILING - POWERHOUSE, POWER IN TAKES, AND TAILRACE CHANNEL								-
						COST	TOTAL	COST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	1'238	11.81		14'619	
1.02	Operator, buildozer in excavation area		hr	921	8.14		/'49/	
1.03	Helper for ditto		hr	921	4.48		4126	
1.06	Operator, wheel loader		hr	592	8.14		4'819	
1.07	Heiper for ditto		nr	592	4.48		2652	
1.10	Operator, rear dumper		hr	28/8	8.14		23'430	
1.11	Heiper for ditto		nr	28/8	4.48		12 895	
1.12	Operator, buildozer in stockpile area		nr	215	8.14		1746	
1.13	Helper for ditto		hr	215	4.48		961	
1.14	General services, skilled		hr	230	4.48		1032	
1.15	General services, semiskilled		hr	461	2.26		1'041	
	FOURMENT							
2								
0.01	Dulldanas 140 JAM sussession		h.	000	00.00		02/544	
2.01	Buildozer 149 kVV, excavation		nr	262	09.00		23 544	
2.02	Dulldanas 224 JAM sussisting	R	nr	52	37.40		7901	
2.02	Buildozer 251 kvv, excavation		nr	5/5	127.01		13 390	
0.02	Wheel leader 101 MM - 0.00 m2 have a service	R	nr	115	49.71		5718	
2.03	wheel loader, 161 kw , 2.90 m3 heaped capacity		nr	130	00.49		9020	
2.04	Wheel leader 200 MM 4.2 m2 beened encoder	R	nr	21	32.52	22.00	002	12/004
2.04	vvneei loader, 229 kvv , 4.2 m3 heaped capacity		nr	403	50.23	33.99	20 222	13 664
2.05	Dumper 27.2 ten neu land	R	nr	01	15.04	25.15	1275	425/067
2.05	Dumper, Sr.S ton pay load		ni br	2 5 2 4	00.07	20.45	104 994	100 007
2.00	Dumper, 62 5 ten peur lead		ni br	000	20.21	32.40 90.60	0'202	7460
2.00	Dumper, 65.5 ton pay load		hr	10	22 71	50.00	5 320	1403
2.07	Bulldezer 149 kW in stocknile area		br	105	90.90	50.00	17'511	545
2.01	Dulluozer 145 KW In Stockpile area		br	30	27.24		1/150	
2.00	Mehile dissel newsred fleedlight 10,000 W		hr	50	0.72		1400 672	
2.00	Nobile diesel powered hoodlight, 10,000 W		hr	12	5.72		575	
		R.		12	0.20		13	
	O-Operating units							
	D-Oprating units							
Sub-to	Sub-total		I		L	>>	415'591	176'368
Constr	uction Contingencies		%	2 00%		>>	8'312	3'527
Total D	Direct Costs		~			>>	423'903	179'895
Overhe	and and Profit		%	48.00%		>>	289'823	
Unit P	rice in Currency Portions		m3	156'000		>>	4.58	1.15
AGGR	EGATE UNIT PRICE		m3				>>	5.73



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#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TABLE 1-03

N°     DESCRIPTION     AUX     UNIT     QUANTTY     LCP     F.C.P. (USS eq.)     LCP (USS eq.)     F(2)     LCP (USS eq.)     (U       1     LABOUR     Image: the second control of the second contrelices control of the second control of the second cond	TOP S	TOP SOIL REMOVAL AND STOCKPILING - SPILLWAY APPROACH CHANNEL										
N     DESCRIPTION     AUX.     UNIT     QUANTITY     L.C.P     F.C.P.     L.C.P     F.U.P.     (USS)							OST	TOTAL	COST			
Image: construction contingencies     Image: construction contingencies<	N°	DESCRIPTION	AUX.		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.			
1 LABOUR Image: bit of the second s						(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)			
1.01   Foreman	1											
101   Foreman	<b>'</b>	LABOOR										
1.02   Operator, buildozer in excavation area    hr   1'582   8.14   1'2880     1.03   Helper for ditto    hr   1'582   4.48   7'089     1.00   Operator, wheel loader    hr   1'1017   8.14   6'279     1.07   Helper for ditto    hr   1'017   4.48   4'557     1.10   Operator, vend dumper    hr   3'247   8.14   26433     1.13   Helper for ditto    hr   3'247   4.48   14'548     1.12   Operator, buildozer in stockpie area    hr   3'14   44'8   16'51     1.14   General services, semiskilled    hr   3'6'9   8.14   3'000     1.13   Helper for ditto    hr   1'4'0   1'2'8'0   3'3'8'0     2.01   Buildozer 149 kW, excavation   O   hr   4'50   8'9'80   4'0'44'8     2.03   Wheel loader, 16'1 kW, 2.90 m3 heaped capacity   O   hr   9'82   3'3'9'9   3'4'7'4'0     2.04	1.01	Foreman		hr	1'670	11.81		19'727				
1.03   Helper for ditto    hr   1582   4.48   7089     1.06   Operator, whel loader    hr   1017   8.14   8279     1.01   Helper for ditto    hr   1017   4.48   4557     1.00   Operator, rear dumper    hr   3247   8.14   26433     1.11   Helper for ditto    hr   359   8.14   3000     1.31   Helper for ditto    hr   359   8.14   3000     1.31   General senices, skilled    hr   359   8.14   3030     1.12   Operator, buildozer is seniskilled    hr   6629   2.26   1405     2   EQUIPMENT    hr   90   37.40   3369     2.02   Buildozer 231 kW, excavation   O   hr   450   126081   122081     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   O   hr   233   66.49   15923     2.04   Wheel loader, 237 kW, excavation   O   hr	1.02	Operator, bulldozer in excavation area		hr	1'582	8.14		12'880				
106     Operator, wheel loader      hr     1017     8.14     8279       107     Helper for dito      hr     1017     4.46     4557       10     Operator, rear dumper      hr     3247     8.14     26433       111     Helper for ditto      hr     3247     4.48     14548       112     Operator, buildozer in stockpile area      hr     369     8.14     3000       113     Helper for ditto      hr     311     4.48     17392       1.15     General services, semiskiled      hr     652     2.26     1405       2.01     Buildozer 149 kW, excavation     O     hr     980     107448     3369       2.02     Buildozer 149 kW, excavation     O     hr     988     127.61     126001       2.03     Wheel loader, 161 kW, 2.90 m3 heaped capacity     O     hr     933     934740       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     O     hr     233 <td>1.03</td> <td>Helper for ditto</td> <td></td> <td>hr</td> <td>1'582</td> <td>4.48</td> <td></td> <td>7'089</td> <td></td>	1.03	Helper for ditto		hr	1'582	4.48		7'089				
1.07   Helperfor ditto    hr   1017   4.48   4457     1.10   Operator, rear dumper    hr   3247   8.14   26433     1.11   Helper for ditto    hr   3247   4.48   14548     1.12   Operator, bulldozer in stockpile area    hr   359   8.14   3000     1.13   Helper for ditto    hr   369   8.14   3000     1.13   General senices, seliled    hr   622   2.26   1405     2   EQUIPMENT    hr   622   2.26   1405     2.01   Bulldozer 149 kW, excavation   0   hr   450   89.80   40448     2.03   Wheel loader, 161 kW , 2.90 m3 heaped capacity   0   hr   988   127.61   126081     2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   0   hr   65.37   53.83   186147     2.05   Dumper, 37.3 ton pay load   0   hr   2848   65.37   53.83   186147     2.06   Dumper, 63.5	1.06	Operator, wheel loader		hr	1'017	8.14		8'279				
1.10   Operator, rear dumper    hr   3247   8.14   26433     1.11   Helper for ditto    hr   3247   4.48   14548     1.20   Operator, buildozer in stockpile area    hr   369   8.14   3000     1.13   Helper for ditto    hr   369   4.48   1651     1.14   General services, skilled    hr   311   4.48   1732     2   EQUIPMENT    hr   622   2.26   1405     2.01   Buildozer 149 kW, excavation   0   hr   450   89.80   40'448     2.02   Buildozer 149 kW, excavation   0   hr   968   127.61   126081     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   0   hr   233   66.49   15'495     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   0   hr   473   25.15   2'191     2.05   Dumper, 37.3 ton pay load   0   hr   138   15.84   25.15   2'191     2.06   Dumper	1.07	Helper for ditto		hr	1'017	4.48		4'557				
1.11   Helper for ditto    hr   3247   4.48   14548     1.12   Operator, bulldozer in stockpile area    hr   369   8.14   3000     1.13   Helper for ditto    hr   369   8.48   11651     1.14   General services, skilled    hr   311   4.48   11392     1.15   General services, skilled    hr   311   4.48   11392     2.01   Bulldozer 149 kW, excavation   O   hr   450   89.80   40'448     2.01   Bulldozer 149 kW, excavation   O   hr   968   127.61   126'081     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   O   hr   988   166.49   15'495     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   O   hr   282   15'16     2.05   Dumper, 37.3 ton pay load   O   hr   12848   65.37   53.83   16'147     2.06   Dumper, 63.5 ton pay load   O   hr   100   64   0'15'21   115'10 <td< td=""><td>1.10</td><td>Operator, rear dumper</td><td></td><td>hr</td><td>3'247</td><td>8.14</td><td></td><td>26'433</td><td></td></td<>	1.10	Operator, rear dumper		hr	3'247	8.14		26'433				
1.12   Operator, bulldozer in stockpile area    hr   369   8.14   3000     1.13   Helper for ditto    hr   369   4.48   11651     1.14   General services, semiskilled    hr   369   4.48   11651     1.15   General services, semiskilled    hr   622   2.26   1405     2   EQUIPMENT    hr   622   2.26   1405     2.01   Bulldozer 149 kW, excavation   O   hr   450   89.80   40'448     2.02   Bulldozer 149 kW, excavation   O   hr   968   127.61   126061     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   O   hr   233   66.49   15/495     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   O   hr   692   50.23   33.99   34740     2.05   Dumper, 37.3 ton pay load   O   hr   108   15.84   25.15   2191     2.06   Dumper, 63.5 ton pay load   O   hr   105   100.64   06.10'0521	1.11	Helper for ditto		hr	3'247	4.48		14'548				
1.13   Helper for ditto    hr   369   4.48   1761     1.14   General senices, skilled    hr   311   4.48   1392     1.15   General senices, semiskilled    hr   311   4.48   1392     2   EQUIPMENT    hr   622   2.26   1405     2.01   Bulldozer 149 kW, excavation   O   hr   450   89.80   40'448     2.02   Bulldozer 231 kW, excavation   O   hr   968   127.61   126081     R   hr   198   49.71   9923   33.99   34740     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   O   hr   692   50.23   33.99   34740     R   hr   131   15.84   25.15   17516     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   O   hr   2848   65.37   53.83   186'147     2.06   Dumper, 63.5 ton pay load   O   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stoc	1.12	Operator, bulldozer in stockpile area		hr	369	8.14		3'000				
1.14   General services, skilled    hr   311   4.48   1'392     1.15   General services, semiskilled    hr   622   2.26   1'405     2   EQUIPMENT    hr   622   2.26   1'405     2.01   Bulldozer 149 kW, excavation   O   hr   450   89.80   40'448     2.02   Bulldozer 231 kW, excavation   O   hr   988   127.61   126081     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   O   hr   498   15'495     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   O   hr   6692   50.23   33.99   34'740     2.05   Dumper, 37.3 ton pay load   O   hr   105   100.64   80.60   10'521     2.06   Dumper, 63.5 ton pay load   O   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stockpile area   O   hr   035   89.80   30'083     Q=Oprating units   R   hr   20   6.20   126   126	1.13	Helper for ditto		hr	369	4.48		1'651				
1.15   General services, semiskilled    hr   622   2.26   1405     2   EQUIPMENT    hr   450   89.80   40'448     2.01   Bulldozer 149 kW, excavation   O   hr   450   89.80   40'448     2.02   Bulldozer 231 kW, excavation   O   hr   90   37.40   3369     2.03   Wheel loader, 161 kW , 2.90 m3 heaped capacity   O   hr   233   66.49   15795     2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   O   hr   47   32.52   1516     2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   O   hr   66.37   53.83   186'147     2.05   Dumper, 37.3 ton pay load   O   hr   2484   65.37   53.83   186'147     2.06   Dumper, 63.5 ton pay load   O   hr   335   89.80   30'083     2.07   Bulldozer 149 kW in stockpile area   O   hr   335   89.80   30'083     2.08   Mobile diesel powered floodiight, 10,000 W   O   hr   101   9.72   985	1.14	General services, skilled		hr	311	4.48		1'392				
2     EQUIPMENT     0     hr     450     89.80     40'448       2.01     Bulldozer 149 kW, excavation     0     hr     90     37.40     3369       2.02     Bulldozer 231 kW, excavation     0     hr     908     127.61     126081       2.03     Wheel loader, 161 kW, 2.90 m3 heaped capacity     0     hr     233     66.49     15495       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     0     hr     233     66.49     15495       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     0     hr     692     50.23     33.99     34740       2.05     Dumper, 37.3 ton pay load     0     hr     2848     65.37     53.83     186'147       2.06     Dumper, 63.5 ton pay load     0     hr     202.1     32.45     11'510       2.07     Bulldozer 149 kW in stockpile area     0     hr     335     89.80     30'083       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2	1.15	General services, semiskilled		hr	622	2.26		1'405				
2.01   Buildozer 149 kW, excavation   O   hr   450   89.80   40'448     2.02   Buildozer 231 kW, excavation   O   hr   908   127.61   126'081     2.03   Wheel loader, 161 kW , 2.90 m3 heaped capacity   O   hr   908   127.61   126'081     2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   O   hr   47   32.52   1516     2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   O   hr   65.37   53.83   186'47     2.05   Dumper, 37.3 ton pay load   O   hr   208   66.37   53.83   186'47     2.06   Dumper, 63.5 ton pay load   O   hr   105   100.64   80.60   10'521     2.07   Buildozer 149 kW in stockpile area   O   hr   63.7   37.34   2502     2.08   Mobile diesel powered floodlight, 10,000 W   R   hr   67   37.34   2502     2.08   Mobile diesel powered floodlight, 10,000 W   R   hr   20   6.20   126     0=Oprating units   Image: Seri series   Image: Series   Se	2	EQUIPMENT										
2.01   Buildozer 149 kW, excavation   0   hr   430   3369   4344a     2.02   Buildozer 231 kW, excavation   0   hr   90   37.40   3369     2.03   Wheel loader, 161 kW, 2.90 m3 heaped capacity   0   hr   198   49.71   9823     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   0   hr   477   32.52   1516     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   0   hr   478   66.37   53.83   186147     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   0   hr   27848   66.37   53.83   186147     2.05   Dumper, 37.3 ton pay load   0   hr   27848   66.37   53.83   186147     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10521     2.07   Buildozer 149 kW in stockpile area   0   hr   335   88.80   30083     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W	0.01	Buildenes 140 MM sussession			450	00.00		401440				
R     hr     30     3.340     3.369       2.02     Bulldozer 231 kW, excavation     0     hr     968     127.61     126081       2.03     Wheel loader, 161 kW, 2.90 m3 heaped capacity     0     hr     198     49.71     9823       2.04     Wheel loader, 161 kW, 2.90 m3 heaped capacity     0     hr     233     66.49     15/495       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     0     hr     692     50.23     33.99     3/4740       2.05     Dumper, 37.3 ton pay load     0     hr     158     15.84     25.15     2'191       2.06     Dumper, 63.5 ton pay load     0     hr     105     100.64     80.60     10'521       2.07     Bulldozer 149 kW in stockpile area     0     hr     335     89.80     30'083       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     20     6.20     126       0=Oporating unit	2.01	Buildozer 149 kVV, excavation		nr	450	89.80		40448				
2.02     Buildober 231 kW, exclavation     0     In     366     127.61     128001       2.03     Wheel loader, 161 kW, 2.90 m3 heaped capacity     0     hr     198     49.71     9'823       2.04     Wheel loader, 123 kW, 4.2 m3 heaped capacity     0     hr     49.71     32.52     1'516       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     0     hr     692     50.23     33.99     34'740       2.05     Dumper, 37.3 ton pay load     0     hr     138     15.84     25.15     2191       2.06     Dumper, 63.5 ton pay load     0     hr     105     100.64     80.60     10'521       2.07     Buildozer 149 kW in stockpile area     0     hr     335     89.80     30'083       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     20     6.20     126       2.08     Mobile diesel powered floodlight, 10,000 W     N     hr     20 <t< td=""><td>2.02</td><td>Pulldager 021 I/W evenuation</td><td>R</td><td>nr br</td><td>90</td><td>37.40</td><td></td><td>3 369</td><td></td></t<>	2.02	Pulldager 021 I/W evenuation	R	nr br	90	37.40		3 369				
2.03     Wheel loader, 161 kW, 2.90 m3 heaped capacity     N     Im     133     66.49     15495       2.04     Wheel loader, 229 kW, 4.2 m3 heaped capacity     O     hr     692     50.23     33.99     34740       2.05     Dumper, 37.3 ton pay load     O     hr     692     50.23     33.99     34740       2.06     Dumper, 37.3 ton pay load     O     hr     22.45     11510       2.06     Dumper, 63.5 ton pay load     O     hr     105     100.64     80.60     10521       2.07     Bulldozer 149 kW in stockpile area     O     hr     335     89.80     30083       2.08     Mobile diesel powered floodlight, 10,000 W     O     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     O     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     R     hr     20     6.20     126       Sub-total     Comparing units     State s	2.02	Buildozer 251 kvv, excavation		ni br	100	127.01		120 00 1				
2.03   Wheel loader, 101 KW, 2.30 km heaped capacity   0   hr   423   30.43   15343     2.04   Wheel loader, 229 kW, 4.2 m3 heaped capacity   0   hr   47   32.52   15316     2.05   Dumper, 37.3 ton pay load   0   hr   138   15.84   25.15   2191     2.06   Dumper, 37.3 ton pay load   0   hr   2848   65.37   53.83   186147     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stockpile area   0   hr   21   33.71   50.86   705     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   R   hr   20   6.20   126     Sub-total	2.03	Wheel leader, 161 kW, 2 90 m3 beared caracity		br	222	45.71		15'405				
2.04   Wheel loader, 229 kW , 4.2 m3 heaped capacity   0   hr   692   50.23   33.99   34740     2.05   Dumper, 37.3 ton pay load   0   hr   138   15.84   25.15   2191     2.06   Dumper, 37.3 ton pay load   0   hr   2848   65.37   53.83   186147     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10*521     2.07   Bulldozer 149 kW in stockpile area   0   hr   335   89.80   30'083     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   20   6.20   126     Sub-total	2.03	wheel loader, for kw , 2.50 m5 heaped capacity		hr	47	32.52		15455				
2.05   Vince roduct, 225 NV, 42 his houses capability   0   hr   138   15.84   25.15   2191     2.05   Dumper, 37.3 ton pay load   0   hr   2848   65.37   53.83   186/147     2.06   Dumper, 63.5 ton pay load   0   hr   2848   65.37   53.83   186/147     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stockpile area   0   hr   335   89.80   30'083     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   R   hr   20   6.20   126   126     Sub-total	2.04	Wheel loader, 229 kW, 4,2 m3 heaped canacity		hr	692	50.23	33.99	34'740	23'508			
2.05   Dumper, 37.3 ton pay load   0   hr   2848   66.37   53.83   186'147     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stockpile area   0   hr   335   89.80   30'083     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   20   6.20   1126     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     R   hr   20   6.20   1126   126   126   126     0=Oprating units   Sub-total	2.04	wheel loader, 220 kW, 4.2 his heaped capacity	R	hr	138	15.84	25.15	2'191	3'479			
2.06   Dumper, 63.5 ton pay load   0   hr   570   20.21   32.45   11'510     2.06   Dumper, 63.5 ton pay load   0   hr   105   100.64   80.60   10'521     2.07   Bulldozer 149 kW in stockpile area   0   hr   335   89.80   30'083     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   101   9.72   985     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   20   6.20   126     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   20   6.20   126     2.08   Mobile diesel powered floodlight, 10,000 W   0   hr   20   6.20   126     2.09   G=Oprating units   R   hr   20   6.20   126   126     Sub-total	2.05	Dumper 37.3 ton pay load	0	hr	2'848	65.37	53.83	186'147	153'286			
2.06     Dumper, 63.5 ton pay load     O     hr     105     100.64     80.60     10521       2.07     Bulldozer 149 kW in stockpile area     O     hr     335     89.80     30083       2.08     Mobile diesel powered floodlight, 10,000 W     O     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     O     hr     20     6.20     126       0=Oprating units R=Reserve units     R     hr     20     6.20     126       Sub-total	2.00	Bampol, er e ten pay load	R	hr	570	20.21	32.45	11'510	18'481			
R     hr     21     33.71     50.86     705       2.07     Bulldozer 149 kW in stockpile area     0     hr     335     89.80     30'083       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     20     6.20     126       0=Oprating units     R     hr     20     6.20     126     126       Sub-total	2.06	Dumper, 63.5 ton pay load	0	hr	105	100.64	80.60	10'521	8'426			
2.07     Bulldozer 149 kW in stockpile area     0     hr     335     89.80     30'083       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       2.08     Mobile diesel powered floodlight, 10,000 W     0     hr     101     9.72     985       Q     0     hr     20     6.20     126     126       V     R     hr     20     6.20     126     126       O=Oprating units R=Reserve units     No     No<			R	hr	21	33.71	50.86	705	1'063			
2.08     Mobile diesel powered floodlight, 10,000 W     R     hr     67     37.34     2502     985	2.07	Bulldozer 149 kW in stockpile area	0	hr	335	89.80		30'083				
2.08     Mobile diesel powered floodlight, 10,000 W     O     hr     101     9.72     985       R     hr     20     6.20     126			R	hr	67	37.34		2'502				
R     hr     20     6.20     126       O=Oprating units R=Reserve units     Image: Construction Contingencies     Image: Construction Contingencies     %     2.00%     >>     11544       Total Direct Costs     Image: Construction Contingencies     %     2.00%     >>     588745     588745     11544	2.08	Mobile diesel powered floodlight, 10,000 W	0	hr	101	9.72		985				
O=Oprating units       R=Reserve units       Sub-total       Construction Contingencies       %       2.00%       Total Direct Costs			R	hr	20	6.20		126				
O=Oprating units R=Reserve units												
R=Reserve units     577'201       Sub-total    >>     577'201       Construction Contingencies     %     2.00%    >>       Total Direct Costs    >>     588'745     588'745		O=Oprating units										
Sub-total     577'201       Construction Contingencies     %     2.00%     >>     11'544       Total Direct Costs		R=Reserve units										
Construction Contingencies     %     2.00%    >>     11'544       Total Direct Costs	Sub-to	tal					>>	577'201	208'243			
Total Direct Costs 588'745	Constr	uction Contingencies		%	2.00%		>>	11'544	4'165			
	Total D	lirect Costs					>>	588'745	212'408			
Overhead and Profit     %     48.00%	Overhe	ad and Profit		%	48.00%		>>	384'554	0.70			
AGGREGATE UNIT PRICE m3	AGGR	EGATE UNIT PRICE		m3	200 000			J.0J	4.42			



RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE TOP SOIL REMOVAL AND STOCKPILING - SPILLWAY, DICHARGE CHANNEL & M. G. DIKE TABLE 1-04

	UNIT COST TOTA		TOTAL	COST				
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	539	11.81		6'370	
1.02	Operator, bulldozer in excavation area		hr	425	8.14		3'460	
1.03	Helper for ditto		hr	425	4.48		1'904	
1.06	Operator, wheel loader		hr	273	8.14		2'224	
1.07	Helper for ditto		hr	273	4.48		1'224	
1.10	Operator, rear dumper		hr	1'209	8.14		9'845	
1.11	Helper for ditto		hr	1'209	4.48		5'419	
1.12	Operator, bulldozer in stockpile area		hr	99	8.14		806	
1.13	Helper for ditto		hr	99	4.48		444	
1.14	General services, skilled		hr	100	4.48		450	
1.15	General services, semiskilled		hr	201	2.26		454	
2	EQUIPMENT							
2.01	Bulldozer 149 kW, excavation	0	hr	121	89.80		10'867	
		R	hr	24	37.40		905	
2.02	Bulldozer 231 kW, excavation	0	hr	265	127.61		33'873	
		R	hr	53	49.71		2'639	
2.03	Wheel loader, 161 kW , 2.90 m3 heaped capacity	0	hr	63	66.49		4'163	
		R	hr	13	32.52		407	
2.04	Wheel loader, 229 kW , 4.2 m3 heaped capacity	0	hr	186	50.23	33.99	9'333	6'316
		R	hr	37	15.84	25.15	589	935
2.05	Dumper, 37.3 ton pay load	0	hr	1'061	65.37	53.83	69'332	57'092
		R	hr	212	20.21	32.45	4'287	6'883
2.06	Dumper, 63.5 ton pay load	0	hr	39	100.64	80.60	3'919	3'138
		R	hr	8	33.71	50.86	263	396
2.07	Bulldozer 149 kW in stockpile area	0	hr	90	89.80		8'082	
		R	hr	18	37.34		672	
2.08	Mobile diesel powered floodlight, 10,000 W	0	hr	27	9.72		265	
		R	hr	5	6.20		34	
	O=Oprating units							
	R=Reserve units							
Sub-to	Ltal				I	>>	182'226	74'760
Constr	uction Contingencies		%	2.00%		>>	3'645	1'495
Total D	Jirect Costs		•			>>	185'871	76'255
Overhead and Profit		%	48.00%		>>	125'821		
Unit P	rice in Currency Portions		m3	72'000		>>	4.33	1.06
AGGR	EGATE UNIT PRICE		m3				>>	5.39



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# Part 2 - Common Excavation and Dredging

RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-01 CIVIL WORKS COST ESTIMATE

COMMON EXCAVATION - POWERHOUSE HEADRACE CHANNEL (TRANSPORT TO DISPOSAL AREA)

					UNITCOST		TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P F.C.F		.C.P. L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	71'916	11.81		849'324	
1.02	Operator, bulldozer excavation		hr	26'792	8.14		218'091	
1.03	Helper for ditto		hr	26'792	4.48		120'030	
1.04	Operator, bulldozer ripping		hr	1'384	8.14		11'268	
1.05	Helper for ditto		hr	1'384	4.48		6'202	
1.06	Operator, wheel loader		hr	17'016	8.14		138'507	
1.07	Helper for ditto		hr	17'016	4.48		76'230	
1.08	Operator, hydraulic excavator		hr	16'802	8.14		136'770	
1.09	Helper for ditto		hr	16'802	4.48		75'274	
1 10	Operator rear dumper		hr	184'834	8 14		1'504'552	
1 11	Helper for ditto		hr	184'834	4 48		828'058	
1 12	Operator, bulldozer in disposal area		hr	20'764	8 1/		169'020	
1 13	Helper for ditto		br	20104	4.48		93'023	
1.13	Conoral convictor akilled		br	12'200	4.40		50'025	
1.14	Ceneral services, skilled		lii br	201750	4.40		60'476	
1.15	General services, semiskilled		nr	20759	2.20		60476	
•	FOURDMENT							
2		l	+					
0.04				0.0057	400.04		014001400	
2.01	Buildozer 231 kVV, excavation		nr	24 357	126.61		3108168	-
		R	hr	4'8/1	49.71		242'155	-
2.02	Bulldozer 231 kW, ripping	0	hr	1'258	157.40		194'302	-
		R	hr	252	60.10		15'126	-
2.03	Wheel loader, 229 kW , 4.20 m <sup>o</sup> heaped capacity	0	hr	4'871	50.23	43.99	244'688	214'291
		R	hr	974	15.84	25.15	15'432	24'503
2.04	Wheel loader, 468 kW , 8.90 m° heaped capacity	0	hr	10'597	116.86	112.58	1'238'404	1'193'048
		R	hr	2'119	40.63	64.82	86'114	137'384
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	5'207	71.29	40.56	371'229	211'209
		R	hr	1'041	16.70	27.61	17'392	28'755
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	10'067	106.81	80.15	1'075'306	806'907
		R	hr	2'013	34.34	56.99	69'143	114'749
2.07	Dumper, 37.3 ton pay load	0	hr	32'164	65.37	53.83	2'102'542	1'731'373
		R	hr	6'433	20.21	32.45	130'006	208'742
2.08	Dumper, 63.5 ton pay load	0	hr	56'679	100.64	80.60	5'704'179	4'568'331
		R	hr	11'336	33.71	50.86	382'130	576'539
2.09	Dumper, 90.9 ton pay load	0	hr	79'189	119.00	94.66	9'423'437	7'495'988
		R	hr	15'838	40.59	56.50	642'853	894'831
2.10	Bulldozer 149 kW in disposal area	0	hr	18'877	89.80		1'695'110	-
		R	hr	3'775	37.34		140'970	-
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	5'480	9.72		53'268	-
		R	hr	1'096	6.20		6'796	-
	O=Oprating units	t	t					
	R=Reserve units							
Sub-tot	al	1	1			>>	31'305'517	18'206'649
Constra	Construction Contingonation			2 00%			626'110	36/1123
Total D	irent Chete		/0	2.00/0		~~~	31'031'607	18'670'79'
Overbo	ad and Profit		0/	48 009/		~~	2//2/4/450	10 31 0 102
Uniter	ice in Currency Portions		70 m <sup>3</sup>	40.00%	> 24'241'156			1 32
ACCE	EGATE LINIT PRICE		m <sup>3</sup>	13 101 200			5.12	1.23
AGORI	LOATE UNIT FRICE						~~~~~	4.55



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-02 CIVIL WORKS COST ESTIMATE COMMON EXCAVATION - POWERHOUSE HEADRACE CHANNEL (TRANSPORT TO FILLS OF LEFT BANK AREA)

<u> </u>						TSOST	ΤΟΤΑΙ	COST
NIº.	DESCRIPTION	ALIX	LINUT		L.C.P F.C.P			ECP
	DESCRIPTION			(		(LICC)		(LICC)
					(U 39 eq.)	(039)	(035 eq.)	(039)
		<b> </b>						
••••••	LABOOR							
1.01	<b>F</b>	<b> </b>		2,200	44.04		20/774	
1.01	Poreman		nr	3 300	11.01		39771	
1.02	Uperator, buildozer excavation		ni br	1003	0.14		10 104	
1.05	Character, hulldezer rinning		lii br	1003	4.40		0 340	
1.04	Uperator, buildozer hppling		lii br	90	0.14		/03	
1.05	Character, wheel leader		lli br	00 11400	4.40		431	
1.00	Uperator, wheel loader		l II br	1 103	0.14		5'200	
1.07	Character, hudraulia averator		[]] 	1 103	4.40		0'510	
1.00	Uperator, hydraulic excavator		rii ha	1 100	0.14		9010	
1.09	Helper for alta		nr	1 108	4.40		5 2 3 4	
1.10	Operator, rear dumper		nr	0//0	8.14		20/250	
1.11			nr	6//6	4.48		30 356	
1.12	Operator, buildozer in disposal area		nr	1444	8.14		11752	
1.13	Helper for ditto		hr	1444	4.48		6468	
1.14	General services, skilled		hr	627	4.48		2807	
1.15	General services, semiskilled		hr	1253	2.26		2'832	
2								
2.01	Bulldozer 231 kW, excavation	0	hr	1'694	126.61		216'114	-
		R	hr	339	49.71		16'837	-
2.02	Bulldozer 231 kW, ripping	0	hr	88	157.40		13'510	-
	1	R	hr	18	60.10		1'052	-
2.03	Wheel loader, 229 kW , 4.20 m° heaped capacity	0	hr	339	50.23	43.99	1/013	14'900
		R	hr	68	15.84	25.15	1073	1'/04
2.04	Wheel loader, 468 kW , 8.90 m° heaped capacity	0	hr	/3/	116.86	112.58	86'107	82'954
		R	hr	147	40.63	64.82	5'988	9'552
2.05	Hydraulic backhoe, 257 kVV , 3.20 m² heaped cap.	0	hr	362	/1.29	40.56	25'812	14'686
		R	hr	72	16.70	27.61	1'209	1'999
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>2</sup> heaped c.	0	hr	700	106.81	80.15	74'767	56'105
		R	hr	140	34.34	56.99	4'808	7'979
2.07	Dumper, 37.3 ton pay load	0	hr	1'179	65.37	53.83	77'083	63'475
		R	hr	236	20.21	32.45	4'766	7'653
2.08	Dumper, 63.5 ton pay load	0	hr	2'078	100.64	80.60	209'125	167'483
		R	hr	416	33.71	50.86	14'010	21'137
2.09	Dumper, 90.9 ton pay load	0	hr	2'903	119.00	94.66	345'480	274'816
		R	hr	581	40.59	56.50	23'568	32'806
2.10	Bulldozer 149 kW in disposal area	0	hr	1'313	89.80		117'863	-
		R	hr	263	37.34		9'802	-
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	381	9.72		3'704	-
		R	hr	76	6.20		473	-
	O=Oprating units	ļ						
	R=Reserve units							
Sub-total						>>	1'473'709	757'248
Constru	Construction Contingencies			2.00%		>>	29'474	15'145
Total Di	Total Direct Costs					>>	1'503'183	772'393
Overhea	ad and Profit		%	48.00%		>>	1'092'277	
Unit pr	ice in Currency Portions		m <sup>3</sup>	1'050'000		>>	2.47	0.74
AGGREGATE UNIT PRICE							>>	3.21



### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-03 CIVIL WORKS COST ESTIMATE

COMMON EXCAVATION - POWER INTAKES AND GENERATING UNITS (TRANSPORT TO L.B. DISPOSAL AREA 1

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	12'081	11.81		142'675	
1.02	Operator, bulldozer excavation		hr	4'137	8.14		33'676	
1.03	Helper for ditto		hr	4'137	4.48		18'534	
1.04	Operator, bulldozer ripping		hr	214	8.14		1'740	
1.05	Helper for ditto		hr	214	4.48		958	
1.06	Operator, wheel loader		hr	2'627	8.14		21'387	
1.07	Helper for ditto		hr	2'627	4.48		11'771	
1.08	Operator, hydraulic excavator		hr	2'594	8.14		21'119	
1.09	Helper for ditto		hr	2'594	4.48		11'623	
1.10	Operator, rear dumper		hr	32'173	8.14		261'888	
1.11	Helper for ditto		hr	32'173	4.48		144'135	
1.12	Operator, bulldozer in disposal area		hr	3'206	8.14		26'099	
1.13	Helper for ditto		hr	3'206	4.48		14'364	
1.14	General services, skilled		hr	2'248	4.48		10'069	
1.15	General services, semiskilled		hr	4'495	2.26		10'159	
2	EQUIPMENT							
2.01	Bulldozer 231 kW, excavation	0	hr	3'761	126.61		479'937	-
		R	hr	752	49.71		37'392	-
2.02	Bulldozer 231 kW, ripping	0	hr	194	157.40		30'002	-
		R	hr	39	60.10		2'336	-
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	752	50.23	43.99	37'783	33'089
		R	hr	150	15.84	25.15	2'383	3'784
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	1'636	116.86	112.58	191'224	184'220
		R	hr	327	40.63	64.82	13'297	21'214
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	804	71.29	40.56	57'322	32'613
		R	hr	161	16.70	27.61	2'686	4'440
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	1'555	106.81	80.15	166'040	124'596
		R	hr	311	34.34	56.99	10'677	17'719
2.07	Dumper, 37.3 ton pay load	0	hr	5'599	65.37	53.83	365'977	301'370
	······	R	hr	1'120	20.21	32.45	22'629	36'335
2.08	Dumper, 63.5 ton pay load	0	hr	9'866	100.64	80.60	992'892	795'182
		R	hr	1'973	33.71	50.86	66'515	100'355
2.09	Dumper, 90.9 ton pay load	0	hr	13'784	119.00	94.66	1'640'281	1'304'781
		R	hr	2'757	40.59	56.50	111'897	155'758
2.10	Bulldozer 149 kW in disposal area	0	hr	2'915	89.80		261'745	-
		R	hr	583	37.34		21'767	-
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	846	9.72		8'225	-
		R	hr	169	6.20		1'049	-
	•	1						
	O=Oprating units							
	R=Reserve units	İ						
Sub-total						>>	5'254'251	3'115'454
Constru	Construction Contingencies			2.00%		>>	105'085	62'309
Total Di	rect Costs				>>	5'359'336	3'177'763	
Overhea	ad and Profit		%	48.00%		>>	4'097'807	
Unit pr	ice in Currency Portions		m <sup>3</sup>	2'331'800		>>	4.06	1.36
AGGREGATE UNIT PRICE			m <sup>3</sup>				>>	5.42



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### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-04 CIVIL WORKS COST ESTIMATE

					UNITCOST		TOTAL	COST	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)	
1	LABOUR	ļ							
1.01	Foreman		hr	55'691	11.81		657'709		
1.02	Operator, bulldozer excavation		hr	18'433	8.14		150'044		
1.03	Helper for ditto		hr	18'433	4.48		82'579		
1.04	Operator, bulldozer ripping		hr	952	8.14		7'752		
1.05	Helper for ditto		hr	952	4.48		4'267		
1.06	Operator, wheel loader		hr	11'707	8.14		95'291		
1.07	Helper for ditto		hr	11'707	4.48		52'445		
1.08	Operator, hydraulic excavator		hr	11'560	8.14		94'097		
1.09	Helper for ditto		hr	11'560	4.48		51'788		
1.10	Operator, rear dumper		hr	150'285	8.14		1'223'318		
1.11	Helper for ditto		hr	150'285	4.48		673'276		
1.12	Operator, bulldozer in disposal area		hr	14'286	8.14		116'284		
1.13	Helper for ditto		hr	14'286	4.48		63'999		
1.14	General services, skilled		hr	10'361	4.48		46'418		
1.15	General services, semiskilled		hr	20'722	2.26		46'832		
2	EQUIPMENT								
2.01	Bulldozer 231 kW, excavation	0	hr	16'757	126.61		2'138'385	-	
		R	hr	3'351	49.71		166'600	-	
2.02	Bulldozer 231 kW, ripping	0	hr	866	157.40		133'678	-	
		R	hr	173	60.10		10'407	-	
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	3'351	50.23	43.99	168'343	147'430	
		R	hr	670	15.84	25.15	10'617	16'858	
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	7'291	116.86	112.58	852'009	820'804	
		R	hr	1'458	40.63	64.82	59'245	94'519	
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	3'583	71.29	40.56	255'402	145'309	
		R	hr	717	16.70	27.61	11'966	19'783	
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	6'926	106.81	80.15	739'799	555'143	
		R	hr	1'385	34.34	56.99	47'570	78'946	
2.07	Dumper, 37.3 ton pay load	0	hr	26'152	65.37	53.83	1'709'530	1'407'741	
		R	hr	5'230	20.21	32.45	105'705	169'724	
2.08	Dumper, 63.5 ton pay load	0	hr	46'084	100.64	80.60	4'637'942	3'714'409	
		R	hr	9'217	33.71	50.86	310'702	468'771	
2.09	Dumper, 90.9 ton pay load	0	hr	64'386	119.00	94.66	7'661'989	6'094'822	
		R	hr	12'877	40.59	56.50	522'689	727'567	
2.10	Bulldozer 149 kW in disposal area	0	hr	12'987	89.80		1'166'217	-	
		R	hr	2'597	37.34		96'986	-	
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	3'770	9.72		36'648	-	
		R	hr	754	6.20		4'675	-	
	O=Oprating units								
	R=Reserve units								
Sub-tot	Sub-total					>>	24'213'202	14'461'826	
Construction Contingencies			%	2.00%		>>	484'264	289'237	
Total Di	irect Costs				>>	24'697'466	14'751'063		
Overhea	ad and Profit		%	48.00%		>>	18'935'294		
Unit pr	ice in Currency Portions	m <sup>3</sup>	10'389'460		>>	4.20	1.42		
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	5.62	



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-05 CIVIL WORKS COST ESTIMATE COMMON EXCAVATION - POWERHOUSE TAILRACE CHANNEL (TRANSPORT TO FILLS OF L.B. AREA)

						TIOST	TOTAL	COST
	DESCRIPTION	ALIN						5051
N	DESCRIPTION	AUX		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR	<b> </b>						
1.01	Foreman		hr	3'269	11.81		38'610	
1.02	Operator, bulldozer excavation		hr	1'809	8.14		14'721	
1.03	Helper for ditto		hr	1'809	4.48		8'102	
1.04	Operator, bulldozer ripping		hr	93	8.14		761	
1.05	Helper for ditto		hr	93	4.48		419	
1.06	Operator, wheel loader		hr	1'149	8.14		9'349	
1.07	Helper for ditto		hr	1'149	4.48		5'146	
1.08	Operator, hydraulic excavator		hr	1'134	8.14		9'232	
1.09	Helper for ditto		hr	1'134	4.48		5'081	
1.10	Operator, rear dumper		hr	6'578	8.14		53'549	
1.11	Helper for ditto		hr	6'578	4.48		29'472	
1.12	Operator, bulldozer in disposal area		hr	1'402	8.14		11'409	
1.13	Helper for ditto		hr	1'402	4.48		6'279	
1.14	General services, skilled		hr	608	4.48		2'725	
1.15	General services, semiskilled		hr	1'216	2.26		2'749	
2	EQUIPMENT							
2.01	Bulldozer 231 kW, excavation	0	hr	1'644	126.61		209'803	-
		R	hr	329	49.71		16'346	-
2.02	Bulldozer 231 kW, ripping	0	hr	85	157.40		13'116	-
		R	hr	17	60.10		1'021	-
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	329	50.23	43.99	16'517	14'465
		R	hr	66	15.84	25.15	1'042	1'654
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	715	116.86	112.58	83'593	80'531
		R	hr	143	40.63	64.82	5'813	9'273
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap	0	hr	351	71.29	40.56	25'058	14'257
		R	hr	70	16.70	27.61	1'174	1'941
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	680	106.81	80.15	72'584	54'467
		R	hr	136	34.34	56.99	4'667	7'746
2.07	Dumper, 37.3 ton pay load	0	hr	1'145	65.37	53.83	74'832	61'622
		R	hr	229	20.21	32.45	4'627	7'429
2.08	Dumper, 63.5 ton pay load	0	hr	2'017	100.64	80.60	203'019	162'592
		R	hr	403	33.71	50.86	13'600	20'520
2.09	Dumper, 90.9 ton pay load	0	hr	2'818	119.00	94.66	335'392	266'791
		R	hr	564	40.59	56.50	22'880	31'848
2.10	Bulldozer 149 kW in disposal area	0	hr	1'274	89.80		114'421	-
		R	hr	255	37.34		9'516	-
2 11	Mobile diesel powered floodlight 10 000 W	0	hr	370	9.72		3'596	-
	nieblie dieser periored needingin, rejeer tr	R	hr	74	6 20		459	-
				14	0.20		400	
	O=Oprating units							
	R=Reserve units							
Subtet	al	I	I			55	11/130/677	735'126
Construction Contingencies			9/	2 00%		~~~~	28'614	1/1702
Total D	irect Costs		/0	2.00%		~~	1/450/200	7/0/020
Overhei	ad and Drofit		0/	49 009/		~~~~	1408280	149039
Unit as	ice in Currency Portions		70 m <sup>3</sup>	40.00%			2 /17	0.74
			m <sup>3</sup>	1019-340			2.41	3.01
AOOKI	LOATE UNIT FRICE							J.21



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-06 CIVIL WORKS COST ESTIMATE

C	OMMON EXCAVATION -	- SPILLWAY APPROAC	н сн/	ANNEL	(TRANSPO	ORT TO R. B. DISPO	OSAL AREA 1)

					UNIT COST		TOTAL	COST	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.	
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)	
		<b>_</b>							
1	LABOUR								
1.01	Foreman		hr	32'835	11.81		387'780		
1.02	Operator, bulldozer excavation		hr	14'194	8.14		115'535		
1.03	Helper for ditto		hr	14'194	4.48		63'587		
1.04	Operator, bulldozer ripping		hr	733	8.14		5'969		
1.05	Helper for ditto		hr	733	4.48		3'285		
1.06	Operator, wheel loader		hr	9'014	8.14		73'375		
1.07	Helper for ditto		hr	9'014	4.48		40'383		
1.08	Operator, hydraulic excavator		hr	8'901	8.14		72'455		
1.09	Helper for ditto		hr	8'901	4.48		39'877		
1.10	Operator, rear dumper		hr	78'334	8.14		637'640		
1.11	Helper for ditto		hr	78'334	4.48		350'937		
1.12	Operator, bulldozer in disposal area		hr	11'000	8.14		89'540		
1.13	Helper for ditto		hr	11'000	4.48		49'280		
1 14	General services skilled		hr	6'109	4 48		27'368		
1 15	General services, semiskilled		hr	12'218	2.26		27'612		
				12210	2.20		27 0 12		
2	FOUIPMENT								
2.01	Bulldozer 231 kW, excevation	0	hr	12'903	126.61		1'646'581	-	
2.01		Ē	hr	2'581	/0.71		128'284		
2.02	Bulldozer 231 kW, rinning		hr	2 301	157.40		102'933	-	
2.02	Duildozer 231 KVV, hpping		br	122	60.10		102 333 9'013	-	
2.03	Wheel loader 229 kW 4 20 m <sup>3</sup> heaped capacity		hr	2'581	50.23	/3.00	120'626	113'523	
2.03	Wheel loader, 223 kW, 4.20 m heaped capacity		br	2 301	15.94	43.33	9'175	10023	
2.04	Wheel loader 468 kW 8 90 m <sup>3</sup> heaped capacity		br	510	116.96	20.10	656'056	622/029	
2.04	Wheel loader, 400 kW, 0.50 m heaped capacity		[]] br	2014	110.00	64.90	45'620	70/700	
0.05	Hydraulia baakbaa 257 kW 2 20 m <sup>3</sup> baarad aan	R		0'750	40.03	04.02	45 620	12100	
2.05	nydraulic backnoe, 257 kvv , 5.20 m. neaped cap.		nr	2759	11.29	40.55	190 002	111090	
	Understig front charged 200 bW/ 5 70 m <sup>3</sup> becaused a	ĸ	nr	552	16.70	27.61	9214	15233	
2.06	Hydraulic front snovel, 390 KVV, 5.70 m² neaped c.	0	hr	5'333	106.81	80.15	569'653	427467	
		R	hr	1'067	34.34	56.99	36'629	60789	
2.07	Dumper, 37.3 ton pay load	0	hr	13'631	65.37	53.83	891'073	/33/68	
		R	hr	2'726	20.21	32.45	55'097	88'467	
2.08	Dumper, 63.5 ton pay load	0	hr	24'021	100.64	80.60	2'417'473	1'936'092	
		R	hr	4'804	33.71	50.86	161'950	244'342	
2.09	Dumper, 90.9 ton pay load	0	hr	33'561	119.00	94.66	3'993'722	3'176'855	
		R	hr	6'712	40.59	56.50	272'446	379'236	
2.10	Bulldozer 149 kW in disposal area	0	hr	10'000	89.80		898'000	-	
		R	hr	2'000	37.34		74'680	-	
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	2'903	9.72		28'219	-	
		R	hr	581	6.20		3'600	-	
	O=Oprating units								
	R=Reserve units								
Sub-total						>>	14'318'332	8'005'450	
Constru	iction Contingencies		%	2.00%		>>	286'367	160'109	
Total D	irect Costs					>>	14'604'699	8'165'559	
Overhea	ad and Profit		%	48.00%		>>	10'929'724		
Unit pr	ice in Currency Portions		m <sup>3</sup>	8'000'000	>> 3.19			1.02	
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	4.21	


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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-07 CIVIL WORKS COST ESTIMATE

COMMON EXCAVATION - SPILLWAY APPROACH	СНА	NNEL	(TRANSPO	ORT TO R. B. DISPOS	SAL AREA 2)
				UNIT COST	TOTAL COST

NI <sup>Q</sup>					UNITCOST			COST	
	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)	
1	LABOUR								
1.01	Foreman		hr	49'802	11.81		588'159		
1.02	Operator, bulldozer excavation		hr	14'120	8.14		114'941		
1.03	Helper for ditto		hr	14'120	4.48		63'260		
1.04	Operator, bulldozer ripping		hr	730	8.14		5'939		
1.05	Helper for ditto		hr	730	4.48		3'268		
1.06	Operator, wheel loader		hr	8'968	8.14		72'997		
1.07	Helper for ditto		hr	8'968	4.48		40'175		
1.08	Operator, hydraulic excavator		hr	8'855	8.14		72'082		
1.09	Helper for ditto		hr	8'855	4.48		39'672		
1.10	Operator, rear dumper		hr	141'692	8.14		1'153'377		
1.11	Helper for ditto		hr	141'692	4.48		634'782		
1.12	Operator, bulldozer in disposal area		hr	10'943	8.14		89'079		
1.13	Helper for ditto		hr	10'943	4.48		49'026		
1.14	General services, skilled		hr	9'265	4.48		41'509		
1.15	General services, semiskilled		hr	18'531	2.26		41'880		
2	EQUIPMENT								
2.01	Bulldozer 231 kW, excavation	0	hr	12'837	126.61		1'638'103	-	
		R	hr	2'567	49.71		127'623	-	
2.02	Bulldozer 231 kW, ripping	0	hr	663	157.40		102'403	-	
		R	hr	133	60.10		7'972	-	
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	2'567	50.23	43.99	128'958	112'938	
		R	hr	513	15.84	25.15	8'133	12'914	
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	5'585	116.86	112.58	652'678	628'774	
		R	hr	1'117	40.63	64.82	45'385	72'406	
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	2'744	71.29	40.56	195'650	111'314	
		R	hr	549	16.70	27.61	9'166	15'155	
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	5'306	106.81	80.15	566'720	425'266	
		R	hr	1'061	34.34	56.99	36'441	60'476	
2.07	Dumper, 37.3 ton pay load	0	hr	24'656	65.37	53.83	1'611'791	1'327'255	
		R	hr	4'931	20.21	32.45	99'661	160'020	
2.08	Dumper, 63.5 ton pay load	0	hr	43'450	100.64	80.60	4'372'775	3'502'044	
		R	hr	8'690	33.71	50.86	292'938	441'970	
2.09	Dumper, 90.9 ton pay load	0	hr	60'705	119.00	94.66	7'223'926	5'746'360	
		R	hr	12'141	40.59	56.50	492'805	685'969	
2.10	Bulldozer 149 kW in disposal area	0	hr	9'949	89.80		893'376	-	
		R	hr	1'990	37.34		74'295	-	
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	2'888	9.72		28'074	-	
		R	hr	578	6.20		3'581	-	
	O=Oprating units								
	R=Reserve units								
Sub-tot	al		•			>>	21'622'604	13'302'860	
Constru	iction Contingencies		%	2.00%		>>	432'452	266'057	
Total Di	irect Costs		•			>>	22'055'056	13'568'918	
Overhea	ad and Profit		%	48.00%		>>	17'099'507		
Unit pr	ice in Currency Portions		m <sup>3</sup>	7'958'810		>>	4.92	1.70	
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	6.62	



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-08 CIVIL WORKS COST ESTIMATE COMMON EXCAVATION - SPILLWAY STRU, & DISCHARGE CHANNEL (TRANSPORT TO R. B. DISPOSAL AREA 2)

								COST
NIº	DESCRIPTION	ALIX	LINIT			ECD		ECP
	DESCRIPTION	AUA.		QUANTIT		F.C.F.		F.C.F. (US\$)
					(US\$ eq.)	(03\$)	(US\$ eq.)	(039)
			l					
1.01				C'040	44.04		00'000	
1.01	Poreman		nr	6 842	11.81		80 809	
1.02	Operator, buildozer excavation		nr	1662	8.14		13529	
1.03	Heiper for ditto		nr	1662	4.48		(446	
1.04	Operator, buildozer ripping		nr	80	8.14		699	
1.05	Helper for ditto		hr	00	4.48		385	
1.06	Operator, wheel loader		hr	1056	8.14		8'592	
1.07	Helper for ditto		hr	1'056	4.48		4729	
1.08	Operator, hydraulic excavator		hr	1'042	8.14		8'485	
1.09	Helper for ditto		hr	1'042	4.48		4'670	
1.10	Operator, rear dumper		hr	20'326	8.14		165'457	
1.11	Helper for ditto		hr	20'326	4.48		91'062	
1.12	Operator, bulldozer in disposal area		hr	1'288	8.14		10'485	
1.13	Helper for ditto		hr	1'288	4.48		5'771	
1.14	General services, skilled		hr	1'273	4.48		5'703	
1.15	General services, semiskilled		hr	2'546	2.26		5'754	
2	EQUIPMENT	ļ						
2.01	Bulldozer 231 kW, excavation	0	hr	1'511	126.61		192'815	-
		R	hr	302	49.71		15'022	-
2.02	Bulldozer 231 kW, ripping	0	hr	78	157.40		12'053	-
		R	hr	16	60.10		938	-
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	302	50.23	43.99	15'179	13'293
		R	hr	60	15.84	25.15	957	1'520
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	657	116.86	112.58	76'824	74'010
		R	hr	131	40.63	64.82	5'342	8'523
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap	0	hr	323	71.29	40.56	23'029	13'102
		R	hr	65	16.70	27.61	1'079	1'784
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	625	106.81	80.15	66'706	50'056
		R	hr	125	34.34	56.99	4'289	7'118
2.07	Dumper, 37.3 ton pay load	0	hr	3'537	65.37	53.83	231'218	190'400
		R	hr	707	20.21	32.45	14'297	22'956
2.08	Dumper, 63.5 ton pay load	0	hr	6'233	100.64	80.60	627'293	502'383
		R	hr	1'247	33.71	50.86	42'023	63'402
2.09	Dumper, 90.9 ton pay load	0	hr	8'708	119.00	94.66	1'036'303	824'340
		R	hr	1'742	40.59	56.50	70'695	98'405
2.10	Bulldozer 149 kW in disposal area	0	hr	1'171	89.80		105'156	-
		R	hr	234	37.34		8'745	-
2.11	Mobile diesel powered floodlight, 10.000 W	0	hr	340	9.72		3'304	-
	,	R	hr	68	6.20		422	-
	O=Oprating units	1	<b> </b>					
	R=Reserve units							
Sub-tot	al		I			>>	2'967'267	1'871'294
Constru			%	2.00%		>>	59'345	37'426
Total D	irect Costs		70	2.0070			3'026'612	1'908'720
Overbo	ad and Profit		%	48 00%			2'368'949	1000120
Unit or	ice in Currency Portions		m <sup>3</sup>	936'800			5 76	2.04
AGGP	EGATE LINIT PRICE		m <sup>3</sup>	550 000			5.10	7.80
LYOOK			_ ····					1.00



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 2-09 CIVIL WORKS COST ESTIMATE COMMON EXCAVATION - MATO GROSSO DIVERSION TUNNEL (TRANSPORT TO R. B. DISPOSAL AREA 2)

							ΤΟΤΑΙ	COST	
N°	DESCRIPTION	ΔΠΧ			ICP	FCP		FCP	
	Deschi non			QUANTIT	(US\$ eq.)	(115\$)	(US\$ eq.)	(115\$)	
					(000 eq.)	(030)	(030 eq.)	(030)	
1									
1.01	Foroman		br	591	11.01		6'961		
1.01	Poternan		ni br	501	0.14		510 510		
1.02	Uperator, buildozer excavation		lii br	04 C4	0.14		010		
1.05	Character, hulldezer ripping		lii br	04	4.40		200		
1.04	Uperator, buildozer hpping		lii br	-	0.14		-		
1.05	Preiper for ditto		nr	-	4.40		-		
1.06	Operator, wheel loader		nr	04	0.14		510		
1.07			nr	64	4.48		285		
1.08	Operator, hydraulic excavator		nr	159	8.14		1292		
1.09	Heiper for ditto		nr	159	4.48		/11		
1.10	Operator, rear dumper		hr	1793	8.14		14'599		
1.11	Helper for ditto		hr	1793	4.48		8'035		
1.12	Operator, bulldozer in disposal area		hr	82	8.14		669		
1.13	Helper for ditto		hr	82	4.48		368		
1.14	General services, skilled		hr	108	4.48		484		
1.15	General services, semiskilled		hr	216	2.26		489		
2	EQUIPMENT								
2.01	Bulldozer 231 kW, excavation	0	hr	58	126.61		7'385	-	
		R	hr	12	49.71		575	-	
2.02	Bulldozer 231 kW, ripping	0	hr	-	157.40		-	-	
		R	hr	-	60.10		-	-	
2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	58	50.23	43.99	2'907	2'546	
		R	hr	12	15.84	25.15	183	291	
2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	-	116.86	112.58	-	-	
		R	hr	-	40.63	64.82	-	-	
2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	144	71.29	40.56	10'290	5'855	
		R	hr	29	16.70	27.61	482	797	
2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	-	106.81	80.15	-	-	
		R	hr	-	34.34	56.99	-	-	
2.07	Dumper, 37.3 ton pay load	0	hr	688	65.37	53.83	44'960	37'023	
		R	hr	138	20.21	32.45	2'780	4'464	
2.08	Dumper, 63.5 ton pay load	0	hr	943	100.64	80.60	94'871	75'980	
		R	hr	189	33.71	50.86	6'356	9'589	
2.09	Dumper, 90.9 ton pay load	0	hr	-	119.00	94.66	-	-	
		R	hr	-	40.59	56.50	-	-	
2.10	Bulldozer 149 kW in disposal area	0	hr	75	89.80		6'713	-	
	•	R	hr	15	37.34		558	-	
2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	13	9.72		127	-	
		R	hr	3	6.20		16	-	
	O=Oprating units								
	R=Reserve units								
Sub-tot	al		I			>>	213'319	136'544	
Constru	iction Contingencies		%	2 00%		>>	4'266	2'731	
Total Di	irect Costs					>>	217'586	139'275	
Overhee	ad and Profit		%	48.00%			171'293	100210	
Unit or	ice in Currency Portions		m <sup>3</sup>	59'800			6 50	2 33	
AGGRE			m <sup>3</sup>				>>	8,83	
Lason								0.00	



TOTAL COSTS

#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 2-10 CIVIL WORKS COST ESTIMATE EXCAVATION OF SOFT SOIL (MUD DREDGING) - POWERHOUSE TAILRACE CHANNEL

UNIT COSTS

N°	DESCRIPTION		UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	DREDGING							
1.1	Labour							
	_		ļ	5 41000			0051050	
1.1.01	Foreman		hr	51'300	11.81		605'853	
1.1.02	Dredger operator		hr	34/200	8.14		2/8/388	
1.1.03	Dredger neiper		nr	58400	4.48		306432	
1.1.04	Dredger general services, specialist		nr	34 200	5.75		196.650	
1.1.04	Dredger general services, skilled		hr	68'400	4.48		306432	
1.1.05	Dredger general services, semiskilled		nr	68400	2.26		154 584	
1.1.04	Pipeline mainetenance, skilled		nr	34 200	4.48		153216	
1.1.05	Pipeline mainetenance, semiskilled		nr	102 600	2.26		231876	
1.2	Equipment							
1.2.01	Dredger 600 kW, 250 m3/h capacity	3	m.th	57	91'489.84		5'214'921	
			hr	29'617	323.38		9'577'481	
1.2.02	Pipeline .300 mm dia., length 2 x 1500 m	3	m.th	57	70'350.00		4'009'950	
			hr	29'617	60.00		1'777'008	
1.2.03	Conventional barge with 50 kW engine	3	hr	8'885	32.50		288'764	
			hr	1'777	12.37		21'982	
2	BUSTER STATION ALONG PIPELINE							
2.1	Labour						-	
2.1.01	Foreman		hr	11'477	11.81		- 135'538	
2.1.02	Specialist		hr	32'578	8.14		265'189	
2.1.03	Skilled		hr	29'617	11.81		349'774	
2.1.04	Semiskilled		hr	29'617	8.14		241'081	
2.2	Equipment							
2.2.01	Booster mud type pump, 520 kW	3	m.th	57	22'872.46		1'303'730	
			hr	29'617	80.85		2'394'370	
2.2.02	Pipeline 300 mm dia., length 2 x 2000 m	3	m.th	57	23'450.00		1'336'650	
			hr	29'617	20.00		592'336	
2.2.03	Steel tank, 200 m3 capacity	3	m.th	57	568.90		32'427	
2.2.04	Transformer cabin, 750 KVA	3	m.th	57	1'223.56		69'743	
2.3	Additional Costs							
2.3.01	Additional costs for work executed by		I.s.				6'000'000	

%

%

m<sup>3</sup>

m<sup>3</sup>

->>

--->>

5.00%

48.00%

7'404'200



subcontractor

Sub-total -----

Construction Contingencies

AGGREGATE UNIT PRICE

Unit Price in Currency Portions

Total Direct Costs ---

Overhead and Profit

7.52

35'844'374

1'792'219

37'636'593

18'065'565

7.52

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# Part 3 - Rock Excavation

#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-1 CIVIL WORKS COST ESTIMATE

ROCK EXCAVATION - POWERHOUSE HEADRACE CHANNEL (TRANSPORT TO DISPOSAL AREA)

					UNITCOST		TOTAL COST	
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	22'229	11.81		262'522	-
1.1.02	Crawler drill operator		hr	18'784	8.14		152'903	-
1.1.03	Helper for ditto		hr	37'568	4.48		168'306	-
1.1.04	Hand held drill miner		hr	6'645	4.48		29'769	-
1.1.05	Helper for ditto		hr	13'290	2.26		30'035	-
1.1.06	Explosive truck driver		hr	827	3.39		2'803	-
1.1.07	Helper for ditto		hr	827	2.26		1'868	-
1.1.08	ANFO truck driver		hr	2'051	3.39		6'954	-
1.1.09	Helper for ditto		hr	4'102	2.26		9'272	-
1.1.10	Explosive charging and firing, specialist		hr	36'902	5.76		212'556	-
1.1.11	Explosive charging and firing, skilled		hr	18'451	4.48		82'661	-
1.1.12	Integral drill steel and bit grinding specialist		hr	2'817	8.14		22'927	-
1.1.13	General services, skilled		hr	14'226	4.48		63'734	-
01:01:14	General services, semiskilled		hr	21'340	2.28		48'654	-
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	1'640	23.81	32.02	39'049	52'513
	,,,	R	hr	410	13.65	26.67	5'597	10'935
1.2.02	Crawler rock drill, 147 kw	0	hr	14'013	51.30	51.50	718'888	721'691
		R	hr	3'503	23.43	41.31	82'084	144'724
1.2.03	Hand-held rock drill, heavy weight type	0	hr	6'645	1.30	2.54	8'638	16'878
		R	hr	1'661	1.17	2.29	1'944	3'804
1.2.04	Motorcompressor, 17 m3/min	0	hr	1'440	41.24		59'375	-
		R	hr	288	13.96		4'020	-
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	591	39.20		23'149	-
		R	hr	118	14.72		1'739	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	1'465	47.10		69'010	-
		R	hr	293	17.65		5'172	-
1.2.07	Integral drill steel grinder	0	hr	454	3.03	1.56	1'374	708
		R	hr	91	0.92	1.45	83	132
01:02:08	Button bits grinder	0	hr	1'894	2.74	1.37	5'189	2'594
		R	hr	379	0.81	1.28	307	485
01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	4'151	9.72		40'345	-
		R	hr	830	6.20		5'147	-
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	970'778	1.99		1'931'847	-
1.3.02	Explosive, ANFO type		kg	1'852'878	1.24		2'297'569	-
1.3.03	Detonating fuse		m	606'489	0.30		181'947	-
1.3.04	Ordinary low burning tuse		ea	47	0.34		16	-
1.3.05	Delay for deconating fuse		ea	44/293	3.82		169201	-
1.3.06	Detension deconator		ea	31	0.24		010.25	-
1.3.07	Wagendrill drill stool, rod 4.915 mm		ea	009	3.34	610.04	2035	-
1.3.08	Crawler drill steel, red 2,660 mm		ea	3/		012.01 546.40	-	22 009
1.3.09	Shapk adaptor for rod p. 1.2.09		ea	103		206.19	-	10/154
1.3.10	Shank adaptor for rod n. 1.3.00		ea	20		160.12	-	10101
1.3.11	O=Operating unit		ea	223		403.27	-	107 343
	R=Reserve unit							
Total brou	ight forward			>			6'748'695	1'457'704



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-1 CIVIL WORKS COST ESTIMATE

ROCK EXCAVATION - POWERHOUSE HEADRACE CHANNEL (CONT.D)
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					UNIT COST		TOTAL	COST	
N°	DESCRIPTION	AUX.	υνιτ	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)	
	Materials (Cont d)				(000004.)	(000)	6'748'695	1'457'704	
1.3.12	Coupling for rod n 1 3 09		еа	1'023		111 80	-	114'382	
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	68		162.86	-	11'129	
1.3.13	Crawler drill button type bit. 76 mm diameter		ea	49		296.36	-	14'655	
1.3.14	Crawler drill button type bit, 89 mm diameter		ea	-		368.51	-	-	
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	561		448.57	-	251'440	
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	302		143.80	-	43'483	
1.3.17	Grease for rods, couplings and shanks		kg	1'831	2.86		5'238	-	
2	LOADING AND TRANSPORT								
2.1	Labor								
2.1.01	Foreman		hr	30'793	11.81		363'671	-	
2.1.02	Operator, front shovel		hr	18'266	8.14		148'689	-	
2.1.03	Helper for ditto		hr	18'266	4.48		81'834	-	
2.1.04	Operator, backhoe		hr	913	8.14		7'434	-	
2.1.05	Helper for ditto		hr	913	4.48		4'092	-	
2.1.06	Operator, bulldozer (excavation area)		hr	4'567	8.14		37'172	-	
2.1.07	Helper for ditto		hr	4'567	4.48		20'458	-	
2.1.08	Operator, off-highway dumper		hr	73'946	8.14		601'920	-	
2.1.09	Helper for ditto		hr	73'946	4.48		331'278	-	
2.1.10	Operator, bulldozer (disposal area)		hr	16'888	8.14		137'467	-	
2.1.11	Helper for ditto		hr	16'888	4.48		75'658	-	
2.1.12	General services, skilled		hr	5'729	4.48		25'666	-	
2.1.13	General services, semiskilled		hr	11'458	2.26		25'895	-	
2.2	Equipment								
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	2'121	92.97	71.61	197'232	151'917	
		R	hr	424	29.96	49.75	12'712	21'108	
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	14'484	122.83	92.17	1'779'121	1'335'028	
		R	hr	2'897	39.49	65.54	114'398	189'862	
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	830	91.71		76'146	-	
		R	hr	166	38.51		6'395	-	
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	4'151	154.40		640'987	-	
		R	hr	830	60.10		49'901	-	
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	13'582	71.90	59.21	976'531	804'178	
		R	hr	2'716	22.23	35.69	60'385	96'947	
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	15'571	110.78	88.66	1'724'949	1'380'520	
		R	hr	3'114	37.08	55.95	115'474	174'239	
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	38'071	119.00	94.66	4'530'434	3'603'789	
		R	hr	7'614	44.65	62.15	339'973	473'221	
2.2.08	Bulldozer 149 kW in disposal area	0	hr	15'353	107.76		1'654'400	-	
		R	hr	3'071	44.81		137'590	-	
2.2.09	Portable diesel powered floodlight, 10000 W	0	hr	9'713	9.72		94'409	-	
		R	hr	1'943	6.20		12'044	-	
Sub-total							21'138'247	10'123'603	
Construct	tion Contingencies		%	2 00%		>>	422'765	202'472	
Total Dire	act Costs		/0	2.0070			21'561'011	10'326'075	
Overhead	Is and Profit		%	48.00%			15'305'801	10 020 010	
Unit Pric	e in Currency Portions	m <sup>3</sup> 4'667'200		2,21					
AGGREG	GATE UNIT PRICE		m <sup>3</sup>			-	>>	10.11	



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-2 CIVIL WORKS COST ESTIMATE

					UNIT	COST	TOTAL	. COST
N°	DESCRIPTION	AUX		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(033)	(US\$ eq.)	(055)
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	2'088	11.81		24'653	-
1.1.02	Crawler drill operator		hr	1'763	8.14		14'349	-
1.1.03	Helper for ditto		hr	3'526	4.48		15'795	-
1.1.04	Hand held drill miner		hr	624	4.48		2'794	-
1.1.05	Helper for ditto		hr	1'247	2.26		2'819	-
1.1.06	Explosive truck driver		hr	78	3.39		263	-
1.1.07	Helper for ditto		hr	78	2.26		175	-
1.1.08	ANFO truck driver		hr	193	3.39		653	-
1.1.09	Helper for ditto		hr	385	2.26		870	-
1.1.10	Explosive charging and firing, specialist		hr	3'469	5.76		19'982	-
1.1.11	Explosive charging and firing, skilled		hr	1'735	4.48		7'771	-
1.1.12	Integral drill steel and bit grinding specialist		hr	264	8.14		2'152	-
1.1.13	General services, skilled		hr	1'336	4.48		5'985	-
01:01:14	General services, semiskilled		hr	2'004	2.28		4'569	-
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	154	23.81	32.02	3'665	4'928
		R	hr	38	13.65	26.67	525	1'026
1.2.02	Crawler rock drill, 147 kw	0	hr	1'315	51.30	51.50	67'465	67728
4 9 99		R	hr	329	23.43	41.31	7'703	13'582
1.2.03	Hand-held rock drill, heavy weight type	0	hr	624	1.30	2.54	811	1'584
4.0.04	M. J	K	hr	156	1.17	2.29	182	357
1.2.04	Motorcompressor, 17 m3/min		hr	135	41.24		5572	-
10.05	Flat had to also with some of 5 to a some site.	K	nr	21	13.96		3//	-
1.2.05	Flat bed truck with crane, 15 tons capacity		nr	55	39.20		21/2	-
12.00	ANEO truck sufficient with suplacius injector	R	nr	11	14.72		103	-
1.2.00	ANFO truck outlitted with explosive injector		hr	130	47.10		04/0	-
12.07	Integral drill atopl grinder		br	20	2.02	1.56	400	-
1.2.07	integral unit steel grinder		br	43	0.02	1.00	125	10
01-02-08	Button bito grinder		br	179	0.52	1.40	497	243
01.02.00	Ducton bits grinder		br	36	2.74	1.37	407	245
01-02-09	Portable diesel powered floodlight, 10000 W		br	300	9.72	1.20	3'786	40
01.02.03	i ortable dieser powered hoodinght, 10000 W	R	hr	78	6.20		483	
1.3	Materials				0.20		400	
1.3.01	Explosive, emulsion type		ka	91'104	1.99		181'297	-
1.3.02	Explosive, ANFO type		ka	173'886	1.24		215'619	-
1.3.03	Detonating fuse		m	56'917	0.30		17'075	-
1.3.04	Ordinary low burning fuse		ea	4	0.34		1	-
1.3.05	Delay for detonating fuse		ea	4'157	3.82		15'879	-
1.3.06	Common detonator		ea	3	0.24		1	-
1.3.07	Detonator with connector to detonating fuse		ea	57	3.34		191	-
1.3.08	Wagondrill drill steel, rod 4,915 mm		ea	3		612.81	-	2'127
1.3.09	Crawler drill steel, rod 3,660 mm		ea	66		516.19	-	34'074
1.3.10	Shank adaptor for rod n. 1.3.08		ea	2		396.12	-	953
1.3.11	Shank adaptor for rod n. 1.3.09		ea	21		469.27	-	10'074
	O=Operating unit							
	R=Reserve unit							
Total brou	ight forward			>			633'413	136'800



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-2 CIVIL WORKS COST ESTIMATE

ROCK	EXCAVATION -	POWERHOUSE HEADRA	ACE CHANNEL (CONT.D)	

						COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)				<u>, , 1</u>	( )	633'413	136'800
1.3.12	Coupling for rod n. 1.3.09		ea	96		111.80	-	10'734
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	6		162.86		1'044
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	5		296.36	-	1'375
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51		-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	53		448.57		23'597
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	28		143.80	-	4'081
1.3.17	Grease for rods, couplings and shanks		kg	172	2.86		492	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	2'076	11.81		24'518	-
2.1.02	Operator, front shovel		hr	1'714	8.14		13'954	-
2.1.03	Helper for ditto		hr	1'714	4.48		7'680	-
2.1.04	Operator, backhoe		hr	86	8.14		698	-
2.1.05	Helper for ditto		hr	86	4.48		384	-
2.1.06	Operator, bulldozer (excavation area)		hr	429	8.14		3'488	-
2.1.07	Helper for ditto		hr	429	4.48		1'920	-
2.1.08	Operator, off-highway dumper		hr	3'911	8.14		31'839	-
2.1.09	Helper for ditto		hr	3'911	4.48		17'523	-
2.1.10	Operator, bulldozer (disposal area)		hr	1'585	8.14		12'901	-
2.1.11	Helper for ditto		hr	1'585	4.48		7'100	-
2.1.12	General services, skilled		hr	386	4.48		1'730	-
2.1.13	General services, semiskilled		hr	772	2.26		1'746	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	199	92.97	71.61	18'509	14'257
		R	hr	40	29.96	49.75	1'193	1'981
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	1'359	122.83	92.17	166'964	125'288
		R	hr	272	39.49	65.54	10'736	17'818
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	78	91.71		7'146	-
		R	hr	16	38.51		600	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	390	154.40		60'154	-
		R	hr	78	60.10		4'683	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	718	71.90	59.21	51'654	42'537
		R	hr	144	22.23	35.69	3'194	5'128
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	824	110.78	88.66	91'242	73'023
		R	hr	165	37.08	55.95	6'108	9'216
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	2'014	119.00	94.66	239'638	190'623
		R	hr	403	44.65	62.15	17'983	25'031
2.2.08	Bulldozer 149 kW in disposal area	0	hr	1'441	107.76		155'259	
		R	hr	288	44.81		12'912	-
2 2 0 9	Portable diesel powered floodlight 10000 W	0	hr	912	9.72		8'860	-
2.2.00	r ontable aleeer periore needingin, reese to	R	hr	182	6.20		1'130	
				102	5.20		. 100	
0.4.1.1.1							410471050	000/504
Sub-total	ties Oestieseesies		0/	0.000/		>>	161/352	682534
Construc	tion Contingencies		%	2.00%		>>	32'347	13'651
Total Dire	ect Costs		~	40.0001		>>	1'649'699	696185
Overhead	is and Profit		%	48.00%		>>	1126024	4.50
ACCDEC	CATE UNIT DDICE		m <sup>3</sup>	438'000		>>	0.34	7.02
AUGKEU	JATE UNIT FRIGE							1.33



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-3 CIVIL WORKS COST ESTIMATE

N*    DESCRIPTION    AUX    UNT    OUANTTY    LC.P    C.P.    LC.P    (USS)    LC.P    (USS)    (U							COST	ΤΟΤΑΙ	COST
N    DESCRPTION    AX DNI BOAT TH    LC.F    P.C.F.    LC.F.F    P.C.F.    LC.F.F.F    P.C.F.    LC.F.F.F    P.C.F.F.    LC.F.F.F    P.C.F.F.    LC.F.F.F    P.C.F.F.    LC.F.F.F    P.C.F.F.    LC.F.F.F    P.C.F.F.F.    LC.F.F.F    P.C.F.F.F.	NI <sup>o</sup>	DESCRIPTION					5031		. CO31
Image: constraint of the second sec	IN	DESCRIPTION	AUX		QUANTITY	L.C.P	F.C.P. (1198)	L.C.P	F.C.P.
1    DRILLING AND BLASTING    I <thi< th="">    I    I    I</thi<>						(039 eq.)	(039)	(039 eq.)	(038)
Interforme Determine    Image of the Determine      1.1    Labor    Image of the Determine      1.101    Forman    Image of the Determine    Image of the Determine      1.102    Crawler drill operator    Image of the Determine    Image of the Determine      1.103    Hand held drill miner    Image of the Determine    Image of the Determine    Image of the Determine      1.104    Hand held drill miner    Image of the Determine    Image of the Determine    Image of the Determine    Image of the Determine      1.104    Hand held drill miner    Image of the Determine      1.105    Explosive track driver    Image of the Determine    Image of	1	DRILLING AND BLASTING							
1.1    Labor    -    hr    57329    11.81    662931      1.1.01    Foreman    -    hr    hr    57329    11.81    662931      1.1.02    Grawed roll operator    -    hr    4502    8.14    36645      1.1.03    Helper for dito    -    hr    1753    4.48    47135      1.1.04    Helper for dito    -    hr    1758    4.48    47135      1.1.05    Helper for dito    -    hr    1788    3.39    672      1.1.07    Helper for dito    -    hr    1983    2.26    4.48      1.1.07    Helper for dito    -    hr    1983    2.26    50971      1.1.10    Explosive charging and fining, specialist    -    hr    6743    8.14    19922      1.1.11    Explosive charging and fining, skilled    -    hr    37410    4.48    15278      1.1.12    Gearal services, skilled    -    hr    37410    14522									
1.101  Foreman	1.1	Labor							
11.02  Crawler drill operator   hr  4502  8.14  36645    1.103  Helper for ditto   hr  9'004  4.48  40'336    1.104  Hand Held drill miner   hr  9'004  4.48  40'336    1.105  Explosive truck driver   hr  198  2.26  7'138    1.106  Explosive charging and fring, specialist   hr  9'843  5.76  50'971    1.101  Explosive charging and fring, specialist   hr  9'849  5.76  50'971    1.111  Explosive charging and fring, specialist   hr  8'849  5.76  50'971    1.111  Explosive charging and fring, specialist   hr  4'425  4.46  19'822    1.112  Integral drill steel and bit grinding specialist   hr  5'115  2.28  11'657    1.120  Crawler rock drill, 48 kw  O  hr  3338  51.50  17'229    1.2.01  Crawler rock drill, 147 kw  O  hr  338  51.30  51.50 <td>1.1.01</td> <td>Foreman</td> <td></td> <td>hr</td> <td>5'329</td> <td>11.81</td> <td></td> <td>62'931</td> <td>-</td>	1.1.01	Foreman		hr	5'329	11.81		62'931	-
11.03  Helper for ditto	1.1.02	Crawler drill operator		hr	4'502	8.14		36'645	-
1.1.04  Hand held drill miner   hr  1753  4.46  7135    1.1.05  Explosive truck driver   hr  3185  2.26  7136    1.1.05  Explosive truck driver   hr  198  3.39  1667    1.1.06  Explosive truck driver   hr  198  3.26  2222    1.1.01  Helper for dito   hr  493  2.66  448    1.1.09  Helper for dito   hr  493  2.66  2222    1.1.10  Integring and firing, skilled   hr  4425  448  19822    1.1.11  Explosive charging and firing, skilled   hr  4435  448  15278    010.114  General sencices, skilled   hr  393  2.381  32.02  9359    12.201  Crawler rock drill, 48 kw  R  hr  398  51.50  172290    12.202  Crawler rock drill, 48 kw  O  hr  3358  51.30  51.50  172290    12.203  H	1.1.03	Helper for ditto		hr	9'004	4.48		40'336	-
11.106  Helper for ditto   hr  3'185  2.26  7'189    11.06  Explosive truck driver   hr  198  3.39  672    11.07  Helper for ditto   hr  198  2.26  448    11.08  ANFO truck driver   hr  492  3.39  1'667    11.09  Helper for ditto   hr  492  3.39  1'667    11.10  Explosive charging and firing, specialist   hr  4'425  4.48  1'9822    11.11  Explosive charging and firing, specialist   hr  6'714  5'448  1'9822    11.11  Explosive charging and firing, specialist   hr  7'10  4.48  1'9822    11.11  General services, skilled   hr  3'165  2.26  1'1663    12.01  Crawler rock drill, 48 kw  0  hr  3'393  2'3.81  3'2.02  9'359    12.02  Crawler rock drill, 147 kw  0  hr  3'363  1.30  2.54  20'70	1.1.04	Hand held drill miner		hr	1'593	4.48		7'135	-
11.06  Explosive truck driver   hr  198  3.39  672    11.07  Helper for ditto   hr  198  2.26  448    11.08  AIX-O truck driver   hr  492  3.39  1667    11.08  Helper for ditto   hr  983  2.26  2222    11.10  Explosive charging and fining, specialist   hr  675  8.14  19822    11.11  Explosive charging and fining, specialist   hr  3410  4.48  19822    11.13  General services, skilled   hr  5115  2.28  11663    11.20  Itagral drill steel and bit grinding specialist   hr  5115  2.28  117663    11.11  Equipment    hr  3515  172290  1341  12072    12.02  Crawler rock drill, 48 kw  O  hr  3398  51.50  172290    12.02  Crawler rock drill, 48 kw  O  hr  3398  51.50  172290    12.02	1.1.05	Helper for ditto		hr	3'185	2.26		7'198	-
1.107  Helper for ditto   hr  198  2.26  4.48    1.108  ANFO truck driver   hr  4993  3.39  1667    1.109  Helper for ditto   hr  4993  2.26  2222    1.1.10  Explosive charging and firing, specialist   hr  4849  5.76  50971    1.1.11  Explosive charging and firing, specialist   hr  47425  4.48  19922    1.1.11  Explosive charging and firing, specialist   hr  47425  4.48  15276    1.1.11  General services, skilled   hr  3410  4.48  15276    1.1.13  General services, skilled   hr  331  32.02  9359    1.2.01  Crawler rock drill, 48 kw  O  hr  333  23.81  32.02  9359    1.2.02  Crawler rock drill, 147 kw  O  hr  3350  51.05  172290    1.2.03  Hand-held rock drill, heavy weight type  O  hr  1533  1.30  2.54  2070 <td>1.1.06</td> <td>Explosive truck driver</td> <td></td> <td>hr</td> <td>198</td> <td>3.39</td> <td></td> <td>672</td> <td>-</td>	1.1.06	Explosive truck driver		hr	198	3.39		672	-
11.108  ANFO truck driver   hr  492  3.39  11667    11.10  Explosive charging and firing, specialist   hr  983  2.26  2222    11.11  Explosive charging and firing, skilled   hr  4425  4.48  197822    11.11  Explosive charging and firing, skilled   hr  4425  4.48  15278    11.13  General services, skilled   hr  3410  4.48  15278    11.14  General services, semiskilled   hr  3410  4.48  15278    12.01  Crawler rock drill, 48 kw  O  hr  3358  61.30  61.60  172290    12.02  Crawler rock drill, heavy weight type  O  hr  3358  61.30  61.50  172290   12.03  Hand-heid rock drill, heavy weight type  O  hr  3358  61.30  61.50  172290    12.03  Hand-heid rock drill, heavy weight type  O  hr  345  41.24  14230    12.04  Motorcompressor, 17 m3/min  O  hr <t< td=""><td>1.1.07</td><td>Helper for ditto</td><td></td><td>hr</td><td>198</td><td>2.26</td><td></td><td>448</td><td>-</td></t<>	1.1.07	Helper for ditto		hr	198	2.26		448	-
1.1.09  Helper for ditto   hr  963  2.26  2.222    1.1.10  Explosive charging and firing, specialist   hr  6.849  5.76  5.0791    1.1.11  Explosive charging and firing, specialist   hr  4.425  4.48  19822    1.1.12  Integral drill steel and bit grinding specialist   hr  6.715  8.14  5.495    1.1.13  General services, semiskilled   hr  5.715  2.28  117663    1.2.01  Crawler rock drill, 48 kw  0  hr  3.93  2.381  32.02  9359    1.2.02  Crawler rock drill, 147 kw  0  hr  3.938  5.1.30  51.50  172290    1.2.04  Motorcompressor, 17 m3/min  0  hr  1593  1.0  2.54  2070    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  1423  966  963    1.2.05  ANFO truck ouffited with explosive injector  0  hr  3.16  1.56  329    1.2.06  ANFO truck ouffited with explosive injector	1.1.08	ANFO truck driver		hr	492	3.39		1'667	-
11.10  Explosive charging and fining, specialist   hr  8849  5.76  50971    1.1.11  Explosive charging and fining, skilled   hr  4425  4.48  19522    1.1.12  Integral duil steel and bit grinding specialist   hr  4435  5445    1.1.13  General services, skilled   hr  5715  2.28  11763    1.2  Equipment   hr  5913  32.02  9359    1.2.01  Crawler rock drill, 147 kw  0  hr  393  23.81  32.02  9359    1.2.03  Hand-held rock drill, heavy weight type  0  hr  3356  51.30  51.50  172290    1.2.04  Motorcompressor, 17 m3/min  0  hr  4396  1.77  2.9  466    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5548    1.2.06  ANFO truck oufitted with explosive injector  0  hr  142  39.20  5548    1.2.07  Integral drill steel grinder  0  hr  147<	1.1.09	Helper for ditto		hr	983	2.26		2'222	-
1.1.11  Explosive charging and firing, skilled   hr  4'425  4.48  19'822    1.1.12  Integral drill steel and bit grinding specialist   hr  675  8.14  5'495    1.1.13  General services, skilled   hr  3'410  4.48  15'278    11.01:14  General services, semiskilled   hr  3'410  4.48  15'278    12.01  Crawler rock drill, 48 kw  0  hr  3'93  2'3'81  3'2.02  9'359    12.02  Crawler rock drill, 147 kw  0  hr  3'358  51.30  51.50  172'290    12.03  Hand-held rock drill, heavy weight type  0  hr  3'358  51.30  5.1.50  172'290    12.04  Motorcompressor, 17 m3/min  0  hr  3'45  4'1.24  14'230    12.05  Flat bed truck with crane, 15 tons capacity  0  hr  3'51  4'7.10  16'539    12.06  ANFO truck oufitted with explosive injector  0  hr  3'51  4'7.10  16'539    12.07  Integral drill steel grinder<	1.1.10	Explosive charging and firing, specialist		hr	8'849	5.76		50'971	-
1.1.12  Integral drill steel and bit grinding specialist   hr  675  8.14  5495    1.1.13  General services, skilled   hr  3'410  4.48  15'278    01:01:14  General services, semiskilled   hr  5'115  2.28  11'663    1.2  Equipment   hr  933  23.81  32.02  9'359    1.2.01  Crawler rock drill, 48 kw  O  hr  393  23.81  32.02  9'359    1.2.02  Crawler rock drill, 147 kw  O  hr  393  1.3.0  2.54  2070    1.2.03  Hand-held rock drill, heavy weight type  O  hr  1593  1.3.0  2.54  2070    1.2.04  Motorcompressor, 17 m3/min  O  hr  142  392.0  5'548    1.2.05  Flat bed truck with crane, 15 tons capacity  O  hr  142  39.20  5'548    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    01:02.09  Potable diesel powered floodlight, 10000 W <t< td=""><td>1.1.11</td><td>Explosive charging and firing, skilled</td><td></td><td>hr</td><td>4'425</td><td>4.48</td><td></td><td>19'822</td><td>-</td></t<>	1.1.11	Explosive charging and firing, skilled		hr	4'425	4.48		19'822	-
1.1.13  General services, skilled   hr  3'410  4.48  15'278    11:01:14  General services, semiskilled   hr  5'115  2.28  11'663    1.2  Equipment   hr  3'93  23.81  32.02  9'359    1.2.01  Crawler rock drill, 48 kw  O  hr  3'93  23.81  32.02  9'359    1.2.02  Crawler rock drill, 147 kw  O  hr  3'936  51.30  51.50  172'290    1.2.03  Hand-held rock drill, heavy weight type  O  hr  1'593  1.30  2.54  2'070    1.2.04  Motorcompressor, 17 m3/min  O  hr  1'359  1.17  2.29  466    1.2.05  Flat bed truck with crane, 15 tons capacity  O  hr  142  39.20  5'548    1.2.04  ANFO truck oufitted with explosive injector  O  hr  10'9  3.03  1.56  329    1.2.05  Buton bits grinder  O  hr  10'1'1'1  16'539  12'2'0    1.2.06  NFC truck oufitted with explosive inj	1.1.12	Integral drill steel and bit grinding specialist		hr	675	8.14		5'495	-
D1:01:14  General services, semiskilled   hr  5'115  2.28  11'663    1.2  Equipment   hr  5'115  2.28  11'663    1.2.01  Crawler rock drill, 48 kw  0  hr  3933  23.81  32.02  9'359    1.2.02  Crawler rock drill, 147 kw  0  hr  3'358  51.30  51.50  172290    1.2.03  Hand-held rock drill, heavy weight type  0  hr  3'358  51.30  54  20'00    1.2.04  Motorcompressor, 17 m3/min  0  hr  3'45  41.24  14'230    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  14'2  3'9.20  5'548    1.2.06  ANFO truck oufitted with explosive injector  0  hr  14'2  3'9.20  5'548    1.2.07  Integral drill steel grinder  0  hr  3'0.3  1.56  329    1.2.09  Potable diesel powered floodlight, 10000 W  0  hr  9'108  1.28  12'2'    1.2.00  Potable diesel powered floodlight, 10000 W  0 <td< td=""><td>1.1.13</td><td>General services, skilled</td><td></td><td>hr</td><td>3'410</td><td>4.48</td><td></td><td>15'278</td><td>-</td></td<>	1.1.13	General services, skilled		hr	3'410	4.48		15'278	-
L2    Equipment    I <thi< th="">    I    I    <thi<< td=""><td>01:01:14</td><td>General services, semiskilled</td><td></td><td>hr</td><td>5'115</td><td>2.28</td><td></td><td>11'663</td><td>-</td></thi<<></thi<>	01:01:14	General services, semiskilled		hr	5'115	2.28		11'663	-
1.2  Equipment  0  hr  393  23.81  32.02  9759    1.2.01  Crawler rock drill, 48 kw  0  hr  393  23.81  32.02  9759    1.2.02  Crawler rock drill, 147 kw  0  hr  3358  51.30  51.50  172290    1.2.03  Hand-held rock drill, heavy weight type  0  hr  1593  1.30  2.54  2070    1.2.04  Motorcompressor, 17 m3/min  0  hr  1593  1.30  2.54  2070    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5548    1.2.06  ANFO truck oufited with explosive injector  0  hr  351  47.10  16539    1.2.07  Integral drill steel grinder  0  hr  303  1.56  329    01.02.08  Button bits grinder  0  hr  454  2.74  1.37  1243    1.2.07  Integral drill steel grinder  0  hr  454  2.74  1.37  1243    1.2.08  Button bits grinder  0									
1.2.01  Crawler rock drill, 48 kw  0  hr  393  23.61  32.02  9339    1.2.02  Crawler rock drill, 147 kw  0  hr  936  51.30  51.50  172290    1.2.03  Hand-held rock drill, heavy weight type  0  hr  3358  51.30  25.4  2070    1.2.04  Motorcompressor, 17 m3/min  0  hr  396  1.30  2.54  2070    R  hr  398  1.17  2.29  466  963    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5548    R  hr  28  14.72  417  16539  1240  1240    1.2.06  ANFO truck with explosive injector  0  hr  351  47.10  16539    1.2.07  Integral drill steel grinder  0  hr  454  2.74  1.37  1243    01.02.08  Button bits grinder  0  hr  454  2.74  1.37  1243    1.3.01  Explosive, emulsion type   kg  232658	1.2	Equipment			202	02.04	20.00	0'250	1015
12.02  Crawler rock drill, 147 kw  0  hr  3'368  51.30  51.50  172290    R  hr  840  23.43  41.31  19672    1.2.03  Hand-held rock drill, heavy weight type  0  hr  1593  1.30  2.54  2070    R  hr  398  1.17  2.29  466  466  41.24  14'230    1.2.04  Motorcompressor, 17 m3/min  0  hr  345  41.24  14'230    R  hr  69  13.96  963  963  5548  41.72  417    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5548    R  hr  70  17.65  11240  16539  11240  16539    1.2.06  ANFO truck oufitted with explosive injector  0  hr  303  1.56  329    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    1.02.09  Portable diesel powered floodlight, 10000 W  0  hr  995  9.	1.2.01	Crawler rock drill, 48 kw		nr	393	23.01	32.02	9 3 5 9	12.5
1.2.02  Crawler rock dnil, 147 kw  0  nr  3 388  51.30  51.50  17/2290    1.2.03  Hand-held rock drill, heavy weight type  0  hr  840  23.43  41.31  19672    1.2.04  Motorcompressor, 17 m3/min  0  hr  1593  1.30  2.54  2070    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  3458  41.24  14/230    1.2.06  ANFO truck oufitted with explosive injector  0  hr  351  47.10  16539    1.2.07  Integral drill steel grinder  0  hr  351  47.10  16539    1.2.08  Button bits grinder  0  hr  303  1.56  329    1.2.08  Button bits grinder  0  hr  454  2.74  1.37  1243    1.2.09  Portable diesel powered floodlight, 10000 W  0  hr  995  9.72  9669    1.3.01  Explosive, ANFO type   kg  232658  1.99  462990    1.3.02  Explosive, ANFO type   kg <t< td=""><td>4 0 00</td><td></td><td>ĸ</td><td>nr</td><td>98</td><td>13.65</td><td>26.67</td><td>1'341</td><td>26</td></t<>	4 0 00		ĸ	nr	98	13.65	26.67	1'341	26
R    hr    840    23.43    41.31    196/2      1.2.03    Hand-held rock drill, heavy weight type    0    hr    1593    1.30    2.54    2070      R    hr    398    1.17    2.29    466    2070      R    hr    398    1.17    2.29    466    41.24    14/230      1.2.04    Motorcompressor, 17 m3/min    0    hr    345    41.24    14/230      1.2.05    Flat bed truck with crane, 15 tons capacity    0    hr    142    39.20    5548      R    hr    28    14.72    417    15539    1240    14539      1.2.06    ANFO truck oufitted with explosive injector    0    hr    30.3    1.56    329      1.2.07    Integral drill steel grinder    0    hr    109    3.03    1.56    329      1.2.08    Button bits grinder    0    hr    91    0.81    1.28    74      1.2.09    Portable diesel powered floodlight, 10000 W	1.2.02	Crawler rock drill, 147 kw	0	hr	3'358	51.30	51.50	1/2/290	1/29
1.2.03  Hand-heid fock drill, heavy weight type  0  hr  1.593  1.30  2.54  2070    R  hr  398  1.17  2.29  466    1.2.04  Motorcompressor, 17 m3/min  0  hr  345  41.24  14'230    R  hr  69  13.96  963  963    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5548    R  hr  28  14.72  417  417    1.2.06  ANFO truck oufitted with explosive injector  0  hr  351  47.10  16'539    R  hr  70  17.65  1'240  14'72  417    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    R  hr  22  0.92  1.45  20  0  1243    1.2.07  Integral drill steel grinder  0  hr  454  2.74  1.37  1'243    01:02:08  Button bits grinder  0  hr  459  6.20<	4 0 00		R	hr	840	23.43	41.31	19'6/2	34%
1.2.04  Motorcompressor, 17 m3/min  0  hr  3396  1.17  2.29  466    1.2.04  Motorcompressor, 17 m3/min  0  hr  345  41.24  14'230    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  69  13.96  963    1.2.06  ANFO truck oufitted with explosive injector  0  hr  351  47.10  16'539    1.2.07  Integral drill steel grinder  0  hr  303  1.56  329    1.2.08  Button bits grinder  0  hr  109  3.03  1.56  329    1.2.09  Portable diesel powered floodlight, 10000 W  0  hr  995  9.72  9'669    1.30  Explosive, emulsion type   kg  232'658  1.99  462'990    1.30  Explosive, ANFO type   kg  244'064  1.24  550'640    1.30  Detonating fuse   kg  145'352  0.30  43'606    1.304  Ordinary low burning fuse   kg  144'064  1.24  550'640<	1.2.03	Hand-held rock drill, heavy weight type	0	nr	1593	1.30	2.54	2070	40
1.2.04  Motorcompressor, 17 m3/min  0  hr  345  41.24  142.20    R  hr  69  13.96  963  963    1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5'548    R  hr  28  14.72  417  417    1.2.06  ANFO truck oufitted with explosive injector  0  hr  351  47.10  16'539    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    R  hr  22  0.92  1.45  20    01:02:08  Button bits grinder  0  hr  995  9.72  9'669    1.3.01  Explosive, emulsion type   kg  232'658  1.99  462'990    1.3.02  Explosive, ANFO type   kg  444'064  1.24  550'640    1.3.03  Detonating fuse   kg  144'064  1.24			R	hr	398	1.17	2.29	466	9
1.2.05  Flat bed truck with crane, 15 tons capacity  0  hr  142  39.20  5'548    1.2.06  ANFO truck oufitted with explosive injector  0  hr  142  39.20  5'548    1.2.06  ANFO truck oufitted with explosive injector  0  hr  28  14.72  417    1.2.07  Integral drill steel grinder  0  hr  70  17.65  1'240    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    1.2.07  Integral drill steel grinder  0  hr  109  3.03  1.56  329    01:02:08  Button bits grinder  0  hr  454  2.74  1.37  1'243    01:02:09  Portable diesel powered floodlight, 10000 W  0  hr  995  9.72  9'669    1.30  Explosive, emulsion type   kg  232'658  1.99  462'990    1.302  Explosive, ANFO type   kg  444'064  1.24  550'640    1.303  Detonating fuse   ea  11	1.2.04	Motorcompressor, 17 m3/min	0	hr	345	41.24		14'230	-
1.2.05  Flat bed truck with crane, 15 tons capacity  O  hr  142  39.20  5548    1.2.06  ANFO truck oufitted with explosive injector  O  hr  28  14.72  417    1.2.07  Integral drill steel grinder  O  hr  30.31  1.56  329    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    0.1.02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    01:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    1.3  Materials  Image: State Sta			R	hr	69	13.96		963	-
1.2.06  ANFO truck oufitted with explosive injector  R  hr  28  14.72  417    1.2.06  ANFO truck oufitted with explosive injector  O  hr  351  47.10  16'539    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    01.02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    01:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    1.3  Materials  Italian  Italian  Italian  1'234  1'234    1.3.01  Explosive, emulsion type   kg  232'658  1.99  462'990    1.3.02  Explosive, ANFO type   kg  244'064  1.24  550'640    1.3.03  Detonating fuse   m  145'352  0.30  43'606    1.3.04  Ordinary low burning fuse   ea  10'615  3.82 </td <td>1.2.05</td> <td>Flat bed truck with crane, 15 tons capacity</td> <td>0</td> <td>hr</td> <td>142</td> <td>39.20</td> <td></td> <td>5'548</td> <td>-</td>	1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	142	39.20		5'548	-
1.2.06  ANFO truck outlitted with explosive injector  O  hr  351  47.10  16539    1.2.07  Integral drill steel grinder  O  hr  70  17.65  1/240    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    1.2.08  Button bits grinder  O  hr  454  2.74  1.37  1/243    01:02:08  Button bits grinder  O  hr  454  2.74  1.37  1/243    R  hr  91  0.81  1.28  74    01:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9/669    R  hr  199  6.20  1/234  1/234    1.3.01  Explosive, emulsion type   kg  23/2658  1.99  462'990    1.3.02  Explosive, ANFO type   kg  444'064  1.24  550'640    1.3.03  Detonating			R	hr	28	14.72		41/	-
1.2.07  Integral drill steel grinder  R  hr  70  17.65  1240    1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    R  hr  22  0.92  1.45  20    01:02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    R  hr  91  0.81  1.28  74  0  1'244    D1:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    R  hr  199  6.20  1'234  1'234    1.3  Materials	1.2.06	ANFO truck oufitted with explosive injector	0	hr	351	47.10		16'539	-
1.2.07  Integral drill steel grinder  O  hr  109  3.03  1.56  329    01:02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    01:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    01:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    1.3  Materials  Image: State Sta			R	hr	/0	17.65		1'240	-
D1:02:08  Button bits grinder  R  hr  22  0.92  1.45  20    D1:02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    R  hr  91  0.81  1.28  74    D1:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    R  hr  199  6.20  1'234  1'234    1.3  Materials	1.2.07	Integral drill steel grinder	0	hr	109	3.03	1.56	329	1
D1:02:08  Button bits grinder  O  hr  454  2.74  1.37  1'243    No.20:09  Portable diesel powered floodlight, 10000 W  R  hr  91  0.81  1.28  74    D1:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    R  hr  199  6.20  1'234  1'234    1.3  Materials			R	hr	22	0.92	1.45	20	
R  hr  91  0.81  1.28  74    D1:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    R  hr  199  6.20  1'234    1.3  Materials	01:02:08	Button bits grinder	0	hr	454	2.74	1.37	1'243	6
D1:02:09  Portable diesel powered floodlight, 10000 W  O  hr  995  9.72  9'669    1.3  Materials  R  hr  199  6.20  1'234    1.3.01  Explosive, emulsion type   kg  232'658  1.99  462'990    1.3.02  Explosive, ANFO type   kg  444'064  1.24  550'640    1.3.03  Detonating fuse   m  145'352  0.30  43'606    1.3.04  Ordinary low burning fuse   ea  11  0.34  4    1.3.05  Delay for detonating fuse   ea  10'615  3.82  40'551    1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shark adapte			R	hr	91	0.81	1.28	74	1
R  hr  199  6.20  1234    1.3  Materials	01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	995	9.72		9'669	-
1.3.01  Explosive, emulsion type	1 3	Materials	R	hr	199	6.20		1'234	-
1.3.01  Explosive, endusion type  IIII  Kg  2.32.030  1.35  4.02.930    1.3.02  Explosive, ANFO type  IIII  Kg  444/064  1.24  550'640    1.3.03  Detonating fuse  IIII  0.30  43'606  43'606    1.3.04  Ordinary low burning fuse  IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	13.01	Explosive emulsion type		ka	232'658	1 00		462'000	
1.3.02  Explosive, Air O type   kg  444 064  1.24  550 640    1.3.03  Detonating fuse   m  145'352  0.30  43'606    1.3.04  Ordinary low burning fuse   ea  11  0.34  4    1.3.05  Delay for detonating fuse   ea  10'615  3.82  40'551    1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  169  516.19  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.09  Shark adapter for rod n, 1.3.08   ea  60  396.42  -	1.2.02	Explosive, endision type		kg kg	232 030	1.33		402 330	-
1.3.03  Defonating idse   init  143.332  0.30  43.606    1.3.04  Ordinary low burning fuse   ea  11  0.34  4    1.3.05  Delay for detonating fuse   ea  10'615  3.82  40'551    1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  169  516.19  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shank adapter for rod n 1.3.08   ea  6  396.42  -	1.3.02	Explosive, ANFO type		ĸg	444 004	0.20		42'606	-
1.3.04  Ordinary low burning lose   ea  11  0.34  4    1.3.05  Delay for detonating fuse   ea  10'615  3.82  40'551    1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  9  612.81  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shank adapter for rod n  1.3.08   ea  6  396.42	1.3.03	Ordinany law huming fue			140 302	0.30		43 000	-
1.3.05  Delay for detonating fuse   ea  10615  3.62  40551    1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  9  612.81  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shank adapter for rod p. 1.3.08   ea  6  396.12  -	1.3.04	Delay for detenting fuse		ea	10/615	0.34		40/551	-
1.3.06  Common detonator   ea  7  0.24  2    1.3.07  Detonator with connector to detonating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  9  612.81  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shank adapter for rod n  1.3.08   ea  6  396.12	1.3.05	Delay for detonating fuse		ea	10615	3.02		40.551	-
1.3.07  Deconator with connector to deconating fuse   ea  146  3.34  488    1.3.08  Wagondrill drill steel, rod 4,915 mm   ea  9  612.81  -    1.3.09  Crawler drill steel, rod 3,660 mm   ea  169  516.19  -    1.3.10  Shank adapter for rod n  1.3.08   ea  6  396.12	1.3.05			ea		0.24		2	-
1.3.06    vvagondrill drill steel, rod 4,915 mm     ea    9    612.81    -      1.3.09    Crawler drill steel, rod 3,660 mm     ea    169    516.19    -      1.3.10    Shank adapter for rod n. 1.3.08     ea    6    396.12	1.3.07	Deconator with connector to detonating fuse		ea	146	3.34	040.01	488	-
1.3.09    Crawler drill steel, rod 3,660 mm     ea    169    516.19    -      1.3.10    Shank adapter for rod n. 1.3.08     ea    169    396.12	1.3.08	vvagondrill drill steel, rod 4,915 mm		ea	9		612.81	-	5'4
1 3 10 ISbank adaptor for rod p 1 3 08	1.3.09	Crawler drill steel, rod 3,660 mm		ea	169		516.19	-	87'0
1.5. 10 Shank adaptor for four in: 1.5.00 8a 0 330.12	1.3.10	Shank adaptor for rod n. 1.3.08		ea	6		396.12	-	2'4
1.3.11 Shank adaptor for rod n. 1.3.09 ea 55 469.27 -	1.3.11	Shank adaptor for rod n. 1.3.09		ea	55		469.27	-	25'7
O=Operating unit		O=Operating unit							
K=Keserve unit	at al la	K=Reserve unit						410471405	240



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-3 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (NORMAL) - POWER INTAKES & GENERATING UNITS (CONT.D)

N°    DESCRIPTION    AUX    UNIT    QUANTITY    L.C.P (USS eq.)    F.C.P. (USS)    L.C.P (USS eq.)    F.C.P. (USS eq.)    eq.)    T.    F.C.P. (USS eq.)    T.G.T.F.      1.3.17    Crawler drill button type bit, 76 mm diameter 1.3.17	31
Materials (Cont.d)    (US\$ eq.)	C.P.
Materials (Cont.d)     ea    245    1111.80       1.3.12    Coupling for rod n. 1.3.09     ea    245    1111.80       1.3.13    Crawler drill button type bit, 76 mm diameter     ea    12    296.36    -      1.3.14    Crawler drill button type bit, 76 mm diameter     ea    12    296.36    -      1.3.15    Crawler drill button type bit, 102 mm diameter     ea    72    143.80    -      1.3.16    Integrall drill steel, 800/4000 mm (average)     ea    72    143.80    -      1.3.17    Grease for rods, couplings and shanks     kg    439    2.86    11255      2    LOADING AND TRANSPORT     hr    4378    8.14    35635      2.1.01    Foreman     hr    4378    8.14    19612      2.1.02    Operator, backhoe     hr    219    8.14    197612      2.1.03    Helper for ditto	JS\$)
1.3.12  Coupling for rod n. 1.3.09   ea  245  111.80     1.3.11  Wagon drill button type bit, 51 mm diameter   ea  16  162.26     1.3.13  Crawler drill button type bit, 89 mm diameter   ea  12  296.36  -    1.3.14  Crawler drill button type bit, 102 mm diameter   ea  -  368.51  -    1.3.15  Crawler drill button type bit, 102 mm diameter   ea  72  143.80  -    1.3.16  Integrall drill steel, 800/4000 mm (average)   ea  72  143.80  -    1.3.17  Grease for rods, couplings and shanks   kg  439  2.86  1255    2  LOADING AND TRANSPORT   hr  47378  8.14  35635    2.1.01  Foreman   hr  47378  8.14  19612    2.1.02  Operator, backhoe   hr  418  19612    2.1.05  Operator, backhoe	349'356
1.3.11  Wagon drill button type bit, 51 mm diameter   ea  16  162.86     1.3.13  Crawler drill button type bit, 69 mm diameter   ea  12  296.36     1.3.14  Crawler drill button type bit, 89 mm diameter   ea  13  448.57     1.3.15  Crawler drill button type bit, 102 mm diameter   ea  72  143.80     1.3.16  Integrall drill steel, 800/4000 mm (average)   ea  72  143.80  -    1.3.17  Grease for rods, couplings and shanks   kg  439  2.86  1255    2  LOADING AND TRANSPORT    hr  7986  11.81  94317    2.1.01  Foreman   hr  79786  11.81  94317    2.1.02  Operator, front shovel   hr  4378  8.14  35635    2.1.03  Helper for ditto   hr  219  8.14  1762    2.1.04  Operator, buldozer (excavation area)   hr  1994  814	27'413
1.3.13  Crawler drill button type bit, 76 mm diameter   ea  12  296.36     1.3.14  Crawler drill button type bit, 89 mm diameter   ea   368.51     1.3.15  Crawler drill button type bit, 102 mm diameter   ea  72  143.80  -    1.3.16  Integrall drill steel, 800/4000 mm (average)   ea  72  143.80  -    1.3.17  Grease for rods, couplings and shanks   kg  439  2.86  1255    2  LOADING AND TRANSPORT   kg  439  2.86  1255    2.1  Labor    hr  7986  11.81  94317    2.1.02  Operator, front shovel   hr  4'378  8.14  35635    2.1.03  Operator, backhoe   hr  219  4.48  19612    2.1.04  Operator, bulldozer (excavation area)   hr  1094  8.14  8909    2.1.04  Operator, bulldozer (excavation area)   hr  19978  8.14	2'667
1.3.14  Crawler drillbutton type bit, 89 mm diameter   ea   368.51     1.3.15  Crawler drill button type bit, 102 mm diameter   ea  134  448.57     1.3.16  Integrall drill steel, 800/4000 mm (average)   ea  72  143.80     1.3.17  Grease for rods, couplings and shanks   kg  439  2.86  1255    2  LOADING AND TRANSPORT   kg  439  2.86  1255    2  Lobor   hr  7986  11.81  94'317    2.1.01  Foreman   hr  4'378  8.14  35'635    2.1.02  Operator, front shovel	3'512
1.3.15  Crawler drill button type bit, 102 mm diameter   ea  134  448.57  -    1.3.16  Integrall drill steel, 800/4000 mm (average)   ea  72  143.80  -    1.3.17  Grease for rods, couplings and shanks   kg  439  2.86  1255    2  LOADING AND TRANSPORT    hr  7986  11.81  94'317    2.1.01  Foreman   hr  7986  11.81  94'317    2.1.02  Operator, front shovel   hr  4'378  8.14  35'635    2.1.03  Helper for ditto   hr  219  8.14  1782    2.1.04  Operator, backhoe   hr  219  8.14  19612    2.1.04  Operator, bulldozer (excavation area)   hr  1094  4.48  19612    2.1.05  Helper for ditto   hr  1094  4.48  4903    2.1.05  Operator, bulldozer (cxcavation area)   hr  1094  4.48  4903	-
1.3.16  Integrall drill steel, 800/4000 mm (average)	60'261
1.3.17  Grease for rods, couplings and shanks	10'421
2    LOADING AND TRANSPORT	-
2.1    Labor     hr    7'986    11.81    94'317      2.1.01    Foreman     hr    7'986    11.81    94'317      2.1.02    Operator, front shovel     hr    4'378    8.14    35'635      2.1.03    Helper for ditto     hr    4'378    4.48    19'612      2.1.04    Operator, backhoe     hr    21'9    8.14    17'82      2.1.05    Helper for ditto     hr    21'9    8.14    17'82      2.1.06    Operator, bulldozer (excavation area)     hr    1'94    8.14    8'909      2.1.07    Helper for ditto     hr    1'94    4.48    4'903      2.1.09    Operator, off-highway dumper     hr    1'97'8    8.14    162'617      2.1.09    Helper for ditto     hr    1'97'8    8.14    162'617      2.1.01    Operator, bulldozer (disposal area)     hr    1'97'7 <td></td>	
2.1.01Foreman hrhr7'98611.8194'3172.1.02Operator, front shovel hrhr4'3788.1435'6352.1.03Helper for ditto hrhr4'3784.4819'6122.1.04Operator, backhoe hrhr2198.141'7822.1.05Helper for ditto hr2194.489812.1.06Operator, bulldozer (excavation area) hrhr1'0948.148'9092.1.06Operator, off-highway dumper hrhr1'0944.484'9032.1.06Operator, off-highway dumper hrhr1'9788.14162'6172.1.09Helper for ditto hr1'99788.14162'6172.1.09Helper for ditto hr1'99784.4889'4992.1.10Operator, bulldozer (disposal area) hrhr1'9784.4818'1322.1.11Helper for ditto hrhr4'0474.4816'6562.1.12General services, skilled hrhr1'4864.486'6562.1.13General services, semiskilled hr1'4864.486'6562.1.13General services, semiskilled hr1'29722.266'7162.2.01Hydraulic front shovel, 260 kW, 4.3 m³ heaped0hr50892.9771.6147'2692.2.02 <td></td>	
2.1.02Operator, front shovel hrhr4'3788.1435'6352.1.03Helper for ditto hrhr4'3784.4819'6122.1.04Operator, backhoe hrhr2198.141'7822.1.05Helper for ditto hrhr2194.489812.1.06Operator, bulldozer (excavation area) hrhr1'0948.148'9092.1.06Operator, bulldozer (excavation area) hrhr1'0948.148'9092.1.07Helper for ditto hrhr1'0944.484'9032.1.08Operator, off-highway dumper hrhr1'9'9788.14162'6172.1.09Helper for ditto hr1'9'9784.4889'4992.1.10Operator, bulldozer (disposal area) hrhr4'0478.1432'9462.1.11Helper for ditto hr4'0474.4818'1322.1.12General services, skilled hr1'4864.486'6562.1.13General services, semiskilled hr1'4864.486'6562.1.13General services, semiskilled hr1'2'9'22.266'716R hr1'0229.9649.753'0472.2.02Hydraulic front shovel, 260 kW, 4.3 m³ heaped0hr3'471122.8392.17426'387	
2.1.03Helper for ditto hrhr4'3784.4819'6122.1.04Operator, backhoe hrhr2198.141'7822.1.05Helper for ditto hrhr2194.489812.1.06Operator, bulldozer (excavation area) hrhr1'0948.148'9092.1.07Helper for ditto hr1'0948.148'9092.1.08Operator, off-highway dumper hrhr1'9'9788.14162'6172.1.09Helper for ditto hr1'9'9784.4889'4992.1.10Operator, bulldozer (disposal area) hrhr1'0478.1432'9462.1.11Helper for ditto hr4'0478.1432'94618'1322.1.12General services, skilled hr1'4864.486'6562.1.13General services, semiskilled hr1'4864.486'6562.1.13General services, semiskilled hr2'9722.266'716R hr10229.9649.753'0472.2.02Hydraulic front shovel, 390 kW, 5.7 m³ heapedO hr3'471122.8392.17426'387	-
2.1.04Operator, backhoe hrhr2198.14177822.1.05Helper for ditto hrhr2194.489812.1.06Operator, bulldozer (excavation area) hrhr10948.148'9092.1.07Helper for ditto hrhr1'0944.484'9032.1.08Operator, off-highway dumper hrhr1'99788.14162'6172.1.09Helper for ditto hrhr1'99784.4889'4992.1.10Operator, bulldozer (disposal area) hrhr4'0478.1432'9462.1.11Helper for ditto hrhr4'0474.4818'1322.1.12General services, skilled hrhr2'9722.266'7162.2.01Hydraulic front shovel, 260 kW, 4.3 m³ heapedO hrhr50892.9771.6147'269 49.752.2.02Hydraulic front shovel, 390 kW, 5.7 m³ heapedO hrhr3'471122.8392.17426'387	-
2.1.05  Helper for ditto   hr  219  4.48  981    2.1.06  Operator, bulldozer (excavation area)   hr  1'094  8.14  8'909    2.1.07  Helper for ditto   hr  1'094  4.48  4'903    2.1.08  Operator, off-highway dumper   hr  1'094  4.48  4'903    2.1.09  Helper for ditto   hr  1'978  8.14  162'617    2.1.09  Helper for ditto   hr  1'9978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  1'9978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  4'047  8.14  32'946    2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    2.2.01	
2.1.06  Operator, bulldozer (excavation area)   hr  1094  8.14  8'909    2.1.07  Helper for ditto   hr  1'094  8.14  4'903    2.1.08  Operator, off-highway dumper   hr  1'094  4.48  4'903    2.1.08  Operator, off-highway dumper   hr  1'9978  8.14  162'617    2.1.09  Helper for ditto   hr  1'9978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  1'9978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  4'047  8.14  32'946    2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'6556    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    2.2.01  Hydraulic front shovel, 260 kW, 4.3 m³ heaped  O  hr  508  92.97  71.61	-
2.1.07  Helper for ditto   hr  1094  4.48  4'903    2.1.08  Operator, off-highway dumper   hr  19978  8.14  162'617    2.1.09  Helper for ditto   hr  19978  8.14  162'617    2.1.09  Helper for ditto   hr  19978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  4'047  8.14  32'946    2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    R  hr  102  29.97  71.61  47'269    2.2.01  Hydraulic front shovel, 260 kW, 4.3 m³ heaped  O  hr  508  92.97  71.61  47'269    R  hr  102  29.96  49.75  3'047    2.2.02  Hydraulic front shovel, 390 kW, 5.7 m³ heape	
2.1.08  Operator, off-highway dumper   hr  19'978  8.14  162'617    2.1.09  Helper for ditto   hr  19'978  8.14  162'617    2.1.09  Helper for ditto   hr  19'978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  19'978  4.48  89'499    2.1.11  Helper for ditto   hr  4'047  8.14  32'946    2.1.12  General services, skilled   hr  4'047  4.48  6'656    2.1.12  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    R  hr  102  29.97  71.61  47'269    2.2.01  Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped  0  hr  508  92.97  71.61  47'269    R  hr  102  29.96  49.75  3'047    2.2.02  Hydraulic front shovel,	-
2.1.09  Helper for ditto   hr  19'978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  19'978  4.48  89'499    2.1.10  Operator, bulldozer (disposal area)   hr  4'047  8.14  32'946    2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716 <b>Equipment</b> 2.2.01  Hydraulic front shovel, 260 kW, 4.3 m³ heaped  O  hr  508  92.97  71.61  47'269    R  hr  102  29.96  49.75  3'047    2.2.02  Hydraulic front shovel, 390 kW, 5.7 m³ heaped  O  hr  3'471  122.83  92.17  426'387	-
2.1.10  Operator, bulldozer (disposal area)   hr  4'047  8.14  32'946    2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4">Colspan="4"Colspan="4">Colspan="4"Col	
2.1.11  Helper for ditto   hr  4'047  4.48  18'132    2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    Provide the services of the service of	-
2.1.12  General services, skilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  1'486  4.48  6'656    2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    2.2  Equipment    hr  508  92.97  71.61  47'269    2.2.01  Hydraulic front shovel, 260 kW, 4.3 m³ heaped  O  hr  508  92.97  71.61  47'269    R  hr  102  29.96  49.75  3'047    2.2.02  Hydraulic front shovel, 390 kW, 5.7 m³ heaped  O  hr  3'471  122.83  92.17  426'387	-
2.1.13  General services, semiskilled   hr  2'972  2.26  6'716    2.2  Equipment   hr  508  92.97  71.61  47'269    2.2.01  Hydraulic front shovel, 260 kW, 4.3 m³ heaped  O  hr  508  92.97  71.61  47'269    2.2.02  Hydraulic front shovel, 390 kW, 5.7 m³ heaped  O  hr  3'471  122.83  92.17  426'387	-
2.2    Equipment    2.2.01    Hydraulic front shovel, 260 kW, 4.3 m³ heaped    O    hr    508    92.97    71.61    47'269      2.2.02    Hydraulic front shovel, 390 kW, 5.7 m³ heaped    O    hr    3'471    122.83    92.17    426'387	-
2.2    Equipment    0    hr    508    92.97    71.61    47'269      2.2.01    Hydraulic front shovel, 260 kW, 4.3 m³ heaped    0    hr    508    92.97    71.61    47'269      2.2.02    Hydraulic front shovel, 390 kW, 5.7 m³ heaped    0    hr    3'471    122.83    92.17    426'387	
2.2.01    Hydraulic front shovel, 260 kW, 4.3 m³ heaped    O    hr    508    92.97    71.61    47'269      R    hr    102    29.96    49.75    3'047      2.2.02    Hydraulic front shovel, 390 kW, 5.7 m³ heaped    O    hr    3'471    122.83    92.17    426'387	
R    hr    102    29.96    49.75    3'047      2.2.02    Hydraulic front shovel, 390 kW, 5.7 m³ heaped    O    hr    3'471    122.83    92.17    426'387	36'409
2.2.02 Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped O hr 3'471 122.83 92.17 426'387	5'059
	319'955
R hr 694 39.49 65.54 27'417	45'503
2.2.03 Hvdraulic backhoe 200 kW for trimming woks O hr 199 91.71 18'249	-
R hr 40 38.51 1'533	-
2 2 04 Bulldozer 231 kW for shovel assistance 0 hr 995 154 40 153'620	-
R hr 199 60.10 11'959	-
2.2.05 Off-highway dumper, 37.3 ton pay load O hr 3'669 71.90 59.21 263'824	217'260
R hr 734 22.23 35.69 16'314	26'192
2.2.06 Off-highway dumper, 63.5 ton pay load O hr 4'207 110.78 88.66 466'020	372'967
R hr 841 37.08 55.95 31'197	47'073
2.2.07 Off-highway dumper, 90.9 ton pay load O hr 10'285 119.00 94.66 1'223'962	973'615
R hr 2'057 44.65 62.15 91'849	127'847
2.2.08 Bulldozer 149 kW in disposal area O hr 3'679 107.76 396'497	-
R hr 736 44.81 32/975	-
2.2.09 Portable diesel powered floodlight, 10000 W O hr 2/328 9.72 22/626	-
B hr 466 620 2'886	-
Sub-total>> 5'339'057 2	625'511
Construction Contingencies % 2.00%>> 106'781	52'510
Total Direct Costs	678'021
Overheads and Profit % 48.00%>> 3'899'452	
Unit Price in Currency Portions m <sup>3</sup> 1'118'550>> 8.35	2.39
AGGREGATE UNIT PRICE m <sup>3</sup>	0.75



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-4 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (NORMAL) - POWER INTAKES & GENER, UNITS (TRANSPORT TO AGGREG, STOCKPILE)

						COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	7'620	11.81		<mark>89'99</mark> 5	-
1.1.02	Crawler drill operator		hr	6'439	8.14		52'410	-
1.1.03	Helper for ditto		hr	12'877	4.48		57'689	-
1.1.04	Hand held drill miner		hr	2'278	4.48		10'204	-
1.1.05	Helper for ditto		hr	4'555	2.26		10'295	-
1.1.06	Explosive truck driver		hr	283	3.39		961	-
1.1.07	Helper for ditto		hr	283	2.26		640	-
1.1.08	ANFO truck driver		hr	703	3.39		2'383	-
1.1.09	Helper for ditto		hr	1'406	2.26		3'178	-
1.1.10	Explosive charging and firing, specialist		hr	12'653	5.76		72'882	-
1.1.11	Explosive charging and firing, skilled		hr	6'327	4.48		28'343	-
1.1.12	Integral drill steel and bit grinding specialist		hr	965	8.14		7'859	-
1.1.13	General services, skilled		hr	4'877	4.48		21'849	-
01:01:14	General services, semiskilled		hr	7'315	2.28		16'679	-
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	562	23.81	32.02	13'385	18'000
		R	hr	141	13.65	26.67	1'918	3'748
1.2.02	Crawler rock drill, 147 kw	0	hr	4'803	51.30	51.50	246'409	247'370
		R	hr	1'201	23.43	41.31	28'135	49'606
1.2.03	Hand-held rock drill, heavy weight type	0	hr	2'278	1.30	2.54	2'961	5'785
		R	hr	569	1.17	2.29	666	1'304
1.2.04	Motorcompressor, 17 m3/min	0	hr	493	41.24		20'352	-
		R	hr	99	13.96		1'378	-
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	202	39.20		7'935	-
		R	hr	40	14.72		596	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	502	47.10		23'654	-
		R	hr	100	17.65		1'773	-
1.2.07	Integral drill steel grinder	0	hr	155	3.03	1.56	471	243
		R	hr	31	0.92	1.45	29	45
01.02.08	Button bits grinder	0	hr	649	2 74	1.37	1'778	889
		R	hr	130	0.81	1.28	105	166
01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	1'423	9.72		13'829	-
	· · · · · · · · · · · · · · · · · · ·	R	hr	285	6.20		1'764	-
1.3	Materials							
1.3.01	Explosive, emulsion type		ka	332'748	1.99		662'169	-
1.3.02	Explosive ANEO type		ka	635'101	1 24		787'525	-
13.03	Detonating fuse		m	207'883	0.30		62'365	
1.3.04	Ordinary low burning fuse		62	16	0.34		52 303	
1.3.05	Delay for detonating fuse		62	15'182	3.82		57'996	-
13.06	Common detonator		62	11	0.02		3, 330	_
13.07	Detonator with connector to detonating fuce		62	200	3 3/		803	-
13.07	Wagondrill drill steel, rod 4 915 mm		00	12	5.54	612.81	050	- 7770
13.00	Crawler drill steel, rod 3 660 mm		ea	2/1		516 10	-	104/450
1.3.09	Chank adapter for red p. 1.2.09		ea	241		206.13	-	124 400
1.3.10	Shank adaptor for rod n. 1.3.08		ea	9 70		390.12	-	34/5
1.3.11	Snank adaptor for fod h. 1.3.09		ea	/8		469.27	-	36793
	R=Reserve unit							
Total brav	int-reserve unit						0'242'065	400'64



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-4 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (NORMAL) - POWER INTAKES & GENER. UNITS (CONT.D)

FR.	UNITS (CONT D)		

						COST		. COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
	Materials (Cont.d)						2'313'265	499'649
1.3.12	Coupling for rod n. 1.3.09		ea	351		111.80	-	39'206
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	23		162.86	-	3'815
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	17		296.36	-	5'023
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit. 102 mm diameter		ea	192		448.57	-	86'185
1.3.16	Integrall drill steel 800/4000 mm (average)		ea	104		143 80	-	14'905
1317	Grease for rods, couplings and shanks		ka	628	2 86		1'795	-
	orodoo for fouo, ocupinigo una orianno				2.00			
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	11'298	11.81		133'429	-
2.1.02	Operator, front shovel		hr	6'261	8.14		50'965	-
2103	Helper for ditto		hr	6'261	4 48		28'050	-
2 1 04	Operator backhoe		hr	313	8 14		2'548	-
2 1 05	Helper for ditto		hr	313	4 48		1'402	-
21.06	Operator, bulldozer (excavation area)		hr	1'565	8 14		12'741	
21.07	Helper for ditto		hr	1'565	4 48		7'012	
21.08	Operator, off-bigbway dumper		hr	28'111	8 14		228'824	
2.1.00	Helper for ditto		hr	20111	4.48		125'038	
2.1.03	Operator, bulldazar (diapagal area)		hr	5'790	9.14		47'110	-
2.1.10	Holper for ditto		hr	5705	0.14		95'022	-
2.1.11	Coporal continues artilled		hr	2/102	4.40		20 555	-
2.1.12	General services, skilled		hr	2 102	4.40		9417	-
2.1.13	General services, serniskilled		"	4204	2.20		5501	-
2.2	Equipment							
2.2	Hydraulic front shovel 260 kW 4.3 m <sup>3</sup> heaped		br	707	02.07	71.61	67'604	52'072
2.2.01	nyuraune none shover, 200 kw, 4.5 m neapeu		hr	145	20.06	/ 1.01	4'267	7'225
2 2 02	Hydraulic front shovel 390 kW 5.7 m <sup>3</sup> heaped		hr	140	100.00	43.73	600'910	1233
2.2.02	nyuraune none shover, 550 kw, 5.7 m neapeu		hr	4 505	30.40	52.17	30/212	457 000
2 2 0 2	Hudraulia baakbaa 200 kW/ far trimming waka		hr	333	01 71	00.04	25/212	05070
2.2.03	riyuraunc backnoe 200 kw for timming woks		hr	203	29.51		20 100	-
0.0.04	Dulldanas 224 JAM for shourd an internet	K		41400	30.01		2 192	-
2.2.04	Buildozer 231 kvv for shover assistance			1423	154.40		219707	-
0.0.05	Off bishurst during 27.2 to a set land	R		200	50.10	50.04	17 104	-
2.2.05	On-highway dumper, 37.3 ton pay load		nr	5 103	71.90	59.21	371235	305714
0.0.00	0.51	K	nr	1033	22.23	35.69	22 956	36855
2.2.06	Oll-highway dumper, 63.5 ton pay load		nr	5'919	110.78	88.66	055751	5247614
0.0.07	Off high and a second second second second	R	nr	1184	37.08	55.95	43'898	06238
2.2.07	On-nignway dumper, 90.9 ton pay load	0	nr	14.473	119.00	94.66	1722276	13/0005
0.0.00	Dulldanas 440 IAW ( 15 1	R	nr	2'895	44.65	62.15	129243	179'898
2.2.08	Buildozer 149 KVV in disposal area	0	hr	5'262	107.76		567'069	-
0.0.00		R	hr	1'052	44.81		47'161	-
2.2.09	Poπable diesel powered floodlight, 10000 W	0	hr	3'329	9.72		32'360	-
		R	hr	666	6.20		4'128	-
Sub total							7/200/440	2714/202
Constant	I		0/	2.00%			1 000 113	3714292
Total Dim	aion contingencies		70	2.00%			101002	2700/570
Ouerbar	do and Droft		0/	40.000/			FIST 115	3/005/0
Unit Driv	as and FIUIL		70 m <sup>3</sup>	40.00%		<i>&gt; &gt;</i>	9 52 9 7 4 1 9 50	2.27
			m <sup>3</sup>	1099700			0.29	2.57
AGGRE	DATE UNIT PRICE							10.00



#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-5 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (CONTROLLED) - POWER INTAKES & GENER, UNITS (TRANSPORT TO AGGREG, STOCK)

						COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	DRILLING AND BLASTING							
1.1	Labor		Ι.	01070	44.04			
1.1.01	Foreman		hr	3076	11.01		36332	-
1.1.02	Crawler drill operator		hr	1255	0.14 4.40		10/213	-
1.1.03	Helper for ditto		nr	2509	4.40		11241	-
1.1.04	Hand held drill miner		nr	2106	4.40		9434	-
1.1.05	Helper for ditto		nr	4211	2.20		9518	-
1.1.06	Explosive truck driver		nr	194	2.38		420	-
1.1.07	ANEO truck drives			194	2.20		439	-
1.1.00	ANFO truck driver		nr	314	0.00		1207	-
1.1.09	Figure and the second first		nr	[4] [4]	2.20		1009	-
1.1.10	Explosive charging and firing, specialist		nr	5113	0.70		29440	-
1.1.11	Explosive charging and firing, skilled		nr	2 5 5 6	4.40		11452	-
1.1.12	Integral drill steel and bit grinding specialist		nr	429	0.14 A 40		37493	-
1.1.13	General services, skilled		nr	1969	4.40		8 820	-
01:01:14	General services, semiskilled		nr	2953	2.20		6733	-
12	Equipmont							
1.2	Crowles reals drill 49 law		br	1'046	02.04	22.02	24'904	22/477
1.2.01	Crawler fock unit, 46 kw		hr	040	12.01	32.02	24 034	53477 C'074
12.02	Crewler reals drill 147 law		hr	201	13.00 54.20	20.07	3 000 C	0.971
1.2.02	Crawler fock drill, 147 kw		l III		01.00	21.20	-	-
12.02	Hand hold rook drill, hoger weight type	R	hr	2'100	20.40	41.31	-	5'240
1.2.03	Hand-heid fock dhil, heavy weight type		hr	2 100	1.30	2.04	2131	0 040 1'206
12.04	Mataraampraaaar 17 m2/min		hr	320	41.94	2.25	10'015	1200
1.2.04	Motorcompressor, 17 mornin		hr	400	41.24		10010	-
1 2 05	Elet had truck with graps, 15 tans canacity		hr	120	20.20		1214 5'442	-
1.2.05	That bed truck with chane, 15 tons capacity		hr	28	14.72		109	-
12.06	ANEO truck outitted with explosive injector		hr	20	47.10		12'570	-
1.2.00	ANI O truck ountred with explosive injector		hr	53	47.10		942	-
1207	Integral drill steel grinder		hr	135	3.03	1.56	J42 /10	211
1.2.07	integrar unit steer grinder		hr	27	0.00	1.50	25	211
01-02-08	Button hits grinder		hr	21	2.74	1.40	609	305
01.02.00	Dutton bits grinder		hr	11	0.81	1.37	36	57
01-02-09	Portable diesel nowered floodlight 10000 W		hr	7/1	9.72	1.20	7'206	51
01.02.00	r ontable dieser powered hoodingint, roodo w	R	hr	148	6.20		919	
1.3	Materials			140	0.20		515	
1.3.01	Explosive, emulsion type		ka	66'462	1 99		132'259	
1.3.02	Explosive ANEO type		ka	129'148	1.33		160'143	-
13.03	Detonating fuse		m	115'888	0.30		34'766	-
13.04	Ordinary low burning fuse		ea	8	0.30		3,100	
13.05	Delay for detonating fuse		69	12'863	3.82		49'137	
13.06	Common detonator		63	12003	0.02			
13.00	Detonator with connector to detonating fuse		60	166	3 3/		554	
13.08	Wagondrill drill steel rod 4 915 mm		60	23	0.04	612.81		14'123
13.00	Crawler drill steel, rod 3,660 mm		60	23		516 10		14 12J
1 3 10	Shank adaptor for rod p. 1.3.08		60	16		396 12		6//71
13.10	Shank adaptor for rod n 13.00		60	30		469.27		1//077
1.3.11	O=Operating unit		ea	50		403.27		14011
	R=Reserve unit							
Total brou	oht forward			>			598'074	123'957



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-5 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (NORMAL) - POWER INTAKES & GENER. UNITS (CONT.D)

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX		QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont d)				(,	()	598'074	123'957
1312	Coupling for rod n 1 3 09		ea	117		111 80	-	13'128
1.3.11	Wagon drill button type bit 51 mm diameter		ea	44		162.86	-	7'095
1.3.13	Crawler drill button type bit. 76 mm diameter		ea	80		296.36	-	23'708
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea			368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	-		448.57	-	
1.3.16	Integrall drill steel 800/4000 mm (average)		ea	90		143.80	-	12'963
1.3.17	Grease for rods, couplings and shanks		kg	334	2.86	110.00	954	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	2'356	11.81		27'826	-
2.1.02	Operator, front shovel		hr	1'182	8.14		9'624	-
2.1.03	Helper for ditto		hr	1'182	4.48		5'297	-
2.1.04	Operator, backhoe		hr	59	8.14		481	-
2.1.05	Helper for ditto		hr	59	4.48		265	-
2.1.06	Operator, bulldozer (excavation area)		hr	296	8.14		2'406	-
2.1.07	Helper for ditto		hr	296	4.48		1'324	-
2.1.08	Operator, off-highway dumper		hr	6'137	8.14		49'955	-
2.1.09	Helper for ditto		hr	6'137	4.48		27'493	-
2.1.10	Operator, bulldozer (disposal area)		hr	1'093	8.14		8'898	-
2.1.11	Helper for ditto		hr	1'093	4.48		4'897	-
2.1.12	General services, skilled		hr	438	4.48		1'964	-
2.1.13	General services, semiskilled		hr	877	2.26		1'981	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	137	92.97	71.61	12'766	9'833
		R	hr	27	29.96	49.75	823	1'366
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	938	122.83	92.17	115'159	86'414
		R	hr	188	39.49	65.54	7'405	12'289
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	54	91.71		4'929	-
		R	hr	11	38.51		414	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	269	154.40		41'490	-
		R	hr	54	60.10		3'230	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	1'950	71.90	59.21	140'210	115'463
		R	hr	390	22.23	35.69	8'670	13'920
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	1'677	110.78	88.66	185'750	148'660
		R	hr	335	37.08	55.95	12'435	18'763
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	1'952	119.00	94.66	232'313	184'796
		R	hr	390	44.65	62.15	17'433	24'266
2.2.08	Bulldozer 149 kW in disposal area	0	hr	994	107.76		107'087	
		R	hr	199	44.81		8'906	-
2.2.09	Portable diesel powered floodlight, 10000 W	0	hr	629	9.72		6'111	-
		R	hr	126	6.20		780	-
Sub-tota	ll					>>	1'647'350	796'622
Construc	ction Contingencies		%	2.50%		>>	41'184	19'916
Total Dir	ect Costs					>>	1'688'534	816'537
Overhead	ds and Profit		%	48.00%		>>	1'202'434	
Unit Pri	ce in Currency Portions		m <sup>3</sup>	302'100		>>	9.57	2.70
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	12.27



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-6 CIVIL WORKS COST ESTIMATE

						COST	TOTAL	. COST
N°	DESCRIPTION	AUX		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	DRILLING AND BLASTING							
11	Labor							
1 1 01	Foreman		hr	36'992	11 81		436'879	
1 1 02	Crawler drill operator		hr	31'261	8 14		254'462	
1103	Helper for ditto		hr	62'521	4.48		280'096	
1 1 04	Hand held drill miner		hr	11'059	4.48		49'542	-
1.1.05	Helper for ditto		hr	22'117	2.26		49'985	-
1.1.06	Explosive truck driver		hr	1'376	3.39		4'664	-
1.1.07	Helper for ditto		hr	1'376	2.26		3'110	
1.1.08	ANFO truck driver		hr	3'414	3.39		11'572	-
1.1.09	Helper for ditto		hr	6'827	2.26		15'430	
1.1.10	Explosive charging and firing, specialist		hr	61'408	5.76		353'713	
1.1.11	Explosive charging and firing, skilled		hr	30'704	4.48		137'555	
1.1.12	Integral drill steel and bit grinding specialist		hr	4'687	8.14		38'156	
1.1.13	General services, skilled		hr	23'675	4.48		106'064	
01:01:14	General services, semiskilled		hr	35'513	2.28		80'969	
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	2'729	23.81	32.02	64'985	87'393
		R	hr	682	13.65	26.67	9'314	18'198
1.2.02	Crawler rock drill, 147 kw	0	hr	23'321	51.30	51.50	1'196'381	1'201'045
		R	hr	5'830	23.43	41.31	136'604	240'850
1.2.03	Hand-held rock drill, heavy weight type	0	hr	11'059	1.30	2.54	14'376	28'089
		R	hr	2'765	1.17	2.29	3'235	6'331
1.2.04	Motorcompressor, 17 m3/min	0	hr	2'396	41.24		98'812	-
		R	hr	479	13.96		6'690	
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	983	39.20		38'525	-
		R	hr	197	14.72		2'893	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	2'438	47.10		114'846	-
		R	hr	488	17.65		8'607	-
1.2.07	Integral drill steel grinder	0	hr	755	3.03	1.56	2'287	1'178
		R	hr	151	0.92	1.45	139	219
01:02:08	Button bits grinder	0	hr	3'151	2.74	1.37	8'635	4'317
		R	hr	630	0.81	1.28	511	807
01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	6'908	9.72		67'142	-
		R	hr	1'382	6.20		8'565	-
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	1'615'578	1.99		3'214'999	-
1.3.02	Explosive, ANFO type		kg	3'083'578	1.24		3'823'637	-
1.3.03	Detonating fuse		m	1'009'325	0.30		302'797	-
1.3.04	Ordinary low burning fuse		ea	78	0.34		26	-
1.3.05	Delay for detonating fuse		ea	73'713	3.82		281'585	-
1.3.06	Common detonator		ea	52	0.24		12	-
1.3.07	Detonator with connector to detonating fuse		ea	1'014	3.34		3'387	-
1.3.08	Wagondrill drill steel, rod 4,915 mm		ea	62		612.81	-	37'726
1.3.09	Crawler drill steel, rod 3,660 mm		ea	1'171		516.19	-	604'237
1.3.10	Shank adaptor for rod n. 1.3.08		ea	43		396.12	-	16'893
1.3.11	Shank adaptor for rod n. 1.3.09		ea	381		469.27	-	178'641
	O=Operating unit							
	R=Reserve unit							
Total brou	ight forward			>			11'231'191	2'425'925



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

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					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)				,		11'231'191	2'425'925
1.3.12	Coupling for rod n. 1.3.09		ea	1'703		111.80	-	190'356
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	114		162.86	-	18'52'
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	82		296.36	-	24'38
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	933		448.57		418'44
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	503		143.80		72'36
1.3.17	Grease for rods, couplings and shanks		kg	3'048	2.86		8'717	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	57'260	11.81		676'241	-
2.1.02	Operator, front shovel		hr	30'399	8.14		247'450	-
2.1.03	Helper for ditto		hr	30'399	4.48		136'188	-
2.1.04	Operator, backhoe		hr	1'520	8,14		12'372	-
2.1.05	Helper for ditto		hr	1'520	4.48		6'809	-
2.1.06	Operator, bulldozer (excavation area)		hr	7'600	8.14		61'862	-
2 1 07	Helper for ditto		hr	7'600	4 48		34'047	-
2 1 08	Operator off-highway dumper		hr	145'436	8 14		1'183'853	-
2 1 09	Helper for ditto		hr	145'436	4 48		651'555	-
2 1 10	Operator, bulldozer (disposal area)		hr	28'105	8 14		228'775	
2 1 11	Helper for ditto		hr	28'105	4.48		125'910	
2.1.11	Conoral convices, skilled		hr	10'653	4.40		47'726	_
2.1.12	General services, semiskilled		hr	21'306	2.26		48'152	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	3'531	92.97	71.61	328'235	252'82
		R	hr	706	29.96	49.75	21'155	35'12
2 2 02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	24'105	122.83	92.17	2'960'830	2'221'76
		R	hr	4'821	39.49	65.54	190'382	315'97
2 2 03	Hydraulic backhoe 200 kW for trimming woks	0	hr	1'382	91 71	00.01	126'723	
2.2.00		R	hr	276	38.51		10'642	-
2 2 04	Bulldozer 231 kW for shovel assistance		hr	6'909	154.40		1'066'736	
2.2.04		<b>P</b>	hr	1'382	60.10		83'045	_
2 2 05	Off-highway dumper 37.3 top pay load		hr	26'713	71 90	59.21	1'920'635	1'581'65
2.2.00	on highway damper, or o ton pay load		hr	5'3/3	22.23	35.60	118'764	190'67
2.2.06	Off-highway dumper, 63.5 top pay load		hr	30'625	110.78	aa 88	3'302'610	271510
2.2.00	On-highway dumper, 65.5 ton pay load		hr	6'125	27.09	55.05	227114	2/10/10
2 2 07	Off highway dumper, 90,9 ten pay load		hr	7/1/878	110.00	94.66	8'010'428	7'097'90
2.2.01	Chinghway dumper, 50.5 ton pay load		hr	14'070	44.65	54.00 62.15	669'656	020/72
2 2 00	Buildezer 149 kW in diapood	K	nii be	14 97 0	44.00	02.15	000 000	9307Z
2.2.00	Dundozer 145 Kvv m disposal area		nr	20 000	107.70		2103200	-
0.0.00	Destable discal newsred for discher 40000 M/	K	nr	5 110	44.81		220 9/ 9	-
2.2.09	Portable diesel powered floodlight, 10000 VV	R	nr hr	3'233	9.72 6.20		20'044	-
Sub-tota	ı 				·	>>	37'886'221	18'824'54
Construc	ction Contingencies		%	2.00%		>>	757'724	376'49
Total Dir	ect Costs					>>	38'643'945	19'201'037
Overhea	ds and Profit		%	48.00%		>>	27'765'591	
Unit Pri	ce in Currency Portions		m <sup>3</sup>	7'767'200		>>	8.55	2.47
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	11.02





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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-7 CIVIL WORKS COST ESTIMATE REQUIRED ROCK EXCAVATION - SPILLWAY APPROACH CHANNEL (TRANSPORT TO DISPOSAL STOCKPILE)

					UNIT (	COST	TOTAL	COST
N°	DESCRIPTION	AUX	υνιτ	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
		_			(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
<b>'</b>	DRIELING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	2'242	11.81		26'484	-
1.1.02	Crawler drill operator		hr	1'894	8.14		15'415	-
1.1.03	Helper for ditto		hr	3'788	4.48		16'968	-
1.1.04	Hand held drill miner		hr	670	4.48		3'001	-
1.1.05	Helper for ditto		hr	1'340	2.26		3'028	-
1.1.06	Explosive truck driver		hr	83	3.39		283	-
1.1.07	Helper for ditto		hr	83	2.26		188	-
1.1.08	ANFO truck driver		hr	207	3.39		701	-
1.1.09	Helper for ditto		hr	414	2.26		935	-
1.1.10	Explosive charging and firing, specialist		hr	3'726	5.76		21'464	-
1.1.11	Explosive charging and firing, skilled		hr	1'863	4.48		8'347	-
1.1.12	Integral drill steel and bit grinding specialist		hr	284	8.14		2'312	-
1.1.13	General services, skilled		hr	1'435	4.48		6'430	-
01:01:14	General services, semiskilled		hr	2'153	2.28		4'908	-
1.2	Equipment Crawler rock drill 48 kw	0	hr	165	23.81	32.02	3'937	5'294
1.2.01	ordwich foort drill, 40 KW	R	hr	41	13.65	26.67	564	1'102
12.02	Crawler rock drill, 147 law		hr	1//13	51.30	51.50	72'477	72'760
1.2.02	crawler lock dilli, 147 kw		br	353	23.43	/1.30	8'276	1//501
12.03	Hand held rock drill, heavy weight type		hr	670	23.43	41.31	871	14 55 1
1.2.03	manufield fock unit, neavy weight type		hr	167	1.30	2.04	196	384
12.04	Motorcomproscor, 17 m3/min		br	145	41.24	2.23	5086	504
1.2.04	Motorcompressor, 17 mornin		br	20	12.06		105	-
1 2 05	Elat had truck with graps, 15 tops capacity		br	23	20.20		2'224	-
1.2.05	That bed truck with chane, 15 tons capacity		br	12	14.72		175	
12.06	ANEO truck suffitted with explacive injector		br	1/2	47.10		6'957	-
1.2.00	ANI O track builted with explosive injector		br	30	47.10		501 501	-
12.07	Integral drill steel grinder		br	30	2.02	1.56	120	- 71
1.2.07	integral unit steel ginder		br	40	0.02	1.00	135	12
01-02-09	Putten bite grinder		hr	101	0.52	1.40	502	262
01.02.00	Button bits grinder		l III br	20	2.14	1.07	223	202
01-02-00	Datable diagol newsred floodlight 10000 W		l III br	30	0.01	1.20	4'069	49
01.02.09	Portable diesel powered libodiight, 10000 W		hr	410	9.72		4 000	-
12	Materials	K		04	0.20		519	-
13.01	Explosive emulsion two		ka	07'970	1.00		10//766	
1.3.01	Explosive, ANEO type		Kg ka	1012	1.99		024/00	-
1.3.02	Detonating fuse		ĸg	61'145	0.20		10:21/	-
1.3.03	Ordinany low burning fuse		m	01145	0.30		10 344	-
1.3.04	Delay for detenating fuse		ea	41460	0.34		17'050	-
1.3.05	Common detonator		ea	4466	3.82		17 059	-
1.3.06	Detenator with connector to determine from		ea	3	0.24		2005	-
1.3.07	Mercendrill drill steel, and 4,045 mm		ea	61	3.34	640.04	205	-
1.3.08	vvagondrill drill steel, rod 4,915 mm		ea	4		612.81	-	2285
1.3.09	Crawler drill steel, rod 3,660 mm		ea	(1		516.19	-	36'605
1.3.10	Shank adaptor for rod n. 1.3.08		ea	3		396.12	-	1023
1.3.11	Shank adaptor for rod n. 1.3.09		ea	23		469.27	-	10/822
	P-Pesone unit							
Total hree	rat forward			L			600/465	146'063
n otar prot				~~~~~			000405	140 903



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-7 CIVIL WORKS COST ESTIMATE

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)					( · · /	680'465	146'96
1.3.12	Coupling for rod n. 1.3.09		ea	103		111.80	-	11'53
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	7		162.86	-	1'12
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	5		296.36	-	1'47
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	57		448.57	-	25'35
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	30		143.80	-	4'38
1.3.17	Grease for rods, couplings and shanks		kg	185	2.86		528	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	3'068	11.81		36'234	-
2.1.02	Operator, front shovel		hr	1'842	8.14		14'991	-
2.1.03	Helper for ditto		hr	1'842	4.48		8'250	-
2.1.04	Operator, backhoe		hr	92	8.14		750	-
2.1.05	Helper for ditto		hr	92	4.48		413	-
2.1.06	Operator, bulldozer (excavation area)		hr	460	8.14		3'748	-
2.1.07	Helper for ditto		hr	460	4.48		2'063	-
2.1.08	Operator, off-highway dumper		hr	7'320	8.14		59'581	-
2.1.09	Helper for ditto		hr	7'320	4.48		32'792	-
2.1.10	Operator, bulldozer (disposal area)		hr	1'703	8.14		13'859	-
2.1.11	Helper for ditto		hr	1'703	4.48		7'628	-
2.1.12	General services, skilled		hr	571	4.48		2'557	-
2.1.13	General services, semiskilled		hr	1'142	2.26		2'580	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	214	92.97	71.61	19'885	15'31
		R	hr	43	29.96	49.75	1'282	2'12
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	1'460	122.83	92.17	179'368	134'59
		R	hr	292	39.49	65.54	11'533	19'14:
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	84	91.71		7'677	-
		R	hr	17	38.51		645	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	419	154.40		64'623	-
		R	hr	84	60.10		5'031	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	1'344	71.90	59.21	96'662	79'60:
		R	hr	269	22.23	35.69	5'977	9'59
2.2.06	Off-highway dumper, 63,5 ton pay load	0	hr	1'541	110.78	88.66	170'745	136'65
		R	hr	308	37.08	55.95	11'430	17'24
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	3'768	119.00	94.66	448'447	356'72
		R	hr	754	44.65	62 15	33'652	46'84
2,2.08	Bulldozer 149 kW in disposal area	0	hr	1'548	107 76		166'794	-
		R	hr	310	44 81		13'872	-
2.2.09	Portable diesel powered floodlight, 10000 W	0	hr	979	9.72		9'518	
		R	hr	196	6.20		1'214	-
Sub-tota						>>	2'114'793	1'008'67
Construc	ction Contingencies		%	2.00%		>>	42'296	20'17:
Total Dir	ect Costs					>>	2'157'089	1'028'844
Overhea	ds and Profit		%	48.00%		>>	1'529'248	
Unit Pri	ce in Currency Portions		m <sup>3</sup>	470'540		>>	7.83	2.19
AGGRE	GATE UNIT PRICE		m				>>	10.02

ROCK EXCAVATION - POWERHOUSE TAILRACE CHANNEL (CONT.D)



#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-8 CIVIL WORKS COST ESTIMATE ADDITIONAL ROCK EXCAVAT. - SPILLWAY APPROACH CHANNEL (TRANSPORT TO ROCKFILLS, RIP-RAP ETC.)

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
					(	()	(	()
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	4'862	11.81		57'421	-
1.1.02	Crawler drill operator		hr	4'108	8.14		33'436	-
1.1.03	Helper for ditto		hr	8'215	4.48		36'804	-
1.1.04	Hand held drill miner		hr	1'453	4.48		6'510	-
1.1.05	Helper for ditto		hr	2'906	2.26		6'568	
1.1.06	Explosive truck driver		hr	181	3.39		613	
1.1.07	Helper for ditto		hr	181	2.26		409	
1.1.08	ANFO truck driver		hr	449	3.39		1'521	
1.1.09	Helper for ditto		hr	897	2.26		2'027	
1.1.10	Explosive charging and firing, specialist		hr	8'075	5.76		46'511	
1.1.11	Explosive charging and firing, skilled		hr	4'037	4.48		18'087	
1.1.12	Integral drill steel and bit grinding specialist		hr	616	8.14		5'014	
1.1.13	General services, skilled		hr	3'112	4.48		13'941	
1:01:14	General services, semiskilled		hr	4'668	2.28		10'642	
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	359	23.81	32.02	<mark>8</mark> '539	115
		R	hr	90	13.65	26.67	1'224	2
1.2.02	Crawler rock drill, 147 kw	0	hr	3'064	51.30	51.50	157'203	157
		R	hr	766	23.43	41.31	17'950	31
1.2.03	Hand-held rock drill, heavy weight type	0	hr	1'453	1.30	2.54	1'889	3'
		R	hr	363	1.17	2.29	425	
1.2.04	Motorcompressor, 17 m3/min	0	hr	315	41.24		12'984	
		R	hr	63	13.96		879	
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	129	39.20		5'062	
		R	hr	26	14.72		380	
1.2.06	ANFO truck oufitted with explosive injector	0	hr	320	47.10		15'091	
		R	hr	64	17.65		1'131	
1.2.07	Integral drill steel grinder	0	hr	99	3.03	1.56	301	
		R	hr	20	0.92	1.45	18	
1:02:08	Button bits grinder	0	hr	414	2.74	1.37	1'135	
		R	hr	83	0.81	1.28	67	
1:02:09	Portable diesel powered floodlight, 10000 W	0	hr	908	9.72		8'822	
		R	hr	182	6.20		1'125	
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	212'285	1.99		422'447	
1.3.02	Explosive, ANFO type		kg	405'178	1.24		502'421	
1.3.03	Detonating fuse		m	132'624	0.30		39'787	
1.3.04	Ordinary low burning fuse		ea	10	0.34		3	
1.3.05	Delay for detonating fuse		ea	9'686	3.82		37'000	
1.3.06	Common detonator		ea	7	0.24		2	
1.3.07	Detonator with connector to detonating fuse		ea	133	3.34		445	
1.3.08	Wagondrill drill steel, rod 4,915 mm		ea	8		612.81	-	4'
1.3.09	Crawler drill steel, rod 3,660 mm		ea	154		516.19	-	79
1.3.10	Shank adaptor for rod n. 1.3.08		ea	6		396.12	-	2
1.3.11	Shank adaptor for rod n. 1.3.09		ea	50		469.27	-	23
	O=Operating unit							
	D-Danama unit							



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## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

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					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)						1'475'833	318'763
1.3.12	Coupling for rod n. 1.3.09		ea	224		111.80	-	25'013
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	15		162.86	-	2'434
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	11		296.36	-	3'205
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	123		448.57	-	54'984
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	66		143.80	-	9'509
1.3.17	Grease for rods, couplings and shanks		kg	400	2.86		1'145	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	4'837	11.81		57'130	-
2.1.02	Operator, front shovel		hr	3'994	8.14		32'515	-
2.1.03	Helper for ditto		hr	3'994	4.48		17'895	-
2.1.04	Operator, backhoe		hr	200	8,14		1'626	-
2 1 05	Helper for ditto		hr	200	4 48		895	-
2 1 06	Operator, bulldozer (excavation area)		hr	999	8 14		8'129	-
2 1 07	Helper for ditto		hr	999	4 48		4'474	
2 1 08	Operator, off-highway dumper		hr	9'114	8 14		74'189	_
2.1.00	Helper for ditto		hr	9'11/	4.48		/0/831	
2.1.03	Operator, bulldezer (dispessal area)		hr	3114	9.14		20'061	-
2.1.10	Operator, buildozer (disposar area)			2,002	0.14		30 001	-
2.1.11	Reiper for ditto		nr	3 6 9 3	4.40		16 544	-
2.1.12	General services, skilled		nr	1900	4.48		4 0 3 2	-
2.1.13	General services, semiskilled		nr	1800	2.26		4'068	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	464	92.97	71.61	43'130	33'221
		R	hr	93	29.96	49.75	2'780	4'616
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	3'167	122.83	92.17	389'049	291'937
		R	hr	633	39.49	65.54	25'016	41'518
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	182	91.71		16'651	-
		R	hr	36	38.51		1'398	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	908	154.40		140'168	-
		R	hr	182	60.10		10'912	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	1'674	71.90	59.21	120'361	99'118
		R	hr	335	22.23	35.69	7'443	11'949
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	1'919	110.78	88.66	212'605	170'153
		R	hr	384	37.08	55.95	14'233	21'475
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	4'692	119.00	94.66	558'390	444'178
		R	hr	938	44.65	62.15	41'903	58'326
2.2.08	Bulldozer 149 kW in disposal area	0	hr	3'357	107.76		361'776	-
		R	hr	671	44 81		30'088	-
2 2 09	Portable diesel powered floodlight, 10000 W	0	hr	2'124	9.72		20'645	-
2.2.00	i orabie aleber powered noodingitt, roood vo	R	hr	425	6.20		2'634	-
Sub-tota	 				· · · · · · · · · · · · · · · · · · ·	>>	3'768'546	1'590'398
Construc	ction Contingencies		%	2.00%		>>	75'371	31'808
Total Dir	ect Costs					>>	3'843'917	1'622'206
Overhea	ds and Profit		%	48.00%		>>	2'623'739	
Unit Pri	ce in Currency Portions		m <sup>3</sup>	1'020'600		>>	6.34	1.59
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	7.93





## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-9 CIVIL WORKS COST ESTIMATE

ROCK EXCAVATION -	SPILLWAY STRUCTURE	(TRANSPORT TO STOCKPILE)

						COST	TOTAL	. COST
N°	DESCRIPTION	AUX	υνιτ	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	DRILLING AND BLASTING							
1.1	Labor							
1 1 0 1	Foreman		hr	2'639	11.81		31'167	-
1.1.02	Crawler drill operator		hr	2'229	8,14		18'143	-
1103	Helper for ditto		hr	4'458	4.48		19'971	-
1.1.04	Hand held drill miner		hr	788	4.48		3'532	-
1.1.05	Helper for ditto		hr	1'577	2.26		3'564	-
1.1.06	Explosive truck driver		hr	98	3.39		333	-
1.1.07	Helper for ditto		hr	98	2.26		222	-
1.1.08	ANFO truck driver		hr	243	3.39		825	-
1.1.09	Helper for ditto		hr	487	2.26		1'100	-
1.1.10	Explosive charging and firing, specialist		hr	4'385	5.76		25'255	-
1.1.11	Explosive charging and firing, skilled		hr	2'192	4.48		9'821	-
1.1.12	Integral drill steel and bit grinding specialist		hr	334	8.14		2'721	-
1.1.13	General services, skilled		hr	1'689	4.48		7'567	-
01:01:14	General services, semiskilled		hr	2'533	2.28		<mark>5'776</mark>	-
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	195	23.81	32.02	4'633	6'231
		R	hr	49	13.65	26.67	664	1'298
1.2.02	Crawler rock drill, 147 kw	0	hr	1'663	51.30	51.50	85'302	85'634
		R	hr	416	23.43	41.31	9'740	17'173
1.2.03	Hand-held rock drill, heavy weight type	0	hr	788	1.30	2.54	1'025	2'003
		R	hr	197	1.17	2.29	231	451
1.2.04	Motorcompressor, 17 m3/min	0	hr	171	41.24		7'045	-
		R	hr	34	13.96		477	-
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	70	39.20		2'747	-
		R	hr	14	14.72		206	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	174	47.10		8'189	-
		R	hr	35	17.65		614	-
1.2.07	Integral drill steel grinder	0	hr	54	3.03	1.56	163	84
		R	hr	11	0.92	1.45	10	16
01:02:08	Button bits grinder	0	hr	225	2.74	1.37	616	308
		R	hr	45	0.81	1.28	36	58
01:02:09	Portable diesel powered floodlight, 10000 VV	0	hr	493	9.72		4787	-
	Mada da la	R	nr	99	6.20		611	-
1.0	Evelopite emulsion type		1.00	115'100	1.00		220/220	
1.3.01	Explosive, endision type		kg kg	010/950	1.99		229229	-
1.3.02	Explosive, ANFO type		Kg m	219009	0.30		212 020	-
1.3.03	Ordinany low huming fuce			11905	0.30		21009	-
1.3.04	Delay for detonating fuse		ea	0	0.04		20'077	-
13.05	Common detonator		ea ea	5250	0.02		20077	-
13.00	Detonator with connector to detonating fues		60	72	3 3/		2/1	-
13.07	Wagondrill drill steel, rod 4 915 mm		60	12	5.54	612.81	241	2'690
13.00	Crawler drill steel, rod 3 660 mm		02	4 82		516 10	-	13,085
13.03	Shank adaptor for rod n 1 3 08		60	2		396 12		43 002
13.10	Shank adaptor for rod n 1 3 09		92	27		469.27	-	12/737
1.9.11	O=Operating unit		ea	21		403.27	-	12131
	R=Reserve unit							
Total brou	oht forward			>			800'856	172'968



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-9 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION - POWERHOUSE TAILRACE CHANNEL (CONT.D)

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)						800'856	172'968
1.3.12	Coupling for rod n. 1.3.09		ea	121		111.80	-	13'572
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	8		162.86	-	1'321
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	6		296.36	-	1'739
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	67		448.57	-	29'835
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	36		143.80	-	5'160
1.3.17	Grease for rods, couplings and shanks		kg	217	2.86		622	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	3'225	11.81		38'089	-
2.1.02	Operator, front shovel		hr	2'167	8.14		17'643	-
2.1.03	Helper for ditto		hr	2'167	4.48		9'710	-
2.1.04	Operator, backhoe		hr	108	8.14		882	-
2.1.05	Helper for ditto		hr	108	4.48		486	-
2.1.06	Operator, bulldozer (excavation area)		hr	542	8.14		4'411	-
2.1.07	Helper for ditto		hr	542	4.48		2'428	-
2.1.08	Operator, off-highway dumper		hr	7'179	8.14		58'437	-
2.1.09	Helper for ditto		hr	7'179	4.48		32'162	-
2.1.10	Operator, bulldozer (disposal area)		hr	2'004	8.14		16'312	-
2.1.11	Helper for ditto		hr	2'004	4.48		8'977	-
2.1.12	General services, skilled		hr	600	4.48		2'688	-
2.1.13	General services, semiskilled		hr	1'200	2.26		2'712	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	252	92.97	71.61	23'403	18'026
		R	hr	50	29.96	49.75	1'508	2'505
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	1'719	122.83	92.17	211'107	158'412
		R	hr	344	39.49	65.54	13'574	22'529
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	99	91.71		<mark>9'0</mark> 35	-
		R	hr	20	38.51		759	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	493	154.40		76'058	-
		R	hr	99	60.10		5'921	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	1'319	71.90	59.21	94'805	78'073
		R	hr	264	22.23	35.69	5'862	9'412
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	1'512	110.78	88.66	167'464	134'026
		R	hr	302	37.08	55.95	11'211	16'916
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	3'696	119.00	94.66	439'831	349'869
		R	hr	739	44.65	62.15	33'006	45'942
2.2.08	Bulldozer 149 kW in disposal area	0	hr	1'822	107.76		196'308	-
		R	hr	364	44.81		16'326	-
2.2.09	Portable diesel powered floodlight, 10000 W	0	hr	1'153	9.72		11'202	-
		R	hr	231	6.20		1'429	-
Sub-tota						>>	2'315'224	1'060'303
Construc	ction Contingencies		%	2.00%		>>	46'304	21'206
Total Dir	ect Costs					>>	2'361'528	1'081'510
Overhea	ds and Profit		%	48.00%		>>	1'652'658	
Unit Pri	ce in Currency Portions		m <sup>3</sup>	553'800		>>	7.25	1.95
								u //1



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-10 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION (CONTROLLED) - SPILLWAY STRUCTURE (TRANSPORT TO AGGREG. STOCK.)

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	1'238	11.81		14'623	-
1.1.02	Crawler drill operator		hr	505	8.14		4'107	-
1.1.03	Helper for ditto		hr	1'009	4.48		4'521	-
1.1.04	Hand held drill miner		hr	847	4.48		3'794	-
1.1.05	Helper for ditto		hr	1'694	2.26		3'828	-
1.1.06	Explosive truck driver		hr	78	3.39		265	-
1.1.07	Helper for ditto		hr	78	2.26		177	-
1.1.08	ANFO truck driver		hr	150	3.39		509	-
1.1.09	Helper for ditto		hr	301	2.26		679	-
1.1.10	Explosive charging and firing, specialist		hr	2'060	5.76		11'867	-
1.1.11	Explosive charging and firing, skilled		hr	1'030	4.48		4'615	-
1.1.12	Integral drill steel and bit grinding specialist		hr	173	8.14		1'405	-
1.1.13	General services, skilled		hr	792	4.48		3'550	-
01:01:14	General services, semiskilled		hr	1'189	2.28		2'710	-
1.2	Equipment							
1.2.01	Crawler rock drill, 48 kw	0	hr	420	23.81	32.02	10'012	13'464
		R	hr	105	13.65	26.67	1'435	2'804
1.2.02	Crawler rock drill, 147 kw	0	hr	-	51.30	51.50	-	-
		R	hr	-	23.43	41.31	-	-
1.2.03	Hand-held rock drill, heavy weight type	0	hr	847	1.30	2.54	1'101	2'151
		R	hr	212	1.17	2.29	248	485
1.2.04	Motorcompressor, 17 m3/min	0	hr	183	41.24		7'567	-
		R	hr	37	13.96		512	-
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	56	39.20		2'189	-
		R	hr	11	14.72		164	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	107	47.10		5'056	-
		R	hr	21	17.65		379	-
1.2.07	Integral drill steel grinder	0	hr	54	3.03	1.56	165	85
		R	hr	11	0.92	1.45	10	16
01:02:08	Button bits grinder	0	hr	89	2.74	1.37	245	123
		R	hr	18	0.81	1.28	14	23
01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	298	9.72		2'898	-
		R	hr	60	6.20		370	-
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	26'730	1.99		53'193	-
1.3.02	Explosive, ANFO type		kg	51'941	1.24		64'407	-
1.3.03	Detonating fuse		m	46'608	0.30		13'983	-
1.3.04	Ordinary low burning fuse		ea	3	0.34		1	-
1.3.05	Delay for detonating fuse		ea	5'173	3.82		19'762	-
1.3.06	Common detonator		ea	2	0.24		0	-
1.3.07	Detonator with connector to detonating fuse		ea	67	3.34		223	-
1.3.08	Wagondrill drill steel, rod 4,915 mm		ea	9		612.81	-	5'680
1.3.09	Crawler drill steel, rod 3,660 mm		ea	32		516.19	-	16'760
1.3.10	Shank adaptor for rod n. 1.3.08		ea	7		396.12	-	2'603
1.3.11	Shank adaptor for rod n. 1.3.09		ea	12		469.27	-	5'662
	O=Operating unit							
	R=Reserve unit							
Total brou	ight forward			>			240'584	49'854



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT **5** 0 10 CIVIL WORKS COST ESTIMATE

IΑ	В	LE	3-	10

						COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)						240'584	49'854
1.3.12	Coupling for rod n. 1.3.09		ea	47		111.80	-	5'280
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	18		162.86	-	2'853
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	32		296.36	-	9'536
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	-		448.57	-	-
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	36		143.80	-	5'214
1.3.17	Grease for rods, couplings and shanks		kg	134	2.86		384	
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	774	11.81		9'137	-
2.1.02	Operator, front shovel		hr	476	8.14		3'871	-
2.1.03	Helper for ditto		hr	476	4.48		2'130	-
2.1.04	Operator, backhoe		hr	24	8.14		194	-
2.1.05	Helper for ditto		hr	24	4.48		107	-
2.1.06	Operator, bulldozer (excavation area)		hr	119	8.14		968	-
2.1.07	Helper for ditto		hr	119	4.48		533	-
2.1.08	Operator, off-highway dumper		hr	1'821	8.14		14'821	-
2.1.09	Helper for ditto		hr	1'821	4.48		8'157	-
2.1.10	Operator, bulldozer (disposal area)		hr	440	8.14		3'579	-
2.1.11	Helper for ditto		hr	440	4.48		1'970	
2.1.12	General services, skilled		hr	144	4.48		645	
2.1.13	General services, semiskilled		hr	288	2.26		<mark>6</mark> 51	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	55	92.97	71.61	5'134	3'956
		R	hr	11	29.96	49.75	331	55(
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	377	122.83	92.17	46'315	34'754
		R	hr	75	39.49	65.54	2'978	4'943
2.2.03	Hvdraulic backhoe 200 kW for trimming woks	0	hr	22	91,71		1'982	
	,	R	hr	4	38.51		166	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	108	154.40		16'687	
		R	hr	22	60.10		1'299	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	579	71.90	59.21	41'599	34'25
		R	hr	116	22.23	35.69	2'572	4'130
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	497	110.78	88.66	55'111	44'10
		R	hr	99	37.08	55.95	3'689	5'567
2.2.07	Off-highway dumper, 90,9 ton pay load	0	hr	579	119.00	94.66	68'926	54'828
	on highlay adhipol, oolo ton pay load	R	hr	116	44 65	62 15	5'172	7'200
2.2.08	Bulldozer 149 kW in disposal area	0	hr	400	107 76	02.10	43'069	
		R	hr	80	44 81		3'582	
2,2,09	Portable diesel powered floodlight 10000 W	0	hr	253	9.72		2'458	-
		R	hr	51	6.20		314	-
Sub-total						>>	589'112	267'02
Construc	tion Contingencies		%	2.50%		>>	14'728	6'676
Total Dire	ect Costs					>>	603'840	273'700
Overhead	ds and Profit		%	48.00%		>>	421'219	
Unit Pric	ce in Currency Portions		m <sup>3</sup>	121'500		>>	8.44	2.25
AGGREO	GATE UNIT PRICE		m <sup>3</sup>				>>	10.69





#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-11 CIVIL WORKS COST ESTIMATE ROCK EXCAVATION - SPILLWAY DISCHARGE CHANNEL (TRANSPORT TO STOCKPILE)

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	DRILLING AND BLASTING							
1.1	Labor			12/200	11 01		150'002	
1.1.01	Foreman		nr	13260	0.14		156 603	-
1.1.02	Crawier drill operator		nr	11205	0.14		91207	-
1.1.03	Heiper for ditto		ni br	22410	4.40		100 395	-
1.1.04	Halber for ditte		lii br	3 304	2.26		17/016	-
1.1.05	Explosive truck driver		hr	1 321	3 30		1/ 510	-
1.1.00	Helpes for ditte		hr	493	2.26		1115	-
1.1.07	ANEO truck driver		hr	433	3 39		4'148	-
1.1.00	Holper for ditte		hr	2'447	2.26		4 140 5'531	-
1 1 10	Explosive charging and firing specialist		hr	2947	5.76		126'806	-
1 1 11	Explosive charging and firing, specialist		hr	11'007	4.48		/0/313	-
1 1 1 12	Integral drill steel and hit grinding specialist		hr	1'680	8.14		43 3 13	-
1 1 12	Coporal convices, skilled		hr	8'487	4.48		38'020	-
01:01:14	General services, skilled		hr	12'730	2.28		20/02/	-
01.01.14	General services, seriiskilled		'''	12130	2.20		23024	-
12	Fauinment							
12.01	Crawler rock drill 48 kw	0	hr	978	23.81	32.02	23'293	31'324
1.2.01		R	hr	245	13.65	26.67	3'338	6'523
1 2 02	Crawler rock drill 147 kw		hr	8'359	51 30	51.50	428'819	430'491
1.2.02		R	hr	2'090	23.43	41 31	48'963	86'328
12.03	Hand-held rock drill beavy weight type	0	hr	3'964	1.30	2.54	5'153	10'068
		R	hr	991	1 17	2 29	1'159	2'269
1.2.04	Motorcompressor, 17 m3/min	0	hr	859	41.24		35'417	
		R	hr	172	13.96		2'398	-
1.2.05	Flat bed truck with crane, 15 tons capacity	0	hr	352	39.20		13'808	-
	· · · · · · · · · · · · · · · · · · ·	R	hr	70	14.72		1'037	-
1.2.06	ANFO truck oufitted with explosive injector	0	hr	874	47.10		41'164	-
		R	hr	175	17.65		3'085	-
1.2.07	Integral drill steel grinder	0	hr	271	3.03	1.56	820	422
	5 5	R	hr	54	0.92	1.45	50	78
01:02:08	Button bits grinder	0	hr	1'130	2.74	1.37	3'095	1'547
	, , , , , , , , , , , , , , , , , , ,	R	hr	226	0.81	1.28	183	289
01:02:09	Portable diesel powered floodlight, 10000 W	0	hr	2'476	9.72		24'066	-
		R	hr	495	6.20		3'070	-
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	579'072	1.99		1'152'353	-
1.3.02	Explosive, ANFO type		kg	1'105'248	1.24		1'370'508	-
1.3.03	Detonating fuse		m	361'773	0.30		108'532	-
1.3.04	Ordinary low burning fuse		ea	28	0.34		9	-
1.3.05	Delay for detonating fuse		ea	26'421	3.82		100'929	-
1.3.06	Common detonator		ea	19	0.24		4	-
1.3.07	Detonator with connector to detonating fuse		ea	363	3.34		1'214	-
1.3.08	Wagondrill drill steel, rod 4,915 mm		ea	22		612.81	-	13'522
1.3.09	Crawler drill steel, rod 3,660 mm		ea	420		516.19	-	216'577
1.3.10	Shank adaptor for rod n. 1.3.08		ea	15		396.12	-	6'055
1.3.11	Shank adaptor for rod n. 1.3.09		ea	136		469.27	-	64'030
	O=Operating unit							
	R=Reserve unit							
Total brou	ight forward			>			4'025'650	869'525



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE ROCK EXCAVATION - POWERHOUSE TAILRACE CHANNEL (CONT.D)

ΤA	ΒL	Е	3-	11	

					UNIT	COST	TOTAL	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
	Materials (Cont.d)						4'025'650	869'525
1.3.12	Coupling for rod n. 1.3.09		ea	610		111.80	-	68'229
1.3.11	Wagon drill button type bit, 51 mm diameter		ea	41		162.86	-	6'638
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	29		296.36	-	8'742
1.3.14	Crawler drillbutton type bit, 89 mm diameter		ea	-		368.51	-	-
1.3.15	Crawler drill button type bit, 102 mm diameter		ea	334		448.57	-	149'985
1.3.16	Integrall drill steel, 800/4000 mm (average)		ea	180		143.80	-	25'938
1.3.17	Grease for rods, couplings and shanks		kg	1'092	2.86		3'124	-
2	LOADING AND TRANSPORT							
2.1	Labor							
2.1.01	Foreman		hr	15'351	11.81		181'295	-
2.1.02	Operator, front shovel		hr	10'896	8.14		88'693	-
2.1.03	Helper for ditto		hr	10'896	4.48		48'814	-
2.1.04	Operator, backhoe		hr	545	8.14		4'435	-
2.1.05	Helper for ditto		hr	545	4.48		2'441	-
2.1.06	Operator, bulldozer (excavation area)		hr	2'724	8.14		22'173	-
2.1.07	Helper for ditto		hr	2'724	4.48		12'204	-
2.1.08	Operator, off-highway dumper		hr	32'881	8.14		267'654	-
2.1.09	Helper for ditto		hr	32'881	4.48		147'308	-
2.1.10	Operator, bulldozer (disposal area)		hr	10'074	8.14		82'000	-
2.1.11	Helper for ditto		hr	10'074	4.48		45'130	-
2.1.12	General services, skilled		hr	2'856	4.48		12'795	-
2.1.13	General services, semiskilled		hr	5'712	2.26		12'909	-
2.2	Equipment							
2.2.01	Hydraulic front shovel, 260 kW, 4.3 m <sup>3</sup> heaped	0	hr	1'265	92.97	71.61	117'649	90'619
		R	hr	253	29.96	49.75	7'583	12'591
2.2.02	Hydraulic front shovel, 390 kW, 5.7 m <sup>3</sup> heaped	0	hr	8'640	122.83	92.17	1'061'251	796'349
		R	hr	1'728	39.49	65.54	68'239	113'253
2.2.03	Hydraulic backhoe 200 kW for trimming woks	0	hr	495	91.71		45'421	-
		R	hr	99	38.51		3'815	-
2.2.04	Bulldozer 231 kW for shovel assistance	0	hr	2'476	154.40		382'351	-
		R	hr	495	60.10		29'766	-
2.2.05	Off-highway dumper, 37.3 ton pay load	0	hr	6'039	71.90	59.21	434'230	357'591
		R	hr	1'208	22.23	35.69	26'851	43'109
2.2.06	Off-highway dumper, 63.5 ton pay load	0	hr	6'924	110.78	88.66	767'026	613'870
		R	hr	1'385	37.08	55.95	51'347	77'478
2.2.07	Off-highway dumper, 90.9 ton pay load	0	hr	16'929	119.00	94.66	2'014'530	1'602'483
		R	hr	3'386	44.65	62.15	151'174	210'425
2.2.08	Bulldozer 149 kW in disposal area	0	hr	9'158	107.76		986'855	-
		R	hr	1'832	44.81		82'073	-
2.2.09	Portable diesel powered floodlight, 10000 W	0	hr	5'794	9.72		56'315	-
		R	hr	1'159	6.20		7'184	-
Sub-tota						>>	11'250'286	5'046'826
Construc	tion Contingencies		%	2.00%		>>	225'006	100'937
Total Dire	ect Costs			2.0070		>>	11'475'292	5'147'762
Overhear	ds and Profit		%	48.00%		>>	7'979'066	0 141 102
Unit Prid	ce in Currency Portions		m <sup>3</sup>	2'784'000		>>	6.99	1.85
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	8.84



# RIO MADEIRA HYDROPOWER DEVELOPMENT. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-12 CIVIL WORKS COST ESTIMATE

						2067	TOTAL	
	DECODIDITION							
N°	DESCRIPTION	AUX.		QUANTITY	US\$ eq.)	F.C.P. (US\$)	US\$ eq.)	F.C.P. (US\$)
					(000004.)	()	(000004.)	(000)
1	DRILLING AND BLASTING							
1.1	Labor							
1.1.01	Foreman		hr	14'577	11.81		172'160	-
1.1.02	Crawler drill operator		hr	9'074	8.14		73'860	-
1.1.03	Helper for ditto		hr	27'221	4.48		121'951	-
1.1.04	Explosive truck driver		hr	222	3.39		752	-
1.1.05	Helper for ditto		hr	222	2.26		501	-
1.1.06	Explosive charging and firing, specialist		hr	20'309	5.76		116'983	-
1.1.07	Explosive charging and firing, skilled		hr	20'309	4.48		90'986	-
1.1.08	Button bit grinding specialist		hr	389	8.14		3'165	-
1.1.09	General services, skilled		hr	15'549	4.48		69'661	-
1.1.10	General services, semiskilled		hr	23'324	2.28		53'179	-
12	Equipment							
1.2	Equipment							-
1201	Crawler rock drill 147 kw	0	hr	6'481	51.30	51 50	332'487	333'783
1.2.01	oramer rock ann, 147 kw	R	hr	1'620	23.43	41 31	37'964	66'935
01-02-02	Pontoon of modular type 70 tons capacity	0	hr	1'620	81.96	41.01	132'800	
01.02.02	r ontoon of modular type, ro tons capacity	R	hr	405	60.13		24'358	
01-02-03	Conventional barge with 50 kW engine	0	hr	810	32.50		26'330	
01.02.00	Conventional barge with convertigine	R	hr	162	12 37		2'004	
01.02.04	Elat bed truck with crane 15 tons canacity	0	hr	139	39.20		5'436	-
		R	hr	28	14 72		408	-
01:02:05	Button bits grinder	0	hr	324	2 74	1.37	888	444
		R	hr	65	0.81	1.28	52	83
01:02:06	Portable diesel powered floodlight, 10000 W	0	hr	810	9.72		7'875	
		R	hr	162	6.20		1'005	-
1.3	Materials							
1.3.01	Explosive, emulsion type		kg	400'000	1.99		796'000	-
1.3.02	Explosive, ANFO type		kg	-	1.24		-	-
1.3.03	Detonating fuse		m	79'208	0.30		23'762	-
1.3.04	Ordinary low burning fuse		ea		0.34		-	-
1.3.05	Delay for detonating fuse		ea	4'161	3.82		15'893	-
1.3.06	Common detonator		ea	-	0.24		-	-
1.3.07	Detonator with connector to detonating fuse		ea	139	3.34		463	-
1.3.08	Rigid plastic pipes for explosive charging		m	50'000	7.19		359'500	-
1.3.09	Crawler drill steel, rod 3,660 mm		ea	124		516.19	-	63'852
1.3.10	Crawler drill shank adaptor		ea	41		469.27	-	19'009
1.3.12	Crawler drill rod coupling		ea	180		111.80	-	20'116
1.3.13	Crawler drill button type bit, 76 mm diameter		ea	108		296.36	-	32'013
1.3.14	Grease for rods, couplings and shanks		kg	292	2.86		834	-
	O=Operating unit							
	R=Reserve unit							
Total brou	ght forward			>			2'470'425	484'107



TOTAL COST

F.C.P.

L.C.P

## RIO MADEIRA HYDROPOWER DEVELOPMENT. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-12 CIVIL WORKS COST ESTIMATE

AUX, UNIT QUANTITY

UNIT COST

F.C.P.

L.C.P

ROCK EXCAVATION IN WATER	- SPILLWAY DISCHARGE CHANNEL (CONT.D)	

DESCRIPTION

N°

(US\$ eq.) (US\$ eq.) (US\$) (US\$) 2'470'425 484'107 LOADING AND TRANSPORT 2 2.1 Labor 2.1.01 Foreman 6'555 11.81 77'415 hr 2.1.02 Operator, cranes and botoom-dump barge hr 14'360 8.14 116'890 2.1.03 28'720 4.48 Helper for ditto 128'666 hr 2.1.04 Operator, barge 4'680 8.14 hr 38'095 2.1.05 Helper for ditto hr 4'680 4.48 20'966 ----2.1.06 General services, skilled 2'622 4.48 11'747 hr 5'244 2.26 2.1.07 General services, semiskilled hr 11'851 ----2.2 Equipment 2.2.01 Pontoon of modular type, 210 tons capacity 0 hr 29'714 245.88 2'435'383 5'943 180.40 357'356 R hr 148.48 74.70 112'050 2.2.02 Hydraulic backhoe, 382 kW, 5.8 m3 heaped b. 0 hr 1'500 222'720 35.10 30.95 9'285 R 300 10'530 hr Crawler crane, 100 t capacity excluding bucket 2.2.03 0 2'667 193 47 515'920 hr -134.76 R hr 533 71'872 2.2.04 Orange peel bucket for crane, 2.5 m3 capacity 0 hr 2'667 9.09 24'240 R hr 533 8.28 4'416 02:02:05 Self-propelled lateral-dump barge, 200 t capacity 0 7'800 156.13 1'217'814 hr -R 1'560 84.89 132'428 hr -0 3'900 32.50 02:02:06 Conventional barge with 50 kW engine 126'750 hr R hr 780 12.37 9'649

Sub-total		 		 >>	8'005'133	605'442
Construct	tion Contingencies	%	5.00%	 >>	400'257	30'272
Total Dire	ct Costs	 		 >>	8'405'390	635'714
Overhead	s and Profit	%	48.00%	 >>	4'339'730	
Unit Pric	e in Currency Portions	m3	400'000	 >>	31.86	1.59
AGGREG	SATE UNIT PRICE	m3			>>	33.45



## RIO MADEIRA HYDROPOWER DEVELOPMENT. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 3-13 CIVIL WORKS COST ESTIMATE

ROCK PRESPL	ITTING - ALL	WORK S	SECTIONS	OF TH	E PROJECT

					UNITCOST		TOTAL COST	
N°	DESCRIPTION	AUX	υνιτ	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LABOUR							
1.01	Foreman		hr	4'083	11.81		48'216	-
1.02	Truck drill operator		hr	3'342	5.76		19'251	-
1.03	Helper for ditto		hr	6'684	2.26		15'107	-
1.04	Truck driver		hr	67	3.39		226	-
1.05	Helper for ditto		hr	133	2.26		301	-
1.06	Explosive specialist		hr	175	5.76		1'011	-
1.07	Helper for ditto		hr	526	2.26		1'190	-
1.08	Bit grinding specialist		hr	334	8.14		2'721	-
1.09	General services, skilled		hr	2'253	4.48		10'091	-
1.1	General services, semiskilled		hr	2'816	2.28		6'420	-
2	EQUIPMENT							
2.01	Crawler rock drill, 147 kw	0	hr	2'785	45.99	44.58	128'091	124'164
		R	hr	557	21.04	35.27	11'720	19'647
2.02	Flat bed truck with crane, 15 tons capacity	0	hr	51	39.20	10.91	2'008	559
		R	hr	10	14.72	6.72	151	69
2.03	Button bits grinder	0	hr	279	2.74	1.37	763	382
2.04	Portable d. powered floodlight, 10 kW	R	hr hr	70 1'393	0.81 9.72	1.28	56 13'536	- 89
		R	hr	348	6.20		2'159	-
3	MATERIALS							
3.01	Explosive, emulsion type		kg	11'280	1.99		22'447	-
3.02	Detonating fuse		m	18'800	0.30		5'640	-
3.03	Plain fuse		m	174	0.34		59	-
3.04	Detonator with connector to detonating fuse		ea	70	3.34		233	-
3.05	Crawler drill rod, 3660 mm		ea	72		516.19	-	37'297
3.06	Crawler drill shank		ea	42		469.27	-	19'605
3.07	Crawler drill coupling		ea	105		111.80	-	11'750
3.08	Crawler drill bits, 76 mm dia.		ea	111		296.36	-	33'017
							-	-
Sub-total						>>	291'395	246'578
Construc	tion Contingencies		%	2.00%		>>	5'828	4'932
Total Dire	ect Costs			1		>>	297'223	251'509
Overhead	ds and Profit		%	48.00%		>>	263'391	
Unit Pric	ce in Currency Portions		m3	37'600		>>	14.91	6.69
AGGREC	JATE UNIT PRICE		1 m3				>>	21.60



# Part 4 - Protection of Common Excavation Surfaces

## RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 4-01 CIVIL WORKS COST ESTIMATE

PROTECTION OF SLOPES IN COMMON EXCAVATION - ROCKFILL (ROCK FROM REQUIRED EXCAVATION)

					UNITCO	OSTS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	PLACING							
	Labaur							
1.1								
1 1 01	Foreman		hr	2'925	11.01		45'207	
1 1 02	Equipment operator		hr	9'025	8 14		73'460	
1 1 03	Operator's beloer		br	9 025	4 48		40'430	
1 1 04	General services skilled		br	5'415	4.40		24'258	
1 1 05	General services, skilled		br	7'220	2.26		16'216	
1.1.05	General services, serniskilled		111	1 220	2.20		10 3 10	
1.2	Equipment							
				41000	74.00	40.50		4071740
1.2.01	Hydraulic backhoe 257 kW, 3.2 m3 b.	10	hr	4'628	/1.29	40.56	329'930	18/1/12
4 0 00	0	K	nr	926	16.70	27.61	15'458	25'556
1.2.02	Crawler crane 100 t capacity	μ <u>ο</u>	nr	2'893	193.47		559'612	
10.00		ĸ	nr	5/9	134.76		77.959	
1.2.03	Orange peel bucket, 2.50 m3 capacity		nr	2'893	9.09		26.293	
4 0 04	Destable discussion des disclot 40 h M	ĸ	nr	5/9	8.28		4790	
Sub-tot Constru	al uction Contingencies		%	2.50%		>>	1'243'043 31'076	213'267 5'332
Total D	lirect Costs						1'274'119	218'599
Overhe	ads and Profit		%	48.00%		>>	716'505	
Unit P	rice in Currency Portions		m3	578'500		>>	3.44	0.32
AGGR	EGATE UNIT PRICE		m3				>>	3.76



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#### RIO MADEIRA HYDROPOWER DEVELOP. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

PROTE	ROTECTION OF RIVER BED IN COMMON EXCAVATION - ROCKFILL (ROCK FROM REQUIRED EXCAVAT					/ATION)		
					UNIT CO	STS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	PLACING							
1.1	Labour							
1.1.01	Foreman		hr	3'026	11.81		35'737	
1.1.02	Equipment operator		hr	7'120	8.14		57'957	
1.1.03	Operator's helper		hr	/'120	4.48		31'898	
1.1.04	General services, skilled		nr br	4'21'2	4.48		19/139	
1.1.05			111	0,090	2.20		12 87 3	
1.2	Equipment							
1.2.01	Bulldozer 231 kW	0	hr	4'495	154.40		694'028	
		R	hr	1'124	60.10		67'537	
1.2.02	Smooth drum vibrating roller, 18600 kg	0	hr	1'438	56.71		81'572	-
		R	hr	360	22.62		8'134	-
1.2.03	Portable diesel pow. floodlight, 10 k W	0	hr	1'798	9.72		17'477	
		R	hr	360	6.20		2'230	
		1	1					
Sub tot	tal						1'020'502	
Constr	uction Contingencies		0/2	2 50%			25'715	
Total D	Direct Costs		70	2.00%			1'054'297	
Overhe	eads and Profit		%	48,00%		>>	506'062	
Unit P	rice in Currency Portions		m3	719'200		>>	2.17	
AGGR	EGATE UNIT PRICE		m3				>>	2.17



#### RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE PROTECTION OF SLOPES IN COMMON EXCAVATION - COMPACTED TRANSITION

					UNIT CO	OSTS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P	F.C.P.
<u> </u>					(030 eq.)	(030)	(030 eq.)	(039)
1	MATERIAL							
· · · ·								
1.1	Processed granular material at the p		t	371'700	3.12	0.15	1'159'704	55'755
2	LOADING AND TRANSPORT							
2.1	Labour							
2.1.02	Foreman		hr	1'414	11.81		16'703	
2.1.03	Equipment operator		hr	4'041	8.14		32'893	
2.1.04	Operator's helper		hr	4'041	4.48		18'103	
2.1.05	General services, skilled		hr	1'616	4.48		7'241	
2.1.06	General services, semiskilled		hr	1'616	2.26		3'653	
2.2	Equipment							
2.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	478	50.23	43.99	24'029	21'044
		R	hr	96	15.84	25.15	1'516	2'406
2.2.02	Rear duper, 37.3 ton pay load	0	hr	2'889	65.37	53.83	188'854	155'515
		R	hr	578	20.21	32.45	11'677	18'750
3	PLACING							
3.1	Labour							
3.1.01	Foreman		hr	2'077	11.81		24'524	
2.1.02	Equipment operator		hr	5'191	8.14		42'258	
2.1.03	Operator's helper		hr	5'191	4.48		23'257	
2.1.04	General services, skilled		hr	2'077	4.48		9'303	
2.1.05	General services, semiskilled		hr	4'153	2.26		9'386	
3.2	Equipment							
3.2.01	Hydraulic backhoe 257 kW , 3.2 m3 b.	0	hr	944	71.29	40.56	67'298	38'289
		R	hr	189	16.70	27.61	3'153	5'213
3.2.02	Crawler crane 100 t capacity	0	hr	787	193.47		152'196	
		R	hr	157	134.76		21'202	
3.2.03	Orange peel bucket, 2.50 m3 capacity	0	hr	787	9.09		7'151	
		R	hr	157	8.28		1'303	
3.2.04	S. drum tandem vibrating roller 3.2 t	0	hr	1'903	19.12		36'390	
		R	hr	381	13.50		5'139	
3.2.05	Mobile winch for rollers work. on slopes	0	hr	1'903	41.76		79'479	
		R	hr	381	30.68		11'678	
3.2.06	Portable diesel pow. floodlight, 10 k W	0	hr	692	9.72		6'729	
		R	hr	138	6.20		858	
Sub-to	tal			1			1'965'677	296'971
Constr	uction Contingencies		%	2.50%		>>	49'142	7'424
Total D	)irect Costs			1			2'014'818	304'396
Overhe	eads and Profit		%	48.00%		>>	1'113'223	
Unit P	rice in Currency Portions		m3	177'000		>>	17.67	1.46
AGGR	EGATE UNIT PRICE		m3				>>	19.13



#### RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE PROTECTION OF RIVER BED IN COMMON EXCAVATION - COMPACTED TRANSITION

PROTE		EXCA		I - COMPAC	TED TRANS			
					UNITCO	STS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	MATERIAL							
1.1	Processed granular material at the pl	l	t	1'510'320	3.12	0.15	4'712'198	226'548
2	LOADING AND TRANSPORT							
2.1	Labour							
2.1.02	Foreman		hr	3'290	11.81		38'855	
2.1.03	Equipment operator		hr	9'400	8.14		76'516	
2.1.04	Operator's helper		hr	9'400	4.48		42'112	
2.1.05	General services, skilled		hr	3'760	4.48		16'845	
2.1.06	General services, semiskilled		hr	3'760	2.26		8'498	
2.2	Equipment							
2.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	1'944	50.23	43.99	97'636	85'507
		R	hr	389	15.84	25.15	6'158	9'777
2.2.02	Rear duper, 63.5 ton pay load	0	hr	5'890	100.64	80.60	592'720	474'695
		R	hr	1'178	33.71	50.86	39'707	59'908
3	PLACING							
3.1	Labour		1					
3.1.01	Foreman		hr	1'654	11.81		19'536	
2.1.02	Equipment operator		hr	4'135	8.14		33'662	
2.1.03	Operator's helper		hr	4'135	4.48		18'527	
2.1.04	General services, skilled		hr	1'654	4.48		7'411	
2.1.05	General services, semiskilled		hr	3'308	2.26		7'477	
3.2	Equipment							
3.2.01	Bulldozer 231 kW	0	hr	2'248	127.61		286'803	
		R	hr	450	49.71		22'345	
3.2.02	S. drum tandem vibrating roller 10840 kg	0	hr	1'199	34.70		41'594	
		R	hr	240	15.24		3'654	
3.2.03	Portable diesel pow. floodlight, 10 k W	0	hr	899	9.72		8'738	
		ĸ	nr	180	6.20		1115	
Sub-to	tal						6'082'105	856'435
Constr	uction Contingencies		%	2.00%		>>	121'642	17'129
Total D	Virect Costs						6'203'747	873'564
Overhe	ads and Profit		%	48.00%		>>	3'397'109	
	FICE IN CURRENCY Portions		m3	/19:200		>>	13.35	1.03
ROGK			mo				>>	14.30



## RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROLECTRIC PROJECT CIVIL WORKS COST ESTIMATE

					UNIT CO	STS	TOTAL CO	DSTS
N°	DESCRIPTION	AUX,	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
						. ,		( .,
1	BOREHOLE							
4 4	Labaur							
1.1	Foreman		br	520	11 01		6'256	
1.1.01	Wagondrill operator		br	1120	0.17		0/100	
1.1.02			br	2/260	0.14		9 190	
1.1.03	General convices, skilled		br	2200	4.40		1/510	
1 1 05	General services, skilled		br	500	2.40		1'140	
1.1.05	General services, serniskilleu			509	2.20		1 149	
1.2	Equipment							
1.2.01	Wagon drill, 48 kW	0	hr	942	23.81	32.02	22'421	30'152
		R	hr	188	13.65	26.67	2'571	5'023
1.2.02	Button bit grinder grinder	0	hr	11	2.74	1.37	31	15
		R	hr	2	0.81	1.28	2	3
1.3	Materials							
1.3.01	Wagon drill sank adaptor		ea	7		396.12	-	2'798
1.3.02	Wagon drill 4,915 mm long rod		ea	7		612.81	-	4'328
1.3.03	Wagon drill 51 mm button type bit		ea	23		162.86	-	3'681
2	BOLT PLACING							
2.1	Labour							
2.1.01	Foreman		hr	1'130	11.81		13'345	-
2.1.02	Skilled		hr	2'260	4.48			
2.1.03	Semiskilled		hr	6'780	2.26		15'323	-
2.2	Materials							
2.2.01	Rock bolt with plate and nut		m	11'300	15.19		171'647	-
Sub-tota	al			0.000		>>	253'586	46'000
Constru	ction Contingencies		%	3.00%		>>	7'608	1'380
Fotal Di	rect Costs		0/	10.000			261'194	47'380
Overhea	ad and Profit		%	48.00%		·····>>	148'115	4.40
onit pr			m	11 300			30.22	4.19



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#### RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROLECTRIC PROJECT CIVIL WORKS COST ESTIMATE OF POCK SUPEACES - SHOTOPETE - WET TYPE (EXCLUDING CEMENT)

SUPPO	JR TAND/OR PROTECTION OF ROCK	JUR	FACES	- SHOTCRE		TPE (EXCL			
N°	DESCRIPTION		UNIT	QUANTITY					
					US\$ eq.)	(US\$)	(US\$ eq.)	F.C.P. (US\$)	
1	CONCRETE								
1.01	Concrete at mixing plant			2'450	22.04		110/520		
1.01	Concrete at mixing plant		1115	3400	32.04		110 556		
1.02			l ka	04'075	1 10		112/001		
1.03			кд	94875	1.19		112/901		
2	TRANSPORT								
2.01			br	060	74.70		641000		
2.01			ni br	216	71.76		4'440	-	
	<b></b>	R	111	210	20.45		4410	-	
2.02	Foreman		nr	259	11.81		3.056	-	
2.03	Truckmixer, operator		hr	1'035	8.14		8'425	-	
2.04	Truckmixer, helper		hr	1'035	4.48		4'637	-	
3	PLACING								
3.01	Diesel powered shotcrete pump, 37 kw	0	hr	863	17.88	19.34	15'422	16'681	
		R	hr	216	12.38	13.13	2'669	2'831	
3.01	Foreman		hr	776	11.81		9'168	-	
3.02	Pump operator		hr	1'035	8.14		8'425	-	
3.03	Operator's, helper		hr	2'070	4.48		9'274	-	
3.04	Skilled		hr	1'035	4.48		4'637	-	
3.05	Semiskilled		hr	2'070	2.26		4'678	-	
4	OVERBREAK AND WASTE								
4.01	Overtickness		%	6.00%	360'131	19'512	21'608	1'171	
4.02	Losses (rebound etc.)		%	25.00%	360'131	19'512	90'033	4'878	
							17/1770	05150.1	
Sub-total per m <sup>2</sup>						>>	4/11/2	25'561	
Construction Contingencies			0/4	2 0.0%		~~~	20.33	1.10	
Total Direct Costs			70	3.00%			20.05	1.10	
Overhead and Profit			%	48.00%		>>	20.95	1.10	
Unit price in Currency Portions			m <sup>2</sup>	23'200		>>	31.54	1.13	
AGGREGATE UNIT PRICE (15 CM THICKNESS)			m <sup>2</sup>				>>	32.68	



## RIO MADEIRA H.P.D. - SANTO ANTONIO HYDROLECTRIC PROJECT CIVIL WORKS COST ESTIMATE

					UNIT CO	STS	TOTAL CO	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1								
•								
1.01	Welded wire fabric		kg	76'560	2.77		212'071	
1.02	Black wire		kg	1'531	2.21		3'384	
2	TRANSPORT						-	
							-	
2.01	Flat bed truck with hydraulic crane, 15 t	0	hr	26	39.20		1'000	
2 02	Foreman	к 	nr hr	5	14.72		/5	
2.02	Truck operator		hr	28	8.14		229	
2.04	Operator's, helper		hr	28	4.48		126	
2								
3	PLACING							
3.01	Foreman		hr	3'480	11.81		41'099	
3.02	Skilled		hr	6'960	4.48		31'181	
3.03	Semiskilled		hr	20'880	2.26		47'189	
Sub-tot:	l al	L				>>	336'436	
Construction Contingencies			%	1.50%		>>	5'047	
Total Direct Costs						>>	341'483	
Overhead and Profit			%	48.00%		>>	163'912	
Unit Price in Currency Portions			m <sup>2</sup>	23'200		>>	21 78	


# Part 5 - Auxiliary Cofferdams Removal

#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 5-1 CIVIL WORKS COST ESTIMATE

COFFERDAM REMOVAL - AUXILIARY 1, 2, 3, & 4 (TRANSPORT TO RIGHT BANK DISPOSAL AREA 2)

N°         DESCRIPTION         AUX         UNIT         UUANTTY         L.C.P         F.C.P, (US8 eq.)         (US8 eq.)         (US18 eq.)         (US18 eq.)         (US18 eq.)<							COST	ΤΟΤΑ	COST
LABOUR         L         LUSS eq.)         (USS eq.)	N°	DESCRIPTION	AUX		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
LABOUR         Image: Constraint of the second of the						(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1         LABOUR         - </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>									
Image: Construction of the second	1	LABOUR							
101       Foreman									
102       Operator, buildozer in loading area        hr       1157       8.14       9421         103       Heiger for dito        hr       1957       4.48       5185         106       Operator, wheel loader        hr       957       8.14       7888         107       Heiger for dito        hr       957       8.44       22240         100       Operator, hydraulic accwator        hr       2732       8.44       22240         100       Operator, kipdraulic accwator        hr       2732       8.44       231617         100       Operator, buildozer in disposal area        hr       2732       8.44       8.037         111       Heiger for dito        hr       1756       4.48       8.037         113       General senices, semiskilled        hr       1755       4.48       8.037         114       General senices, semiskilled        hr       1755       4.48       8.037         114       General senices, semiskilled        hr       1756       4.48       8.047         2.01       Buildozer 231 kW, in loading area <td>1.01</td> <td>Foreman</td> <td></td> <td>hr</td> <td>9'434</td> <td>11.81</td> <td></td> <td>111'419</td> <td></td>	1.01	Foreman		hr	9'434	11.81		111'419	
103       Hølger for ditto	1.02	Operator, bulldozer in loading area		hr	1'157	8.14		9'421	
106       Operator, wheel loader        hr       967       4.44       4330         108       Operator, hydraulic excavator        hr       2732       8.14       22240         108       Halper for dito        hr       2732       4.48       12240         100       Operator, rear dumper        hr       22844       8.14       23177         110       Operator, rear dumper        hr       1794       4.48       8037         112       Operator, buildozer in disposal area        hr       1794       4.48       8037         114       General senices, skilled        hr       1775       4.48       7663         115       General senices, skilled        hr       1751       4.28       7834         2.01       Buildozer 231 kW, in loading area       O       hr       1052       127.61       134/268         2.03       Wheel loader, 450 kW, in 0ading area       R       hr       921       4.49       163.49         2.04       Wheel loader, 229 kW, 4.20 m <sup>3</sup> heaped capacity       O       hr       4.25       1670       27.61       3770       6213	1.03	Helper for ditto		hr	1'157	4.48		5'185	
107       Heiger for ditto	1.06	Operator, wheel loader		hr	967	8.14		7'868	
108       Operator, hydraulic excavator        hr       2732       8.14       22240         109       Helper for ditto        hr       2732       4.48       12240         1.10       Operator, rear dumper        hr       22454       8.14       231617         1.11       Helper for ditto        hr       128454       4.48       8037         1.12       Operator, rear dumper        hr       17794       8.14       14503         1.12       Operator, buldczer in disposal area        hr       17794       4.48       8037         1.13       Helper for ditto        hr       1775       4.48       7763         1.14       General senices, skilled        hr       1750       2.26       77934         2.01       Buldozer 231 kW, in loading area       O       hr       1052       127.61       134268          2.01       Buldozer 231 kW, in loading area       O       hr       10451       15.41       15.71         2.01       Wheel loader, 400 kW, 9.00 m <sup>3</sup> heaped capacity       O       hr       10458       116.68       116.58       5.777	1.07	Helper for ditto		hr	967	4.48		4'330	
100       Helper for ditto	1.08	Operator, hydraulic excavator		hr	2'732	8.14		22'240	
1.10       Operator, rear dumper        hr       28454       8.14       231617         1.11       Helper for ditto        hr       1734       8.14       14603         1.20       Operator, buldozer in disposal area        hr       1734       8.14       14603         1.13       General services, skiled        hr       1755       4.48       8037         1.14       General services, skiled        hr       1755       4.48       763         1.14       General services, skiled        hr       1755       4.48       763         2.01       Bulldozer 231 kW, in loading area       O       hr       1052       127.61       134266          2.03       Wheel loader, 229 kW, 4.20 m <sup>3</sup> heaped capacity       O       hr       421       50.23       43.99       21140       18514         2.04       Wheel loader, 400 kW, 0.90 m <sup>3</sup> heaped capacity       O       hr       448       116.86       112.56       53497       51538         2.05       Hydraulic backhoe, 257 kW, 3.20 m <sup>3</sup> heaped cap       O       hr       11256       171.29       40.66       80183       45621         2.06 <t< td=""><td>1.09</td><td>Helper for ditto</td><td></td><td>hr</td><td>2'732</td><td>4.48</td><td></td><td>12'240</td><td></td></t<>	1.09	Helper for ditto		hr	2'732	4.48		12'240	
1.11       Helper for dito        hr       28454       4.48       127475         1.12       Operator, buildozer in disposal area        hr       1734       8.14       14603         1.13       Helper for ditto        hr       17754       4.48       0037         1.14       General services, skilled        hr       1755       4.48       7663         1.15       General services, skilled        hr       1755       4.48       7663         2.01       Buildozer 231 kW, in loading area       0       hr       1052       127.61       134266          2.03       Buildozer 231 kW, in loading area       0       hr       1201       49.71       10461          2.04       Wheel loader, 299 kW, 4.20 m <sup>3</sup> heaped capacity       0       hr       421       50.23       43.99       21140       18514         2.04       Wheel loader, 460 kW, 0.90 m <sup>3</sup> heaped capacity       0       hr       448       116.86       112.86       53.497       51538         2.05       Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped cap       0       hr       1252       16.70       27.61       3757       6211	1.10	Operator, rear dumper		hr	28'454	8.14		231'617	
112       Operator, bulldozer in disposal area	1.11	Helper for ditto		hr	28'454	4.48		127'475	
1.13       Helper for ditto        hr       17744       4.48       \$037         1.14       General services, skiled        hr       1755       4.48       7863         1.15       General services, semiskilled        hr       1755       4.48       7863         2       EQUIPMENT              2.01       Bulldozer 231 kW, in loading area       O       hr       1052       127.61       134'268          2.03       Wheel loader, 229 kW, 4.20 m³ heaped capacity       O       hr       4.48       116.84       125.6       1333       211'1         2.04       Wheel loader, 460 kW, 8.90 m³ heaped capacity       O       hr       4.46       116.86       116.86       25.15       1333       211'1         2.04       Wheel loader, 460 kW, 8.90 m³ heaped capacity       O       hr       4.125       11.26       5.3497       51530         2.05       Hydraulic backhoe, 257 kW, 3.20 m³ heaped cap       O       hr       1125       71.23       40.66       801:83       45620         2.06       Hydraulic front shovel, 390 kW, 5.70 m³ heaped cap       O       hr       1272       34.	1.12	Operator, bulldozer in disposal area		hr	1'794	8.14		14'603	
1.14       General services, skilled        hr       1755       4.48       7863         1.16       General services, semiskilled        hr       3510       2.26       7934         2       EQUIPMENT        hr       3510       2.26       7934         2.01       Buildozer 231 kW, in loading area       O       hr       1002       127.61       134/268          2.03       Wheel loader, 229 kW, 4.20 m <sup>3</sup> heaped capacity       O       hr       421       50.23       43.99       21140       10514         2.04       Wheel loader, 460 kW, 0.90 m <sup>3</sup> heaped capacity       O       hr       421       50.23       53497       51538         2.05       Hydraulic backhoe, 257 kW, 3.20 m <sup>3</sup> heaped capacity       O       hr       425       16.70       27.61       37.20       5933         2.06       Hydraulic font shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.       O       hr       1125       16.70       27.61       37.270       5934         2.07       Dumper, 37.3 ton pay load       O       hr       927       34.34       56.99       9334       15491         2.08       Dumper, 63.5 ton pay load       O       hr       4727       34.34 <td>1.13</td> <td>Helper for ditto</td> <td></td> <td>hr</td> <td>1'794</td> <td>4.48</td> <td></td> <td>8'037</td> <td></td>	1.13	Helper for ditto		hr	1'794	4.48		8'037	
1.15       General services, semiskilled        hr       3510       2.26       7934         2       EQUIPMENT              2.01       Bulldozer 231 kW, in loading area       O       hr       10052       127.61       134268          2.03       Wheel loader, 229 kW, 4.20 m³ heaped capacity       O       hr       421       50.23       43.99       21140       18514         2.04       Wheel loader, 460 kW, 0.90 m³ heaped capacity       O       hr       421       50.23       43.99       21140       18514         2.04       Wheel loader, 460 kW, 0.90 m³ heaped capacity       O       hr       421       50.23       43.99       21140       18514         2.05       Hydraulic backhoe, 257 kW, 3.20 m³ heaped capacity       O       hr       1125       71.29       40.63       64.82       3720       5935         2.06       Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.       O       hr       1125       12.07       276.13       375.76       6211         2.06       Dumper, 37.3 ton pay load       O       hr       17359       106.81       80.01       87124       703267         2.09       Dumper, 53.5	1.14	General services, skilled		hr	1'755	4.48		7'863	
2         EQUIPMENT         -         -         -         -         -           2.01         Bulldozer 231 kW, in loading area         0         hr         1062         127.61         134'268         -           2.03         Wheel loader, 229 kW, 4.20 m³ heaped capacity         0         hr         421         50.23         43.99         21'140         195'14           2.03         Wheel loader, 460 kW, 9.90 m³ heaped capacity         0         hr         4421         50.23         43.99         21'140         195'14           2.04         Wheel loader, 460 kW, 9.90 m³ heaped capacity         0         hr         4421         50.23         43.99         21'140         195'14           2.05         Hydraulic backhoe, 257 kW, 3.20 m³ heaped capacity         0         hr         1135         106.81         80.15         145'161         1092'2           2.06         Hydraulic font shovel, 390 kW, 5.70 m³ heaped c.         0         hr         1355         106.81         80.15         145'141         1092'2           2.06         Hydraulic font shovel, 390 kW, 5.70 m³ heaped         0         hr         495'1         65.37         53.83         323'6'1         266'53           2.07         Dumper, 63.5 ton pay load         0	1.15	General services, semiskilled		hr	3'510	2.26		7'934	
2         EQUIPMENT         Image: Construction of the second sec									
2.01         Bulldozer 231 kW, in loading area         O         hr         1052         127.61         134268         .           2.03         Wheel loader, 229 kW, 4.20 m <sup>3</sup> heaped capacity         O         hr         421         50.23         43.99         21140         18514           2.03         Wheel loader, 468 kW, 8.90 m <sup>3</sup> heaped capacity         O         hr         421         50.23         43.99         21140         18514           2.04         Wheel loader, 468 kW, 8.90 m <sup>3</sup> heaped capacity         O         hr         4458         116.86         112.58         53497         51538           2.05         Hydraulic backhoe, 257 kW, 3.20 m <sup>3</sup> heaped cap         O         hr         1125         71.29         40.65         64.82         3720         5935           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         O         hr         1125         71.29         40.66         807183         45629           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped         O         hr         1272         34.34         56.99         9334         15491           2.07         Dumper, 37.3 to pay load         O         hr         4951         65.03         95862         12736           2.08	2	EQUIPMENT	I						
2.01         Bulldozer 231 kW, in loading area         O         hr         1052         127.61         134268         .           2.03         Wheel loader, 229 kW, 4.20 m³ heaped capacity         O         hr         421         50.23         43.99         21140         19514           2.03         Wheel loader, 29 kW, 4.20 m³ heaped capacity         O         hr         4421         50.23         43.99         21140         19514           2.04         Wheel loader, 460 kW, 0.90 m³ heaped capacity         O         hr         4458         116.66         112.56         53497         51538           2.05         Hydraulic backhoe, 257 kW, 3.20 m³ heaped cap         O         hr         1125         71.29         40.56         80183         45620           2.06         Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.         O         hr         11359         106.81         80.15         145/161         109929           2.07         Dumper, 37.3 ton pay load         O         hr         4725         100.64         80.60         878124         703267           2.08         Dumper, 63.5 ton pay load         O         hr         17191         119.00         94.66         1460453            2.09         Dumper,									
R         hr         210         49.71         10461         -           2.03         Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity         0         hr         421         50.23         43.99         21140         18514           2.04         Wheel loader, 460 kW , 0.90 m <sup>3</sup> heaped capacity         0         hr         484         15.86         112.56         5333         2117           2.04         Wheel loader, 460 kW , 0.90 m <sup>3</sup> heaped capacity         0         hr         484         15.86         112.56         5335           2.05         Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap         0         hr         1125         71.79         40.66         80'183         45620           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1225         10.6.81         80.15         14.5161         100829           2.06         Dumper, 37.3 ton pay load         0         hr         47951         65.37         53.83         323674         265534           2.08         Dumper, 63.5 ton pay load         0         hr         17755         100.64         80.60         878124         703267           2.09         Dumper, 90.9 ton pay load         0         hr         12191	2.01	Bulldozer 231 kW, in loading area	0	hr	1'052	127.61		134'268	-
2.03         Wheel loader, 229 kW, 4.20 m³ heaped capacity         O         hr         421         50.23         43.99         21'140         18514           2.04         Wheel loader, 460 kW, 0.90 m³ heaped capacity         O         hr         A43         116.86         112.58         53497         51538           2.04         Wheel loader, 460 kW, 0.90 m³ heaped capacity         O         hr         4458         116.86         112.58         53497         51538           2.05         Hydraulic backhoe, 257 kW, 3.20 m³ heaped cap.         O         hr         1125         71.29         40.65         80/183         45620           2.06         Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.         O         hr         1125         71.29         40.55         80/183         45620           2.07         Dumper, 37.3 ton pay load         O         hr         11359         106.81         80.60         878124         703267           2.08         Dumper, 63.5 ton pay load         O         hr         47951         65.51         53.83         323674         266534           2.09         Dumper, 90.9 ton pay load         O         hr         12191         119.00         94.66         1450581         1153962           2.0			R	hr	210	49.71		10'461	-
R         hr         84         15.84         26.15         11333         2117           2.04         Wheel loader, 468 kW, 0.90 m <sup>3</sup> heaped capacity         0         hr         4468         116.86         112.86         53497         51538           2.05         Hydraulic backhoe, 257 kW, 3.20 m <sup>3</sup> heaped cap         0         hr         92         440.63         64.82         3770         65318           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1125         71.29         40.65         80'183         45620           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         11359         106.81         80.15         145'161         108'929           2.07         Dumper, 37.3 ton pay load         0         hr         47951         65.37         53.83         323'674         266'534           2.08         Dumper, 63.5 ton pay load         0         hr         8725         100.64         80.60         878'124         703'267           2.08         Dumper, 90.9 ton pay load         0         hr         174'3         33.71         50.66         58'827         88'755           2.09         Dumper, 90.9 ton pay load         0	2.03	Wheel loader, 229 kW , 4.20 m <sup>3</sup> heaped capacity	0	hr	421	50.23	43.99	21'140	18'514
2.04         Wheel loader, 460 kW, 0.90 m³ heaped capacity         O         hr         458         116.86         112.58         53497         51538           2.05         Hydraulic backhoe, 257 kW, 3.20 m³ heaped cap.         O         hr         1125         71.29         40.63         64.82         3720         5935           2.05         Hydraulic backhoe, 257 kW, 3.20 m³ heaped cap.         O         hr         1125         16.70         27.61         3757         6211           2.06         Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.         O         hr         2135         106.81         80.15         145/161         108929           2.07         Dumper, 37.3 ton pay load         O         hr         4'951         65.37         53.83         323674         266534           2.08         Dumper, 63.5 ton pay load         O         hr         4'951         66.57         53.83         323674         266534           2.09         Dumper, 90.9 ton pay load         O         hr         17745         33.71         50.86         58872         88755           2.09         Dumper, 90.9 ton pay load         O         hr         12'191         119.00         94.66         1450681         1'153962           2			R	hr	84	15.84	25.15	1'333	2'117
R         hr         92         40.63         64.82         3720         5935           2.05         Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.         0         hr         11125         71.29         40.65         80/183         45620           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1/359         106.81         80.15         145/161         108/929           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1/359         106.81         80.15         145/161         108/929           2.07         Dumper, 37.3 ton pay load         0         hr         4/951         65.37         53.83         323/674         26/6534           2.08         Dumper, 63.5 ton pay load         0         hr         17/45         33.71         50.86         58/827         88/755           2.09         Dumper, 90.9 ton pay load         0         hr         12/191         119.00         94.66         145/0681         115/362           2.10         Bulldozer 149 kW in disposal area         0         hr         12/37         9.72         2/301         -           2.11         Mobile diesel powered floodlight, 10,000 W         0         hr	2.04	Wheel loader, 468 kW , 8.90 m <sup>3</sup> heaped capacity	0	hr	458	116.86	112.58	53'497	51'538
2.05       Hydraulic backhoe, 257 kW , 3.20 m³ heaped cap.       O       hr       1125       71.29       40.56       80'183       45620         2.06       Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.       O       hr       1255       16.70       27.61       3757       6211         2.06       Hydraulic front shovel, 390 kW, 5.70 m³ heaped c.       O       hr       1359       106.81       80.15       145'161       108'29         2.07       Dumper, 37.3 ton pay load       O       hr       4'951       65.37       53.83       323'674       266534         2.08       Dumper, 63.5 ton pay load       O       hr       990       20.21       32.45       20014       32'135         2.08       Dumper, 90.9 ton pay load       O       hr       17745       33.71       50.86       58'827       88'755         2.09       Dumper, 90.9 ton pay load       O       hr       12'191       119.00       94.66       145'0681       115'362         2.10       Bulldozer 149 kW in disposal area       R       hr       236       37.34       12'179       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -			R	hr	92	40.63	64.82	3'720	5'935
R         hr         225         16.70         27.61         3757         6211           2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1359         106.81         80.15         145/161         108/929           2.07         Dumper, 37.3 ton pay load         0         hr         272         34.34         56.99         9334         15/431           2.07         Dumper, 37.3 ton pay load         0         hr         4951         53.83         323/67         26/6534           2.08         Dumper, 63.5 ton pay load         0         hr         4972         100.64         80.60         878124         703/267           2.09         Dumper, 90.9 ton pay load         0         hr         11745         33.71         50.86         58/827         88/755           2.09         Dumper, 90.9 ton pay load         0         hr         12191         119.00         94.66         1450/681         115/3962           2.10         Bulldozer 149 kW in disposal area         0         hr         12179         146/453         -           2.11         Mobile diesel powered floodlight, 10.000 W         0         hr         237         9.72         2/301         -      <	2.05	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	1'125	71.29	40.56	80'183	45'620
2.06         Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.         0         hr         1'359         106.81         80.15         145161         108929           2.07         Dumper, 37.3 ton pay load         0         hr         272         34.34         56.99         9'334         15491           2.07         Dumper, 37.3 ton pay load         0         hr         4'951         65.37         53.83         323674         266534           2.08         Dumper, 63.5 ton pay load         0         hr         909         20.21         32.45         20101         32.13           2.08         Dumper, 63.5 ton pay load         0         hr         87725         100.64         80.60         878124         703267           2.09         Dumper, 90.9 ton pay load         0         hr         12'191         119.00         94.66         14'6'681         1'15'3'62           2.10         Bulldozer 149 kW in disposal area         0         hr         1'6'31         89.80         14'6'453         -           2.11         Mobile diesel powered floodlight, 10.000 W         0         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10.000 W         0         hr <td></td> <td></td> <td>R</td> <td>hr</td> <td>225</td> <td>16.70</td> <td>27.61</td> <td>3'757</td> <td>6'211</td>			R	hr	225	16.70	27.61	3'757	6'211
R         hr         272         34.34         56.99         9'334         15491           2.07         Dumper, 37.3 ton pay load         O         hr         4'951         66.37         53.83         323'674         266'534           2.08         Dumper, 63.5 ton pay load         O         hr         990         20.21         32.45         20'014         32'135           2.08         Dumper, 63.5 ton pay load         O         hr         8725         100.64         80.60         878'124         70'3'267           2.09         Dumper, 90.9 ton pay load         O         hr         17'145         33.71         50.86         58'827         88'755           2.09         Dumper, 90.9 ton pay load         O         hr         12'191         119.00         94.66         145'0'681         1'15'3'962           2.10         Bulldozer 149 kW in disposal area         O         hr         1'6'31         89.80         14'6'4'53         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         2'37         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         2'30'1'         -         -         - <td>2.06</td> <td>Hydraulic front shovel, 390 kW, 5.70 m<sup>3</sup> heaped c.</td> <td>0</td> <td>hr</td> <td>1'359</td> <td>106.81</td> <td>80.15</td> <td>145'161</td> <td>108'929</td>	2.06	Hydraulic front shovel, 390 kW, 5.70 m <sup>3</sup> heaped c.	0	hr	1'359	106.81	80.15	145'161	108'929
2.07         Dumper, 37.3 ton pay load         O         hr         44951         65.37         53.83         323674         266534           2.08         Dumper, 63.5 ton pay load         O         hr         990         20.21         32.45         20014         32135           2.08         Dumper, 63.5 ton pay load         O         hr         8725         100.64         80.60         878'124         703267           2.09         Dumper, 90.9 ton pay load         O         hr         11745         33.71         50.86         58827         88755           2.09         Dumper, 90.9 ton pay load         O         hr         12'191         119.00         94.66         1'450'681         1'153'962           2.10         Bulldozer 149 kW in disposal area         O         hr         1631         89.80         146'453         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         4'10         -         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301			R	hr	272	34.34	56.99	9'334	15'491
R         hr         990         20.21         32.45         20014         32135           2.08         Dumper, 63.5 ton pay load         O         hr         87725         100.64         80.60         878'124         703267           2.09         Dumper, 90.9 ton pay load         O         hr         17745         33.71         50.86         58827         88755           2.09         Dumper, 90.9 ton pay load         O         hr         12191         119.00         94.66         1450'681         1153'962           2.10         Bulldozer 149 kW in disposal area         O         hr         12191         19.00         94.66         1450'681         137'754           2.10         Bulldozer 149 kW in disposal area         O         hr         1631         89.80         146'453         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -	2.07	Dumper, 37.3 ton pay load	0	hr	4'951	65.37	53.83	323'674	266'534
2.08         Dumper, 63.5 ton pay load         O         hr         8725         100.64         80.60         878124         703267           2.09         Dumper, 90.9 ton pay load         O         hr         11745         33.71         50.86         58827         88755           2.09         Dumper, 90.9 ton pay load         O         hr         12'191         119.00         94.66         1'450'681         1'153'962           2.10         Bulldozer 149 kW in disposal area         O         hr         1'631         89.80         146'453         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         2.00         204'54         -			R	hr	990	20.21	32.45	20'014	32'135
R         hr         1745         33.71         50.86         58827         88755           2.09         Dumper, 90.9 ton pay load         O         hr         12'191         119.00         94.66         1'450'681         1'153'962           2.09         Bulldozer 149 kW in disposal area         O         hr         1'631         89.80         146'453         -           2.10         Bulldozer 149 kW in disposal area         O         hr         1'631         89.80         146'453         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           2.11         Mobile diesel powered floo	2.08	Dumper, 63.5 ton pay load	0	hr	8'725	100.64	80.60	878'124	703'267
2.09       Dumper, 90.9 ton pay load       O       hr       12'191       119.00       94.66       1450'681       1153'962         2.10       Bulldozer 149 kW in disposal area       O       hr       2438       40.59       56.50       98'963       137'754         2.10       Bulldozer 149 kW in disposal area       O       hr       1'631       89.80       146'453       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       47       6.20       2'94       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       47       6.20       2'94       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       47       6.20       2'94       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       47       6.20       2'94       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr			R	hr	1'745	33.71	50.86	58'827	88'755
R         hr         2438         40.59         56.50         98963         137754           2.10         Bulldozer 149 kW in disposal area         O         hr         1'631         89.80         146453         -           R         hr         326         37.34         12'179         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         237         9.72         2'301         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           2.11         Mobile diesel powered floodlight, 10,000 W         O         hr         47         6.20         294         -           4         D<	2.09	Dumper, 90.9 ton pay load	0	hr	12'191	119.00	94.66	1'450'681	1'153'962
2.10       Bulldozer 149 kW in disposal area       O       hr       11631       89.80       146453       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       47       6.20       294       -         2.11       Mobile diesel powered floodlight, 10,000 W       R       hr       47       6.20       294       -         4       Hr       47       6.20       294       - <td></td> <td></td> <td>R</td> <td>hr</td> <td>2'438</td> <td>40.59</td> <td>56.50</td> <td>98'963</td> <td>137'754</td>			R	hr	2'438	40.59	56.50	98'963	137'754
R       hr       326       37.34       12'179       -         2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         R       hr       4.7       6.20       294       -       -       -       -         Nobile diesel powered floodlight, 10,000 W       R       hr       4.7       6.20       294       -         R       hr       4.7       6.20       294       -	2.10	Bulldozer 149 kW in disposal area	0	hr	1'631	89.80		146'453	-
2.11       Mobile diesel powered floodlight, 10,000 W       O       hr       237       9.72       2'301       -         R       hr       47       6.20       294       -         O       O       hr       47       6.20       294       -         O       Image: Subscript of the second s		•	R	hr	326	37.34		12'179	-
R       hr       47       6.20       294       -         0	2.11	Mobile diesel powered floodlight, 10,000 W	0	hr	237	9.72		2'301	-
O=Oprating units       O=Oprating units         R=Reserve units       O=Oprating units         Sub-total       O=Oprating units         Construction Contingencies       % 2.00%         Total Direct Costs			R	hr	47	6.20		294	-
O=Oprating units         Image: Construction Contingencies         %         2.00%         Image: Construction Contingencies         %         4.105/086         2/689/495         2/73.5         2.06         2.06         2.06         2.06 <td></td> <td></td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>			1						
O=Oprating units       O=Oprating units         R=Reserve units       O=Oprating units         Sub-total       O=Oprating units         Construction Contingencies       % 2.00%         Total Direct Costs									
O=Oprating units         Image: Construction Contingencies         M         Image: Construction Contingencies         Image: Construction Contingencies         M         Image: Construction Contingencies         Image: Construction Contingencies <thimage: co<="" construction="" td=""><td></td><td><b>1</b></td><td>1</td><td></td><td></td><td></td><td></td><td></td><td></td></thimage:>		<b>1</b>	1						
O=Oprating units         Image: Construction Contingencies         M         Image: Construction Contingencies									
O=Oprating units         Image: Construction Contingencies         M         Z:036760           Sub-total		<u> </u>	1						
R=Reserve units         4'024'594         2'636'760           Sub-total		O=Oprating units							
Sub-total         4'024'594         2'636'760           Construction Contingencies         %         2.00%         80'492         52'735           Total Direct Costs		R=Reserve units	1						
Construction Contingencies         %         2.00%         ~         2050 100           Total Direct Costs         %         2.00%         ~         80'492         52'735           Overhead and Profit         %         48.00%         ~         3'261'399           Unit price in Currency Portions         m <sup>3</sup> 1'304'700         5.65         2.06           AGGREGATE UNIT PRICE         m <sup>3</sup> -         7.71	Sub-tot	al	1				>>	4'024'594	2'636'760
Total Direct Costs	Constru	iction Contingencies		%	2 00%		>>	80'492	52'735
Overhead and Profit         %         48.00%         >         3'261'399           Unit price in Currency Portions         m <sup>3</sup> 1'304'700         >>         5.65         2.06           AGGREGATE UNIT PRICE         m <sup>3</sup> >         7.71        >         7.71	Total Di	irect Costs			2.0070		>>	4'105'086	2'689'495
Unit price in Currency Portions         m <sup>3</sup> 1'304'700         5.65         2.06           AGGREGATE UNIT PRICE         m <sup>3</sup>	Overhei	ad and Profit		%	48 00%		>>	3'261'399	2000400
AGGREGATE UNIT PRICE m <sup>3</sup>	Unit pr	ice in Currency Portions		m <sup>3</sup>	1'304'700		>>	5.65	2.06
	AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	7.71



# RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 5-2 CIVIL WORKS COST ESTIMATE

COFFERDAM REMOVAL - AUXILIARY 5, 6,& 7 (TRANSPORT TO LEFT BANK DISPOSAL AREA 1)
---

						COST	ΤΟΤΑΙ	COST
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LABOUR							
1.01	Foreman		hr	4'395	11.81		51'907	
1.02	Operator, bulldozer in loading area		hr	750	8.14		6'106	
1.03	Helper for ditto		hr	750	4.48		3'361	
1.06	Operator, wheel loader		hr	626	8.14		5'099	
1.07	Helper for ditto		hr	626	4.48		2'806	
1.08	Operator, hydraulic excavator		hr	1'771	8.14		14'415	
1.09	Helper for ditto		hr	1'771	4.48		7'933	
1.10	Operator, rear dumper		hr	12'044	8.14		98'038	
1.11	Helper for ditto		hr	12'044	4.48		53'957	
1.12	Operator, bulldozer in disposal area		hr	1'163	8.14		9'465	
1.13	Helper for ditto		hr	1'163	4.48		5'209	
1.14	General services, skilled		hr	818	4.48		3'663	
1.15	General services, semiskilled		hr	1'635	2.26		3'696	
2	EQUIPMENT							
2.01	Bulldozer 231 kW, in loading area		hr	682	127.61		87'025	
2.01	Duildozer 231 kw, in loading area	۲ŏ	hr	136	/0.71		6'780	-
2.03	Wheel loader, 229 kW, 4 20 m <sup>3</sup> beaned canacity		hr	273	43.11 50.23	12 00	13'702	12'000
2.03	Whee hoader, 225 kW, 4.20 m heaped capacity		lii br	213	30.23	43.33	13702	12 000
2.04	Wheel loader 468 kW 8 90 m <sup>3</sup> beaned canacity		ni br	00 207	116.96	20.10	24'674	33'404
2.04	Whee house, 400 kW, 0.50 m heaped capacity		br	201	40.62	64.92	J4074 2'411	2'947
2.05	Hydraulic backhoe 257 kW 3 20 m <sup>3</sup> beaned can		hr	720	71.00	40.56	£411 51'070	20'568
2.00	Tryuladic backilde, 237 kW, 3.20 m heaped cap.		hr	146	16.70	40.50	2'435	23 300
2.06	Hydraulic front shovel 390 kW 5 70 m <sup>3</sup> beaned c		hr	881	106.81	80.15	94'085	70'601
2.00	Tryanadic front shore, soo kw, s.ro in ficaped e.	۲, or where the second	hr	176	3/1 3/1	00.13 20.33	6'050	10'040
2.07	Dumper 37.3 ten pay lead		hr	2/096	65.37	53.93	137'003	112'818
2.01	Dumper, 57.5 ton pay load	۲ŏ	hr	/10	20.21	32.45	8'471	13'602
2.08	Dumper, 63.5 top pay load		hr	2,603	100.64	32.45 80.60	371'689	297'676
2.00	Dumper, 05.5 ton pay load	L C	hr	720	22 71	00.00 80.86	24'900	237'562
2.09	Dumper 90.9 ten pay lead		br	7.33 5'160	110.00	00.00	614'039	199'444
2.05	Dumper, 50.5 ton pay load		br	1022	40.50	54.00	41'990	400444 59'209
2 10	Rulldozor 149 kW in diapopol oron		br	1'057	40.00	50.50	41003	50,500
2.10	Dulidozer 145 KVV III disposar area		br	211	27.24		34 322 7'904	-
2.11	Mabile diagol powered fleedlight 10,000 W/		hr	153	0.72		1'401	-
2.11	Mobile dieser powered libbalight, 10,000 W	L C	hr	100	5.12 6.20		1431	-
		ĸ		31	0.20		190	-
		-						
	0=Oprating units							
	P=Pesenve units							
Sub tot	al						1'869'120	1'172'070
Constru	etion Contingencies		0/	2 00%			37'363	23'465
Total Di	rect Costs		70	2.00/0			1'905'502	1'196'739
Overhes	ad and Profit		%	48 00%			1'489'075	1130730
Unit pri	ice in Currency Portions		m <sup>3</sup>	845'630			4 01	1 42
AGGRF	GATE UNIT PRICE		m <sup>3</sup>				>>	5.43



#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 5-3 CIVIL WORKS COST ESTIMATE

COFFE	RDAM REMOVAL - AUXILIARY 8, 9, 10 & 11			NDITIONS (	TRANSPO	RT TO R.	BANK DISF	2. AREA 2)
						COST	ΤΟΤΑ	COST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
4								
	LABOUR							
1.01	Foreman		hr	8'536	11.81		100'813	
1.02	Operator, bulldozer in loading area		hr	750	8.14		6'106	
1.03	Helper for ditto		hr	750	4.48		3'361	
1.04	Operator, hydraulic excavator		hr	1'773	8.14		14'429	
1.05	Helper for ditto		hr	1'773	4.48		7'941	
1.06	Operator, rear dumper		hr	28'077	8.14		228'549	
1.07	Helper for ditto		hr	28'077	4.48		125'786	
1.08	Operator, bulldozer in disposal area		hr	1'163	8.14		9'465	
1 09	Helper for ditto		hr	1'163	4 48		5'209	
1 10	General services, skilled		hr	1'588	4.48		7'115	
1 11	General services, semiskilled		hr	3'176	2.26		7'178	
1.11	Ceneral services, seriiskilled			5170	2.20		1110	
2	EQUIPMENT							
2 01	Bulldozer 231 kW, in loading area	0	hr	682	127 61		87'025	-
2.01	Dandozer zer kivi, in lodaling alea	T P	hr	136	/9.71		6'780	-
2.02	Hydraulic backhoe 257 kW 3 20 m <sup>3</sup> beaned can		hr	650	71.29	40.56	46'373	26'384
2.02	riyuradic backilde, 237 kW, 3.20 m heaped cap.	T B	br	120	16.70	40.00	9172	20304
2.03	Hydraulic backhoe, 382 kW, 5,80 m <sup>3</sup> beaped c		br	061	106.81	27.01	102'638	77'020
2.03	Trydradiie backribe, 302 kW, 3.00 m neaped c.		lii br	100	24.24	56.00	102 030 6'600	10'052
2.04	Dumper 27.2 ten pauload		ni br	192	34.34	20.33	0000	720'424
2.04	Dumper, 57.5 ton pay load	Η Ň.		0744	00.07	20.00	007 000	130421
2.05	Dumper C2 5 ten environd	<b>K</b>	nr	2714	20.21	32.45	1'002'002	00000
2.05	Dumper, 63.5 ton pay load	Η Š	nr	0'204	100.64	00.00	1203223	104/044
0.00	Duran an OO O tan a suband	K	nr	2 391	33.71	00.00	00 005	121614
2.06	Dumper, 90.9 ton pay load		nr br	-	119.00	56 50	-	-
2.07	Bulldozor 149 kW in disposal area		br	1'057	40.00	50.50	04'022	-
2.07	Dulidozer 145 KW III disposar alea		br	211	27.24		J4 J22 7'904	-
2.00	Mehile dissel newored fleedlight 10,000 W/		br	452	0.70		11/04	-
2.00	Mobile dieser powered hoddight, 10,000 W		hr	31	5.72 6.20		1451	-
					0.20		150	
	O=Oprating units							
0.1.1.1	R=Reserve units						20027200	010041077
Sub-tot	ai		0/			>>	3/09///20	2021677
Constru	Iction Contingencies		%	2.00%		>>	61'954	40'434
Total Di Overhor	rect Costs		%	48 00%		>>	3'159'675	2062110
Unit pr	ice in Currency Portions		m <sup>3</sup>	845'630		>>	6.70	2.44
AGGRE	GATE UNIT PRICE		m <sup>3</sup>				>>	9.14



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#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT TABLE 5-4 CIVIL WORKS COST ESTIMATE COFFERDAM REMOVAL - AUXILIARY 8, 9, 10, 8, 11 IN WATER (TRANSPORT TO R, BANK DISPOSAL AREA 2)

	INDAM REMOVAL - ADAIEIART 0, 0, 10 & TT	114 007						· -/
						COST	ΤΟΤΑ	COST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LABOUR							
1.01	Foreman		hr	1'849	11.81		21'833	
1.02	Operator, bulldozer in loading area		hr	117	8.14		954	
1.03	Helper for ditto		hr	117	4.48		525	
1.04	Operator, hydraulic excavator		hr	1'049	8.14		8'542	
1.05	Helper for ditto		hr	1'049	4.48		4'701	
1.06	Operator, rear dumper		hr	5'485	8.14		44'649	
1.07	Helper for ditto		hr	5'485	4.48		24'573	
1.08	Operator, bulldozer in disposal area		hr	227	8.14		1'849	
1.09	Helper for ditto		hr	227	4.48		1'018	
1.10	General services, skilled		hr	344	4.48		1'541	
1.11	General services, semiskilled		hr	688	2.26		1'555	
		Ī						
2	EQUIPMENT							
		1						
2.01	Bulldozer 231 kW, in loading area	0	hr	107	127.61		13'601	-
		R	hr	21	49.71		1'060	-
2.02	Hydraulic backhoe, 257 kW , 3.20 m <sup>3</sup> heaped cap.	0	hr	385	71.29	40.56	27'452	15'619
		R	hr	77	16.70	27.61	1'286	2'126
2.03	Hydraulic backhoe, 382 kW, 5.80 m <sup>3</sup> heaped c.	0	hr	569	106.81	80.15	60'761	45'595
		R	hr	114	34.34	56.99	3'907	6'484
2.04	Dumper, 37.3 ton pay load	0	hr	2'651	65.37	53.83	173'284	142'693
		R	hr	530	20.21	32.45	10'715	17'204
2 05	Dumper 63.5 ton pay load	0	hr	2'336	100 64	80.60	235'058	188'252
	bumper, ere ten pay load	R	hr	467	33 71	50.86	15'747	23'758
2.06	Dumper 90.9 ton pay load	0	hr	-	119.00	94.66	-	-
2.00	Dumper, be b ten pay load	T R	hr	-	40.59	56.50	_	-
2.07	Bulldozer 149 kW in disposal area		hr	207	89.80	50.50	18'544	_
2.01		T D	hr		37.34		1'5/2	
2.08	Mobile diesel powered floodlight 10 000 W		hr	24	9.72		233	
2.00	Mobile dieser powered hoodlight, 10,000 W	t Š	br	24 E	6.20		200	-
				J	0.20		30	-
		-						
	O=Oprating units							
	R=Reserve units							
Sub-tota	al					>>	674'958	441'732
Constru	ction Contingencies		%	5.00%		>>	33'748	22'087
Total Di	rect Costs					>>	708'706	463'818
Overhea	ad and Profit		%	48.00%		>>	562'812	
Unit pri	ice in Currency Portions		m³	165'200		>>	7.70	2.81
AGGRE	GATE UNIT PRICE		m°				>>	10.50



# Part 6 - Fills and Backfills

#### RIO MADEIRA HYDROPOWER DEVELOP. - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-1 CIVIL WORKS COST ESTIMATE

# ROCKFILL PLACED IN WATER - AUXILIARY COFFERDAMS 2, 3 & 5 (ROCK FROM REQUIRED EXCAVATION)

						DSTS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.02	Foreman		hr	242	11.81		2'860	
1.1.03	Equipment operator		hr	570	8.14		4'638	
1.1.04	Operator's helper		hr	570	4.48		2'553	
1.1.05	General services, skilled		hr	342	4.48		1'532	
1.1.06	General services, semiskilled		hr	456	2.26		1'030	
1.2	Equipment							
4 0.04		+	<b>.</b>	475	454.40		701047	
1.2.01	Buildozer, 231 KVV		nr	4/5	154.40		/3/31/	
4 0 00		K	nr	95	60.10		5708	
1.2.02	Portable diesel pow. floodlight, 10 k VV		hr	190	9.72		1'846	
		ĸ	nr	38	6.20		236	
		1						
	1							
		1						
	1							
	+							
		-						
	+							
Sub-tot	al	1		1			93'719	
Constr	uction Contingencies		%	2 50%			2'343	
Total D	lirect Costs		/0	2.0070			96'062	
Overbe	and Profit		0/2	48.00%			46'110	
Unit P	rice in Currency Portions		m3	94'970			1 50	
AGGP	EGATE UNIT PRICE		m3					1.50
LICON								1.00



#### RIO MADEIRA HYDROPOWER DEVELOP. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE POCKEUL DUMPED INTO WATER - DAM COEFERDAMS (POCK FROM STOCKRUE)

RUCK	TILL DUMPED IN TO WATER - DAM CO	FFER		RUCKERU	W STOCKP		-	
					UNIT C	OSTS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LOADING AND TRANSPORT							
	L - h							
1.1	Labour		l					
1102	Foreman		br	10'957	11 01		120'224	
1.1.02	Equipment operator		br	21'021	9.1/		252'507	
1 1 04	Operator's beloer		br	31/021	0.14		139'972	
1 1 05	General services skilled		br	12'408	4 48		55'589	
1 1 06	General services, semiskilled		hr	12'408	2.26		28'043	
1.1.00				12 400	2.20		20 040	
1.2	Equipment							
1 0 04				01004	07.47	00.50	5001000	5041040
1.2.01	Front shovel 390 kW, 5.7 m3 h. buchet		hr	6'801	87.17	82.58	592'832	561'616
1 0 00	Dulleterer 224 IVV	K K	nr	1'360	30.38	48.38	41'322	65'805
1.2.02	Buildozer 231 KVV		nr	1020	154.40		157'508	
1 2 02	Deer duper, 62.5 ten peuleed	R	nr	204	110.70	00.66	12 202	1/200/000
1.2.03	Rear duper, 63.5 ton pay load		nr br	19 000	110.78	88.00 50.00	2 110 315	1088 938
1 2 04	Dear duper, 00.0 ten pay lead		lii br	10'002	120.00	104.42	120 432	193773
1.2.04	Rear duper, 90.9 ton pay load	R	hr	3'999	44.65	62.15	178'534	248'509
2	PLACING							
21	l abour							
2.1								
2101	Foreman		hr	3'989	11.81		47'107	
2102	Equipment operator		hr	9'385	8 14		76'396	
2.1.03	Operator's helper		hr	9'385	4.48		42'046	
2.1.04	General services, skilled		hr	5'631	4.48		25'227	
2.1.05	General services, semiskilled		hr	7'508	2.26		16'968	
2.2	Equipment							
2.2.01	Bulldozer, 231 kW	0	hr	7'821	154.40		1'207'562	
		R	hr	1'564	60.10		94'008	
2.2.02	Portable diesel pow. floodlight, 10 k W	0	hr	3'128	9.72		30'408	-
		R	hr	626	6.20		3'879	-
Sub-tot	al		I	1	I		7'985'181	4'840'475
Constr	uction Contingencies		%	3.00%		>>	239'555	145'214
Total D	Virect Costs			0.0070	1		8'224'736	4'985'690
Overhe	eads and Profit		%	48.00%		>>	6'341'004	
Unit P	rice in Currency Portions		m3	3'128'400		>>	4.66	1.35
AGGR	EGATE UNIT PRICE		m3				>>	6.01



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# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-3 CIVIL WORKS COST ESTIMATE

COMPACTED ROCKFILL - DAM AND RELATE	D COFFERD/	AMS (MATE	RIAL FROM STOCKPI	LE)

					UNITCO	DSTS	TOTAL	COSTS
N°	DESCRIPTION		UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1 1 01	Foromon		br	11'020	11 01		1/0/07/	
1 1 02	Foreman		br	21'900	11.01 Q 1/I		258'025	-
1 1 03	Operator's beloer		hr	31'809	4 48		142'504	-
1 1 04	General services skilled		hr	12'724	4 48		57'002	-
1.1.05	General services, semiskilled		hr	19'085	2.28		43'515	-
1.2	Equipment							
1 2 01	Front shovel 390 kW 5 7 m3 h, buchet	0	hr	4'197	87 17	82 58	365'811	346'549
1.2.01		R	hr	839	30.38	48.38	25'498	40'606
1.2.02	Bulldozer 231 kW	0	hr	629	154.40		97'191	-
		R	hr	126	60.10		7'566	-
1.2.03	Rear duper, 63.5 ton pay load	0	hr	11'755	110.78	88.66	1'302'184	1'042'170
		R	hr	2'351	33.71	50.86	79'250	119'569
1.2.04	Rear duper, 90.9 ton pay load	0	hr	12'337	130.90	104.13	1'614'861	1'284'610
		R	hr	2'467	44.65	62.15	110'166	153'344
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	1'679	9.72		16'316	-
		R	hr	336	6.20		2'081	-
2	PLACING AND COMPACTION							
2.1	Labour							
2.1.01	Foreman		hr	7'007	11.81		82'757	
2.1.02	Equipment operator		hr	17'518	8.14		142'600	
2.1.03	Operator's helper		hr	17'518	4.48		78'482	
2.1.04	General services, skilled		hr	7'007	4.48		31'393	
2.1.05	General services, semiskilled		hr	14'015	2.26		31'673	
2.2	Equipment							
2.2.04	Buildemen 221 MA			401005	454.40		410001000	
2.2.01			nr br	2'040	104.40		101/077	
2202	Smooth drum vibrating roller, 18600 kg		br	21061	56 71		21012/1	
2.2.02	Stribbur di diri vibrating folici, focoo kg	R	hr	965	22.62		210 940	
2203	Portable diesel pow_floodlight_10 k W	0	hr	4'826	9 72		46'909	
		R	hr	1'207	6.20		7'480	
Sub tot	al					~	6'060'021	210261047
Constru	uction Contingencies		%	2 00%		>>	139'399	59'737
Total D	irect Costs			2.0070		>>	7'109'329	3'046'584
Overhe	ad and Profit		%	48.00%		>>	4'874'839	
Unit Pr	ice in Currency Portions		m <sup>3</sup>	1'930'400		>>	6.21	1.58
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	7.79



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-4 CIVIL WORKS COST ESTIMATE COMPACTED CLAYFILL - COFFERDAMS AUXILIARY 1, 2, 3 & 4 (MATERIAL FROM RIGHT BANK BORROW AREA)

					UNIT C	OSTS	TOTAL	COSTS
N°	DESCRIPTION		UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.01	Foreman		hr	6'738	11.81		79'581	-
1.1.02	Equipment operator		hr	25'073	8.14		204'096	-
1.1.03	Operator's helper		hr	25'073	4.48		112'328	-
1.1.04	General services, skilled		hr	1'254	4.48		5'616	-
1.1.05	General services, semiskilled		hr	2'507	2.28		5'717	-
1.2	Equipment							
1.2.01	Wheel loader 354 kW, 6.60 m3 h. buchet	0	hr	2'548	87.17	82.58	222'132	210'435
		R	hr	510	30.38	48.38	15'483	24'657
1.2.02	Bulldozer 231 kW	0	hr	3'781	127.61		482'530	-
		R	hr	756	49.71		37'594	-
1.2.03	Rear duper, 37.3 ton capacity	0	hr	6'945	65.37	53.83	454'008	373'860
		R	hr	1'389	20.21	32.45	28'073	45'074
1.2.04	Rear duper, 63.5 ton capacity	0	hr	9'519	100.64	80.60	958'005	767'242
		R	hr	1'904	33.71	50.86	64'178	96'829
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	1'513	9.72		14'702	-
		R	hr	303	6.20		1'876	-
2	PLACING AND COMPACTION							
		•••••						
2.1	Labour							
2.1.01	Foreman		hr	5'667	11.81		66'926	
2.1.02	Equipment operator		hr	14'167	8.14		115'321	
2.1.03	Operator's helper		hr	14'167	4.48		63'469	
2.1.04	General services, skilled		hr	5'667	4.48		25'388	
2.1.05	General services, semiskilled		hr	11'334	2.26		25'614	
2.2	Equipment							
2.2.01	Bulldozer, 149 kW	0	hr	5'582	89.80		501'255	
		R	hr	1'395	37.34		52'107	
2.2.02	Motorgrader, 138 kW	0	hr	2'494	66.09		164'831	
		R	hr	624	31.88		19'878	
2.2.03	Pad-foot drum vibrating roller, 11530 kg	0	hr	2'571	35.99		92'516	
		R	hr	643	16.21		10'417	
2.2.04	Truck mounted water tank, 20 m3 capaci	0	hr	3'868	58.51		226'332	
		R	hr	967	24 71		23'896	
2,2.05	Portable diesel pow. floodlight 10 k W	0	hr	2'233	9 72		21'702	
		R	hr	558	6 20		3'461	
					0.20			
Sub-tot	al					>>	4'099'034	1'518'097
Constr	uction Contingencies		%	1.50%		>>	61'486	22'771
Total D	Total Direct Costs					>>	4'160'519	1'540'869
Overhe	ad and Profit		%	48.00%		>>	2'736'666	
Unit P	rice in Currency Portions		m <sup>3</sup>	1'172'200		>>	5.88	1.31
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	7.20



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-5 CIVIL WORKS COST ESTIMATE COMPACTED CLAYFILL - COFFERDAMS AUXILIARY 5, 6 & 7 (MATERIAL FROM LEFT BANK BORROW AREA)

					UNIT CO	OSTS	TOTAL	COSTS
N°	DESCRIPTION			QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour	•••••						
1.1.01	Foreman		hr	4'568	11.81		53'947	-
1.1.02	Equipment operator		hr	16'997	8.14		138'354	-
1 1 03	Operator's helper		hr	16'997	4 48		76'146	-
1 1 04	General services skilled		hr	850	4 48		3'807	-
1 1 05	General services, semiskilled		hr	1'700	2.28		3'875	-
1.1.00	Scherar Schrees, Schriskinge			1700	2.20		30/3	-
12	Equipment							
···-	Equipment		-					
1 2 01	Wheel loader 354 kW 6.60 m3 h, buchet		br	1'657	87 17	82.58	144'443	126'827
1.2.01	Wheel loader oot kw, oloo no n. bucher	P	br	331	30.38	/8 38	10'068	16'033
1 2 02	Bulldozer 221 kW		br	2'450	127.61	40.00	212'769	10 033
1.2.02			br	2 400	40.71		24/445	-
1 2 02	Poor dupor, 27.2 top consoity		br	482	48.71	E0 00	24 440	257'405
1.2.03	Real duper, 57.5 ton capacity		lii br	4702	20.37	00.00	10/220	207 400
1 2 04	Deer duran CO 5 ten conseitu	R O		950	20.21	32.40	19 328	51 034
1.2.04	Rear duper, 63.5 ton capacity	N N	nr	0 0 0 0 4	100.64	80.00	009/092	528 251
1 0 05			nr	1311	33.71	50.86	44 187	100.00
1.2.05	Portable diesel p. floodlight, 10000 VV	<u> </u>	nr	984	9.72		9'560	-
		ĸ	hr	197	6.20		1.220	-
2	PLACING AND COMPACTION							
2.1	Labour							
				01005	44.04		101510	
2.1.01	Foreman		nr	3.685	11.81		43'519	
2.1.02	Equipment operator		nr	9.212	8.14		74'988	
2.1.03	Operator's helper		hr	9'212	4.48		41'2/1	
2.1.04	General services, skilled		hr	3'685	4.48		16'509	
2.1.05	General services, semiskilled		hr	7'370	2.26		16'656	
2.2	Equipment							
2.2.01	Bulldozer, 149 kW	0	hr	3'630	89.80		325'944	
		R	hr	907	37.34		33'883	
2.2.02	Motorgrader, 138 kW	0	hr	1'622	66.09		107'183	
		R	hr	405	31.88		12'925	
2.2.03	Pad-foot drum vibrating roller, 11530 kg	0	hr	1'672	35.99		60'159	
		R	hr	418	16.21		6'774	
2.2.04	Truck mounted water tank, 20 m3 capaci	0	hr	2'515	58.51		147'174	
		R	hr	629	24.71		15'539	
2.2.05	Portable diesel pow. floodlight, 10 k W	0	hr	1'452	9.72		14'112	
		R	hr	363	6.20		2'250	
Sub-tot	al					>>	2'734'213	1'036'227
Constru	uction Contingencies		%	1.50%		>>	41'013	15'543
Total D	virect Costs					>>	2'775'227	1'051'771
Overhe	ad and Profit		%	48.00%		>>	1'836'959	
Unit Pr	rice in Currency Portions		m <sup>3</sup>	762'230		>>	6.05	1.38
AGGR	EGATE UNIT PRICE		m³				>>	7.43



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-6 CIVIL WORKS COST ESTIMATE COMPACTED CLAYFILL - COFFERDAMS AUXILIARY 8. 9. 10 & 11 (MATERIAL FROM LEFT BANK BORROW AREA)

			1. 1, 1, 1,			OSTS	ΤΟΤΑΙ	COSTS
N°	DESCRIPTION			QUANTITY	LCP	FCP	LCP	FCP
···					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
					<b>V</b> · · · · · · · · · · · · · · · · · · ·			()
1	LOADING AND TRANSPORT		1					
1.1	Labour							
1.1.01	Foreman		hr	6'174	11.81		72'914	-
1.1.02	Equipment operator		hr	22'973	8.14		186'999	-
1.1.03	Operator's helper		hr	22'973	4.48		102'918	-
1.1.04	General services, skilled		hr	1'149	4.48		5'146	-
1.1.05	General services, semiskilled		hr	2'297	2.28		5'238	-
1.2	Equipment							
	· ·							
1.2.01	Wheel loader 354 kW, 6.60 m3 h. buchet	0	hr	2'097	87.17	82.58	182'811	173'185
		R	hr	419	30.38	48.38	12'742	20'292
1.2.02	Bulldozer 231 kW	0	hr	3'112	127.61		397'114	-
		R	hr	622	49.71		30'939	-
1.2.03	Rear duper, 37.3 ton capacity	0	hr	6'612	65.37	53.83	432'251	355'944
	· · · · · · · · · · · · · · · · · · ·	R	hr	1'322	20.21	32.45	26'727	42'914
1.2.04	Rear duper, 63.5 ton capacity	0	hr	9'063	100.64	80.60	912'095	730'474
	······	R	hr	1'813	33.71	50.86	61'102	92'188
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	1'245	9.72		12'099	-
		R	hr	249	6.20		1'544	-
2	PLACING AND COMPACTION							
2.1	Labour							,
		•••••						
2.1.01	Foreman		hr	4'664	11.81		55'079	
2.1.02	Equipment operator		hr	11'659	8.14		94'908	
2.1.03	Operator's helper		hr	11'659	4.48		52'234	
2.1.04	General services, skilled		hr	4'664	4.48		20'894	
2.1.05	General services, semiskilled		hr	9'328	2.26		21'080	
		•••••						
2.2	Equipment							
	······							
2.2.01	Bulldozer, 149 kW	0	hr	4'594	89.80		412'524	,
		R	hr	1'148	37.34		42'883	
2.2.02	Motorgrader, 138 kW	0	hr	2'053	66.09		135'653	
		R	hr	513	31.88		16'359	
2.2.03	Pad-foot drum vibrating roller, 11530 kg	0	hr	2'116	35.99		76'139	
		R	hr	529	16.21		8'573	
2.2.04	Truck mounted water tank, 20 m3 capaci	0	hr	3'184	58.51		186'267	
	······································	R	hr	796	24.71		19'666	
2.2.05	Portable diesel pow. floodlight, 10 k W	0	hr	1'838	9.72		17'861	
		R	hr	459	6.20		2'848	
			1					
Sub-tot	tal					>>	3'605'609	1'414'997
Constr	uction Contingencies		%	1.50%		>>	54'084	21'225
Total D	virect Costs					>>	3'659'693	1'436'222
Overhe	ad and Profit		%	48.00%		>>	2'446'039	
Unit P	rice in Currency Portions		m <sup>3</sup>	964'700		>>	6.33	1.49
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	7.82



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-7 CIVIL WORKS COST ESTIMATE CLAYFILL PLACED IN WATER - COFFERDAMS AUXILIARY 2, 3 & 5 (MAT. FROM RIGHT & LEFT BORROW AREAS)

					UNIT C	OSTS	TOTAL	соѕтѕ
N°	DESCRIPTION		UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.01	Foreman		hr	2'736	11.81		32'316	-
1.1.02	Equipment operator		hr	10'182	8.14		82'880	-
1.1.03	Operator's helper		hr	10'182	4.48		45'614	-
1.1.04	General services, skilled		hr	509	4.48		2'281	-
1.1.05	General services, semiskilled		hr	1'018	2.28		2'321	-
1.2	Equipment							
1.2.01	Wheel loader 354 kW, 6.60 m3 h. buchet	0	hr	776	87.17	82.58	67'661	64'098
		R	hr	155	30.38	48.38	4'716	7'510
1.2.02	Bulldozer 231 kW	0	hr	1'152	127.61		146'978	-
		R	hr	230	49.71		11'451	-
1.2.03	Rear duper, 37.3 ton capacity	0	hr	7'328	65.37	53.83	479'044	394'477
		R	hr	1'466	20.21	32.45	29'621	47'560
1.2.04	Rear duper, 63.5 ton capacity	0	hr		100.64	80.60	-	-
		R	hr		33.71	50.86	-	-
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	461	9.72		4'478	-
		R	hr	92	6.20		571	-
2	PLACING AND COMPACTION							
		•••••						
2.1	Labour							
2.1.01	Foreman		hr	1'657	11.81		19'565	
2.1.02	Equipment operator		hr	4'142	8.14		33'712	
2.1.03	Operator's helper		hr	4'142	4.48		18'554	
2.1.04	General services, skilled		hr	1'657	4.48		7'422	
2.1.05	General services, semiskilled		hr	3'313	2.26		7'488	
2.2	Equipment							
	· · · · · · · · · · · · · · · · · · ·							
2.2.01	Bulldozer 149 kW	0	hr	952	89.80		85'502	
		R	hr	190	37.34		7'111	
2.2.02	Hydraulic backhoe 257 kW , 3.2 m3 b.	0	hr	1'242	71.29		88'536	
		R	hr	248	16.70		4'148	
2.2.03	Crawler crane 100 t capacity	0	hr	1'190	193.47		230'262	
		R	hr	238	134.76		32'077	
2.2.04	Orange peel bucket, 2.50 m3 capacity	0	hr	1'190	9.09		10'819	
	• · · · · · · · · · · · · · · · · · · ·	R	hr	238	8.28		1'971	
2.2.05	Portable diesel p. floodlight, 10000 W	0	hr	381	9.72		3'702	-
		R	hr	76	6.20		472	
								-
Sub-tot	al					>>	1'461'272	513'645
Constru	uction Contingencies		%	1.50%		>>	21'919	7'705
Total D	irect Costs					>>	1'483'191	521'350
Overhe	ad and Profit		%	48.00%		>>	962'180	
Unit Pr	Unit Price in Currency Portions		m <sup>3</sup>	357'050	)>> 6.85			1.46
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	8.31



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# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-8 CIVIL WORKS COST ESTIMATE

COMP/	ACTED CLAYFILL - DAM AND RELATED		FFERDA	MS (MATER	RIAL FROM	RIGHT BA	NK BORROV	/ AREA)
					UNIT CO	DSTS	TOTAL	COSTS
N°	DESCRIPTION			QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1 1 01	Foreman		hr	4'001	11.81		47'253	-
1 1 02	Equipment operator		hr	14'888	8 14		121'186	_
1.1.03	Operator's helper		hr	14'888	4.48		66'697	-
1.1.04	General services, skilled		hr	744	4.48		3'335	-
1.1.05	General services, semiskilled		hr	1'489	2.28		3'394	-
12	Equinment							
1.2								
1.2.01	Wheel loader 354 kW, 6.60 m3 h. buchet	0	hr	1'291	87.17	82.58	112'544	106'618
		R	hr	258	30.38	48.38	7'845	12'493
1.2.02	Bulldozer 231 kW	0	hr	1'916	127.61		244'476	-
		R	hr	383	49.71		19'047	-
1.2.03	Rear duper, 37.3 ton capacity	0	hr	3'083	65.37	53.83	201'546	165'966
		R	hr	617	20.21	32.45	12'462	20'010
1.2.04	Rear duper, 63.5 ton capacity	0	hr	7'244	100.64	80.60	729'056	583'882
		R	hr	1'449	33.71	50.86	48'840	73'688
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	766	9.72		7'449	-
		R	hr	153	6.20		950	-
2	PLACING AND COMPACTION							
2.1	Labour							
2.1.01	Foreman		hr	2'871	11.81		33'908	
2.1.02	Equipment operator		hr	7'178	8.14		58'428	
2.1.03	Operator's helper		hr	/'1/8	4.48		32'157	
2.1.04	General services, skilled		hr	2'8/1	4.48		12'863	
2.1.05	General services, semiskilled		hr	5'742	2.26		12'978	
2.2	Equipment							
2 2 01	Dullderer 140 M		ha	21020	00.00		2521062	
2.2.01	Buildozer, 149 kvv		nr	2 828	89.80		253 963	
2 2 0 2	Matararadar, 120 kW/	R	nr br	107	37.34		20 400	
2.2.02	Motorgrader, 138 KVV		br	1204	21 00		10'071	
2203	Pad foot drum vibrating roller, 11530 kg		br	1'302	25.00		46'874	
2.2.00	Tad-loot draff vibrating folier, 11550 kg	R	br	326	16.21		5'278	
2204	Truck mounted water tank 20 m3 capac		hr	1'960	58.51		114'672	
2.2.04	Theek mounced water tank, 20 mb capae.	R	hr	490	24 71		12'107	
22.05	Portable diesel pow_floodlight_10 k W	0	hr	1'131	9 72		10'996	
		R	hr	283	6.20		1'753	
Sub-tot	tal					>>	2'342'040	962'657
Constr	uction Contingencies		%	2.00%		>>	46'841	19'253
Total D	)irect Costs		0/2	/10 0004		>>	2'388'880	981'910
Unit P			m <sup>3</sup>	593'900	0>> 1.017.979 0>> 6.75			1.65
AGGR	EGATE UNIT PRICE		m³				>>	8.40



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-9 CIVIL WORKS COST ESTIMATE

			1				TOTAL	
N°	DESCRIPTION			QUANTITY		FCP	LCP	FCP
			-		(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.01	Foreman		hr	13'787	11.81		162'826	-
1.1.02	Equipment operator		hr	51'301	8.14		417'589	-
1.1.03	Operator's helper		hr	51'301	4.48		229'828	-
1.1.04	General services, skilled		hr	2'565	4.48		11'491	-
1.1.05	General services, semiskilled		hr	5'130	2.28		11'697	-
1.2	Equipment							
1.2.01	Wheel loader 354 kW, 6.60 m3 h. buchet	0	hr	5'005	87.17	82.58	436'305	413'331
		R	hr	1'001	30.38	48.38	30'412	48'430
1.2.02	Bulldozer 231 kW	0	hr	7'427	127.61		947'772	-
		R	hr	1'485	49.71		73'840	-
1.2.03	Rear duper, 63.5 ton capacity	0	hr	6'841	100.64	80.60	688'474	551'381
		R	hr	1'368	33.71	50.86	46'122	69'586
1.2.04	Rear duper, 90.9 ton capacity	0	hr	27'364	119.00	94.66	3'256'295	2'590'260
		R	hr	5'473	40.59	56.50	222'140	309'211
1.2.05	Portable diesel p. floodlight, 10000 W	0	hr	2'971	9.72		28'877	-
		R	hr	594	6.20		3'684	-
2	PLACING AND COMPACTION							
2.1	Labour							
2.1.01	Foreman		hr	4'234	11.81		50'004	
2.1.02	Equipment operator		hr	10'585	8.14		86'163	
2.1.03	Operator's helper		hr	10'585	4.48		47'421	
2.1.04	General services, skilled		hr	4'234	4.48		18'969	
2.1.05	General services, semiskilled		hr	8'468	2.26		19'138	
22	Equipment							
<u> </u>	Equipment							
2.2.01	Bulldozer 149 kW	0	hr	767	89.80		68'919	
		R	hr	153	37.34		5'731	
2.2.02	Hydraulic backhoe 382 kW , 5.8 m3 b.	0	hr	2'214	128.92	65.55	285'409	145'118
		R	hr	31	31.06	44.69	965	1'388
2.2.03	Crawler crane 100 t capacity with bucket	0	hr	5'756	193.47		1'113'613	
		R	hr	1'151	134.76		155'136	
2.2.04	Orange peel bucket, 2.50 m3 capacity	0	hr	5'756	9.09		52'322	
		R	hr	1'151	8.28		9'532	
2.2.05	Portable diesel p. floodlight, 10000 W	0	hr	886	9.72		8'607	
		R	hr	177	6.20		1'098	
Sub-tot	l tal		l			>>	8'490'376	4'128'705
Constr	uction Contingencies		%	5.00%		>>	424'519	206'435
Total D	Direct Costs					>>	8'914'895	4'335'141
Overhe	ad and Profit		%	48.00%		>>	6'360'017	
Unit P	rice in Currency Portions		m <sup>3</sup>	2'302'400	)>> 6.63			1.88
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	8.52





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# RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

PROCE	ESSING OF ROCK FOR COARSE TRAN	ISITIC	DNS - R		REQUIRE	DEXCAVAT		
			<b>_</b>		UNITC	OSTS	TOTAL C	OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1 1.1	CRUSHING WITH MOBILE ROCK PLANT (SIZE 5 - 50 MM MATERIAL) Labour				(	()	(	(000)
4 4 04	<b>F</b>		h.	4.51000	11.01		4051200	
1.1.01	Foreman		hr	15'698	11.81		185'390	
1.1.02	Equipment operator		nr	29'900	8.14		243'389	
1.1.03	Operator's neiper		nr	59'801	4.48		267'907	
1.1.04	General services, semiskilled		hr	17 940	2.26		40'545	
1.2	Equipment							
1 2 01	Hydraulic front shovel 260 kW/ 4.2 m2 h l		br	11'074	02.07	71.61	110201569	702'022
1.2.01	Hydradiic front shover 200 kw, 4.5 mo h.t	B	br	2'215	26.06	/1.01	59'712	110'199
1 2 02	Crawled mobile crusher, 220 kW, 120 t/b		br	12'0/2	70.00	40.70	1/096/270	R/11000
1.2.02		R	hr	2'769	21.91	36.79	60'659	101'855
Sub-tota						>>	3'053'921	1'646'955
Miscella	neous works>>		%	3.00%		>>	91'618	49'409
Process	sing waste:>>		%	10.00%		>>	314'554	169'636
UNIT D	IRECT COST OF CONCRETE AGGRE	GATE	US\$/t			>>	0.12 >>	3.28



#### RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

					UNIT CO	DSTS	TOTAL COSTS	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	MATERIAL							
1.01	Processed granular material at the plant		t	943'614	3.12	0.15	2'944'076	141'542
2	LOADING AND TRANSPORT							
2.1	Labour							
0.4.00				0/500	44.04		401400	
2.1.02			nr	3.290	11.81		42'403	
2.1.03	Equipment operator		nr	10.258	8.14		83'503	
2.1.04	Operator's neiper		nr br	10/258	4.48		45 957	
2.1.05	General services, skilled General services, semiskilled		hr	4'103	4.48 2.26		9'274	
2.2	Equipment							
2201	Wheel loader 229 kW 4.2 m3 h, buchet	0	hr	1'214	50.23	43 99	61'001	53'423
		R	hr	243	15.84	25.15	3'847	6'109
2 2 02	Rear duper, 37.3 ton pay load	0	hr	7'334	65.37	53.83	479'434	394'797
		R	hr	1'467	20.21	32.45	29'645	47'599
3	PLACING							
3.1	Labour							
3.1.01	Foreman		hr	1'483	11.81		17'512	
2.1.02	Equipment operator		hr	3'707	8.14		30'175	
2.1.03	Operator's helper		hr	3'707	4.48		16'608	
2.1.04	General services, skilled General services, semiskilled		hr hr	1'483 2'966	4.48 2.26		6'643 6'702	
3.2	Equipment							
3.2.01	Hydraulic backhoe 257 kW , 3.2 m3 b.		hr	2'247	71.29	40.56	160'167 7'504	91'126
3 2 02	S th drum tandem vib_roller 10840 kg		hr	1'123	34 70	21.01	38'980	12 700
0.2.02		R	hr	225	15.24		3'424	
3.2.03	Portable diesel pow. floodlight, 10 k W	0	hr	899	9.72		8'735	
		R	hr	180	6.20		1'114	
Sub-to	tal						4'015'087	747'00'
Constr	uction Contingencies		%	2 50%		>>	100'377	18'67
Total D	Direct Costs		70	2.0070			4'115'464	765'677
Overhe	eads and Profit		%	48.00%		>>	2'342'948	
Unit P	rice in Currency Portions		m3	449'340		>>	14.37	1.45
AGGR	EGATE UNIT PRICE		1 m3				>>	15.82



#### RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TRANS	TION PLACED IN WATER - AUXILIARY		FERDA	MS 1 TO 11	(MAT. FRO			
NI <sup>o</sup>	DESCRIPTION		LINUT			500		500
	DESCRIPTION	AUX.		QUANTITY	(US\$ eq.)	(US\$)	US\$ eq.)	(US\$)
1	MATERIAL							
1.01	Processed granular material at the plant		t	392'680	3.12	0.15	1'225'162	58'902
							-	-
2	LOADING AND TRANSPORT						-	-
	Labarra						-	-
2.1							-	-
2102	Foreman		hr	1'569	11 81		18'528	-
2.1.03	Equipment operator		hr	4'482	8.14		36'487	-
2.1.04	Operator's helper		hr	4'482	4.48		20'081	-
2.1.05	General services, skilled		hr	1'793	4.48		8'032	-
2.1.06	General services, semiskilled		hr	1'793	2.26		4'052	-
							-	-
2.2	Equipment						-	-
0.0.04			la ca	504	50.00	40.00	-	-
2.2.01	vvneel loader 229 kvv, 4.2 m3 n. buchet		nr	531	50.23	43.99	20'054	23'343
2202	Rear duper, 37.3 top pay load		br	2'205	10.64	20.10	2001/20	172'509
2.2.02	i tear duper, 37.3 ton pay load	R	hr	641	20.21	32.45	12'953	20'798
3	PLACING			041	20.21	02.40	-	- 20100
							-	-
3.1	Labour						-	-
							-	-
3.1.01	Foreman		hr	605	11.81		7'142	-
2.1.02	Equipment operator		hr	1'512	8.14		12'306	-
2.1.03	Operator's helper		hr	1'512	4.48		6'773	-
2.1.04	General services, skilled		nr	605	4.48		2709	-
2.1.05	General services, serniskilled		111	1 209	2.20		2733	-
32	Fauipment						-	-
<u> </u>							-	-
3.2.01	Bulldozer 149 kW	0	hr	131	89.80		11'754	-
		R	hr	26	37.34		978	-
3.2.02	Hydraulic backhoe 257 kW , 3.2 m3 b.	0	hr	589	71.29	40.56	41'991	23'891
		R	hr	118	16.70	27.61	1'967	3'253
3.2.03	Crawler crane 100 t capacity	0	hr	654	193.47		126'620	-
		R	hr	131	134.76		17'639	-
3.2.04	Orange peel bucket, 2.50 m3 capacity	0	hr	654	9.09		5'949	-
2 2 0 5	Pottoble diagol now floodlight 40 h144	R	nr br	131	8.28		1'084	-
3.2.05	Portable diesel pow. floodlight, 10 k W		nr br	230	9.72		2/290	-
			111	+/	0.20		292	-
							-	-
		1					-	-
Sub-tot	tal			1			1'805'348	305'363
Constr	uction Contingencies		%	2.50%		>>	45'134	7'634
Total Direct Costs						1'850'482	312'998	
Overhe	ads and Profit		%	48.00%		>>	1'038'470	-
Unit P	Unit Price in Currency Portions		m3	196'340		>>	14.71	1.36
AGGR	EGATE UNIT PRICE		m3				>>	16.07



#### RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

COMP	ACTED COARSE TRANSITION - DAM A							
N°	DESCRIPTION	AUX		QUANTITY		ECP		ECP
				QUANTIT	(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
······								
1.01	Processed granular material at the plant		t	379'260	3.12	0.15	1'183'291	56'889
2	LOADING AND TRANSPORT							
2.1	Labour							
2102	Foreman		br	2'023	11.81		23'893	
21.02	Equipment operator		hr	5'780	8 14		47'053	
21.04	Operator's helper		hr	5'780	4 48		25'896	
2.1.05	General services, skilled		hr	2'312	4.48		10'359	
2.1.06	General services, semiskilled		hr	2'312	2.26		5'226	
2.2	Equipment							
2201	Wheel loader 229 kW/ 4.2 m3.b. buchet		br	488	50.23	43.99	24'518	21'472
2.2.01	Wheenbader 223 kW, 4.2 m3 h. bucher	R	hr	98	15.84	25.15	1'546	21472
2202	Rear duper, 37.3 ton pay load		hr	4'329	65.37	53.83	282'982	233'026
		R	hr	866	20.21	32.45	17'498	28'095
3	PLACING							
3.1	Labour							
2 1 01	Foromon		br	E11	11.01		6'020	
2 1 02	Equipment operator		hr	1'278	8 14		10'407	
21.02	Operator's helper		hr	1'278	4 48		5'727	
2.1.04	General services, skilled		hr	511	4,48		2'291	
2.1.05	General services, semiskilled		hr	1'023	2.26		2'311	
3.2	Equipment							
3.2.01	Hydraulic backhoe 257 kW , 3.2 m3 b.	0	hr	547	71.29	40.56	39'015	22'197
		R	hr	109	16.70	27.61	1'828	3'022
3.2.02	Smooth drum vibrating roller, 10 840 kg	<u> </u>	hr	396	34.70		13'743	
2 2 02	Portable diagol pow floodlight 10 kW		nr br	99	15.24		1'509	
3.2.03	Portable dieser pow. noodlight, TO K VV	R	hr	44	6.20		2128	
Sub-tot	tal		0/	4.50%	1		1'707'532	367'156
Constr	uction Contingencies		%	1.50%		>>	25'613	5'50/
Overhe	eads and Profit		%	48.00%		>>	1'010'788	372004
Unit P	rice in Currency Portions		m3	180'600		>>	15.19	1.75
AGGREGATE UNIT PRICE			m3				>>	16.95



# RIO MADEIRA HYDROPOWER DEV. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

							TOTAL C	OSTS	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.	
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)	
<b>-</b>									
1.01	Processed granular material at the plant		t	495'800	3.12	0.15	1'546'896	74'370	
2									
2.1	Labour								
	-								
2.1.02	Foreman		hr		11.81				
2.1.03	Equipment operator		nr br		8.14				
2.1.04	Coperator's neiper		br		4.40				
2.1.05	General services, semiskilled		hr		2.26				
2.2	Equipment								
2.2.01	Wheel loader 229 kW, 4,2 m3 h, buchet	0	hr		50.23	43.99			
		R	hr		15.84	25.15			
2.2.02	Rear duper, 37.3 ton pay load	0	hr		65.37	53.83			
		R	hr		20.21	32.45			
3	PLACING								
31	Labour								
3.1.01	Foreman		hr	690	11.81		8'149		
2.1.02	Equipment operator		hr	1'725	8.14		14'042		
2.1.03	Operator's helper		hr	1'725	4.48		7'728		
2.1.04	General services, skilled		hr	690	4.48		3'091		
2.1.05	General services, semiskilled		hr	1'380	2.26		3'119		
3.2	Equipment								
3.2.01	Bulldozer 149 kW	0	hr	99	89.80		8'905		
		R	hr	20	37.34		741		
3.2.02	Hydraulic backhoe 382 kW , 5.8 m3 b.	0	hr	643	128.92	65.55	82'857	42'129	
		I R	hr	31	31.06	44.69	965	1'388	
3.2.03	Crawler crane 100 t capacity		nr	820	193.47		159'8/1		
2204	Orango pool busket 2.50 m2 canacity		br	000	134.70		22 27 1		
3.2.04	Orange peer bucket, 2.50 ms capacity		br	020	9.09		1'369		
3205	Portable diesel pow floodlight 10 k W		hr	331	9.72		3'213		
0.2.00	Torrable descriptive noodlight, to k w	R	hr	66	6.20		410		
Sub-tot	tal						1'871'126	117'887	
Constr	uction Contingencies		%	3 50%		>>	65'490	4'126	
Total D	Direct Costs		70	0.0070	1		1'936'626	122'013	
Overhe	eads and Profit		%	48.00%		>>	988'147		
Unit Price in Currency Portions			m3	247'900	>> 11.80			0.42	
AGGR	GGREGATE UNIT PRICE m3>>				12.22				



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABL CIVIL WORKS COST ESTIMATE COMPACTED FINE TRANSITION - DAM (STOCKPILED MATERIAL FROM BORROW AREA)

							TOTAL	COSTS
N°	DESCRIPTION		UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING & TRANSPORT TO STOCK							
1.1	Labour							
1.1.01	Foreman		hr	644	11.81		7'605	-
1.1.02	Equipment operator		hr	1'717	8.14		13'977	-
1.1.03	Operator's helper		hr	1'717	4.48		7'693	-
1.1.04	General services, skilled		hr	687	4.48		3'077	-
1.1.05	General services, semiskilled		hr	1'030	2.28		2'349	-
1.2	Equipment							
1.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	214	50.23	43.99	10'764	9'426
		R	hr	43	15.84	25.15	679	1'078
1.2.02	Rear duper, 37.3 ton capacity	0	hr	1'347	65.37	53.83	88'034	72'493
		R	hr	269	20.21	32.45	5'443	8'740
1.2.03	Portable diesel p. floodlight, 10000 W	0	hr	86	9.72		833	-
		R	hr	17	6.20		106	-
2	LOADING & TRANSPORT TO DAM							
2.1	Labour							
2.1.01	Foreman		hr	692	11.81		8'175	-
2.1.02	Equipment operator		hr	1'846	8.14		15'026	-
2.1.03	Operator's helper		hr	1'846	4.48		8'270	-
2.1.04	General services, skilled		hr	738	4.48		3'308	-
2.1.05	General services, semiskilled		hr	1'108	2.28		2'525	-
2.2	Equipment							
2.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	214	50.23	43.99	10'764	9'426
		R	hr	43	15.84	25.15	679	1'078
2.2.02	Rear duper, 37.3 ton capacity	0	hr	1'464	65.37	53.83	95'689	78'797
		R	hr	293	20.21	32.45	5'917	9'500
2.2.03	Portable diesel p. floodlight, 10000 W	0	hr	86	9.72		833	-
		R	hr	17	6.20		106	-
3	PLACING AND COMPACTION							
3.1	Labour							
3.1.01	Foreman		hr	275	11.81		3'253	
3.1.02	Equipment operator		hr	689	8.14		5'606	
3.1.03	Operator's helper		hr	689	4.48		3'085	
3.1.04	General services, skilled		hr	275	4.48		1'234	
3.1.05	General services, semiskilled		hr	551	2.26		1'245	
3.2	Equipment							
3.2.01	Bulldozer, 149 kW	0	hr	315	89.80		28'287	
		R	hr	79	37.34		2'941	
3.2.02	Motorgrader, 138 kW	0	hr	153	66.09		10'124	
		R	hr	38	31.88		1'221	
3.2.03	Smooth drum vibrating roller, 10 840 kg	0	hr	158	34.70		5'479	
		R	hr	39	15.24		602	
3.2.04	Portable diesel pow. floodlight, 10 k W	0	hr	126	9.72		1'225	
		R	hr	32	6.20		195	
Sub-tot	ı al	l	l	I	 	>>	356'348	190'538
Constru	uction Contingencies		%	1.50%		>>	5'345	2'858
Total D	irect Costs					>>	361'693	193'397
Overhe	ad and Profit		%	48.00%		>>	266'443	
Unit Pr	rice in Currency Portions		m <sup>3</sup>	72'000		>>	8.72	2.69
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	11.41



#### RIO MADEIRA HYDROPOWER DEVELOP. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIP-RAP - AUXILIARY COFFERDAMS FROM 1 TO 11 (ROCK FROM STOCKPILE)

		T				OSTS		OSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.02	Foreman		hr	3'818	11.81		45'087	
1.1.03	Equipment operator		hr	10'908	8.14		88'788	
1.1.04	Operator's helper		hr	10'908	4.48		48'866	
1.1.05	General services, skilled		nr	4'363	4.48		19'546	
1.1.06	General services, semiskilled		hr	4'363	2.26		9'861	
1.2	Equipment							
				51070	00.40		007407	
1.2.01	Vvneel loader, 161 KVV with rock grapple	Η <u>Θ</u>	nr	5'9/3	66.49		397'167	
4 0 00		R	hr	1'195	32.52	50.04	38'851	40.41500
1.2.02	Rear duper, 37.3 ton pay load	L O	hr	3'116	/1.90	59.21	224'067	184'520
4 0 00		R	hr	623	22.73	35.69	14'167	22'245
1.2.03	Rear duper, 63.5 ton pay load		hr	4'785	110.78	88.66	530'073	424'230
		R	nr	957	37.08	35.95	35'485	34'404
2	PLACING							
	Labour							
2.1								
2.1.01	Foreman		hr	1'357	11.81		16'028	
2.1.02	Equipment operator		hr	3'193	8.14		25'994	
2.1.03	Operator's helper		hr	3'193	4.48		14'306	
2.1.04	General services, skilled		hr	1'916	4.48		8'584	
2.1.05	General services, semiskilled		hr	2'555	2.26		5'774	
2.2	Equipment							
2 2 01	Hydraulic backboe 200 kW/ 2 55 m3 b		br	2'688	Q1 71		246'516	
2.2.01		F R	br	528	28.51		240 310	
2 2 02	Crawler crane 100 t canacity		br	215	193.47		41'604	
2.2.02		R	br	43	134.76		5'796	
2203	Rock grapple, 1,70 m opening		hr	215	3.32		714	
2.2.00	Rock grappie, 1.70 mopening	R	hr	43	2.82		121	
2204	Portable diesel pow_floodlight_10 k W	10	hr	1'161	9.72		11'287	
		R	hr	232	6.20		1'440	
Sub-tot	ltal						1'850'823	665'398
Constr	uction Contingencies		%	2.50%		>>	46'271	16'635
Total D	Direct Costs				1		1'897'094	682'033
Overhe	eads and Profit		%	48.00%		>>	1'176'082	61'899
Unit Price in Currency Portions			m3	215'040		>>	14.29	2.94
AGGR	AGGREGATE UNIT PRICE m3>>		17.23					



#### RIO MADEIRA HYDROPOWER DEVELOP. - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE PIR-DAR - AUXILIARY COFFERDAMS FROM 1 TO 11 (ROCK FROM REQUIRED EXCAVATION)

RIP-RA								0676
Nº	DESCRIPTION					FCP	TOTAL COSTS           2.         L.C.P         F.C.P.           j)         (US\$ eq.)         (US\$)           41'914         82'541           45'428         18'171           9'167         38'851           21         178'083         146'652           69         11'260         17'680           66         432'967         346'514           .95         28'984         28'101           .66         432'967         346'514           .95         28'984         28'101           .66         432'967         346'514           .95         28'984         28'101           .66         432'967         346'514           .95         28'984         28'101           .66         432'967         346'514           .95         28'984         28'101           .66         432'967         346'514           .95         28'984         28'101           .6653	
	DESCRIPTION	AUA.	UNIT	QUANTIT	(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	SELECTION OF ROCK FRAGMENTS	+						
	LOADING AND TRANSPORT							
1.1	Labour							
1.1.02	Foreman		hr	3'549	11.81		41'914	
1.1.03	Equipment operator		hr	10'140	8.14		82'541	
1.1.04	Operator's helper		hr	10'140	4.48		45'428	
1.1.05	General services, skilled		hr	4'056	4.48		18'171	
1.1.06	General services, semiskilled		hr	4'056	2.26		9'167	
1.2	Equipment							
1.2.01	Wheel loader, 161 kW with rock grapple	0	hr	5'973	66.49		397'167	
		R	hr	1'195	32.52		38'851	,
1.2.02	Rear duper, 37.3 ton pay load	0	hr	2'477	71.90	59.21	178'083	146'652
		R	hr	495	22.73	35.69	11'260	17'680
1203	Rear duper, 63.5 top pay load	0	hr	3'908	110 78	88.66	432'967	346'514
1.2.00		R	hr	782	37.08	35.95	28'984	28'101
2	PLACING							
<b>2</b> .1	Labour							
2.1.01	Foreman		hr	1'564	11.81		18'469	
2.1.02	Equipment operator		hr	3'680	8.14		29'952	
2.1.03	Operator's helper		hr	3'680	4.48		16'484	
2.1.04	General services, skilled		hr	2'208	4.48		9'891	
2.1.05	General services, semiskilled		hr	2'944	2.26		6'653	
2.2	Equipment							
0.0.04				01000	04.74		040400	
2.2.01	Hydraulic backnoe 200 kW , 2.55 m3 h.	Η <u>Θ</u>	nr	2'389	91.71		219126	
	0	K	nr	4/8	38.51		18:403	
2.2.02	Crawler crane 100 t capacity	Η <u>Υ</u>	nr hr	956	193.47		184 906	
0.000	Deale and a 170 as a series	R R	nr	191	134.76		25759	
2.2.03	Rock grapple, 1.70 m opening	Η <u>Υ</u>	nr hr	956	3.3Z		3173	
2204	Portable discal powr floodlight 10 k W/	R	nr	191	2.82		12/000	
2.2.04	Portable dieser pow. noodlight, To k W	R	hr	268	9.72		13 000	
					0.20			
Sub-tot							1'832'551	538'947
Constr	uction Contingencies		%	2.50%		>>	45'814	13'474
Total D	/irect Costs		0/	40.000/			1'878'365	552'421
Unit P	rice in Currency Portions		70 m3	40.00% 215'040		>>	14.16	2,18
AGGREGATE UNIT PRICE			m3				>>	16.34



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-18 CIVIL WORKS COST ESTIMATE COMPACTED RANDOM FILL & BACKFILL - POWERHOUSE TAILRACE CHANNEL (MATERIAL FROM EXCAVATION)

		<u> </u>						COSTS
NI <sup>o</sup>	DESCRIPTION					FCP		ECP
	DESCRIPTION			QUANTIT	(US\$ eq.)	(US\$)	(US\$ eq.)	(1155)
					(000 04.)	(000)	(000 04.)	(030)
-								
I	FLACING AND COMPACTION		 					
	Labaur							
1.1			l					
1 1 01				414.00	44.04		40/570	
1.1.01	Foreman			4 190	11.01		49 07 8	
1.1.02	Equipment operator		nr	10 495	8.14		80 429	
1.1.03			nr	10.495	4.48		47.017	
1.1.04	General services, skilled		nr	4'198	4.48		18'807	
1.1.05	General services, semiskilled		hr	8'396	2.26		18'975	
1.2	Equipment		l					
1.2.01	Bulldozer, 149 kW	0	hr	4'460	89.80		400'473	
		R	hr	1'115	37.34		41'630	
1.2.02	Motorgrader, 138 kW	0	hr	2'169	66.09		143'337	
		R	hr	542	31.88		17'285	
1.2.03	Smooth drum vibrating roller, 10 840 kg	0	hr	2'912	34.70		101'060	
		R	hr	728	15.24		11'096	
1.2.04	Truck mounted water tank, 20 m3 capac.	0	hr	3'364	58.51		114'672	
		R	hr	673	24.71		12'107	
1.2.05	Portable diesel pow. floodlight, 10 k W	0	hr	1'784	9.72		17'339	
		R	hr	357	6.20		2'212	
			1					
			1					
								,
								,
	<u> </u>							
Sub tet						~	110011017	
Conot-	al		0/	4 500/		~~~~	1001017	
Total D	ireat Casta		7/0	1.50%		~~~~~	10215	
Total D	alect Costs		0/	40.000/		>>	1097/233	
Overne	au anu Pront		<sup>%0</sup>	48.00%		>>	526'672	
			m <sup>3</sup>	1.019.340		>>	1.09	1.50
AGGR							>>	1.09



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-19 CIVIL WORKS COST ESTIMATE COMPACTED RANDOM BACKFILL - POWERHOUSE ERECTION-UNLOADING AREAS (MATERIAL FROM STOCK.)

					UNIT CO	OSTS	TOTAL	COSTS
N°	DESCRIPTION			QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
								()
1	LOADING AND TRANSPORT							
1.1	Labour		1					
1 1 01	Foreman		hr	7'166	11 81		84'635	-
1 1 02	Equipment operator		hr	19'110	8 14		155'557	-
1 1 03	Operator's helper		hr	19'110	4 48		85'614	-
1 1 04	General services skilled		hr	7'644	4 48		34'246	-
1 1 05	General services, semiskilled		hr	11'466	2.28		26'143	-
1.1.00	ocherar services, serniskilea			11400	2.20		20140	
12	Equipment							
1.4	Equipment							
1 2 01	Front shovel 390 kW 5.7 m3.h. buchet	0	hr	2'283	87 17	82 58	198'975	188'498
1.2.01	Tiont shover 550 kw, 5.7 mon. bdenet	P	br	457	30.38	/18.38	13'969	22'087
1 2 02	Bulldozer 221 kW		br	242	127.61	40.00	13 803	22 001
1.2.02			br	542	127.01		43 093	-
1 2 02	Dear dupar, 27.2 tap apparity		lii br	61221	48.71	E2 02	406'670	-
1.2.03	Rear duper, 37.3 ton capacity		l III br	1/244	00.37	00.00	406 67 9	334 880
1 2 04	Deer duran CO 5 ten eeneritu	R	nr	1/244	20.21	32.45	20140	40 37 5
1.2.04	Rear duper, 63.5 ton capacity	N N	nr	8 527	100.64	80.00	858 134	087 208
1 0.05		ĸ	nr	1705	33.71	50.86	5/1487	86734
1.2.05	Portable diesel p. floodlight, 10000 VV	0	hr	913	9.72		8.875	-
		R	hr	183	6.20		1'132	-
2	PLACING AND COMPACTION							
2.1	Labour							
							541000	
2.1.01	Foreman		hr	4'324	11.81		51'069	
2.1.02	Equipment operator		hr	10'811	8.14		87'998	
2.1.03	Operator's helper		hr	10'811	4.48		48'431	
2.1.04	General services, skilled		hr	4'324	4.48		19'373	
2.1.05	General services, semiskilled		hr	8'648	2.26		19'546	
2.2	Equipment							
2.2.01	Bulldozer, 149 kW	0	hr	4'594	89.80		412'519	
		R	hr	1'148	37.34		42'883	
2.2.02	Motorgrader, 138 kW	0	hr	2'234	66.09		147'648	
		R	hr	559	31.88		17'805	
2.2.03	Smooth drum vibrating roller, 10 840 kg	0	hr	3'000	34.70		104'100	
		R	hr	750	15.24		11'430	
2.2.04	Truck mounted water tank, 20 m3 capac.	0	hr	3'465	58.51		114'672	
		R	hr	693	24.71		12'107	
2.2.05	Portable diesel pow. floodlight, 10 k W	0	hr	1'838	9.72		17'861	
		R	hr	459	6.20		2'848	
Sub-tot	al					>>	3'113'877	1'359'838
Constr	uction Contingencies		%	1.50%		>>	46'708	20'398
Total D	virect Costs					>>	3'160'585	1'380'236
Overhe	ad and Profit		%	48.00%		>>	2'179'594	
Unit P	it Price in Currency Portions m <sup>3</sup> 1'050'000>> 5.09		1.31					
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	6.40



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 6-20 CIVIL WORKS COST ESTIMATE COMPACTED RANDOM BACKFILL - SPILLWAY RIGHT HAND SIDE LATERAL WALL (MATERIAL FROM STOCK.)

					UNIT CO	OSTS	TOTAL	COSTS
N°	DESCRIPTION			QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
								()
1	LOADING AND TRANSPORT							
			1					
1.1	Labour							
1.1.01	Foreman		hr	4'670	11.81		55'150	-
1.1.02	Equipment operator		hr	12'453	8.14		101'365	-
1 1 03	Operator's helper		hr	12'453	4 48		55'788	-
1 1 04	General services skilled		hr	4'981	4 48		22'315	-
1 1 05	General services, semiskilled		hr	7'472	2.28		17'035	-
				1 112				
12	Equipment							
1201	Front shovel 390 kW 57 m3 h buchet	0	hr	1'313	87 17	82.58	114'420	108'395
1.2.01		R	hr	263	30.38	48.38	7'975	12'701
1 2 02	Bulldozer 231 kW	0	hr	197	127.61	10.00	25'125	-
1.2.02		R	hr	30	49.71		1'957	_
1 2 03	Rear duper 37.3 top capacity		hr		65.37	53.83	270'543	222'783
1.2.00	Treat duper, 57.5 ton capacity		br	929	20.21	32.45	16'729	26'860
1 2 04	Poar dupor, 62.5 top capacity		br	5'672	100.64	00.60	570'975	457'100
1.2.04	Real duper, 05.5 ton capacity		br	11124	22 71	50.00	201244	57'700
1 2 05	Portable diagol p. floodlight, 10000 W/		l III br	1 134 EDE	0.70	00.00	50 244	57700
1.2.05	Portable diesel p. noodlight, 10000 W			323	9.72		0 103	-
		R	nı.	105	0.20		100	-
2	PLACING AND COMPACTION							
2.4	Labaur							
2.1								
2 1 01	Foreman		br	21/07	11 01		20'267	
2.1.01	Foreinan Equipment operator		br	2 407 6'217	0.14		50'602	
2.1.02	Operatoria belger		br	6'217	0.14 4.40		27'050	
2.1.03	Coperator s helper		br	21/07	4.40		11140	
2.1.04	General convices, skilled		br	2 407	4.40 2.26		11'240	
2.1.00			111	49/3	2.20		11240	
	Equipment							
2.2	Equipment		-					
2.2.01	Pulldazar 140 IAW		br	21642	00.00		227/240	
2.2.01	Build02er, 149 KVV		l III br	2 042	09.00		237 210	
22.02	Matararadar, 120 kW/		l III br	11205	37.34 66.00		24 000	
2.2.02	Motorgrader, 138 KVV		l III br	1 200	21.00		10/220	
2.2.02	Care at a day way with partian and loss 10,040 loss	R	nr	321	31.88		10 239	
2.2.03	Smooth drum vibrating roller, 10 840 kg		nr	1725	34.70		09 802	
2204		R	nr	431	15.24		00/3	
2.2.04	Truck mounted water tank, 20 m3 capac.			1 993	04.74		114072	
0.0.05		R	nr	399	24.71		12107	
2.2.05	Portable diesel pow. floodlight, 10 K W		nr	1'05/	9.72		10/2/1	
		R	nr	264	6.20		1'638	
							410051000	0051000
Sub-tot	ial		0/	4 5001		>>	1995/620	885,638
Constr	uction Contingencies		%	1.50%		>>	29.934	13/285
Total D	nrect Costs		0/	40.000/		>>	2'025'554	898.923
Overne	ad and Profit		% 3	48.00%		>>	1403749	4.40
	FICE IN CURRENCY Portions		m <sup>×</sup>	603'800		>>	0.68	1.49
AGGR	EGATE UNIT PRICE		m-				>>	6.17



# Part 7 - Concrete Aggregates

RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-1 CIVIL WORKS COST ESTIMATE

SAND FROM RIGHT BANK BORROW AREA TO	O BE	MIXE	D WITH SAI	ND OF AGGREGATE	PROCESSING PLANT

№         DESCRIPTION         AUXUNITQUANTITY         L.C.P.         F.C.P.         L.C.P.           1         LOADING AND TRANSPORT </th <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>0313</th> <th>TOTAL</th> <th>COSIS</th>							0313	TOTAL	COSIS
1         LOADING AND TRANSPORT           1.1         Labour           1.1.01         Foreman           1.1.02         Equipment operator           1.1.03         Operator's helper           1.1.04         General services, skilled           1.1.05         General services, skilled           1.1.04         General services, semiskilled           1.1.05         General services, semiskilled           1.2.01         Wheel loader 229 kW, 4.2 m3 h. buchet           0         hr           1.2.02         Rear duper, 37.3 ton capacity           0         hr           12.03         Portable diesel p. floodlight, 10000 W           0         hr           12.03         Portable diesel p. floodlight, 10000 W           0         hr           12.03         Portable diesel p. floodlight, 10000 W	N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1.1       Labour	1	LOADING AND TRANSPORT							
11.01       Foreman        hr       11841       11.81       21737         11.02       Equipment operator        hr       4'908       8.14       39'953         11.03       Operator's helper        hr       4'908       4.48       2'1'98         11.04       General services, skilled        hr       1'963       4.48       8'796         11.05       General services, semiskilled        hr       2'945       2.28       6'714         1.2       Equipment         hr       4'908       1.6.84       26.15       1'557         1.2.02       Rear duper, 37.3 ton capacity       O       hr       4'97       9'2.2       1'1'1'1'2'         1.2.03       Portable diesel p. floodlight, 10000 W       O       hr       1'97       9'2       1'911         R       hr       3'9       6.20       2'2.45       1'2'2'A       1'911         I       A       H'       3'9'6'A       A'A       A'A       A'A         I       A       H'       A'A       A'A       A'A       A'A         I       A       H'       A'A       A'A       A'A	1.1	Labour							
11.05       General services, semiskilled        hr       2'945       2.28       6'714         1.2       Equipment        hr       492       50.23       43.99       2'4'692         1.2.01       Wheel loader 229 kW, 4.2 m3 h. buchet       O       hr       498       15.84       25.15       1'557         1.2.02       Rear duper, 37.3 ton capacity       O       hr       3'774       65.37       53.83       2'46'693         1.2.03       Portable diesel p. floodlight, 10000 W       O       hr       197       9.72       1'911         1.2.03       Portable diesel p. floodlight, 10000 W       O       hr       39       6.20       2'44         1.2.04       Portable diesel p. floodlight, 10000 W       O       hr       39       6.20       2'44         1.2.04       Portable diesel p. floodlight, 10000 W       O       hr       39       6.20       2'44         1.2.05       Portable diesel p. floodlight, 10000 W       Image: second	1.1.01 1.1.02 1.1.03 1.1.04	Foreman Equipment operator Operator's helper General services, skilled		hr hr hr hr	1'841 4'908 4'908 1'963	11.81 8.14 4.48 4.48		21'737 39'953 21'989 8'796	- - -
1.2         Equipment         0         hr         492         50.23         43.99         24'692           1.2.01         Wheel loader 229 kW, 4.2 m3 h. buchet         0         hr         98         15.84         25.15         1'557           1.2.02         Rear duper, 37.3 ton capacity         0         hr         3'774         65.37         53.83         24'6'82           1.2.03         Portable diesel p. floodlight, 10000 W         0         hr         1977         9.72         1'911           1.2.03         Portable diesel p. floodlight, 10000 W         0         hr         39         6.20         244           1.2.03         Portable diesel p. floodlight, 10000 W         0         hr         39         6.20         244           1.2.04         Hr         39         6.20         244         44         44           1.2.03         Portable diesel p. floodlight, 10000 W         Nr         197         9.72         1'911           R         hr         39         6.20         244         44         44         44           1.2.04         Hr	1.1.05	General services, semiskilled		hr	2'945	2.28		6'714	-
12.01       Wheel loader 229 kW, 4.2 m3 h. buchet       O       hr       492       50.23       43.99       24'692         12.02       Rear duper, 37.3 ton capacity       O       hr       98       15.84       25.15       1'557         12.03       Portable diesel p. floodlight, 10000 W       O       hr       1977       97.2       32.45       15'254         12.03       Portable diesel p. floodlight, 10000 W       O       hr       197       9.72       24'8'         1.2.04       Portable diesel p. floodlight, 10000 W       O       hr       197       9.72       24'8'         1.2.04       Portable diesel p. floodlight, 10000 W       O       hr       197       9.72       24'8'         1.2.05       Portable diesel p. floodlight, 10000 W       O       hr       39''       6.20       24'4'         1.2.04       H       H       H''       H''       H''       H''       H''       H''         1.1.05       H       H''       H''       H''       H''       H''       H''       H''         1.2.03       Portable diesel p. floodlight, 10000 W       H''       H''       H''       H''       H''       H''       H''       H''       H''       H'''	1.2	Equipment							
Sub-total>> 389'540	1.2.01 1.2.02 1.2.03	Wheel loader 229 kW, 4.2 m3 h. buchet Rear duper, 37.3 ton capacity Portable diesel p. floodlight, 10000 W	O R O R O R	hr hr hr hr	492 98 3'774 755 197 39	50.23 15.84 65.37 20.21 9.72 6.20	43.99 25.15 53.83 32.45	24'692 1'557 246'693 15'254 1'911 244	21'625 2'473 203'143 24'492 - -
Sub-total>> 389'540									
	Sub-tot	tal					>>	389'540	251'733
Construction Contingencies         %	Construction Contingencies			%			>>	389'540	251'733
Unit Direct Cost in Currency Portions         t         338'601         338'601	Unit Direct Cost in Currency Portions			t	338'601		>>	1.15	0.74
AGGREGATE UNIT DIRECT COST t	AGGR	EGATE UNIT DIRECT COST		t				>>	1.89



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-2 CIVIL WORKS COST ESTIMATE PROCESSING OF AGGREGATES FOR THE CONCRETES OF THE RIGHT BANK

					UNIT C	OSTS	TOTAL	соѕтѕ
N°	DESCRIPTION	AUX	דואט.	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	LOADING AND TRANSPORT (10%)					()	(	
1.1	Labour							
1.1.01	Foreman		hr	802	11.81		9'474	-
1.1.02	Equipment operator		hr	2'139	8.14		17'413	-
1.1.03	Operator's helper		nr br	2139	4.48		9'584	-
1.1.04	General services, semiskilled		hr	1'284	2.28		2'926	-
1.2	Equipment							
1.2.01	Front shovel 260 kW, 4.3 m3 h. buchet	0	hr	893	80.84	62.27	72'160	55'584
4 0 00		R	hr	179	26.06	43.26	4'652	7'723
1.2.02	Bulldozer 231 KVV		hr	134	127.61		1/'086	-
1203	Rear duper, 37.3 ton capacity		hr	578	65.37	53.83	37'814	31'138
		R	hr	116	20.21	32.45	2'338	3'754
1.2.04	Rear duper, 63.5 ton capacity	0	hr	340	100.64	80.60	34'196	27'387
1.2.05	Alogen floodlights, 2000 W x No. 2	R	hr hr	68 714	33.71 0.41	50.86	2'291 293	3'456
2								
<b>2</b>	ROCK PROCESSING							
2.1	Labour							
2.1.01	Foreman	1	hr	10'200	11.81		120'462	
2.1.02	Plant operator	1	hr	10'200	8.14		83'028	
2.1.03	Operator's helper	1	hr	10'200	4.48		45'696	
2.1.04	General services, specialist	1	hr	10'200	8.14		83'028	
2.1.05	General services, skilled	2	hr	20 400	4.40		91 392 69'156	
2.1.00		ľ		00000	2.20		00100	
2.2	Equipment							
2.2.01	Crushing and processing plant, 300 t/hr	1	month	17	124'127		2'110'159	
2202	Transformer cabin 1500 kV/A	1	nr	5.220	328.82		1716474	
22.02	Water pump 53 kW		hr	5'220	18.34		95'737	
2.2.04	Steel pipeline, 250 mm diameter, 500 m	1	month	17	915.00		15'555	
2.2.05	Water steel tank, 200 m3 capacity	1	month	17	455.12		7'737	
2.2.06	Alogen floodlights, 1000 W	6	hr	61'200	0.36		22'032	
2.2.07	Alogen floodlights, 2000 W	4	hr	40'800	0.41		16'728	
Sub-to	ı tal			I	I	>>	4'735'682	129'04;



# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-2 CIVIL WORKS COST ESTIMATE

PROCESSING OF AGGREGATES FOR CONCRETE (CONT.D)

			Ì	,	UNIT C	OSTS	TOTAL	COSTS
N°	DESCRIPTION	AUX.	υΝΙΤ	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
							4'735'682	129'042
2.2	Civil Works for Plant Installation							
2.0	Civil works for Plant Installation							
2.3.01	Excavation, common		m <sup>3</sup>	55'000	3.70		203'500	
2.3.02	Excavation, rock		m <sup>3</sup>	13'000	7.70		100'100	
2.3.03	Concrete		m <sup>3</sup>	1'400	130.00		182'000	
2.3.04	Reinforcing steel		t	140	2'300.00		322'000	
2.3.05	Fills and backfills		m³	22'000	4.50		99'000	
2.3.06	Concrete demolition		m³	700	55.00		38'500	
2.4	Plant Installation (Erection & Removal)							
2 4 01	Plant installation						402'000	
2.4.01	Plant removal		I.S Le				262'000	
2.7.02	i lant removal		1.3				202 000	
	Sub-total No. 1 & 2					>>	6'434'782	129'042
3								
31	Labour							
	Labour							
3.1.01	Foreman		hr	1'776	11.81		20'971	-
3.1.02	Equipment operator		hr	4'735	8.14		38'544	-
3.1.03	Operator's helper		hr	4'735	4.48		21'214	-
3.1.04	General services, skilled		hr	1'894	4.48		8'485	-
3.1.05	General services, semiskilled		hr	2'841	2.28		6'478	-
2.2	Equipment							
3.2	Equipment							
3.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	492	50.23	43.99	24'692	21'625
	*	R	hr	98	15.84	25.15	1'557	2'473
3.2.02	Rear duper, 37.3 ton capacity	0	hr	3'774	65.37	53.83	246'693	203'143
		R	hr	755	20.21	32.45	15'254	24'492
3.2.03	Portable diesel p. floodlight, 10000 W	0	hr	39	9.72		382	-
		R	hr	8	6.20		49	-
	Sub-total No. 3					>>	384'319	251'733
Quantit	L v of No. 1 & 2>>		%	86,7%		>>	5'577'026	111'841
Quantit	y of No. 3>>		%	13.3%		>>	51'230	33'556
Sub-tot	al					>>	5'628'256	145'397
Miscella	aneous works>>		%	5.00%		>>	281'413	7'270
Proces	sing waste:>>		%	12.00%		>>	709'160	18'320
Unit D	irect Cost in Currency Portions		t	1'302'312		>>	5.08	0.01
	JIRECT COST OF CONCRETE AGGREG	ATE	US\$/1				>>	5.10



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# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-3 CIVIL WORKS COST ESTIMATE

SAND FROM LEFT BANK BORROW AREA TO BE MIXED WITH SAND OF AGGREGATE PROCESSING PLANT	Γ.
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					UNIT C	OSTS	TOTAL	COSTS
N°	DESCRIPTION	AUX	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT							
1.1	Labour							
1.1.01	Foreman		hr	6'459	11.81		76'281	-
1.1.02	Equipment operator		hr	17'224	8.14		140'205	-
1.1.03	Operator's helper		hr	17'224	4.48		77'164	-
1.1.04	General services, skilled		hr	6'890	4.48		30'866	-
1.1.05	General services, semiskilled		hr	10'334	2.28		23'563	-
1.2	Equipment							
1 2 01	Wheel leader 220 kW/ 4.2 m2 h bushet		br	000	50.00	42.00	40'845	421477
1.2.01	wheel loader 229 kw, 4.2 ms h. buchet		br	900	00.23 15.94	43.99	49 040	43 477
1 2 02	Rear duper, 37.3 ton canacity		hr	1/275	65.37	53.83	033'132	768'403
1.2.02	Real duper, 57.5 ton capacity	R	hr	2'855	20.21	32.45	57'698	92'642
1.2.03	Portable diesel p. floodlight, 10000 W	0	hr	395	9.72	02.10	3'843	-
		R	hr	79	6.20		490	-
Sub-to	tal					>>	1'396'018	909'494
Constr	uction Contingencies		%			>>		
Total D	Total Direct Costs					>>	1'396'018	909'494
Unit D	irect Cost in Currency Portions		t	680'775		>>	2.05	1.34
AGGR	EGATE UNIT DIRECT COST		t				>>	3.39



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-4 CIVIL WORKS COST ESTIMATE PROCESSING OF AGGREGATES FOR THE CONCRETES OF THE LEFT BANK

					UNITC	OSTS	TOTAL	COSTS
N°	DESCRIPTION	AUX	דואט	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	LOADING AND TRANSPORT (40%)							
	Labarra							
1.1				441000	44.04		4001007	
1.1.01	Foreman			11 293	0.44		133 307	-
1.1.02	Equipment operator			30114	0.14		240 128	-
1.1.03	Operator s helper			30 114	4.48		134 911	-
1.1.04	General services, skilled			12 040	4.40		53 964	-
1.1.05	General services, semiskilled		nr	18.068	2.28		41 196	-
1.2	Equipment							
1.2.01	Front shovel 260 kW, 4.3 m3 h. buchet	0	hr	5'356	80.84	62.27	432'958	333'502
		R	hr	1'071	26.06	43.26	27'914	46'338
1.2.02	Bulldozer 231 kW	0	hr	803	127.61		102'517	-
		R	hr	161	49.71		7'987	-
1.2.03	Rear duper, 37.3 ton capacity	0	hr	13'366	65.37	53.83	873'737	719'493
		R	hr	2'673	20.21	32.45	54'025	86'746
1.2.04	Rear duper, 63.5 ton capacity	0	hr	7'851	100.64	80.60	790'147	632'809
		R	hr	1'570	33.71	50.86	52'933	79'863
1.2.05	Alogen floodlights, 2000 W x No. 2	0	hr	4'285	0.41		1'757	-
2								
-								
2.1	Labour							
2101	Foreman	1	hr	31'800	11 81		375'558	
2102	Plant operator	1	hr	31'800	8 14		258'852	
2103	Operator's helper	1	hr	31'800	4 48		142'464	
2104	General services specialist	1	hr	31'800	8 14		258'852	
2105	General services, skilled	2	hr	63'600	4 48		284'928	
2.1.06	General services, semiskilled	3	hr	95'400	2.26		215'604	
	,,							
2.2	Equipment							
2201	Crushing and processing plant 340 t/br	1	month	52	127'449		6'754'785	
2.2.01	Grashing and processing plant, 540 Mil		br	21'1/0	356 /2		7'538'144	
2202	Transformer cabin, 1500 kV/A		month	21140	2'535 70		13/1302	
2.2.02	Water pump 53 kW		br	21'1/0	10 24		207'072	
2.2.03	Steel pipeline, 250 mm diameter, 500 m		month	21140	015.00		10/105	
2.2.04	Water steel tank, 200 m3 canacity		month	52	455.10		24'121	
2.2.00	Alogen floodlights, 1000 W	6	br	100'900	400.12		60'600	
2.2.00	Alogen floodlights, 2000 W		br	127'200	0.300		52'152	
2.2.07	Alogen hoodlights, 2000 W	7		127 200	0.410		52 152	
Sub-to	tal					>>	19'497'451	1'898'75



# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT TABLE 7-4 CIVIL WORKS COST ESTIMATE

PROCESSING OF AGGREGATES FOR CONCRETE (CONT.D)

					UNIT C	OSTS	TOTAL	COSTS
N°	DESCRIPTION	AUX.	υΝΙΤ	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
							19'497'451	1'898'750
2.3	CIVII Works for Plant Installation							
23.01	Excavation common		m <sup>3</sup>	60'000	3 70		222'000	
2.3.02	Excavation, continion		m <sup>3</sup>	15'000	7 70		115'500	
23.03	Concrete		m <sup>3</sup>	1'500	130.00		195'000	
23.04	Reinforcing steel		1 t	150	2'300.00		345'000	
23.05	Fills and backfills		m <sup>3</sup>	25'000	4 50		112'500	
2.3.06	Concrete demolition		m <sup>3</sup>	750	55.00		41'250	
2.4	Plant Installation (Erection & Removal)							
2.4.01	Plant installation		l.s				548'800	
2.4.02	Plant removal		l.s				292'700	
	Sub-total No. 1 & 2					>>	21'370'201	1'898'750
	LOADING AND TRANSPORT							
l s								
31	Labour							
3.1.01	Foreman		hr	6'329	11.81		74'741	-
3.1.02	Equipment operator		hr	16'876	8.14		137'373	-
3.1.03	Operator's helper		hr	16'876	4.48		75'606	-
3.1.04	General services, skilled		hr	6'750	4.48		30'242	-
3.1.05	General services, semiskilled		hr	10'126	2.28		23'087	-
3.2	Equipment							
							1010.15	
3.2.01	Wheel loader 229 kW, 4.2 m3 h. buchet	0	hr	988	50.23	43.99	49'645	43'477
0.0.00	Deer during 07.0 ton series	R	hr	198	15.84	25.15	3'131	4'9/1
3.2.02	Rear duper, 37.3 ton capacity		nr	142/5	05.37	53.83 22.45	933132	768'403
2 2 02	Partable diasal p. fleedlight 10000 W/		hr	2 800	20.21	32.40	57 698	92 042
3.2.03	Fortable dieserp. noodlight, 10000 W		br	19	9.72		709	-
				10	0.20		00	-
	Sub-total No. 3					>>	1'385'521	909'494
Quantit	v of No. 1.8.2		0/2	86.7%			18'521'552	1'645'647
Quantit	v of No. 3>>		/0 %	13.3%		>>	184'690	121'236
Sub-tot	al					>	18'706'243	1'766'882
Miscella	aneous works>>		%	5.00%		>>	935'312	88'344
Processing waste:>>			%	12.00%		>>	2'356'987	222'627
Unit D	irect Cost in Currency Portions		t	5'105'808		>>	4.31	0.04
	IRECT COST OF CONCRETE AGGREC	GATE	US\$/				>>	4.35



# Part 8 - Concrete Works

RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE TABLE 8-1

CONCRETE MIXED AT THE BATCHING PLANT - RIGHT BANK (EXCLUDING CEMENT & POZZOLAN)

					UNIT CO	DST	TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	Concrete Batching and Mixing							
		x						
1.1	Labour	shift						
1.1.01	Foreman	1	hr	10'200	11.81		120'462	-
1.1.02	Equipment operator	1	hr	10'200	8.14		83'028	-
1.1.03	Operators, assistant	1	hr	10'200	5.76		58'752	-
1.1.04	General services, specialist	1	hr	10'200	5.76		58'752	-
1.1.05	General services, skilled	2	hr	20'400	4.48		91'392	-
1.1.06	General services, semiskilled	3	hr	30'600	2.26		69'156	-
1.2	Equipment							
1.2.01	Aggregates loading system	1	m.th	17	4'532.35		77'050	-
			hr	4'770	14.85		70'840	-
1.2.02	Batching and mixing plant, 240 m3/hr	1	m.th		40'320.47		685'448	-
			hr	4'770	101.01		481'855	-
1.2.03	Chilled water plant, 6 x 810,000 kcal/h cap.	1	m.th	17	107'843.31		1'833'336	-
			hr	4'770	297.52		1'419'281	-
1.2.04	Ice plant, capacity 180 t/day of flakes	1	m.th	17	118'773.53		2'019'150	-
			hr	4.110	169.09		806'622	-
1.2.03	Aggregate cooling plant, 2330 kW ref. capacity	1	m.th	1/	85112.21		1'446'908	-
1004			nr	4770	193.57		923401	-
1.2.04	Cementitious materials bag emtier	1	m.tn	1/	3593.75		61094	
1 2 05			nr	4770	4.25		20274	
1.2.05	Portiand cement steel slios, out capacity	2	m.tn	17	2020 05		02 143	-
1.2.00	Transformer cabin 500 KV/A	4	m.u	17	2033.33		12'00/	-
1.2.07	Transformer cabin, 500 KVA	2	m.u	17	5'071.40		96'214	-
1.2.00	Steel water tank, 100 m3 canacity	4	m.u	17	255 21		/'220	-
1 2 10	Water supply pipeline 125 mm dia 500 m	500	m th	17	325.00		5'525	-
1.2.10	Alogen floodligth 1000 W	1	hr	40'800	0.72		29'376	
1.2.11	Alogen floodligth, 1000 W	2	hr	20'400	0.72		16'932	-
1.2.12	Water numn 10 l/s 15 kW	1	hr	4'770	3 72		17'746	-
1.2.10			hr	954	1.08		1'030	-
1.3	Materials			004	1.00			
1301	Processed aggregates		t	1'302'311	5.08	0 01	6'615'742	13'023
1.4	Civil Works for Plant Installation							
1.4.01	Common excavation		m3	50'000	3.70		185'000	-
1.4.02	Rock excavation		m3	15'000	7.70		115'500	-
1.4.03	Concrete		m3	960	150.00		144'000	-
1.4.04	Reinforcing steel		t	90	2'300.00		207'000	-
1.4.05	Fills and backfills		m3	20'000	4.50		90'000	-
1.4.06	Concrete demolition		m3	600	55.00		33'000	-
1.5	Plant Installation (Erection & Removal)							
			1					
1.5.01	Plant installation		l.s				1'020'000	
1.5.02	Plant removal		l.s				410'000	
			<u> </u>					
Sub-tota	ıl				>	>	19'438'020	13'023
Miscella	neous works		%	5.00%		>>	971'901	651
Process	ing waste		%	0.50%		>>	102'050	68
Unit Di	rect Cost in Currency Portions		m <sup>3</sup>	667'852		>>	30.71	0.00
UNIT DI	RECT COST OF CONCRETE		m <sup>3</sup>				>>	30.71



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - SPILLWAY, CHUTE MASS CONCRETE

			Τ		UNIT C	OST	TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT		L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	223'500	30.71	0.00	6'864'433	23
1.02	Water reducing-retarding admixture		kg	201'150	1.58		317'817	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	6'181	71.76		443'530	-
		R	hr	1'236	20.45		25'279	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	6'343	36.20	29.76	229'631	188'779
		R	hr	1'269	10.88	8.91	13'803	11'304
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	O&R	m.th	12.34	36'853.18	45'852.73	454'657	565'684
		O&R	hr	3'474	57.06	42.98	198'232	149'317
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	3'474	2.37		8'234	-
		R	hr	869	2.19		1'902	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	1'565	62.40	79.52	97'625	124'409
	(including 10 m3 capacity auger-belt feeder)	R	hr	313	45.20	64.94	14'143	20'320
2.06	Electric powered concrete pump, 63 kW	0	hr	-	35.82		-	-
	(including delivery pipeline)	R	hr	-	21.91		-	-
2.07	Foreman		hr	5'268	11.81		62'221	-
2.08	Equipment operator		hr	19'333	8.14		157'367	-
2.09	Operator's helper		hr	22'815	4.48		102'212	-
3	Pouring and Vibration	1	1					
3.01	Bulldozer with straight type blade, 52 kW	0	hr	1'490	22.31	22.49	33'242	33'510
		R	hr	298	9.02	13.16	2'688	3'922
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	26'820	0.51	0.77	13'678	20'651
		R	hr	6'705	0.35	0.69	2'347	4'626
3.03	Hydraulic excavator for large s, vibrators, 67 kw	0	hr	13'038	51.69	19.31	673'908	251'754
	with 120 mm dia. hvdraulic type framed vibrators	R	hr	2'608	32.00	16.41	83'440	42'789
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	8'636'040	0.06		518'162	-
3.05	Lighting of working area, 2000 W floodlight		hr	60'524	0.41		24'815	-
3.06	Foreman		hr	18'914	11.81		223'371	-
3.07	Fourisment operator		hr	15'980	8.14		130'079	-
3.08	Operator's helper		hr	15'980	4.48		71'592	-
3.09	Vibratorman		hr	59'004	2.26		133'349	-
3 10	General works, skilled		hr	26'820	4 48		120'154	_
3 11	General works, semiskilled		hr	33'525	2.26		75'767	-
4	Eormworks							
4 01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	43'583	20.36	0.29	887'340	12'639
4.02	Formwork for structures finish F1 & F2		m <sup>2</sup>	8'717	21.52	2.38	187'579	20'745
4.02	Forework for structures, finish F3		m <sup>2</sup>		25.84	2.55	101 51 5	20170
4.03	Forework for structures, finish F4		m <sup>2</sup>	-	29.60	2.00		
4.04	Coeffolding			-	20.00	2.10		-
5.01	Scallolung				5.54	0.82		
5.01	Concrete eleb type scattolding		m <sup>3</sup>	4'700	5.83	1.05	27'401.00	-
6	Concrete statictype scanolomy			4100	0.00	1.05	21401.00	4000
6.01			hr		11 01		7'077	
6.01 6.02				355	11.01		01/477	-
0.02	Skilled			4/34	4.40		21477	-
6.03	Semiskilled		hr	9 200	2.20		21001	-
7.04	Overbreak, Overtnickness and waste		0/	1.000/			207/469	00100
7.01	Overbreak (including related cement cost)		- % 	1.00%			321 450	20109
7.02	Overtickness and waste (includ. r. cement cost)		%	0.50%			90'961	/ 065
Sub-tot	al				 T	>>	12'668'831	1'488'602
Constru	uction Contingencies		%	2.00%		>>	253'377	29772
Total D	irect Costs	>> 12922207		1'518'374				
Overhead and Profit %		%	48.00%		>>	6'931'479		
Unit pr	ice in Currency Portions		m°	223'500		>>	88.83	6.79
AGGR	EGATE UNIT PRICE		m				>>	95.62



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - SPILLWAY, SLAB DOWNSTREAM OF CHUTE

			Τ		UNIT C	OST	TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	33'700	30.71	0.00	1'035'040	3
1.02	Water reducing-retarding admixture		kg	30'330	1.58		47'921	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	-	71.76		-	-
		R	hr	-	20.45		-	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	1'366	36.20	29.76	49'463	40'664
		R	hr	273	10.88	8.91	2'973	2'435
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	O&R	m.th	-	36'853.18	45'852.73	-	-
		O&R	. hr	-	57.06	42.98	-	-
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	-	2.37		-	-
		R	hr	-	2.19		-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	337	62.40	79.52	21'029	26'798
	(including 10 m3 capacity auger-belt feeder)	R	hr	67	45.20	64.94	3'046	4'377
2.06	Electric powered concrete pump, 63 kW	0	hr	-	35.82		-	-
	(including delivery pipeline)	R	hr	-	21.91		-	-
2.07	Foreman		hr	561	11.81		6'627	-
2.08	Equipment operator		hr	1'874	8.14		15'252	-
2.09	Operator's helper		hr	2'615	4.48		11'716	-
3	Pouring and Vibration	[						
3.01	Bulldozer with straight type blade, 52 kW	0	hr	449	22.31	22.49	10'025	10'106
		R	hr	90	9.02	13.16	811	1'183
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	1'348	0.51	0.77	687	1'038
		R	hr	337	0.35	0.69	118	233
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	2'528	51.69	19.31	130'646	48'806
	with 120 mm dia. hydraulic type framed vibrators	R	hr	506	32.00	16.41	16'176	8'295
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	1'108'056	0.06		66'483	-
3.05	Lighting of working area, 2000 W floodlight		hr	7'445	0.41		3'053	-
3.06	Foreman	T	hr	2'327	11.81		27'478	-
3.07	Equipment operator		hr	3'275	8.14		26'655	-
3.08	Operator's helper		hr	3'275	4.48		14'670	-
3.09	Vibratorman		hr	2'966	2.26		6'702	-
3.10	General works, skilled		hr	4'044	4.48		18'117	-
3.11	General works, semiskilled		hr	5'055	2.26		11'424	-
4	Formworks		I					
4.01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	-	20.36	0.29	-	-
4.02	Formwork for structures, finish F1 & F2		m <sup>2</sup>	-	21.52	2.38	-	-
4.03	Formwork for structures, finish F3		m <sup>2</sup>	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m <sup>2</sup>	-	29.60	2.70	-	-
5	Scaffolding							
5.01	Wall type scaffolding		m <sup>2</sup>		5.54	0.82	-	-
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.83	1.05	-	-
6	Finishing and Curing							
6.01	Foreman		hr	316	11.81		3'731	-
6.02	Skilled		hr	2'528	4.48		11'323	-
6.03	Semiskilled		hr	5'055	2.28		11'525	-
7	Overkreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%	8.00%			207'667	11'515
7.02	Overtickness and waste (includ. r. cement cost)		%	0.50%			12'979	720
Sub-total					>>	1'773'339	156'172	
Constru	uction Contingencies		%	2.00%		>>	35'467	3'123
Total D	Total Direct Costs		1			>>	1'808'806	159'295
Overhe	Overhead and Profit		%	48.00%		>>	944'689	
Unit pr	ice in Currency Portions		m <sup>3</sup>	33'700		>>	81.71	4.73
AGGR	GATE UNIT PRICE		m <sup>3</sup>				>>	86.43



RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - SPILLWAY PIERS

		<u> </u>	<u> </u>		UNIT COST		TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT		L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	145'000	30.71	0.00	4'453'435	15
1.02	Water reducing-retarding admixture	<b>_</b>	kg	130'500	1.58		206'190	-
2	Transport and Placing	1					-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	8'020	71.76		575'497	-
		R	hr	1'604	20.45		32'801	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	2'352	36.20	29.76	85'130	69'985
		R	hr	470	10.88	8.91	5'117	4'191
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	0&R	m.th	14.70	36'853.18	45'852.73	541'897	674'229
		0&R	hr	4'508	57.06	42.98	257'213	193'744
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	4'508	2.37		10'683	-
		R	hr	1'127	2.19		2'468	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	580	62.40	79.52	36'192	46'122
	(including 10 m3 capacity auger-belt feeder)	R	hr	116	45.20	64.94	5'243	7'533
2.06	Electric powered concrete pump, 63 kW	0	hr	725	35.82		25'970	-
	(including delivery pipeline)	R	hr	145	21.91		3'177	-
2.07	Foreman		hr	4'620	11.81		54'565	-
2.08	Equipment operator		hr	17'819	8.14		145'045	-
2.09	Operator's helper		hr	19'143	4.48		85'762	-
3	Pouring and Vibration							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	-	22.31	22.49	-	-
		R	hr	-	9.02	13.16	-	-
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	58'000	0.51	0.77	29'580	44'660
		R	hr	14'500	0.35	0.69	5'075	10'005
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	-	51.69	19.31	-	-
	with 120 mm dia. hydraulic type framed vibrators	R	hr	-	32.00	16.41	-	-
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	8'526'000	0.06		511'560	-
3.05	Lighting of working area, 2000 W floodlight		hr	66'700	0.41		27'347	-
3.06	Foreman		hr	20'844	11.81		246'165	-
3.07	Equipment operator		hr	-	8.14		-	-
3.08	Operator's helper		hr	-	4.48		-	-
3.09	Vibratorman		hr	127'600	2.26		288'376	-
3.10	General works, skilled		hr	17'400	4.48		77'952	-
3.11	General works, semiskilled		hr	21'750	2.26		49'155	-
4	Formworks		1					
4.01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	75'400	20.36	0.29	1'535'144	21'866
4.02	Formwork for structures, finish F1 & F2		m <sup>2</sup>	-	21.52	2.38	-	-
4.03	Formwork for structures, finish F3		m <sup>2</sup>	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m <sup>2</sup>	29'000	29.60	2.70	858'400	78'300
5	Scaffolding							
5.01	Wall type scaffolding		m <sup>2</sup>	53'000	5.54	0.82	293'620	43'460
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.83	1.05	-	-
6	Finishing and Curing		1					
6.01	Foreman		hr	788	11.81		9'311	-
6.02	Skilled		hr	6'308	4.48		28'258	-
6.03	Semiskilled		hr	12'615	2.28		28'762	-
7	Overkreak, Overthickness and Waste		1					
7.01	Overbreak (including related cement cost)		%					
7.02	Overtickness and waste (includ. r. cement cost)		%	0.50%			71'027	5'252
Sub-total		1			>>	10'586'118	1'199'362	
Constru	uction Contingencies		%	2.00%		>>	211'722	23'987
Total D	irect Costs					>>	10'797'841	1'223'349
Overhead and Profit			%	48.00%		>>	5'770'171	
Unit pr	Unit price in Currency Portions			145'000		>>	114.26	8.44
AGGREGATE UNIT PRICE			m <sup>3</sup>		>>			122.70



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - PIERS OF DOWNSTREAM BRODGE

					UNIT COST		TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete				(	()	(	(+)
1.01	Concrete at the batching and mixing plant		m3	22'600	30.71	0.00	694'122	2
1.02	Water reducing-retarding admixture		ka	20'340	1.58		32'137	-
2	Transport and Placing	1					-	-
2 01	Truck concrete mixer 10 m3 capacity	0	hr	1'458	71 76		104'648	-
		R	hr	292	20.45		5'964	-
2 02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	275	36 20	29.76	9'951	8'181
		R	hr		10.88	8 91	598	490
2.03	Tower crane h=47m jib=68m canacity 9.4 t	0&R	m th	2 29	36'853 18	45'852 73	84'461	105'087
		0&R	hr	703	57.06	42.98	40'090	30'197
2 04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	703	2 37	12.00	1'665	-
2.04		R	hr	176	2.19		385	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200 24."	0	hr	68	62.40	79.52	4'231	5'391
2.00	(including 10 m3 capacity auger-helt feeder)	R	hr	14	45.20	64.94	613	881
2.06	Electric powered concrete pump, 63 kW	0	hr	113	35.82	04.04	4'048	-
2.00	(including delivery pipeline)		hr	23	21.91		4 0 4 0	
2.07	Ecomon		br	740	11.91		433 8'737	
2.07	Equipment operator		hr	2'881	8 14		23'450	-
2.00	Operator's helper		br	2'001	4.48		13'608	
2.03	Pouring and Vibration			5057	4.40		13 000	-
2 01	Pulldezer with straight type blade 52 kW		br		22.24	22.40		
3.01	Dundozer with straight type blade, 52 kW		br	-	22.31	12.45	-	-
2.02	Air newcred immercien tyne vibrator, 97 mm d		br	- 0'040	0.51	0.77	4'610	- 6'061
3.02	Air powered immersion type vibrator, or min d.		ni br	9040	0.51	0.01	4010	1/550
2.02	Hudraulia aveguator for large a uibratara C7 lau	R O	ni br	2 2 0 0	0.30	10.09	791	1009
3.03	with 120 mm dia, hydraulic type fremed vibrators		hr	-	32.00	19.01	-	-
2.04	Compressed of including distribution pipeling	ĸ		-	32.00	10.41	-	-
2.04	Lighting of working groat 2000 W floodlight		br	1020000	0.06		19133	-
3.05	Lighting of working area, 2000 vv hoodlight			10 396	0.41		4 202	-
3.06	Foreman		nr	3 2 4 9	11.01		30 300	-
3.07	Equipment operator		nr	-	0.14		-	-
3.00	Operator's neiper		nr	-	4.40		-	-
3.09			nr	19 888	2.26		44 947	-
3.10	General works, skilled		nr	2712	4.48		12 150	-
3.11	General works, semiskilled		nr	3 3 9 0	2.26		/ 661	-
4	Formworks	 	2	010.40		0.00	40,405,4	01000
4.01	Steel panel formwork (mass concrete type)		2	9040	20.36	0.29	184 054	2622
4.02	Formwork for structures, finish F1 & F2		m- 2	-	21.52	2.38	-	-
4.03	Formwork for structures, finish F3		m- 2	5'650	25.84	2.66	145'996	15'029
4.04	Formwork for structures, finish F4			4'520	29.60	2.70	133792	12/204
5	Scaffolding			71000			201000	510.0.4
5.01	Wall type scatfolding		m~ 3	/'200	5.54	0.82	39.888	5'904
5.02	Concrete slab type scatfolding		m~		5.83	1.05	-	-
6	Finishing and Curing							
6.01	Foreman		hr	141	11.81		1'668	-
6.02	Skilled		hr	1'130	4.48		5'062	-
6.03	Semiskilled		hr	2'260	2.28		5'153	-
7	Overkreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%					
7.02	Overtickness and waste (includ. r. cement cost)		%	0.50%			11'130	794
Sub-total			>> 1'748'4		1'748'469	195'302		
Construction Contingencies		%	2.00%		>>	34'969	3'906	
Total D	irect Costs					>>	1'783'438	199'208
Overhe	ad and Profit		%	48.00%		>>	951'670	
Unit price in Currency Portions			m <sup>3</sup>	22'600		>>	121.02	8.81
AGGREGATE UNIT PRICE			m³				>>	129.84



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - SPILL WAY LATERAL WALLS, CONVENTIONAL CONCRETE

			T	<u> </u>				OST
NI <sup>o</sup>	DESCRIPTION	ALIX				531 ECD		5031 500
IN	DESCRIPTION	AUX.		QUANTIT	L.U.F	(LES)		F.G.F. (116\$)
			+		(US\$ eq.)	(050)	(US\$ eq.)	(050)
1 01	Mixed Concrete			475'200	20.74	0.00	5129 41050	40
1.01	Concrete at the batching and mixing plant		mo	1/5 300	JU./1	0.00	5 384 050	10
1.02	Water reducing-retarding admixture		kg	15/1/0	1.50		249211	-
2	Transport and Placing	+		410.4.0	74.70		-	-
2.01	Truck concrete mixer, 10 m3 capacity	L C	hr	4 848	/1./6		34/8/8	-
		<u>к</u>	hr	970	20.45	00.70	19'828	-
2.02	Truck concrete screw agitator, 10.6 m <sup>-</sup> capacity	0	hr	4'975	36.20	29.76	180'109	148'067
		R	hr	995	10.88	8.91	10'826	8'866
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	0&R	m.th	-	36'853.18	45'852.73	-	-
		0&R	hr	-	57.06	42.98	-	-
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>o</sup>	0	hr	-	2.37		-	-
		R	hr	-	2.19		-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	1'227	62.40	79.52	76'571	97'579
	(including 10 m3 capacity auger-belt feeder)	R	hr	245	45.20	64.94	11'093	15'938
2.06	Electric powered concrete pump, 63 kW	0	hr	2'630	35.82		94'189	-
	(including delivery pipeline)	R	hr	526	21.91		11'522	-
2.07	Foreman		hr	4'099	11.81		48'414	-
2.08	Equipment operator		hr	15'048	8.14		122'489	-
2.09	Operator's helper		hr	17'747	4.48		79'508	-
3	Pouring and Vibration							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	1'636	22.31	22.49	36'502	36'797
		R	hr	327	9.02	13.16	2'952	4'306
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	21'036	0.51	0.77	10'728	16'198
		R	hr	5'259	0.35	0.69	1'841	3'629
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	10'226	51.69	19.31	528'573	197'461
	with 120 mm dia. hydraulic type framed vibrators	R	hr	2'045	32.00	16.41	65'445	33'561
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	6'773'592	0.06		406'416	-
3.05	Lighting of working area, 2000 W floodlight		hr	47'883	0.41		19'632	-
3.06	Foreman		hr	14'963	11.81		176'717	-
3 07	Equipment operator		hr	13'048	8 14		106'212	-
3.08	Operator's helper		hr	13'048	4 48		58'456	-
3.09	Vibratorman		hr	46'279	2.26		104'591	-
3 10	General works, skilled	†	hr	21'036	4 48		94'241	-
3 11	General works, semiskilled		hr	26'295	2.26		59'427	
J.11	Formworks			20233	2.20		55421	_
4 01	Steel panel formwork (mass concrete type)			56'073	20.36	0.29	1'150'060	16'522
4.02	Formwork for structures, finish E1 & E2		m <sup>2</sup>	30373	20.50	2.38	1133 300	10 322
4.02	Formwork for structures, finish F3		2	- 11'305	21.32	2.30	- 204'434	20/200
4.03	Formwork for structures, finish F3			11395	25.04	2.00	234434	30 30 9
4.04 E	Formwork for structures, infilsn F4			-	23.00	2.10	-	-
5	Scaffolding	+		45'000	E E A	0.92	050'604	200
5.01	Vall type scaroloing			40 000	0.04	0.02	252 624	31 392
5.0Z	Concrete slab type scattolding		m		5.63	1.05		-
6	Finishing and Curing				44.04		51000	
6.01	Foreman		hr	4//	11.81		5'629	-
6.02	Skilled		hr	3'813	4.48		17'081	-
6.03	Semiskilled		hr	7'626	2.28		17'386	-
7	Overkreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%	2.60%			418'541	15'841
7.02	Overtickness and waste (includ. r. cement cost)		%	0.50%			80'489	2'812
Sub-tot	al					>>	10'553'629	665'295
Constru	uction Contingencies		%	2.00%		>>	211'073	13'306
Total D	irect Costs					>>	10'764'702	678'601
Overhea	Overhead and Profit			48.00%		>>	5'492'785	
Unit pr	ice in Currency Portions		m <sup>3</sup>	175'300		>>	92.74	3.87
AGGR	GATE UNIT PRICE		m <sup>3</sup>				>>	96.61


### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - MATO GROSSO DIVERSION TUNNEL

					UNIT CO	DST	TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	49'400	30.71	0.00	1'517'239	5
1.02	Water reducing-retarding admixture		kg	44'460	1.58		70'247	-
2	Transport and Placing		-				-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	4'554	71.76		326'777	-
		R	hr	911	20.45		18'625	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	-	36.20	29.76	-	-
		R	hr	-	10.88	8.91	-	-
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	O&R	m.th	-	36'853.18	45'852.73	-	-
		O&R	hr	-	57.06	42.98	-	-
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	-	2.37		-	-
		R	hr	-	2.19		-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	-	62.40	79.52	-	-
	(including 10 m3 capacity auger-belt feeder)	R	hr	-	45.20	64 94	-	-
2.06	Electric powered concrete pump 63 kW	0	hr	2'470	35.82		88'475	-
	(including delivery pipeline)	R	hr	494	21.91		10'824	-
2.07	Foreman		hr	1'932	11.81		22'811	-
2.08	Foundation Foundation		hr	7'726	8 14		62'891	-
2.00	Operator's helper		hr	7'726	4.48		34'613	-
2.00	Pouring and Vibration			7720	4.40		34013	
3.01	Bulldozer with straight type blade 52 kW	0	hr		22.31	22 / 9		_
5.01	Dulloozer with straight type blade, 52 kW	Г Б	hr		9.02	13.16		
3.02	Air powered immersion type vibrator, 87 mm d		hr	19'760	0.51	0.77	10'078	15'215
3.02	All powered immersion type vibrator, or min d.		br	4'940	0.51	0.0	10070	3'400
2.02	Hydraulia avaguetor for largo o _vibratoro_67 kw		br	4 540	0.35 51.60	10.03	1725	3403
3.03	with 120 mm dia, hydraulic type framed vibratore		br	-	32.00	15.31	-	-
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	2'004'720	0.06	10.41	17//282	-
2.04	Lighting of working groat 2000 W floodlight		br	2 304 720	0.06		0'217	-
3.05				22124	0.41		9317	-
3.06	Foreman		nr	7 101	11.01		03 000	-
3.07	Equipment operator		nr	-	0.14		-	-
3.00	Uperator's helper		nr	-	4.40		-	-
3.09			nr	43472	2.26		98247	-
3.10	General works, skilled		nr	5 928	4.48		26'557	-
3.11	General works, semiskilled		nr	/ 410	2.26		16747	-
4	Formworks		2	4.000		0.00	0041705	400.0
4.01	Steel panel formwork (mass concrete type)		m- 2	14'820	20.36	0.29	301735	4/298
4.02	Formwork for structures, finish F1 & F2		m <sup>-</sup>	-	21.52	2.38	-	-
4.03	Formwork for structures, finish F3		m*	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m <sup>*</sup>	16'796	29.60	2.70	497'162	45'349
5	Scaffolding							
5.01	Wall type scaffolding		m <sup>2</sup>	13'900	5.54	0.82	77'006	11'398
5.02	Concrete slab type scaffolding		m°	46'000	5.83	1.05	268'180.00	48'300
6	Finishing and Curing							
6.01	Foreman		hr	357	11.81		4'215	-
6.02	Skilled		hr	2'855	4.48		12'792	-
6.03	Semiskilled		hr	5'711	2.28		13'020	-
7	Overkreak, Overthickness and Waste	<b> </b>						
7.01	Overbreak (including related cement cost)		%	2.60%			123'985	1'775
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			23'843	93
Sub-tot	Sub-total					>>	3'895'263	129'842
Constru	iction Contingencies		%	2.00%		>>	77'905	2'597
Total Di	rect Costs				>> 3'973'168		132'439	
Overhea	ad and Profit		%	48.00%	48.00%>> 1'970'691			
Unit pr	ice in Currency Portions		m <sup>3</sup>	49'400		>>	120.32	2.68
AGGREGATE UNIT PRICE			m <sup>3</sup>				>>	123.00



### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE RIGHT BANK CONCRETE - SPILLWAY DENTAL CONCRETE

					UNIT COST		TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	9'600	17.36	0.00	166'693	1
1.02	Water reducing-retarding admixture		kg	8'640	1.31		11'318	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	885	71.76		63'503	-
		R	hr	177	20.45		3'619	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	-	36.20	29.76	-	-
		R	hr	-	10.88	8.91	-	-
2.03	Tower crane, h=47m, jib=68m, capacity 9.4 t	O&R	m.th	0.32	36'853.18	45'852.73	11'959	14'880
		O&R	hr	91	57.06	42.98	5'217	3'930
2.04	Concrete hydraulic operated bucket, 3.0 m <sup>3</sup>	0	hr	91	2.37		217	-
		R	hr	23	2.19		50	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	-	62.40	79.52	-	-
	(including 10 m3 capacity auger-belt feeder)	R	hr	-	45.20	64.94	-	-
2.06	Electric powered concrete pump, 63 kW	0	hr	-	35.82		-	-
	(including delivery pipeline)	R	hr	-	21.91		-	-
2.07	Foreman		hr	269	11.81		3'174	-
2.08	Equipment operator		hr	1'074	8.14		8'745	-
2.09	Operator's helper		hr	1'075	4.48		4'818	-
3	Pouring and Vibration							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	-	22.31	22.49	-	-
		R	hr	-	9.02	13.16	-	-
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	3'840	0.51	0.77	1'958	2'957
		R	hr	960	0.35	0.69	336	662
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	-	51.69	19.31	-	-
2.04	with 120 mm dia. hydraulic type framed vibrators	ĸ	hr m <sup>3</sup>	-	32.00	16.41	-	-
3.04	Compressed air including distribution pipeline		m	564 480	0.06		33 869	-
3.05	Lighting of working area, 2000 vv floodlight		nr br	4410	0.41		1011	-
2.07	Foreman Equipment exerctor		br	1 300	0.14		10230	-
3.07	Operator's helper		br	-	0.14		-	-
3.00	Vibratorman		hr	8'448	2.26		10'092	-
3.00	General works, skilled		hr	1'152	4.48		5'161	-
3 11	General works, semiskilled		hr	1'440	2.26		3'254	_
4	Formworks			1440	2.20		5254	_
4 01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	-	16 78		-	-
4.02	Formwork for structures finish F1 & F2		m <sup>2</sup>	-	22.73		-	-
4.03	Formwork for structures, finish F3		m <sup>2</sup>	-	27.56		-	-
4.04	Formwork for structures, finish F4		m <sup>2</sup>	-	31.32		-	-
5	Scaffolding		-					
5.01	Wall type scaffolding		m <sup>2</sup>		5.26		-	-
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.67		-	-
6	Finishing and Curing							
6.01	Foreman		hr	-	11.81		-	-
6.02	Skilled		hr		4.48		-	-
6.03	Semiskilled		hr	-	2.28		-	-
7	Overkreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%					
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			2'832	112
Sub-tot	Sub-total					>>	363'925	22'541
Constru	iction Contingencies		%	2.00%		>>	7'279	451
Total Di	rect Costs					>>	371'204	22'992
Overhea	ad and Profit		%	48.00%		>>	189'214	
Unit pr	nit price in Currency Portions		m <sup>3</sup>	9'600	9'600>> 58.38			2.40
AGGREGATE UNIT PRICE			m <sup>3</sup>				>>	60.77



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE CONCRETE MIXED AT THE BATCHING PLANT - LEFT BANK (EXCLUDING CEMENT & POZZOLAN)

								0.07	
NIº.	DESCRIPTION		LINUT			500		FCP	
IN	DESCRIPTION	AUX.		QUANTIT		F.C.P. (1199)		F.C.P. (1198)	
					(030 eq.)	(030)	(030 eq.)	(039)	
1	Concrete Batching and Mixing		-						
•									
11	Labour	shift	-						
1 1 01	Foreman	1	hr	31'800	11 81		375'558		
1 1 02	Fourinment operator	1	hr	31'800	8 14		258'852		
1 1 03		1	hr	31'800	5.76		183'168	-	
1.1.05	Conoral convices, energialist		br	31'800	5.76		183'168	-	
1.1.04	General services, specialist	2	br	63'600	4.48		284'928	-	
1 1 06	General services, skilled	2	hr	95'400	2.26		215'604	-	
1.1.00	Ceneral services, seriilskilled	3		55400	2.20		213004	-	
1.2	Fauipment								
1.2.01	Aggregates loading system	1	m.th	53	6'638.00		351'814	-	
	, 33, 3, 3, 10, 10, 10, 10, 10, 10, 10, 10, 10, 10		hr	18'703	21 75		406'781	-	
1202	Batching and mixing plant 370 m3/br	1	m th	53	77'338 81		4'098'957	-	
	Parenning end mixing plant, ere merin	· · · ·	hr	18'703	154 61		2'891'608	_	
1203	Chilled water plant, 9 x 810,000 kcal/b cap	1	m th	53	156'370.00		8'287'610		
1.2.00	onnied water plant, 5 x 610,000 Kearn cap.		hr	18'703	540.40		10'106'881		
1 2 04	Ice plant, canacity 275 t/day of flakes	1	m th	53	172'227 62		9'128'064		
1.2.04	ice plant, capacity 275 trday of liakes		hr	18'703	245.18		4'585'502	_	
1 2 03	Aggregate cooling plant, 2330 kW ref. capacity	1	m th	53	127'278 20		6'745'745		
1.2.03	Aggregate cooling plant, 2330 KW Tel. capacity		hr.ui	18'703	289.55		5'415'336	-	
1 2 0/	Cement had had emtier, 110 t/h	1	m th	53	5'007.60		265'403	_	
1.2.04	Cement bag bag entiter, 110 th	·	br	18'703	5 007.00		111'280		
1 2 05	Portland compart steel siles, 800 t conseitu		nn th	10703	4'921.05		256'002		
1.2.05	Portand cement steer slids, ood t capacity	3	m th	53	2'039.95		108'117	-	
1.2.00	Transformer cabin 750 KV/A	2	m th	53	2'447 12		120'607	-	
1.2.07	Transformer cabin, 750 KVA	2	m th	53	5'071.40		268'784		
1.2.00	Steel water tank, 200 m2 enposity		m.u	53	455 10		200704	-	
1.2.05	Water supply pipeline, 200 mm dia, 500 m	500	m.u	53	455.12		24 12 1	-	
1.2.10	Alegen fleedligth, 1000 W/	300	hr.ui	127'200	000.00		45'702	-	
1.2.11	Alogen floodligth, 1000 W	4	br	62'600	0.30		45752	-	
1.2.12	Water nump 20 1/2 15 kW	4	ni br	12'002	7.09		20070	-	
1.2.13		· · · ·	ni br	0/619	7.00		52 050	-	
12	Matoriala			2010	2.05		0 300	-	
1 2 04				514051909	4.21	0.04	22:006:022	0041020	
1.3.01	Processed aggregates		L	0100000	4.31	0.04	22 006 032	204 232	
14	Civil Works for Plant Installation		-						
1 / 01	Common exception		m3	75'000	3 70		277'500	_	
1 / 02	Pock excavation		m3	23'000	7 70		177'100		
1/1.02	Concrete		m3	1'450	150.00		217'500		
1.4.03	Reinforcing steel		+	1430	2'300.00		322'000	_	
1 / 05	Fills and backfills		- ' m3	30'000	4.50		135'000		
1.4.06	Concrete demolition		m3	900	55.00		49'500		
1.4.00	Plant Installation (Frection & Removal)				55.00		40.000		
1 5 01	Plant installation		1.0				1'020'000		
1.5.01	Plant removal		1.0				410'000		
1.3.02			1.0				410000		
Sub-tota	<u> </u> 				>	>>	79'502'345	204'232	
Miscella	neous works		%	5.00%		>>	3'975'117	10'212	
Process	ing waste		%	0.50%		>>	417'387	1'072	
Unit Di	rect Cost in Currency Portions		m <sup>3</sup>	2'618'363		>>	32.04	0.00	
UNIT DI	RECT COST OF CONCRETE		m <sup>3</sup>				>>	32.04	



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE LEFT BANK CONCRETE - POWERHOUSE (POWER INTAKES AND GENERATING UNITS)

							TOTAL COST	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	1'600'000	32.04	0.00	51'265'527	655
1.02	Water reducing-retarding admixture		kg	1'440'000	1.58		2'275'200	-
2	Transport and Placing	1	, in the second se				-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	132'082	71.76		9'478'226	-
		R	hr	26'416	20.45		540'217	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	10'854	36.20	29.76	392'908	323'009
		R	hr	2'171	10.88	8.91	23'618	19'341
2.03	Tower crane, h=66 m, jib=55m, capacity 14,8 t	O&R	m.th	138	33'012	51'788.38	4'566'235	7'163'442
		O&R	hr	38'951	58.84	46.98	2'291'895	1'829'933
2.04	Concrete hydraulic operated bucket, 5.0 m <sup>3</sup>	0	hr	38'951	3.59		139'835	-
		R	hr	9'738	3.33		32'427	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200 24."	0	hr	2'400	62 40	79.52	149'760	190'848
	(including 10 m3 capacity auger-belt feeder)	R	hr	480	45.20	64.94	21'696	31'171
2.06	Electric powered concrete pump 63 kW	0	hr	16'000	35.82	01.01	573'120	-
	(including delivery nineline)	R	hr	3'200	21.91		70'112	-
2.07	Foreman		hr	55'834	11.81		659'401	-
2.07	Foundation Foundation		hr	220'468	8 14		1'794'612	
2.00	Operator's helper		hr	226'205	4 48		1'013'397	-
3	Pouring and Vibration			220203	4.40		1013337	
3.01	Bulldozer with straight type blade 52 kW	0		3'200	22.31	22 /19	71'392	71'968
5.01	Dundozer with straight type blade, 52 kW	<b>B</b>	hr	640	9.02	13.16	5'773	8'422
3.02	Air powered immersion type vibrator, 87 mm d		hr	544'000	0.51	0.77	277'440	/18'880
J.02	All powered inimersion type vibrator, or min d.	L C	br	136'000	0.51	0.00	47'600	410000
2.02	Hudraulia executor for large a vibratore 67 km		br	20'000	0.35 51.60	10.03	47 600	296'200
3.05	with 120 mm dia, hydraulic type framed vibrators		hr	20000	32.00	15.51	128'000	65'640
3.04	Compressed air including distribution pincling		m <sup>3</sup>	97'169'000	0.06	10.41	F'230'080	05040
3.04	Lighting of working groat 2000 W floodlight		br	716'736	0.00		203'862	-
2.05	Eighting of working area, 2000 vv hoodlight		br	222'000	11 01		255 002	-
2.00	Foreman Equipment exerctor		lii be	223 500	0.14		2 043 204	-
3.07	Characteria halper		ni br	25 520	0.14		207733	-
3.00	Vibratornan		ni br	1106'900	4.40		2/704/769	-
3.09				1190000	2.20		2704700	-
3.10	General works, skilled		rir Isa	256 000	4.40		1 140 000	-
3.11	General works, semiskilled		nr	200 000	2.20		000 000	-
4			2	274400		0.00	710001704	400/570
4.01	Steel panel formwork (mass concrete type)		2	374400	20.36	0.29	/ 622 / 64	108576
4.02	Formwork for structures, finish F1 & F2		m- 2	62400	21.52	2.38	1 342 848	148'512
4.03	Formwork for structures, finish F3		m- 2	395/200	25.84	2.66	10/211/968	1051232
4.04	Formwork for structures, finish F4		m-	1040000	29.60	2.70	30784000	2808000
5	Scaffolding			414501000			010741000	0.4010.00
5.01	Wall type scaffolding		m- 3	1150000	5.54	0.82	6'3/1'000	943'000
5.02	Concrete slab type scatfolding			1'300'000	5.83	1.05	7579000	1365000
6	Finishing and Curing							
6.01	Foreman		hr	15'600	11.81		184'236	-
6.02	Skilled		hr	124'800	4.48		559'104	-
6.03	Semiskilled		hr	249'600	2.28		569'088	-
1	Overbreak, Overthickness and Waste							
/.01	Overbreak (including related cement cost)		%	0.10%			150'792	14'720
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			753'958	53'017
Sub-tot	Sub-total			>> 155'974'704		155'974'704	17'095'406	
Constru	iction Contingencies		%	2.00%		>>	3'119'494	341'908
Total D	irect Costs					>>	159'094'198	17'437'315
Overhe	ad and Profit		%	48.00%	1%    84'735'126      00    52			
Unit pr	Jnit price in Currency Portions		m <sup>3</sup>	1'600'000		>>	152.39	10.90
AGGR	GATE UNIT PRICE		l m°				>>	163.29



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### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

	EFT BANK CONCRETE - POWERHOUSE MAI								
Nº	DESCRIPTION	ALIX	LINUT						
	DESCRIPTION	AUX.		QUANTIT	(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)	
1	Mixed Concrete				(000 04.)	(000)	(000004.)	(000)	
1.01	Concrete at the batching and mixing plant		m3	40'000	32.04	0.00	1'281'638	16	
1.02	Water reducing-retarding admixture		kg	36'000	1.58		56'880	-	
2	Transport and Placing						-	-	
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	3'302	71.76		236'956	-	
		R	hr	660	20.45		13'505	-	
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	271	36.20	29.76	9'823	8'075	
		R	hr	54	10.88	8.91	590	484	
2.03	Tower crane, h=66 m, jib=55m, capacity 14.8 t	O&R	m.th	3	33'011.77	51'788.38	114'156	179'086	
		O&R	hr	974	58.84	46.98	57'297	45'748	
2.04	Concrete hydraulic operated bucket, 5.0 m <sup>3</sup>	0	hr	974	3.59		3'496	-	
		R	hr	243	3.33		811	-	
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	60	62.40	79.52	3'744	4'771	
	(including 10 m3 capacity auger-belt feeder)	R	hr	12	45.20	64.94	542	779	
2.06	Electric powered concrete pump, 63 kW	0	hr	400	35.82		14'328	-	
	(including delivery pipeline)	R	hr	80	21.91		1'753	-	
2.07	Foreman		hr	1'396	11.81		16'485	-	
2.08	Equipment operator		hr	5'512	8.14		44'865	-	
2.09	Operator's helper		hr	5'655	4.48		25'335	-	
3	Pouring and Vibration	-							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	-	22.31	22.49	-	-	
		R	hr	-	9.02	13.16	-	-	
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	13'600	0.51	0.77	6'936	10'472	
2.02	Libertaria constante for large a scilaratora CZ large	K N	nr	3400	0.35	0.69	1190	2 346	
3.03	Hydraulic excavator for large s. vibrators, 67 kw		nr br	500	51.09	19.31	25 045	9 0 0 0	
3.04	Compressed air including distribution pipeline	ĸ	m <sup>3</sup>	2'179'200	0.06	10.41	130'752	1041	
3.04	Lighting of working area, 2000 W floodlight		hr	17'848	0.00		7'318		
3.06	Foreman		hr	5'578	11.81		65'870		
3.07	Fouipment operator		hr	550	8 14		4'477	-	
3.08	Operator's helper		hr	550	4.48		2'464	-	
3.09	Vibratorman		hr	29'920	2.26		67'619	-	
3.10	General works, skilled		hr	6'400	4.48		28'672	-	
3.11	General works, semiskilled		hr	7'200	2.26		16'272	-	
4	Formworks								
4.01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	13'000	20.36	0.29	264'680	3'770	
4.02	Formwork for structures, finish F1 & F2		m <sup>2</sup>	1'040	21.52	2.38	22'381	2'475	
4.03	Formwork for structures, finish F3		m <sup>2</sup>	3'120	25.84	2.66	80'621	8'299	
4.04	Formwork for structures, finish F4		m <sup>2</sup>	-	29.60	2.70	-	-	
5	Scaffolding								
5.01	Wall type scaffolding		m <sup>2</sup>	18'200	5.54	0.82	100'828	14'924	
5.02	Concrete slab type scaffolding		m <sup>3</sup>	27'830	5.83	1.05	162'249	29'222	
6	Finishing and Curing								
6.01	Foreman		hr	274	11.81		3'236	-	
6.02	Skilled		hr	2'192	4.48		9'819	-	
6.03	Semiskilled		hr	4'384	2.28		9'995	-	
7	Overbreak, Overthickness and Waste								
7.01	Overbreak (including related cement cost)		%						
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			18'832	1'315	
Sub-to	Sub-total			>> 2'915'460		323'079			
Constr	uction Contingencies		%	2.00%		>>	58'309	6'462	
Total D	Irect Costs		0/	40.000/		>>	29/3/69	329'541	
Overhe	ad and Profit		% 	48.00%		>>	1585589	0.24	
	Jnit price in Currency Portions		m <sup>3</sup>	40 000>> 115.98			0.24		
								ILLILL	



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# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

	SANK CONCRETE - POWERHOUSE AUXI					IG MASS C	UNCRETE)	
1				UNIT CO	OST	TOTAL COST		
N°	DESCRIPTION	AUX.	UNIT.	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete			<u> </u>	(,,	11	(	1
1 01	Concrete at the batching and mixing plant		m3	36'000	32.04	0.00	1'153'474	15
1 02	Water reducing-retarding admixture	<u> </u>	ka	32'400	1.58	w.w.	51'192	
2	Transport and Discing		ry.	32 700	1.00		J 1 1 J 2	
2.01		+		2'072	71.76		012/200	-
2.01	Truck concrete mixer, 10 m3 capacity	L C	hr	2912	11.10		213200	-
		K	hr	594	20.45		12155	-
2.02	Truck concrete screw agitator, 10.6 m <sup>-</sup> capacity	0	hr	244	36.20	29.76	8'840	/ 268
		R	hr	49	10.88	8.91	531	435
2.03	Tower crane, h=66 m, jib=55m, capacity 14.8 t	0&R	m.th	3	33'011.77	51'788.38	102'740	161'177
		O&R	hr	876	58.84	46.98	51'568	41'173
2.04	Concrete hydraulic operated bucket, 5.0 m <sup>3</sup>	0	hr	876	3.59		3'146	-
		R	hr	219	3.33		730	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	54	62.40	79.52	3'370	4'294
	(including 10 m3 capacity auger-belt feeder)	R	hr	11	45.20	64.94	488	701
2.06	Electric powered concrete pump, 63 kW	0	hr	360	35.82		12'895	-
	(including delivery pipeline)	R	hr	72	21.91		1'578	-
2.07	Foreman		hr	1'256	11.81		14'837	-
2.08	Equipment operator		hr	4'961	8 14		40'379	-
2.00	Operator's helper	+	hr	5'090	4.48		22'801	_
2.00	Developer and Vibration			5050			22.001	
2.01	Poulity and vibration	+			00.21	22.49		
3.01	Bulldozer with straight type blade, 52 KVV	l e	<u>nı</u>	-	22.31	22.45	-	-
		K	hr		9.02	13.16	-	-
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	11'520	0.51	0.77	5'8/5	8.810
		R	hr	2'880	0.35	0.69	1'008	1'987
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	300	51.69	19.31	15'507	5'793
	with 120 mm dia. hydraulic type framed vibrators	R	hr	60	32.00	16.41	1'920	985
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	1'909'440	0.06		114'566	-
3.05	Lighting of working area, 2000 W floodlight		hr	15'298	0.41		6'272	-
3.06	Foreman		hr	4'781	11.81		56'458	-
3.07	Equipment operator		hr	330	8.14		2'686	-
3.08	Operator's helper		hr	330	4.48		1'478	-
3.09	Vibratorman		hr	25'344	2.26		57'277	-
3.10	General works, skilled		hr	5'760	4.48		25'805	-
3 11	General works, semiskilled		hr	6'480	2.26		14'645	-
4	Cermworke	-	10		£.£~			
4.01	Cheel panel formwork (mapp concrete type)			9'360	20.36	0.29	190'570	2'714
4.01	Steel paner for structures, finish E1 9 E2		2	9,000	20.30	0.23	130 37 0	2114
4.02				930	21.52	2.30	20 143	Z ZZ0
4.03	Formwork for structures, finish F3		m-	2808	25.84	2.66	/2559	/ 469
4.04	Formwork for structures, finish F4			-	29.60	2.70	-	-
5	Scaffolding							
5.01	Wall type scaffolding		m	11'000	5.54	0.82	60'940	9'020
5.02	Concrete slab type scaffolding		m³	27'830	5.83	1.05	162'249	29'222
6	Finishing and Curing							
6.01	Foreman		hr	152	11.81		1'796	-
6.02	Skilled		hr	1'217	4.48		5'451	-
6.03	Semiskilled		hr	2'434	2.28		5'549	-
7	Overbreak, Overthickness and Waste	1	1					
7.01	Overbreak (including related cement cost)		%	1				
7 02	Overtickness and waste (includ, r, cement cost)		%	0.50%			16'844	1'163
Sub-tot	Sub-total			0.0070		>>	2'533'582	284'516
Constr	Construction Contingencies		0/	2.00%	I	~~~	50'672	5104010
T-tel D	Total Direct Costs			2.00/0			20000	
	Verhead and Profit			40.000/	>> 2584254 1% 1'270'744		290200	
Overnea	Ivernead and Profit			48.00%	<u>U%</u> >> <u>1'379'741</u>			
Unit pr	Unit price in Currency Portions			36'000	36'000 >> 110.11			8.06
AGGR	GATE UNIT PRICE	m				>>	118.17	



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE LEET BANK CONCRETE - P.H. MAIN & AUXILIARY ERECTION & UNLOADING AREAS (MASS CONCRE.)

			Τ		UNITCOST		TOTAL C	OST
N°	DESCRIPTION	AUX.	UNIT		L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete				(000 04.,	(000)	(000004.)	(000)
1.01	Concrete at the batching and mixing plant		m3	380'200	32.04	0.00	12'181'971	156
1.02	Water reducing-retarding admixture		ka	342'180	1.58		540'644	-
2	Transport and Placing	1	1.9				-	-
2 01	Truck concrete mixer 10 m3 capacity	0	hr	3'692	71 76		264'972	-
<u> </u>	Huer concrete mixer, to the capacity	R	hr	738	20.45		15'102	-
2 02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	15'475	36.20	29 76	560'188	460'530
£.v£			hr	3'095	10.88	8 91	33'673	27'576
2.03	Tower crane, b=66 m, jib=55m, capacity 14.8 t	O&R	m th	5 000	33'011 77	51'788 38	166'931	261'879
2.00	Tower clare, if oo in, jib coin, capacity 14.0 t	O&R	hr	1'424	58 84	46.98	83'786	66'898
2.04	Concrete hydraulic operated bucket 5.0 m <sup>3</sup>	0	hr	1'424	3.59	40.00	5'112	-
2.04		R	hr	356	3 33		1'185	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200 24."		hr	3'422	62.40	79.52	213'520	272'102
2.05	(including 10 m3 capacity auger helt feeder)	F B	hr	684	45.20	64.94	213 320	44'442
2.06	Electric powered concrete pump. 63 kW		hr		35.82	04.34	50 555	44 442
2.00	(including delivery pipeline)	F B	br	-	21.02		-	-
2.07	(including derivery pipenne)	<b></b>	br	- 7'5 4 9	21.31		-	-
2.07	Equipment exerctor		lii br	26'420	0.14		05 143	-
2.00	Operatoria bellar		ni br	20420	0.14		210000	-
2.09	Deuring and Vibratian		nı	22,905	4.40		102 101	-
2 01	Pouring and vibration		be	5'000	22.24	22.40	112'007	114'000
3.01	Dulidozer with straight type blade, 52 kw		nr	5069	22.31	42.49	0'145	114 009
2.00	Air and the second in the second seco	ĸ	nr	1014	9.02	13.16	9 145	13 342
3.02	Air powered immersion type vibrator, 87 mm d.		nr	15208	0.51	0.77	/ / 50	01000
		K A	nr	3 802	0.35	0.69	1331	2623
3.03	Hydraulic excavator for large s. vibrators, 67 kw		hr	28515	51.69	19.31	14/3940	550'625
2.04	with 120 mm dia. hydraulic type framed vibrators	ĸ	nr m <sup>3</sup>	5703	32.00	16.41	182496	93 566
3.04	Compressed air including distribution pipeline		m-	12500976	0.06		750'059	-
3.05	Lighting of working area, 2000 VV floodlight		hr	94'644	0.41		38'804	-
3.06	Foreman		hr	29'576	11.81		349297	-
3.07	Equipment operator		hr	36'943	8.14		300.714	-
3.08	Operator's helper		hr	36'943	4.48		165'504	-
3.09	Vibratorman		hr	33'458	2.26		75'614	-
3.10	General works, skilled		hr	60'832	4.48		272'527	-
3.11	General works, semiskilled		hr	68'436	2.26		154'665	-
4	Formworks		2					
4.01	Steel panel formwork (mass concrete type)		m*	88'967	20.36	0.29	1'811'364	25'800
4.02	Formwork for structures, finish F1 & F2		m <sup>2</sup>	11'406	21.52	2.38	245'457	27'146
4.03	Formwork for structures, finish F3		m <sup>4</sup>	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m <sup>4</sup>	-	29.60	2.70	-	-
5	Scaffolding							
5.01	Wall type scaffolding		m <sup>4</sup>	10'000	5.54	0.82	55'400	8'200
5.02	Concrete slab type scaffolding		m°		5.83	1.05	-	-
6	Finishing and Curing	ļ						
6.01	Foreman		hr	627	11.81		7'409	-
6.02	Skilled		hr	5'019	4.48		22'484	-
6.03	Semiskilled		hr	10'037	2.28		22'885	-
7	Overbreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%	0.02%			5'621	394
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			140'521	9'597
Sub-tot	Sub-total			>> 20'760'471		20'760'471	1'990'618	
Constru	uction Contingencies		%	2.00%		>>	415'209	39'812
Total D	irect Costs					>>	21'175'680	2'030'430
Overhe	ad and Profit		%	48.00%		>>	11'138'933	
Unit pr	ice in Currency Portions		m <sup>3</sup>	380'200		>>	84.99	5.34
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	90.33



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE LEFT BANK CONCRETE - POWERHOUSE DIVIDING WALLS (CONVENTIONAL CONCRETE)

					UNIT C	DST	TOTAL COST	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	38'000	32.04	0.00	1'217'556	16
1.02	Water reducing-retarding admixture		kg	34'200	1.58		54'036	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	3'691	71.76		264'833	-
		R	hr	738	20.45		15'094	-
2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	-	36.20	29.76	-	-
		R	hr	-	10.88	8.91	-	-
2.03	Tower crane, h=66 m, jib=55m, capacity 14.8 t	O&R	m.th	-	33'011.77	51'788.38	-	-
		O&R	hr	-	58.84	46.98	-	-
2.04	Concrete hydraulic operated bucket, 5.0 m <sup>3</sup>	0	hr	-	3.59		-	-
		R	hr	-	3.33		-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr	-	62.40	79.52	-	-
	(including 10 m3 capacity auger-belt feeder)	R	hr	-	45.20	64.94	-	-
2.06	Electric powered concrete pump, 63 kW	0	hr	1'900	35.82		68'058	-
	(including delivery pipeline)	R	hr	380	21.91		8'326	-
2.07	Foreman		hr	1'537	11.81		18'157	-
2.08	Equipment operator		hr	6'150	8.14		50'058	-
2.09	Operator's helper		hr	6'150	4.48		27'550	-
3	Pouring and Vibration							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	-	22.31	22.49	-	-
		R	hr	-	9.02	13.16	-	-
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	15'200	0.51	0.77	7'752	11'704
		R	hr	3'800	0.35	0.69	1'330	2'622
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	-	51.69	19.31	-	-
2.04	with 120 mm dia. hydraulic type framed vibrators	ĸ	hr 	-	32.00	16.41	-	-
3.04	Compressed air including distribution pipeline		m <sup>-</sup>	2234'400	0.06		134'064	-
3.05	Lighting of working area, 2000 VV floodlight		nr	18'544	0.41		7603	-
3.06	Foreman		nr	5795	11.01		66439	-
3.07	Operatoria holper		br	-	0.14		-	-
3.00	Vibratorman		br	-	2.26		-	-
3.09	Conoral worke, skilled		br	53440	2.20		10014	-
3.10	Conoral works, skilled		hr	6'840	2.26		15'458	-
3.11	Ceneral works, semiskilled			0 040	2.20		15456	-
4	Steel papel formwork (mann concrete type)		m <sup>2</sup>	5'220	20.36	0.20	109'215	1'542
4.01	Earmwork for structures, finish E1.8, E2		m <sup>2</sup>	1'140	20.50	2.23	24'533	2'713
4.02	Formwork for structures, finish F3		m <sup>2</sup>	1 140	21.32	2.50	24 333	2113
4.00	Formwork for structures, finish F4		m <sup>2</sup>	-	29.60	2.00	-	-
5	Scaffolding				20.00	2.10		
5 01	Wall type scaffolding		m <sup>2</sup>	3'700	5 54	0.82	20'498	3'034
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.83	1.05	-	-
6	Finishing and Curing							
6.01	Foreman		hr	539	11.81		6'367	-
6.02	Skilled		hr	4'313	4.48		19'322	-
6.03	Semiskilled		hr	8'626	2.28		19'667	-
7	Overbreak, Overthickness and Waste	1					2'259'829	21'632
7.01	Overbreak (including related cement cost)		%	15.00%			526'288	2'790
7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			17'543	72	
Sub-tot	Sub-total			>> 2'803'660		2'803'660	24'493	
Constru	ction Contingencies		%	2.00%		>>	56'073	490
Total Di	rect Costs					>>	2'859'733	24'983
Overhea	ad and Profit		%	48.00%	6>> 1'384'664			
Unit pr	Jnit price in Currency Portions		m <sup>3</sup>	38'000	38'000>> 111.69			0.66
AGGREGATE UNIT PRICE			m <sup>3</sup>				>>	112.35



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# RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

	ANK CONCRETE - POWERHOUSE DIVIL					207	TOTAL	OCT
						JST	TOTAL	OST
N°	DESCRIPTION	AUX.		QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
				ļ!	(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete			ļ!			ļļ.	
1.01	Concrete at the batching and mixing plant		m3	334'000	32.04	0.00	10'701'679	137
1.02	Water reducing-retarding admixture		kg	300'600	1.58		474'948	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	-	71.76		-	-
		R	hr	-	20.45	,	-	-
2.02	Rear tipper. 28 t pav load	0	hr	15'105	62.49		943'904	-
		R	hr	3'021	18,75		56'643	-
2.03	Tower crane, b=66 m, jib=55m, canacity 14.8 t	0.8R	m th	++	33'011 77	51'788 38		
2.00	Tower crand, in oo in, jie com, deputity the t	O&R	hr		58.84	46.98	-	-
2.04	Concrete hydraulic operated byoket 5.0 m <sup>3</sup>		br	++	3 50	40.00		
2.04	Concrete hydraulic operated bucket, 5.0 m	⊢ <u>∼</u>			3.55			-
2.05		K .	hr		3.33	70.50	-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24.	0	hr	167	62.40	/9.52	10'421	13280
	(including 10 m3 capacity auger-belt feeder)	R	hr	33	45.20	64.94	1'510	2'169
2.06	Electric powered concrete pump, 63 kW	0	hr	-	35.82		-	-
	(including delivery pipeline)	R	hr	-	21.91		-	-
2.07	Foreman		hr	4'246	11.81		50'142	-
2.08	Equipment operator		hr	16'799	8.14		136'744	-
2.09	Operator's helper		hr	17'166	4.48	,	76'906	-
3	Pouring and Vibration				1			
3.01	Bulldozer with straight type blade, 52 kW	0	hr	4'453	22.31	22.49	99'354	100'155
	Dundozer mitrotragin type sizes, ez	R	hr	891	9.02	13.16	8'034	11'721
3.02	Smooth down vibrating coller, weight 10,84 t		hr	1'340	34.70	13.10	46'489	11121
3.VZ	Smooth drum vibrating roller, weight 10.04 t	Η Ύ	- fii	1 340	45.04		40405	-
		ĸ	hr	260	15.24		4 084	-
3.03	Hydraulic excavator for large s. vibrators, 67 km	0	hr	11'133	51.69	19.31	575'482	214.985
	with 120 mm dia. hydraulic type framed vibrators	R	hr	2'227	32.00	16.41	71'253	36'540
3.04	Compressed air including distribution pipeline		m°	668'000	0.06		40'080	-
3.05	Lighting of working area, 2000 W floodlight		hr	59'140	0.41		24'248	-
3.06	Foreman		hr	18'481	11.81		218'265	-
3.07	Equipment operator		hr	17'145	8.14		139'563	-
3.08	Operator's helper		hr	17'145	4.48		76'811	-
3.09	Vibratorman		hr	-	2.26		-	-
3.10	General works, skilled		hr	53'440	4.48		239'411	-
3 11	General works, semiskilled		hr	60'120	2.26		135'871	-
4	Eormworke							
4 01	Steel senal formwork (mass concrete type)		m <sup>2</sup>	47'762	20.36	0.29	972'434	13'851
4.01	Steel panel formwork (mass concrete type)			4/ / 02	20.30	0.23	372434	13 00 1
4.02	Formwork for structures, finish F 1 & F2		m <sup>-</sup>	13026	21.52	2.38	280 320	31002
4.03	Formwork for structures, finish F3				25.84	2.66		-
4.04	Formwork for structures, finish F4		m*	- 1	29.60	2.70	-	-
5	Scaffolding			ļ!	ļ		l	
5.01	Wall type scaffolding		m²		5.54	0.82	-	-
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.83	1.05	-	-
6	Finishing and Curing			1	[		1	
6.01	Foreman		hr	380	11.81		4'487	-
6.02	Skilled		hr	3'039	4.48	,	13'617	-
6.03	Semiskilled		hr	6'079	2.28		13'860	-
7	Overbreak Overthickness and Waste	,		++	t		r	
7.01	Overbreak (including related cament cost)		0/	0.01%			2'256	12
7.01	Overbreak (including related cement cost)		70	0.01%	+		440'044	42
1.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%	LI		112 814	1 695
Sub-tot:	Sub-total					>>	15'481'055	425777
Constru	Construction Contingencies			1.50%	l	>>	232'216	6'387
Total Di	Total Direct Costs				<u></u>	>>	15'713'271	432'163
Overher	Overhead and Profit			48.00%		>>	7'749'808	
Unit pr	Init price in Currency Portions			334'000	00>> 70.25			1.29
AGGPF	GATE UNIT PRICE		m <sup>3</sup>				>>	71.54



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## RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

					UNIT C	DST	TOTAL COST	
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	3'600	32.04	0.00	115'347	1
1.02	Water reducing-retarding admixture		kg	3'240	1.58		5'119	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	70	71.76		5'018	-
	T	R	hr	14	20.45		286	-
2.02	Truck concrete screw agitator, 10.6 m° capacity	0	hr	130	36.20	29.76	4'715	3'876
0.00		R	hr	26	10.88	8.91	283	232
2.03	Tower crane, h=66 m, jib=55m, capacity 14.8 t	0&R	m.th	-	33011.77	51788.38	-	-
2.04	Concrete hydraulic energted hydrat 5.0 m <sup>3</sup>		nr	-	2 50.04	46.98	-	-
2.04	Concrete hydraulic operated bucket, 5.0 m		nr	-	3.59		-	-
2.05	Mabila bolt a "Patao Crator Crapa CC 200 24."		hr	-	5.33	70.52	-	-
2.00	(including 10 m3 consoity auger holt feeder)		hr	-	02.40	19.92 64.94	-	-
2.06	Electric powered concrete pump. 63 kW		br	- 36	45.20	04.34	-	-
2.00	(including delivery pipeline)		hr	7	21.02		1250	-
2.07	Enreman	ĸ	hr	65	11.81		767	-
2.07	Equipment operator		hr	260	8 1/		2'115	-
2.00	Operator's helper		hr	260	4 48		1'164	-
3	Pouring and Vibration							
3.01	Bulldozer with straight type blade, 52 kW	0	hr	-	22.31	22.49	-	-
		R	hr	-	9.02	13.16	-	-
3.02	Air powered immersion type vibrator, 87 mm d.	0	hr	1'440	0.51	0.77	734	1'109
		R	hr	360	0.35	0.69	126	248
3.03	Hydraulic excavator for large s. vibrators, 67 kw	0	hr	-	51.69	19.31	-	-
	with 120 mm dia. hydraulic type framed vibrators	R	hr	-	32.00	16.41	-	-
3.04	Compressed air including distribution pipeline		m <sup>3</sup>	211'680	0.06		12'701	-
3.05	Lighting of working area, 2000 W floodlight		hr	1'757	0.41		720	-
3.06	Foreman		hr	549	11.81		6'484	-
3.07	Equipment operator		hr	-	8.14		-	-
3.08	Operator's helper		hr	-	4.48		-	-
3.09	Vibratorman		hr	3'168	2.26		7'160	-
3.10	General works, skilled		hr	576	4.48		2'580	-
3.11	General works, semiskilled		hr	648	2.26		1'464	-
4	Formworks							
4.01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	3'060	20.36	0.29	62'302	887
4.02	Formwork for structures, finish F1 & F2		m²	288	21.52	2.38	6'198	685
4.03	Formwork for structures, finish F3		m <sup>4</sup>	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m²	-	29.60	2.70	-	-
5	Scaffolding		2				001744	0.000
5.01	Wall type scatfolding		m- 3	4'100	5.54	0.82	22714	3'362
5.02	Concrete slab type scatfolding		m		5.83	1.05	-	-
6	Finishing and Curing			~ ~ ~	44.04		0.17	
6.01	Foreman		nr	21	11.81		247	-
6.02	Semichilled		ni br	107	4.40		750	-
0.03	Semiskilled		nr	333	Z.20		703	-
7.01	Overbreak, Overtifickness and Waste		0/.	8 00%			20'772	563
7.02	Overtickness and waste (includ, r_cement cost)		%	0.00%			1'298	27
Sub-tot	Toventerness and waste (includ, it cement cost)		/0	0.0076		>>	283'275	10'992
Constr	uction Contingencies		%	2 00%		>>	5'666	220
Total D	irect Costs		70	2.0070		>>	288'941	11'210
Overhe	ad and Profit		%	48.00%		>>	144'073	(1212
Unit pr	nit price in Currency Portions		m <sup>3</sup>	3'600	/600>> 120.28		3.11	
AGGR	EGATE UNIT PRICE		m <sup>3</sup>				>>	123.40



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### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE LEFT BANK CONCRETE - WALL BETWEEN POWERHOUSE AND ROCKFILL DAM (RCC)

		AUX.			UNITCOST		TOTAL COST	
N°	DESCRIPTION		UNIT		L.C.P	F.C.P.	L.C.P	F.C.P.
					(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
1	Mixed Concrete							
1.01	Concrete at the batching and mixing plant		m3	74'000	32.04	0.00	2'371'031	30
1.02	Water reducing-retarding admixture		kg	66'600	1.58		105'228	-
2	Transport and Placing						-	-
2.01	Truck concrete mixer, 10 m3 capacity	0	hr	-	71.76		-	-
		R	hr	-	20.45		-	-
2.02	TruckRear tipper, 28 t pay load	0	hr	3'347	62.49		209'128	-
		R	hr	669	18.75		12'550	-
2.03	Tower crane, h=66 m, jib=55m, capacity 14.8 t	0&R	m.th	-	33'011.77	51'788.38	-	-
		O&R	hr	-	58.84	46.98	-	-
2.04	Concrete hydraulic operated bucket, 5.0 m <sup>3</sup>	0	hr	-	3.59		-	-
		R	hr	-	3.33		-	-
2.05	Mobile belt c. "Rotec Crater Crane CC-200.24."	0	hr		62.40	79.52	4'618	5'884
	(including 10 m3 capacity auger-belt feeder)	R	hr	15	45.20	64.94	669	961
2.06	Electric powered concrete pump, 63 kW	0	hr	-	35.82		-	-
	(including delivery pipeline)	R	hr	-	21.91		-	-
2.07	Foreman		hr	961	11.81		11'350	-
2.08	Equipment operator		hr	3'763	8.14		30'628	-
2.09	Operator's helper		hr	3'925	4.48		1/ 586	-
3	Pouring and vibration			007	00.04	00.40	00/042	00/400
3.01	Buildozer with straight type blade, 52 kW		hr	987	22.31	22.49	22/013	22190
2.00	Orresth down illustics college weight 40.04 t	ĸ	nr	197	9.02	13.16	1780	2 5 9 7
3.02	Smooth drum vibrating roller, weight 10.84 t		nr	310	34.70		10769	-
2.02	Hudraulia averautor for large a juibrature 67 lau	R O	ni br	02	10.24	40.24	107'500	-
3.05	with 120 mm dia, hydraulic type framed vibrators		hr	2407	32.00	19.01	127 502	47 03 1 8'096
3.04	Compressed air including distribution pipeline	IN IN	m <sup>3</sup>	148'000	0.06	10.41	8'880	0000
3.04	Lighting of working area 2000 W floodlight		hr	13'103	0.00		5'372	-
3.06	Foreman		hr	4'095	11.81		48'358	-
3.07	Equipment operator		hr	3'799	8 14		30'921	-
3.08	Operator's helper		hr	3'799	4 48		17'018	-
3.09	Vibratorman		hr	-	2 26		-	-
3 10	General works, skilled		hr	11'840	4 48		53'043	-
3.11	General works, semiskilled		hr	13'320	2.26		30'103	-
4	Formworks							
4.01	Steel panel formwork (mass concrete type)		m <sup>2</sup>	22'200	20.36	0.29	451'992	6'438
4.02	Formwork for structures, finish F1 & F2		m <sup>2</sup>	2'220	21.52	2.38	47'774	5'284
4.03	Formwork for structures, finish F3		m <sup>2</sup>	-	25.84	2.66	-	-
4.04	Formwork for structures, finish F4		m <sup>2</sup>	-	29.60	2.70	-	-
5	Scaffolding	1						
5.01	Wall type scaffolding		m <sup>2</sup>		5.54	0.82	-	-
5.02	Concrete slab type scaffolding		m <sup>3</sup>		5.83	1.05	-	-
6	Finishing and Curing							
6.01	Foreman		hr	194	11.81		2'294	-
6.02	Skilled		hr	1'554	4.48		6'962	-
6.03	Semiskilled		hr	3'108	2.28		7'086	-
7	Overbreak, Overthickness and Waste							
7.01	Overbreak (including related cement cost)		%	0.03%			1'501	30
7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			25'014	437
Sub-tot	Sub-total					>>	3'666'187	99'578
Constru	ction Contingencies		%	1.50%		>>	54'993	1'494
Total D	rect Costs					>>	3'721'180	101'072
Overhea	verhead and Profit		%	48.00%	%>> 1'834'681			
Unit pr	nit price in Currency Portions		m <sup>3</sup>	74'000	1'000>> 75.08			1.37
AGGRE	GGREGATE UNIT PRICE						>>	76.45



#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE LEET BANK CONCRETE - POWERHOUSE DENTAL CONCRETE

N*    DESCRIPTION    AUX    UNT    QUANTITY    LCP    LCP    LCP    LCP    USS    FCP      1    Mixed Concrete    m3    9500    18.82    0.00    100700    1      1.01    Concrete at the batching and mixing plant	<u> </u>					UNIT CO	OST	TOTAL COST	
Image: Concrete    Image: Conconce    Image: Concrete    Image: Co	N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P	F.C.P.	L.C.P	F.C.P.
1    Mixed Concrete    -						(US\$ eq.)	(US\$)	(US\$ eq.)	(US\$)
101  Concrete at the beholing admitting plant	1	Mixed Concrete				(	()	(,	(+)
102  Water reducing-reading administre	1.01	Concrete at the batching and mixing plant		m3	9'600	18.82	0.00	180'700	1
2    Transport and Placing    m	1.02	Water reducing-retarding admixture		ka	8'640	1.31		11'318	-
2.01    Truck concrete mixer, 10 m3 capacity    O.    hr    1146    71 76    82214    .      2.02    Truck concrete screw agitativ, 10 6 m² capacity    O    hr    .    108    891    .    .      2.03    Truck concrete screw agitativ, 10 6 m² capacity    O    hr    .    1088    891    .    .      2.04    Concrete hydraulic operated bucket, 50 m²    O    hr    0    4.31    1    .      2.04    Concrete hydraulic operated bucket, 50 m²    O    hr    0    4.31    1    .      2.04    Concrete hydraulic operated bucket, 50 m²    O    hr    .    6.240    75.52    .    .      2.05    Electric powered concrete pumo, 53 kW    O    hr    .    3.520    6.494    .	2	Transport and Placing						-	-
R.    hr.    229    20.45    4696       2.02    Track concrete screw agitator, 10.6 m <sup>2</sup> capacity 9.4    0.8 m th     362.02    29.76        2.03    Tover crane, h=47m, pib=56m, capacity 9.4    0.8 M m th    0.32    35653.18    45552.73    11959    11959      2.04    Concrete hydraulic operated bucket, 6 0 m <sup>3</sup> 0    hr    0    4.31    1       2.05    Mobile beit C. "Rate Crater Crane CC-200.24."    0    hr     62.49    79.52        2.06    Edectric proverd concrete prop. 53 KW    0    hr     45.20    64.34        1.01    foreman    m    hr    17352                              .	2.01	Truck concrete mixer. 10 m3 capacity	0	hr	1'146	71.76		82'214	-
2.02    Truck concrete screw apitator, 10.6 m <sup>2</sup> capacity 9.41    0    hr    -    10.80    8.91    -    -      2.01    Tower crane, h=47m, jb=58m, capacity 9.41    0.8R    hr    0.32    6553.18    45582.18    45582.18    45582.17    11959    11890      2.04    Concrete hydraulic operated bucket, 60 m <sup>3</sup> 0    hr    0    431    1    -      2.05    Mebile bett c. "Rote Crater Crane CC-200.24."    0    hr    -    6240    79.52    -    -      2.06    Electric powerd concrete purp, 51W    0    hr    -    5322    -			R	hr	229	20.45		4'686	-
Instrument    R    hr    -    10.88    0.91       2.00    Tower crane, h=47m, jb=68m, capacity 9.41    O&R    hr    0.32    35653.18    45852.73    11959    11380      2.04    Concrete hydraulic operated bucket, 6.0 m <sup>3</sup> O    hr    0    4.31    1    -      2.05    Mobile bet C. "Rote: Crate Crane CC-200.24."    O    hr    -    62.40    79.52    -    -      2.05    Mobile bet C. "Rote: Crate Crane CC-200.24."    O    hr    -    62.40    79.52    -    -      2.06    Equipment operator    R    hr    -    452.00    64.34    -    -      2.07    Foreman    -    hr    7352    4.48    6103    -      2.06    Equipment operator    -    hr    7352    4.48    6103    -      3.01    Buildozer with straight type blade. 52 kW    O    hr    -    90.2    13.16    -    -      3.01    Build	2.02	Truck concrete screw agitator, 10.6 m <sup>3</sup> capacity	0	hr	-	36.20	29.76	-	-
2.03    Tower crane, h=47m, jb=58m, capacity 9.4 t)    O&R    m, th    0.32    36853.16    45852.73    11959    114880      2.04    Cencrete hydraulic operated bucket. 6 0 m <sup>3</sup> 0    hr    0    4.0    3.99    0    -      2.04    Cencrete hydraulic operated bucket. 6 0 m <sup>3</sup> 0    hr    0    3.99    0    -      2.05    Mobile belt. "Rote: Crater Crane C2:00.27.4"    0    hr    -    3.52.2    -    -    -      2.06    Electric powerd concrete purp, 63.1%    0    hr    -    3.52.2    - <td< td=""><td></td><td></td><td>R</td><td>hr</td><td>-</td><td>10.88</td><td>8 91</td><td>-</td><td>-</td></td<>			R	hr	-	10.88	8 91	-	-
Concrete hydraulic operated bucket, 6.0 m <sup>3</sup> O kR    hr    91    57.06    42.98    52.17    3930      2.04    Concrete hydraulic operated bucket, 6.0 m <sup>3</sup> O    hr    0    4.31    1    -      2.05    Mobile Sette: Crater Crane C-200.24.*    O    hr    -    66.494    -    -      2.06    Electric powerd concrete pump, 63.K/V    O    hr    -    35.82    -    -      2.06    Electric powerd concrete pump, 63.K/V    O    hr    -    35.82    -    -      2.06    Electric powerd concrete pump, 63.K/V    O    hr    -    35.82    -    -      2.07    Foreman    -    hr    1361    8.14    11000    -    -      2.09    Operator's helper    -    hr    1362    4.48    6103    -      3.01    Bulidozer with straight type blade, 52 kW    O    hr    -    340    0.51    0.77    1958    2957      3.02    Air pow	2.03	Tower crane h=47m iib=68m capacity 9.4 t	0&R	m th	0.32	36'853 18	45'852 73	11'959	14'880
2.04    Concrete hydraulic operated bucket, 6.0 m³    O    hr    O    4.31    1    1      0    Mobile beht c. "Rotec Crater Crane CC-200 24"    O    hr    0    3.99    0    -      0    Mobile beht c. "Rotec Crater Crane CC-200 24"    O    hr    -    62.40    79.52    -      2.06    Electinc powered concrete pump, 63.1V/V    O    hr    -    45.20    64.94    -    -      2.06    Equipment operator    m    hr    -    21.91    -    -    -      2.07    Foreman    -    hr    1340    11.81    41000    -			0&R	hr	91	57.06	42.98	5'217	3'930
Point of the left o	2.04	Concrete hydraulic operated bucket, 6.0 m <sup>3</sup>	0	hr	0	4.31		1	-
2.05    Mobile belt c. "Rotec Crater Crane CC-200 24*    O    hr    -    62.40    79.52    -    -      (including 10 m3 capacity auge-belt feeder)    R    hr    -    45.20    64.94    -			R	hr	0	3 99			-
1000  (including 10 m3 capacity auger-bet Reder)  R  hr  -  45.20  64.34  -    2.06  Electric powered concrete pump, 63 kW  O  hr  -  25.52  -  -    2.07  Foreman  -  hr  -  21.11  -  -  -    2.08  Equipment operator  -  hr  1361  8.14  11090  -    2.09  Operator's helper  -  hr  1362  4.44  6103  -    3.01  Bulidozer with straight type blade, 52 kW  O  hr  -  9.02  -  -    3.02  Ar powered immersion type wbrator, 87 mm d.  O  hr  -  9.02  13.16  -  -    3.03  Hydraulic excavator for large s, wbrators, 67 kw  O  hr  -  5169  19.31  -  -    3.04  Compressed air including distribution pipeline  -  m <sup>3</sup> 654480  0.06  337869  -    3.06  Operator's helper  -  hr  4.416  0.41  1811  -	2.05	Mobile belt c. "Rotec Crater Crane CC-200 24."	0	hr	-	62 40	79.52	-	-
Distance	2.00	(including 10 m3 capacity auger-helt feeder)	R	hr	-	45 20	64 94		-
Loss process process process process    C    m    2172    Loss process      207    Foreman	2.06	Electric powered concrete pump 63 kW	0	hr	-	35.82	04.04	_	-
Decision of prevents    In    In <thin< th="">    In    In    In<td>2.00</td><td>(including delivery pipeline)</td><td>R</td><td>hr</td><td>-</td><td>21.91</td><td></td><td>_</td><td>-</td></thin<>	2.00	(including delivery pipeline)	R	hr	-	21.91		_	-
Low Num    Image: Market Stress of the stress of	2.07	Enreman		hr	340	11.81		<b>∕/</b> '020	
2.00    Coperator's helper	2.07	Equipment operator		hr	1'361	8 1/		11'080	-
2.00  Operation shelper  m  m  1.102  0.103  1    3.01  Bulldozer with straight type blade, 52 kW  0  hr  .  22.31  22.49  .  .    3.02  Air powered immersion type vibrator, 87 mm d.  0  hr  .  9.02  13.16  .  .    3.02  Air powered immersion type vibrator, 87 mm d.  0  hr  .  9.05  0.69  336  662    3.03  Hydraulic excavator for large s. vibrators, 67 kW  0  hr  .  516.9  19.31  .  .    3.04  Compressed air including distribution pipeline   m <sup>3</sup> 564480  0.06  33869  .    3.05  Lighting of working area. 2000 W floodlight   hr  14416  0.41  1811  .  .    3.06  Foreman   hr  1380  11.81  16298  .  .    3.10  General works, skilled   hr  14420  2.26  3254  .    4.01  General works, semiskilled   hr	2.00	Operator's helper		hr	1'362	4.48		6'103	
Joint Guild zer with straight type blade, 52 kW  0  hr  .	2.05	Pouring and Vibration			1 302	4.40		0 103	-
2.01  Dunde 2er winn streign type loade, 02 kVV  R  hr  2.2.13  1  1  2.2.13  1  1  1  1.2.13  1  1  1  1.2.13  1  1  1  1.2.13  1	3.01	Bulldozor with straight type blade, 52 kW	- <u> </u>	br		22.31	22.49		
3.02    Air powered immersion type vibrator, 87 mm d.    0    hr    3.04    1.0.0	3.01	Dundozer with straight type blade, 52 kW		br	-	9.02	13.16		
3.02  Publeted initials of type whatch of mind.  C  0 <td< td=""><td>3.02</td><td>Air newared immersion type vibrator, 87 mm d</td><td></td><td>br</td><td>3'840</td><td>0.51</td><td>0.77</td><td>-</td><td>- 2'057</td></td<>	3.02	Air newared immersion type vibrator, 87 mm d		br	3'840	0.51	0.77	-	- 2'057
3.03    Hydraulic excavator for large s. vibrators, 67 km    N    111    300    0.33    0.03    300    000      with 120 mm dia, hydraulic type framed vibrators    R    hr    -    32.00    16.61    -    -      3.04    Compressed air including distribution pipeline	3.02	Air powered immersion type vibrator, or min d.		ni br	3040	0.51	0.01	226	2 307
3.03  Fydiautic excavator for far by S. Windors, or KW  O  In  -  5  5  15  1  -  -    3.04  Compressed air including distribution pipeline	2.02	Hudraulia aveguator for large a uibratara C7 lau		ni br	560	0.35	10.03	330	002
With 120 min dar. Hydraulic type named whatdins    K    m    -    m    -    n    -	3.03	with 120 mm dia, hydraulia tyno framod vibratora		br	-	32.00	15.31	-	-
3.05  Lightnesse an including basin but on piemine  Im  3.04400  0.00  3.0000  3.0000  1    3.05  Lightness of writing of working area, 2000 W floodlight  Im  4.416  0.41  1.181  16298  -    3.06  Foreman  Im  1.180  11.81  16298  -  -    3.06  Operator's helper  Im  hr  4.448  -  -  -    3.09  Vibratoman  Im  1.4440  2.26  19092  -  -    3.10  General works, skilled  Im  1.1420  2.26  3.254  -    4  Formworks  Im  1.1440  2.26  3.254  -    4.01  Steel panel formwork (mass concrete type)  Im  m²  2.273  -  -    4.02  Formwork for structures, finish F1 & F2  Im  m²  2.7.56  -  -    4.03  Formwork for structures, finish F4  Im  m²  5.26  -  -  -    5.02  Concrete slab type scaffolding  Im  m²  5.26  - <td>3.04</td> <td>Comproposed air including distribution pipeling</td> <td>I. I.</td> <td>m<sup>3</sup></td> <td>564'480</td> <td>0.06</td> <td>10.41</td> <td>22'960</td> <td>-</td>	3.04	Comproposed air including distribution pipeling	I. I.	m <sup>3</sup>	564'480	0.06	10.41	22'960	-
3.05  Digning of working area, 2000 Windodight  Im  44.10  0.41  1011  1    3.06  Foreman  Im  1'380  11.81  16298  .    3.07  Equipment operator  Im  1'380  11.81  16298  .    3.07  Sepirator's helper  Im  Im  4.48  .  .  .    3.08  Operator's helper  Im  Im  4.48  .  .  .    3.09  Vibratorman  Im  Im  8448  2.26  19'092  .    3.10  General works, skilled  Im  I'140  2.26  3'254  .    4.11  General works, semiskilled  Im  I'140  2.26  3'254  .    4.01  Steel panel formwork (mass concrete type)  Im  m²  .  2.73  .  .    4.02  Formwork for structures, finish F1 & F2  Im  m²  .  .  .  .    5.01  Wall type scaffolding  Im  m²  .  .  .  .  .  .  . <td>3.04</td> <td>Lighting of working area, 2000 W floodlight</td> <td></td> <td>br</td> <td>4/416</td> <td>0.00</td> <td></td> <td>1'811</td> <td>-</td>	3.04	Lighting of working area, 2000 W floodlight		br	4/416	0.00		1'811	-
3.00  Potentian  m  m  1300  1101  10230  -    3.07  Equipment operator  m  m  -  8.14  -  -    3.08  Operator's helper   hr  -  4.48  -  -    3.09  Vibratorman   hr  8144  226  19092  -    3.10  General works, skilled   hr  1142  4.48  5161  -    3.11  General works, semiskilled   hr  11440  2.26  3254  -    4.01  Steel panel formwork (mass concrete type)   m²  -  22.73  -  -    4.02  Formwork for structures, finish F3   m²  -  27.56  -  -    4.03  Formwork for structures, finish F4   m²  -  31.32  -  -    5  Scaffolding   m²  5.266  -  -  -    6.01  Formwork for structures, finish F4   m²  5.266  -	2.05	Eighting of working alea, 2000 VV hoodigit		br	4410	11 01		16'209	-
3.08  Operator's helper   hr  -  4.48  -  -    3.08  Operator's helper   hr  -  4.48  -  -    3.09  Vibratorman   hr  8'448  2.26  19'092  -    3.10  General works, semiskilled   hr  1'152  4.48  5'161  -    3.11  General works, semiskilled   hr  1'140  2.26  3'254  -    4  Formworks   hr  1'440  2.26  3'254  -    4.01  Steel panel formwork (mass concrete type)   m²  -  22.73  -  -    4.02  Formwork for structures, finish F1 & F2   m²  -  22.73  -  -    4.04  Formwork for structures, finish F3   m²  -  31.32  -  -    5.01  Wall type scaffolding   m²  5.26  -  -  -    6.02  Skilled   hr  -  11.81	2.07	Equipment exercise		br	1 300	0.14		10230	-
3.09  Operators helper	2.00	Operatoria bellar		ni br	-	0.14		-	-
3.10  General works, skilled   hr  11152  4.48  5'161     3.10  General works, skilled   hr  11152  4.48  5'161     3.11  General works, semiskilled   hr  1140  2.26  3'254  -    4  Formworks   hr  1440  2.26  3'254  -    4.01  Steel panel formwork (mass concrete type)   m²  -  22.73  -  -    4.02  Formwork for structures, finish F1 & F2   m²  -  22.73  -  -    4.03  Formwork for structures, finish F3   m²  -  27.56  -  -    4.04  Formwork for structures, finish F4   m²  -  313.2  -  -    5.01  Wall type scaffolding   m²  5.26  -  -  -    6.02  Skilled   hr  -  11.81  -  -  -    6.02  Skilled   hr <td< td=""><td>3.00</td><td>Vibratorman</td><td></td><td>br</td><td>2'449</td><td>2.40</td><td></td><td>10'002</td><td>-</td></td<>	3.00	Vibratorman		br	2'449	2.40		10'002	-
3.11  General works, semiskilled	3.03	Conoral works, skilled		br	1'152	2.20		5'161	-
3.11  Operation works, semistanded	2.10	Ceneral works, skilled		br	1'440	2.26		2'254	-
4.01  Steel panel formwork (mass concrete type)   m²   16.78     4.02  Formwork for structures, finish F1 & F2   m²   22.73     4.03  Formwork for structures, finish F3   m²   22.76     4.03  Formwork for structures, finish F4   m²   27.56     4.04  Formwork for structures, finish F4   m²   31.32      5  Scaffolding   m²   5.26      5.01  Wall type scaffolding   m²  5.26      6.02  Concrete slab type scaffolding   m³  5.67      6.03  Semiskilled   hr  4.48       7.01  Overkreak, Overthickness and Waste   %  0.50%  3022  1112    Sub-total    %  0.50%  3022  1112    Sub-t	3.11	Cerevarks, semiskiled			1440	2.20		5254	-
4.01  Steer panel formwork (mass concrete type)   nn   16.76      4.02  Formwork for structures, finish F1 & F2   m²  -  22.73      4.03  Formwork for structures, finish F3   m²  -  27.56  -  -    4.04  Formwork for structures, finish F4   m²  -  31.32  -  -    5  Scaffolding   m²  5.26  -  -  -    5.01  Wall type scaffolding   m³  5.67  -  -  -    6  Finishing and Curing    hr  -  11.81  -  -  -    6.01  Foreman   hr  -  11.81  -	4	Steel penel formwork (mage consists tune)		2		16 79			
4.02  Pointwork for structures, finish F3	4.01	Earmunds for attrictures, finish E1 8 E2		m <sup>2</sup>	-	10.70		-	-
4.03  Formwork for structures, finish F4	4.02	Formwork for structures, finish F1 & F2		2	-	22.13		-	-
4.04  Formwork for structures, mins r 4   min  - <td>4.03</td> <td>Formwork for structures, finish F3</td> <td></td> <td>m<sup>2</sup></td> <td>-</td> <td>21.00</td> <td></td> <td>-</td> <td>-</td>	4.03	Formwork for structures, finish F3		m <sup>2</sup>	-	21.00		-	-
5.01  Wall type scaffolding   m <sup>2</sup> 5.26  -  -    5.02  Concrete slab type scaffolding   m <sup>3</sup> 5.67  -  -    6  Finishing and Curing   hr  -  11.81  -  -    6.01  Foreman   hr  -  11.81  -  -    6.02  Skilled   hr  -  11.81  -  -    6.03  Semiskilled   hr  -  2.28  -  -    7  Overkreak, Overthickness and Waste   %  0.50%  3'022  112    Sub-total    %  0.50%  3'022  112    Sub-total	4.04	Coeffedding			-	31.32		-	-
5.01  Wantype scalibility	5 01	Well type coeffeiding		2					
5.02  Concrete statistype scalloding	5.01	Concrete eleb ture coeffeiding		3		5.20		-	-
o    Finishing and curring     hr     11.81 <th< td=""><td>0.02</td><td>Concrete stab type scallolding</td><td></td><td></td><td></td><td>0.07</td><td></td><td>-</td><td>-</td></th<>	0.02	Concrete stab type scallolding				0.07		-	-
6.01  Potentian   nn   11.01      6.02  Skilled   hr  4.48      6.03  Semiskilled   hr  4.48      7  Overkreak, Overthickness and Waste   hr  -  2.28      7.01  Overbreak (including related cement cost)   %   %      7.02  Overtickness and waste (includ. r. cement cost)   %  0.50%  3'022  112    Sub-total	6.01					11.01			
0.02    Skilled     m    4.40     -      6.03    Semiskilled     hr    -    2.28    -    -      7    Overkreak, Overthickness and Waste     hr    -    2.28    -    -      7.01    Overbreak (including related cement cost)     %    -    -    -      7.02    Overtickness and waste (includ. r. cement cost)     %    0.50%    3'022    112      Sub-total      %    0.50%    3'042    451      Construction Contingencies    %    2.00%     >    410'142    22'992      Overhead and Profit    %    48.00%   >>    44.38    2.40      Unit price in Currency Portions    m <sup>3</sup> 9'600   >>    64.38    2.40	6.01	Protection		ni br	-	11.01		-	-
6.03  Semiskilled   nr   2.20      7  Overkreak, Overthickness and Waste   %	0.02	Consideration of the second se				4.40		-	-
7    Overtreak, overtrickness and waste     %     %      7.01    Overbreak (including related cement cost)     %     %     12      7.02    Overtickness and waste (includ. r. cement cost)     %    0.50%    3'022    112      Sub-total	6.03	Semiskilled		nr	-	2.28		-	-
Non-index (including related cement cost)     %     %     %     %     %     %     %    0.50%    3'022    112 <th1< td=""><td>7.04</td><td>Overkreak, Overtnickness and Waste</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></th1<>	7.04	Overkreak, Overtnickness and Waste							
Number Note	7.01	Overbreak (including related cement cost)		% 0/	0.500/			210.00	440
Sub-total    402100    22541      Construction Contingencies    %    2.00%    36042    451      Total Direct Costs	7.02	7.02 Overtickness and waste (includ. r. cement cost)		%	0.50%			3/022	112
Construction Contingencies    %    2.00%    8042    451      Total Direct Costs	Sub-tot	Sub-total		0/			>>	402/100	22541
Total Direct Costs    410142    222992      Overhead and Profit    %    48.00%    >>    207'905      Unit price in Currency Portions    m³    9'600    >>>    64.38    2.40      AGGREGATE UNIT PRICE    m³      66.37    66.37	Constru	iction Contingencies		%	2.00%		>>	8'042	451
Overnead and Profit    %    48.00%    20/905      Unit price in Currency Portions    m <sup>3</sup> 9'600    64.38    2.40      AGGREGATE LINIT PRICE    m <sup>3</sup> 66.37    66.37    66.37	Total D			0/	40.000/			410142	22'992
ACCRECATE LINIT PRICE m <sup>3</sup> 5000	Overnea	Nerhead and Profit		<sup>%</sup>	48.00%	J%>> 207'905		2.40	
AND		Unit price in Currency Portions		m <sup>3</sup>	9.600	<u>000</u> >> 64.38			2.40



#### RIO MADEIRA HYDROPOWER DEVELOPMENT - SANTO ANTONIO HYDROLECTRIC PROJECT CIVIL WORKS COST ESTIMATE PORTLAND CEMENT AND NATURAL POZZOLAN

				UNIT CO	STS	TOTAL C	OSTS
N°	DESCRIPTION	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	PORTLAND CEMENT IN 50 KG BAGS						
1.1	Cement at the Site	t	1.00	127.53		127.53	
1.2	Overhead and profit	%	48.00%			61.22	
	Unit Price>>		>	>	>	188.75	
2	PORTLAND CEMENT IN 1.5 T BAGS						
2.1	Cement at the Site excluding bags	t	1.00	108.97		108.97	-
2.2	Plastic bags for cement, 2 t max. capacity	ea	1.00	270.07			
2.3	Cost of bags assuming 10 uses & 1.5 t/bag Subtotal	ea	1.00	18.00		18.00 126.97	
2.4	Overhead and profit	%	48.00%			60.95	
	Unit Price>>		>	>	>	187.92	-
3	NATURAL POZZOLAN IN 1.5 T BAGS						
3.1	Pozzolan at the Site excluding bags	t	1.00	99.57		99.57	-
3.2	Plastic bags for cement, 2 t max. capacity	ea	1.00	270.07			
3.3	Cost of bags assuming 10 uses & 1.5 t/bag Subtotal	ea	1.00	18.00		18.00 117.57	-
3.4	Overhead and profit	%	48.00%			56.44	
	Unit Price>>		>	>	>	156.01	-
	<u>Remark:</u>						
	The cement parices are the average of the quotations of the cement factories which are						
	located in Capanamena, Itaituba and Manaus						



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## RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

REINF								
					UNITCO	STS	TOTAL	COSTS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	CUTTING AND BENDING							
	Labour							
1.1	Earoman		br	426'000	11 01		5'042'740	
1.1.01	Porenian Reisteel workmanshin, specialist		br	69/1995	5.76		2'042740	-
1 1 03	Re-steel workmanship, specialist		br	1'095'816	3.70		3'714'816	-
1 1 04	Re-steel workmanship, skilled		hr	1'369'770	3 39		4'643'520	-
1 1 05	Equipment operator		hr	13'561	8 14		110'384	-
1 1 06	Operator's helper		hr	13'561	4 48		60'752	-
1.1.07	General services, skilled		hr	79'440	4,48		355'890	-
1.1.08	General services, semiskilled		hr	158'880	2.26		359'068	-
1.2	Equipment							
1.2.01	Bar bending and cutting machine	0	hr	152'197	2.96		450'502	-
		R	hr	30'439	1.82		55'400	-
1.2.02	Rought terrain crane, 30 tons	0	hr	12'328	97.97		1'207'767	-
		R	hr	3'082	64.65		199'250	-
1.3	Materials							
1.3.01	Deformed type steel bars type CA-50		t	136'977	1'990.00		272'584'230	-
1.3.02	Workmanship cutting scrap		t	9'588	1'990.00		19'080'896	-
2	TRANSPORT AND PLACING							
2.1	Labour							
2.1.01	Foreman		hr	658'907	11.81		7'781'695	-
2.1.02	Driver		hr	32'874	11.81		388'248	-
2.1.03	Crane operator		hr	11'999	11.81		141'710	-
2.1.04	Operator's helper		hr	89'747	11.81		1'059'916	-
2.1.05	Re-steel fixing, specialist		hr	2'054'655	5.76		11'834'813	-
2.1.06	Re-steel fixing, skilled		hr	1'369'770	4.48		6'136'570	-
2.1.07	Re-steel fixing, semiskilled		hr	1712213	2.26		3.868.600	
2.2	Equipment							
2.2.01	Flat bed truck, 25 t pay load	0	hr	27'395	52.85		1'447'847	-
		R	hr	5'479	19.76		108'267	-
2.2.02	Rought terrain crane, 30 tons	0	hr	3'287	97.97		322'071	-
		R	hr	657	64.65		42'507	-
2.2.03	Rail mounted tower crane, 814 t/m	0	hr	6'712	79.97	143.98	536'748	966'375
2.3	Materials							
2.3.01	Black wire		kg	547'908	2.21		1'210'877	-
2.3.02	Stirrups and other steel bars		kg	109'582	1.69		185'193	-
	•							
Sub-to	tal					>	346'876'215	966'375
Constr	uction Contingencies		%	1.50%		>>	5'203'143	14'496
Total D	Direct Costs					>	352'079'359	980'871
Overhe	verhead and Profit on Steel Supply			48.00%		>>	1/1'495'601	7 / 0
			t •	136.9//		>>	3 822.36	/.16 3'820 ED
			L L					0 020.02



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#### RIO MADEIRA HYROPOWER DEVELOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE GROUTED BARS FOR CONCRETE ANCHORING 32 MM DIAMETER

					UNIT CO	STS	TOTAL CO	STS
N°	DESCRIPTION	AUX.	UNIT	QUANTITY	L.C.P (US\$ eq.)	F.C.P. (US\$)	L.C.P (US\$ eq.)	F.C.P. (US\$)
1	BOREHOLE		-					
	Labour							
1.1	Labour							
1 1 01	Foreman		hr	1'328	11 81		15'689	
1 1 02	Wagon drill operator		hr	2'834	8 14		23'069	
1 1 03	Operator's helper		hr	5'668	4 48		25'393	
1.1.04	General services, skilled		hr	850	4.48		3'809	
1.1.05	General services, semiskilled		hr	1'275	2.26		2'882	
							-	
1.2	Equipment						-	-
				010.00			-	-
1.2.01	VVagon drill, 48 kVV	0	hr	2'362	23.81	32.02	56'231	/5'621
		R	hr	4/2	13.65	26.67	6'447	12'597
1.2.02	Button bit grinder grinder		hr	28	2.74	1.37	/8	39
		ĸ	nr	6	0.81	1.28	5	(
1 2	Matoriale							
1.5	Materials							
1301	Wagon drill sank adaptor		еа	18		396 12	_	7'016
1 3 02	Wagon drill 4 915 mm long rod		ea	18		612 81	-	10'854
1.3.03	Wagon drill 51 mm button type bit		ea	57		162.86	-	9'231
	,							
2	BAR PLACING							
2.1	Labour							
2.1.01	Foreman		hr	3'543	11.81		41'837	
2.1.02	Skilled		hr	7'085	4.48		31'741	
2.1.03	Semiskilled		nr	21/255	2.26		48'036	
2.2	Materials							
2.2.01	Deformed type steel bar		m	28'340	15.19		430'485	
2.2.02	Non-shrink mortar		kg	38'259	1./3		66'188	
			-					
Sub-tot	l al				>>		751'889	115'365
Constru	uction Contingencies		%	3.00%		>>	22'557	3'461
Total D	irect Costs				>	>	774'446	118'826
Overhe	ad and Profit		%	48.00%		>>	428'770	
Unit pr	ice in Currency Portions		m	28'340		>>	42.46	4.19
AGGR	EGATE UNIT PRICE		m				>	46.65



# **SECTION VI**

# **PRICE LIST**



# 1 General

Section VI of the report includes the list of the unit prices that have been applied to the Bill of Quantities included in Section VII of the Cost Estimate.

The unit prices of the main works to be carried out are those of the detailed analyses included in Section V. The unit prices of minor works have been established partly from analogy with the analyzed prices and partly from rates of similar projects.

# 2 Rates of the List

The list includes the unit prices related to the civil works listed in the Bill of Quantities given in Section VII and to other works deemed necessary for the construction of the plant. In particular the price list covers the items of the following works:

- Land clearing and grubbing
- Excavations
- Protection of common excavation slopes and channel bed
- Construction of auxiliary cofferdams
- Removal of auxiliary cofferdams
- Fills for dam and dam cofferdams
- Concrete works
- Dewatering
- Drilling and grouting
- General construction works.

# 3 Price List

The Price List is composed of the five (5) sheets which follow.

The rates of the items are given in local and foreign currency according to the splitting established by the unit price analyzes and given in Section V.



#### RIO MADEIRA HDROPOWER DEVELEOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TABLE PL-1

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				UNIT	PRICE		AGGREGAT
N°	DESCRIPTION	UNIT	Local Currer (US\$ eq.)	icy %	Foreign Cu (US\$)	rrency %	UNIT PRICE
1	LAND CLEARING AND GRUBBING		(000004)		(0.00)		(000)
01:01	Clearing:						
	a) Sparse vegetation	ha	500.00	100%			500.00
	b) Medium density vegetation	ha	1'150.00	100%			1'150.00
	c) Dense vegetation	ha	3'000.00	100%			3'000.00
01:02	Grubbing:						
	a) Sparse vegetation	ha	165.00	100%			165.00
	b) Medium density vegetation	ha	380.00	100%			380.00
	c) Dense vegetation	ha	990.00	100%			990.00
2	EXCAVATION						
2.1	Roads:						
	a) Common, general excavation	m <sup>3</sup>	4.40	100%			4.40
	b) Common, trench excavation	m <sup>3</sup>	11.00	100%			11 00
		m <sup>3</sup>	9.20	100%			9 20
	d) Rock, trench excavation	m <sup>3</sup>	23.50	100%			23.50
22	Bowerbouse Headrace Channel:		20.00	10070			20.00
<i>L</i> . <i>L</i>	a) Topsoil removal and stocknilling in left bank disposal area No. 1	m <sup>3</sup>	1 16	81%	1 00	19%	5 16
	a) ropson removal and stockpling in left bank disposal area No. 1	m <sup>3</sup>	3.70	750/	1.00	25%	3.10
	b) Common excavation, transport to fert bank disposal alea No. 1	m <sup>3</sup>	2.12	75%	0.74	23 /0	4.50
	c) Common excavation, transport to his of left bank area	m 3	2.47	7700/	0.74	23%	3.21
	d) Rock excavation, transport to left bank disposal area No. 1	m 3	7.91	70%	2.21	22%	10.12
• •	e) Rock excavation, transport to fills of left bank area	m	0.34	60%	1.59	20%	7.93
2.3		3	4 50	000/		000/	E 74
	a) I opsoli removal and stockpiling in left bank disposal area No. 1	m <sup>-</sup> 3	4.59	80%	1.15	20%	5.74
	b) Common excavation, transport to left bank disposal area No. 1	m <sup>°</sup>	4.06	75%	1.36	25%	5.42
	c) Rock excavation, normal bisting, transport to left bank disposal area No.	m <sup>2</sup>	8.35	78%	2.39	22%	10.74
	d) Rock excav., normal blasting, transport to l.b. c. aggregates plant stockp	m	8.29	78%	2.37	22%	10.66
	e) Rock excav., controlled blasting, transport to l.b. aggregates plant stock	m	9.57	78%	2.70	22%	12.27
2.4	Wall Between Powerhouse and Rockfill Dam:	2					
	a) Common excavation, transport to left bank disposal area No. 1	m°	4.06	75%	1.36	25%	5.42
	b) Rock excavation, normal, transport to left bank disposal area No. 1	m³	8.35	78%	2.39	22%	10.74
2.5	Powerhouse Tailrace Channel:						
	a) Topsoil removal and stockpiling in left bank disposal area No. 1	m <sup>3</sup>	4.58	80%	1.15	20%	5.73
	b) Common excavation, transport to left bank disposal area No. 1	m <sup>3</sup>	4.20	75%	1.42	25%	5.62
	c) Common excavation, transport to fills of left bank area	m <sup>3</sup>	2.47	77%	0.74	23%	3.21
	d) Soft material excavation (mud dredging), pumping to left bank d. area No	m <sup>3</sup>	7.52	100%			7.52
	e) Rock excavation, transport to left bank disposal area No. 1	m <sup>3</sup>	8.55	78%	2.47	22%	11.02
2.6	Rockfill Dam:						
	a) Rock excavation, transport to right bank stockpile area No. 1	m <sup>3</sup>	9.80	76%	3.10	24%	12.90
	b) Removal of loose rock fragments from foundation	m <sup>3</sup>	5.90	74%	2.10	26%	8.00
2.7	Spillway Approach Channel:						
	a) Topsoil removal and stockpiling in right bank disposal area No. 1	m <sup>3</sup>	3.63	82%	0.79	18%	4.42
	b) Common excavation, tranport to right bank disposal area No. 1	m <sup>3</sup>	3.19	76%	1.02	24%	4.21
	c) Common excavation, tranport to right bank disposal area No. 2	m <sup>3</sup>	4.92	74%	1.70	26%	6.62
	d) Rock excavation, transport to right bank stockpile area No. 1	m <sup>3</sup>	7.83	78%	2.19	22%	10.02
	e) Rock excavation, transport to fills of the right bank area.	m <sup>3</sup>	6.34	80%	1.59	20%	7.93
2.8	Spillway Structure and Realated Walls:	Ī		Ī			
	a) Topsoil removal and stockpiling in right bank disposal area No. 1	m <sup>3</sup>	4.33	80%	1.06	20%	5.39
	b) Common excavation, transport to right bank disposal area No. 2	m <sup>3</sup>	5.76	74%	2.04	26%	7.80
	c) Rock excavation, transport to right bank stockpile area No. 1:						
	c1) Excavation with normal blasting	m <sup>3</sup>	7 25	79%	1 95	21%	9 20
	c2) Excavation with controlled blasting	m <sup>3</sup>	8 1A	70%	2.25	21%	10 60
		111	0.44	13/0	2.20	∠ I /0	10.03



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## RIO MADEIRA HDROPOWER DEVELEOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TABLE PL-1

				UNIT	PRICE		AGGREGATE
N°	DESCRIPTION	UNIT	Local Currer	cy %	Foreign Cu	rrency	
2.0	Spillway Discharge Chappely		(US\$ eq.)	70	(035)	70	(0.55)
2.9	spinway Discharge Charmer.		4.22	900/	1.06	200/	E 20
	a) Topson removal and stockpling in right bank disposal area No. 1	m m <sup>3</sup>	4.33	749/	2.04	20%	5.39
	b) Common excavation, tranport to right bank disposal area No. 2	m 3	5.76	74%	2.04	20%	7.00
	d) Rock excavation in dry conditions, transport to right bank stockpile No. 1	m 3	0.99	79%	1.00	21%	0.04
0.40	d) Rock excavation in water, transport to dam downstream cofferdam toe	m	31.00	95%	1.59	5%	33.45
2.10	Spillway Right Bank Closure Empankment:	3		700/	- 4		
	b) Common excavation, tranport to right bank disposal area No. 2	m	5.63	12%	2.16	28%	7.79
2.11	Mato Grosso Stream Closure Dike on Right Bank:	3					
	a) I opsoil removal and stockpiling in right bank.disposal area No. 1	m	4.24	/9%	1.15	21%	5.39
	b) Common excavation, tranport to right bank disposal area No. 2	m	5.70	72%	2.20	28%	7.90
2.12	Diversion Tunnel of Mato Grosso Creek:						
	a) Common excavation, tranport to right bank disposal area No. 2	m°	6.50	74%	2.33	26%	8.83
	b) Common excavation, tranport to a close area for reuse in backfill	m³	2.53	75%	0.85	25%	3.38
2.14	Operator's Village:						
	a) Common excavation, general	m <sup>3</sup>	4.40	100%			4.40
	b) Common excavation, trench	m <sup>3</sup>	11.00	100%			11.00
2.15	Dock Yards:						
	a) Common excavation in dry	m <sup>3</sup>	5.20	100%			5.20
	b) Common excavation in water	m <sup>3</sup>	6.30	100%			6.30
2.16	Miscellaneous:						
	a) Rock pre-splitting	m <sup>2</sup>	14.91	69%	6.69	31%	21.60
3	PROTECTION OF SLOPES AND CHANNEL BEDS						
3.1	Protection of Slopes in Common Excavation:						
	a) Rockfill, rock from required excavation	m <sup>3</sup>	3.44	91%	0.32	9%	3.76
	b) Transition, rock from required excavation	m <sup>3</sup>	17.67	92%	1.46	8%	19.13
3.2	Protection of Channel Bed in Common Excavation:						
	a) Rockfill, rock from required excavation	m <sup>3</sup>	2.17	100%			2.17
	b) Transition, rock from required excavation	m <sup>3</sup>	13.35	93%	1.03	7%	14.38
3.3	Protection of Rock Excavation Slopes:						
	a) Rock bolts, 26.5 mm diameter	m	36.22	90%	4.19	10%	40.41
	b) Shotcrete, 15 cm thickness	m <sup>2</sup>	31.54	97%	1.13	3%	32.67
	c) Welded wire fabric, weight 3.00 kg/m <sup>2</sup>	m <sup>2</sup>	21.78	100%			21.78
4	AUXILIARY COFFERDAMS - CONSTRUCTION						
41	Cofferdams - Auxiliaries No. 1. 2. 3.8.4						
	a) Compacted clayfill, clay from right bank borrow areas	m <sup>3</sup>	5.88	82%	1 31	18%	7 19
	b) Clayfill placed in water clay from right bank borrow areas	m <sup>3</sup>	6.85	82%	1.01	18%	8 31
	c) Pockfill dumped into water, rock from required excevation	m <sup>3</sup>	1.50	100%	1.40	10 /0	1.50
	d) Compacted transition, rock from required excavation	m <sup>3</sup>	1/ 37	01%	1 45	0%	15.82
	a) Din ren reak from required excevation	m <sup>3</sup>	14.57	970/	2.19	120/	16.33
4.2			14.15	07 /0	2.10	13 /0	10.55
4.2	Conerdanis - Auxiliaries No. 5, 6, & 7:	3	0.05	040/	4 00	400/	7 40
	a) Compacted clayfill, clay from left bank borrow area	m <sup>-</sup> 3	6.05	81%	1.38	19%	7.43
	b) Clayfill placed in water, clayf from left bank borrow area	m² 3	6.85	82%	1.46	18%	8.31
	c) Rockfill dumped into water, rock from required excavation	m <sup>7</sup>	1.50	100%			1.50
	d) Compacted transition, rock from required excavation	m '	14.37	91%	1.45	9%	15.82
	e) I ransition placed in water, rock from required excavation	m°	14.71	92%	1.36	8%	16.07
	f) Rip-rap, rock from required excavation	m³	14.15	87%	2.18	13%	16.33
4.3	Cofferdams - Auxiliaries No. 8, 9, 10 & 11:						
	a) Compacted clayfill, clay from left bank.borrow area	m <sup>3</sup>	6.33	81%	1.49	19%	7.82
	b) Compacted transition, rock from required excavation	m <sup>3</sup>	14.37	91%	1.45	9%	15.82
	c) Rip-rap, rock from required excavation	m <sup>3</sup>	14.15	87%	2.18	13%	16.33
1		1		1	1	1	1



## RIO MADEIRA HDROPOWER DEVELEOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TABLE PL-1

	IST	1	1		PRICE		
N°	DESCRIPTION	UNIT	Local Curren	су	Foreign Cu	rrency	UNIT PRICE
<u> </u>			(US\$ eq.)	%	(US\$)	%	(US\$)
5	AUXILIARY COFFERDAMS - REMOVAL						
5.1	Right Bank Cofferdams, Auxiliary 1, 2, 3 & 4:	2					
	a) Removal and transport to right bank disposal area No. 2	m	5.65	73%	2.06	27%	7.71
5.2	Left Bank Cofferdams, Auxiliary 5, 6 & 7:	2					
	a) Removal and transport to left bank disposal area No. 1	m'	4.01	74%	1.42	26%	5.43
5.3	Powerhouse Cofferdams, Auxiliary 9, 9, 10 & 11:	2					
	a) Removal in dry conditions & transport to right bank disposal area No. 2	m³	6.70	72%	2.64	28%	9.34
	b) Removal in water & transport to right bank disposal area No. 2	m°	7.70	73%	2.81	27%	10.51
6	FILLS FOR DAM AND DAM COFFERDAMS						
6.1	Cofferdams - First Stage:						
	a) Compacted rockfill, rock from right bank stockpile No. 1	m <sup>3</sup>	6.21	80%	1.58	20%	7.79
	b) Rockfill placed in water, rock from right bank stockpile No.1	m <sup>3</sup>	4.65	78%	1.35	23%	6.00
	c) Clayfill placed in water, clay from right bank borrow areas	m <sup>3</sup>	6.63	78%	1.88	22%	8.51
	d) Transition placed in water, crushed rock from right bank stockpile No. 1	m <sup>3</sup>	15.77	91%	1.64	9%	17.41
	e) Compacted transition, crushed rock from right bank stockpile No. 1	m <sup>3</sup>	15.19	90%	1.75	10%	16.94
6.2	Cofferdams - Second Stage:						
	a) Compacted rockfill, rock from right bank stockpile No. 1	m <sup>3</sup>	6.21	80%	1.58	20%	7.79
	b) Compacted clavfill, clav from right bank borrow areas	m <sup>3</sup>	6.15	79%	1.65	21%	7.80
	c) Compacted transition, crushed rock from right bank stockpile No. 1	m <sup>3</sup>	15.19	90%	1.75	10%	16.94
6.3	Dam:						
	a) Eoundation preparation (rock treatment and cleaning)	m <sup>2</sup>	9 00	100%			9.00
	b) Rockfill, rock from right bank. Stocknile No. 1	m <sup>3</sup>	6.21	80%	1 58	20%	7 79
	c) Clayfill, clay from right bank clay borrow areas	m <sup>3</sup>	6.75	80%	1.65	20%	8 40
	d) Fine transition, material from stockniled sand of right bagnk borrow area	m <sup>3</sup>	8 74	76%	2.69	24%	11 43
	e) Coarse transition, crushed rock from right bank stockpile No. 1	m <sup>3</sup>	15.19	90%	1.75	10%	16.94
_							
	MISCELLANEOUS FILLS						
7.1	Spillway Right Bank Closure Embankment:	2					
	a) Foudation preparation (soil compaction )	m²	0.50	100%			0.50
	b) Rockfill, rock from right bank stockpile No. 1	m³	6.21	80%	1.58	20%	7.79
	c) Clayfill, clay rom right bank borrow areas	m	6.75	80%	1.65	20%	8.40
	d) Horizontal fine filter, stockpiled sand from right bank borrow area	m°	8.72	76%	2.69	24%	11.41
	e) Horizontal coarse filter, crushed rock from right bank stockpile No. 1	m°	15.19	90%	1.75	10%	16.94
	f) Vertical fine filter, stockpiled sand from right bank borrow area	m°	9.62	76%	2.96	24%	12.58
	g) Upstream face coarse transition, crushed rock from r.bank stockpile No.	m°	16.70	90%	1.93	10%	18.63
	h) Rip-rap, rock from right bank stockpile No. 1	m°	15.95	87%	2.40	13%	18.35
	i) Sodding	m²	5.50	100%			5.50
7.2	Mato Grosso Stream Closure Dike on Right Bank:						
	a) Foudation preparation (soil compaction)	m²	0.50	100%			0.50
	b) Rockfill, rock from right bank stockpile No. 1	m <sup>3</sup>	6.21	80%	1.58	20%	7.79
	c) Clayfill, clay from right bank borrow areas	m <sup>3</sup>	6.75	80%	1.65	20%	8.40
	d) Outer faces protection, fine granular material	m <sup>3</sup>	9.60	76%	3.00	24%	12.60
	e) Outer faces protection, coarse granular material	m <sup>3</sup>	17.70	90%	1.93	10%	19.63
	f) Base course for dike crest	m <sup>3</sup>	13.40	88%	1.80	12%	15.20
7.3	Other Compacted Fills and Backfills:						
	a) Powerhouse, erection & unloading areas, material from disp. area No. 1	m <sup>3</sup>	5.09	80%	1.31	20%	6.40
	b) Powerhouse tailrace channel, material from required excavation	m <sup>3</sup>	1.59	100%			1.59
	c) Spillway right-hand side lateral wall, material from disposal area No. 1	m <sup>3</sup>	5.68	79%	1.49	21%	7.17
	d) Mato Grosso diversion tunnel backfill, material from tunnel excavation	m <sup>3</sup>	3.30	80%	0.80	20%	4.10
	e) Roads	m <sup>3</sup>	3.50	100%			3.50
	f) Operator's village	m <sup>3</sup>	4.90	100%			4.90



## RIO MADEIRA HDROPOWER DEVELEOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

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TABLE PL-1

N	DESCRIPTION		Local Currency		Foreign Currency		AGGREGAT
			(US\$ eq.)	%	(US\$)	%	(US\$)
8	CONCRETE						
8.1	Roads:						
	a) Drain ditches	m <sup>3</sup>	125.00	100%			125.0
	b) Box culverts	m <sup>3</sup>	163.00	100%			163.0
	c) Retaining walls	m <sup>3</sup>	90.00	100%			90.0
	d) Paving	m <sup>3</sup>	115.00	100%			115.0
8.2	Powerhouse:						
	a) Generating units and power intakes	m <sup>3</sup>	152.39	93%	10.90	7%	163.
	b) Main erection areas EA1 to EA4, structural	m <sup>3</sup>	114.14	93%	8.26	7%	122.
	c) Main erection areas EA1 to EA4, mass	m <sup>3</sup>	84.99	94%	5.34	6%	90.
	d) Auxiliary erection area EA5 to EA8, structural	m <sup>3</sup>	110.11	93%	8.06	7%	118.
	e) Auxiliary erection area EA5 to EA8, mass	m <sup>3</sup>	84.99	94%	5.34	6%	90.
	f) Unloading area, mass	m <sup>3</sup>	84.99	94%	5.34		90.
	g) Bridge deck, prestressed concrete beams	m <sup>3</sup>	520.00	100%			520.
	h) Bridge deck, cast-in-situ concrete	m <sup>3</sup>	110.00	91%	10.50	9%	120
8.3	Powerhouse Dividing Walls:					2.70	
	a) Conventional concrete	m <sup>3</sup>	111 69	99%	0.66	1%	112
	b) BCC	m <sup>3</sup>	70.25	98%	1 29	2%	71
8.4	Wall Between Powerhouse and Rockfill Dam:		/ 0.20			1/0	
0.4	a) Conventional concrete	m <sup>3</sup>	120.28	97%	3 1 1	3%	123
	b) BCC	m <sup>3</sup>	75.08	98%	1 37	2%	76
95	Spillway Side Walls		75.00	30 70	1.57	2 /0	/0
0.J			00.74	069/	2.97	40/	06
0.6		m	92.74	90%	3.07	470	90
8.0			00.00	000/	0.70	70/	05
	a) Spillway chute		88.83	93%	6.79	7%	95
	b) Slab downstream of chute		81.71	95%	4.73	5%	86
	c) Spillway piers	m <sup>×</sup>	114.26	93%	8.44	/%	122
	d) Main bridge piers	m <sup>v</sup>	121.02	93%	8.81	7%	129
	e) Prestressed concrete beams	m'	520.00	100%			520
8.7	Mato Grosso Diversion Tunnel:						
	a) Portal concrete	m <sup>3</sup>	134.50	98%	3.00	2%	137
	b) Tunnel concrete	m <sup>3</sup>	120.10	98%	2.66	2%	122
8.8	Dock Yards:						
	a) Wall concrete	m <sup>3</sup>	140.00	100%			140
8.9	Miscellaneous Concrete Works:						
	a) Cleaning of concrete foundation in rock	m <sup>2</sup>	1.50	100%			1
	b) Compaction of concrete foundation in soil	m <sup>2</sup>	0.40	100%			0
	c) Dental concrete, right bank	m <sup>3</sup>	58.38	96%	2.40	4%	60
	d) Dental concrete, left bank	m <sup>3</sup>	54.16	97%	1.79	3%	55
	e) Portland cement	t	187.92	100%			187
	f) Pozzolan	t	156.01	100%			156
	g) Reinforcing steel	t	3'822.36	100%	7.16	0%	3'829
	h) Grouted anchor bars, 32 mm diameter	m	42.46	91%	4.19	9%	46
	i) Bearing pads for prestressed concrete beams	ea	300.00	100%			300
9	DEWATERING						
9.1	Right Bank and River Bed:						
	a) Bockfill dam foundation	m <sup>3</sup>	0 10	100%			n
	b) Snillway foundation and channels of snillway		0.74	100%			
	no, opinivaly roundation and channels of spillway	1 111	U.24	1 100 /0	L		U
0.2	l off Bank						



### RIO MADEIRA HDROPOWER DEVELEOPMENT - SANTO ANTONIO HYDROELECTRIC PROJECT CIVIL WORKS COST ESTIMATE

TABLE PL-1

N°	DESCRIPTION		Local Curren		Foreign Curren	
			(US\$ eq.)	%	(US\$)	% (US\$)
10	DRILLING AND GROUTING					
10.1	Boreholes:					
	a) Consolidation grouting, rotary drilling AX dia.	m	90.00	100%		90.0
	b) Draiange holes, percussion drilling 100 mm dia.	m	110.00	100%		110.0
10.2	Grouting:					
	a) Grouting excluding cement	t	250.00	100%		250.0
	b) Setting paker for grouting	ea	45.00	100%		45.0
	c) Portland cement	t	188.75	100%		188.
	d) Pozzolan	t	156.01	100%		156.0
11	MISCELLANEOUS WORKS					
11.1	Piles and Diaphragms:					
	a) Concrete piles 1 20 m diameter	m	315.00	100%		315 (
	b) Concrete diaphragm wall 0.80 m thick 20 m deep	m <sup>2</sup>	380.00	100%		380 (
	c) Plastic type diaphragm 0.60 m thick 25 m deep	m <sup>2</sup>	300.00	100%		300 (
	d) Tendons for diaphragm walls 120 t capacity	m	36.00	100%		36 (
11.2	Road Construction:					
	a) Reinforced concrete pipe, 800 mm diameter	m	76.00	100%		76 (
	b) Reinforced concrete pipe, 1000 mm diameter	m	100.00	100%		100 (
	c) Subgrade preparation	m <sup>2</sup>	2 50	100%		2
	d) Subbase	m <sup>3</sup>	15 20	100%		15
	e) Base course	m <sup>3</sup>	16.00	100%		16.
	f) Asphalt concrete	m <sup>3</sup>	155.00	100%		155 (
11.3	Road Maintenance:		100.00	10070		-
11.0	a) Moderate traffic, 8 m roadway width	m th/km	1'260.00	100%		1'260 (
	b) Moderate traffic, 12 m roadway width	m th/km	1'930.00	100%		1'930 (
	c) Moderate traffic, 15 m roadway width	m th/km	2'480.00	100%		2'480 (
	d) Heavy traffic 8 m readway width	m.u/km	2'100.00	100%		2'100.
	a) Heavy traffic, 12 m readway width	m.u/km	3'210.00	100%		3'210.
	t) Heavy traffic, 15 m readway width	m.u/km	4'020.00	100%		4'020 (
11 /	Dead Watering	m.tn/km	4 020.00	100 %		4 020.0
11.4	Noad Watering.		1'287.00	100%		1'297 (
	a) Watering, 0 m roadway width	m.tn/km	1'933.00	100%		1/933/
	c) Watering, 15 m readway width	m.tn/km	2'172.00	100%		2'172 (
11 5	e) watering, 15 m loadway width	m.un/km	2172.00	100 /8		2172.
11.5	e) Administration building	<b></b> 2	400.00	100%		400.0
			200.00	100%		400.0
11.6	Operator's Village:		230.00	100 /8		230.0
11.0	a) Houses	m <sup>2</sup>	300.00	100%		300 /
		m <sup>2</sup>	240.00	100%		240.0
	a) Perrotian buildings	m <sup>2</sup>	240.00	100%		240.0
		m <sup>2</sup>	220.00	100%		220.0
		m <sup>2</sup>	200.00	100%		230.0
	e) Stores	m <sup>2</sup>	200.00	100%		200.0
			200.00	100%		250.0
	g) rences on concrete toundation	m	155.00	100%		155.0
	n) Gates	Kg	4.80	100%		4.8
	n) Haved roads, yards and waikways	m <sup>-</sup>	38.00	100%		38.0
						1



# **SECTION VII**

# **BILL OF QUANTITIES**



# 1 Introduction

The total cost of the Civil Works has been obtained by applying the established unit prices listed in the Price List of Section VI to the quantities listed in the Bill of Quantities of this Section VII.

The lump sums, other than those for Contractor's camps and buildings, have been obtained by means of separate breakdowns inclusive of the main cost components for labor, materials and construction equipment.

The quantities listed in the Bill of Quantities are substantially those included in the Original BOQ of the Feasibility Study dated October 2005 with the changes that are described in the following Chapter 2.

# 2 Revised Bill of Quantities

# 2.1 General

In the following paragraphs are commented the main changes to the Original Bill of Quantities that have been considered for the estimate of the civil works.

# 2.2 Topsoil

No item was included in the Original BOQ related to the topsoil removal and stockpiling.

It was deemed useful to remove where possible the topsoil before performing the common excavation and stockpile the material for the future reinstatement of the areas after the removal of the camps, buildings and other temporary structures.

# 2.3 Excavations

# 2.3.1 Volume Splitting

In the Original BOQ the volumes of common and rock excavation have been quoted with single rates in spite of the different work conditions and lengths of transport to the disposal areas and/or stockpiles.

In the Revised BOQ some quantities of both common and rock excavation have been split where necessary in order to estimate the unit prices according to the actual work conditions.

## 2.3.2 Soft Soil

The Original BOQ includes an item related to excavation in soft soil which according to the information of the geological report as a matter of fact consists of mud.

It has been considered that for the removal and disposal of the mud was necessary to use dredgers and therefore in the Revised BOQ this type of excavation was named "dredging".



# 2.3.3 Additional Rock Excavation

The quantities of rock excavation given in the Original BOQ for the right bank area have been deemed not sufficient for the rockfills, transitions, rip-raps, and aggregates for concrete to be executed on the right bank area.

A cost comparison has emphasized that the transport of rock from the left bank area to the right bank area was not convenient due to both the length of transport and the slow speed of the dumpers along the floating bridge.

Therefore in the Revised BOQ was included a new item for the additional rock excavation along the Spillway Approach Channel.

# 2.3.4 Presplitting

Some items of the rock exaction in the Original BOQ were inclusive of the related presplitting.

In order to perform a more accurate cost estimate, the quantities of presplitting in the Revised BOQ have been calculated and quoted separately from the normal blasting for all the excavation where this activity was deem necessary or convenient.

# 2.4 Tendons

The Original BOQ includes tendons for the anchoring of some concrete walls to the final surfaces of the rock.

As a matter of fact according to the Drawings of the Feasibility Study the anchoring of the concrete walls was designed with normal grouted anchor bars having the hook in the concrete.

In the Revised BOQ the tendons have been substituted with grouted anchor bars.

# 2.5 Concrete Works

# 2.5.1 Cooling of Concrete

The Original BOQ specifies the concrete items that have to be cooled and exclude from the cooling all the mass concrete and roller compacted concrete (RCC).

It was deemed that the un-cooled concretes can suffer significant cracking due to too high temperature drops.

In the Revised BOQ the quantities of all concretes except the dental and lean ones have been considered cooled.

# 2.5.2 Cement for RCC

The cement content for the roller compacted concrete in the Original BOQ was approx. 100 kg/m3.

The above mentioned cement content was deemed too low and therefore in the Revised BOQ the cement content was increased to approx. 150 kg/m3 including the pozzolan.



## 2.5.3 Volume Splitting – Bridge Decks

In the Original BOQ the concrete volumes of the decks related to the bridges of Powerhouse and Spillway have not been separated from the other structures.

In the Revised BOQ the quantities of the precast beams and the deck of the bridges have been estimated separately from the other structures.

## 2.5.4 Volume Splitting – Spillway

In the Original BOQ the concrete of the Spillway was quoted with a sole rate except for the dental one.

In the Revised BOQ not only the quantities of precast beams and deck as mentioned before in Paragraph 2.5.4 of the bridges but also the spillway chute, the terminal chute slab and the piers have been estimated separately.

## 2.5.5 Volume Splitting – Mato Grosso

In the Original BOQ the volumes of the structural concrete for Mato Grosso tunnel have been quoted with a sole rate.

In the Revised BOQ the quantity related to inlet and outlet structures has been separated from the tunnel one.

## 2.5.6 Pozzolan

The Original BOQ includes the unit prices for "Cement + Fly-Ash" without defining the percentage and rates of the two materials.

From the investigations performed the price of fly-ash at the Site is very high due to the transport distances from the location of the thermal power-plants and the Site while was deemed feasible the use of the natural pozzolan.

In the Revised BOQ the quantity and rates of the Portland cement have been separated from the pozzolan. The quantity of the pozzolan was assumed approx. 15% of that of the cement.

# 2.6 Protection of Rock Surfaces

The protection of the final rock surfaces in the Original BOQ consists of rock bolts, welded wire fabric and shotcrete with a thickness of 5 cm.

The thickness of the shotcrete and the length of the rock bolts was deemed very limited for the actual of rock formation of the Project area and therefore all the quantities of the rock protections have been revised and increased in the revised BOQ.

# 2.7 Drilling and Grouting

In the Original BOQ the curtains related to Rockfill dam, Powerhouse and Spillway include only two items, i.e. one for the length of grout boreholes and one for the length of drainage holes.



In the Revised BOQ have been introduced six separate items, i.e. grout boreholes, setting packers for grouting, grouting excluding cement, Portland cement, pozzolan, and drainage holes.

## 2.8 Buildings for Powerhouse

No building for the Powerhouse was included in the Original BOQ.

In the Revised BOQ an administration building and warehouses deemed necessary for the maintenance of the units have been included.

## 2.9 Mato Grosso Tunnel

No item was included in the Original BOQ related to the backfilling of the artificial tunnel to be executed with the cut and cover method.

In the Revised BOQ was included the quantity for the backfilling of the tunnel.

# 2.10 Dewatering

In the Original BOQ the estimate of the dewatering was included considering percentages of the works to be carried out in the area.

In the Revised BOQ the dewatering was based on quantities of water to be pumped considering both the foreseen water inflows and the rain water for the different workareas. Besides in the Revised BOQ have been included items for the general care of water for the same areas.

# 2.11 Operator's Village

In the Original BOQ the operator's village was given with a lump sum.

In the Revised BOQ the main work quantities for the construction of the operator's village have been estimated in detail.

# 2.12 General Construction Costs

## 2.12.1 Original BOQ

The general construction costs listed in the Original BOQ include the following items:

- Construction of the site roads;
- Construction and maintenance of the temporary camps;
- Construction of an airport for small planes; and
- Reinstatement of the Site areas after the completion of the Works.

## 2.12.2 Revised BOQ

The general construction costs listed in the Revised BOQ include the following items:

- Mobilization and demobilization of construction equipment;
- Land clearing and grubbing of the construction areas;
- Construction and maintenance of the temporary camps and buildings;



- Construction of site roads;
- Maintenance of site roads;
- Construction of dock yards;
- Construction of temporary power lines;
- Camp removal;
- Reinstatement of the Site areas after the completion of the Works.

# 3 Bill of Quantities

The Bill of Quantities inclusive of the revisions described before in Chapter 2 is given in the sixteen (16) sheets which follow.

The rates of the items have been filled in according to the local and foreign currency component established in the analyses of the unit prices which are included in Section V.



				Local Curren	Currency (US\$ equiv.) Foreign Currency (US\$)		urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
1	GENERAL CONSTRUCTION COSTS								
1.1	Mobilization and Demobilization								
1.1.01	Mobilization of construction equipment	l.s			93'000'000				93'000'000
1.1.02	Demobilization of construction equipment	l.s			30'150'000				30'150'000
1.2	Contractor's Camp				-				
1.2.01	Construction of camps, offices and appurtenant facilities	l.s			105'300'000				105'300'000
1.2.02	Construction of auxiliary buildings and appurtenant facilities	l.s			33'150'000				33'150'000
1.2.03	Maintenance of camps, offices and appurtenant facilities:								
	a) Up to the starting of power generation	m.th	49	827'357	40'540'500			827'357.14	40'540'500
	b) From starting of power generation to Works completion	m.th	21	579'150	12'162'150			579'150.00	12'162'150
1.2.04	Maintenance of auxiliary buildings and appurtenant facilities:								
	a) Up to the starting of power generation	m.th	49	142'071	6'961'500			142'071.43	6'961'500
	b) From starting of power generation to Works completion	m.th	21	99'450	2'088'450			99'450.00	2'088'450
1.3	Construction of Permanent Roads								
1.3.01	Paved road from spillway to public road BR 364, roadway width 8.00 m	m	2'700	672	1'814'400			672.00	1'814'400
1.3.02	Road from operator's village to Powerhouse, roadway width 8.00 m	m	3'200	672	2'150'400			672.00	2'150'400
1.3.03	Roads from left bank dock yard to Powerhouse, roadway width 12.00 m	m	2'100	983	2'064'300			983.00	2'064'300
1.4	Construction of Haul Roads in Ecavation Areas								
1.4.01	Haul road, 12 m wide roadway	m	2'600	90.00	234'000			90.00	234'000
1.4.02	Haul road, 15 m wide roadway	m	13'500	110.00	1'485'000			110.00	1'485'000
1.5	Construction of Haul Roads off Ecavation Areas								
1.5.01	Haul road, 8 m wide roadway, paved	m	7'200	672.00	4'838'400			672.00	4'838'400
1.5.02	Haul road, 8 m wide roadway, unpaved	m	8'700	458.00	3'984'600			458.00	3'984'600
1.5.03	Haul road, 12 m wide roadway, unpaved	m	2'900	555.00	1'609'500			555.00	1'609'500
1.5.04	Haul road, 15 m wide roadway, unpaved	m	14'800	629.00	9'309'200			629.00	9'309'200
1.6	Floating Bridge Across Rio Madeira								
1.6.01	Lateral ramps:								
	a) Common excavation	m³	78'000	4.40	343'200			4.40	343'200
	b) Rock excavation	m³	52'000	9.20	478'400			9.20	478'400
1.6.02	Modular steel floot type pontoon bridge, 12 m wide	l.s.			10'300'000				10'300'000
1.6.03	Operation and maintenance of the bridge	m.th	75	20'000.00	1'500'000			20'000.00	1'500'000
	•		•	1					



				Local Curren	cy (US\$ equiv.)	Foreign C	urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
1.7	Maintenance of Haul Roads, Moderate Traffic								
1.7.01	Haul road, 8 m wide roadway, paved	m.th*km	540	310.00	167'400			310.00	167'400
1.7.02	Haul road, 8 m wide roadway, unpaved	m.th*km	470	1'260.00	591'948			1'260.00	591'948
1.7.03	Haul road, 12 m wide roadway, unpaved	m.th*km	140	1'930.00	270'972			1'930.00	270'972
1.7.04	Haul road, 15 m wide roadway, unpaved	m.th*km	459	2'480.00	1'138'320			2'480.00	1'138'320
1.8	Maintenance and Watering of Haul Roads, Heavy Traffic								
1.8.01	Haul road mainteanance, 15 m wide roadway	m.th*km	1'069	4'020.00	4'298'184			4'020.00	4'298'184
1.8.02	Haul road watering, 15 m wide roadway	m.th*km	642	3'842.00	2'464'720			3'842.00	2'464'720
1.9	Dock Yards (No. 2)								-
1.9.01	Diaphragm walls excluding cement and re-steel, thickness 80 cm	m <sup>2</sup>	4'100	380.00	1'558'000			380.00	1'558'000
1.9.02	Common excavation, in dry conditions	m³	9'000	5.20	46'800			5.20	46'800
1.9.03	Common excavation, in water	m³	10'000	6.30	63'000			6.30	63'000
1.9.04	Concrete anchor piles excluding cement and re-steel, 1200 mm diameter	m	810	315.00	255'150			315.00	255'150
1.9.05	Tendons between piles and diaphragm walls, 120 t capacity	m	1'350	36.00	48'600			36.00	48'600
1.9.06	Structural concrete	m³	220	140.00	30'800			140.00	30'800
1.9.07	Portland cement	t	1'325	187.92	248'935			187.92	248'935
1.9.08	Reinforcing steel	t	505	3'830.00	1'935'107			3'830.00	1'935'107
1.9.09	Gantry cranes, 250 t capacity including rails	ea	2	300'000.00	600'000			300'000.00	600'000
1.10	Temporary Power Lines								
1.10.01	Transformer and accessories at the substation, 6 MV capacity	set	1	75'000.00	75'000				75'000
1.10.02	Power line from Porto Velho to Site, 34 kV	km	10	8'000.00	80'000				80'000
1.10.03	Power lines to main transformer cabins on Site, 34 kV	km	12	8'000.00	96'000				96'000
1.10.04	Power cable across the Rio Madeira	m	1'200	1'000.00	1'200'000				1'200'000
1.11	Camp Removal and Land Reinstatement								
1.11.01	Camp removal	l.s.			13'800'000				13'800'000
1.11.02	Land reinstatement	l.s.			5'000'000				5'000'000
1.12	Land Clearing (Work-site Only)								
1.12.1	Sparse vegetation	ha	100	500.00	50'000			500.00	50'000
1.12.2	Medium vegetation	ha	550	1'150.00	632'500			1'150.00	632'500
1.12.3	Dense vegetation	ha	400	3'000.00	1'200'000			3'000.00	1'200'000
1.13	Land Grubbing (Work-site Only)								
1.13.1	Sparse vegetation	ha	100	165.00	16'500			165.00	16'500
1.13.2	Medium vegetation	ha	550	380.00	209'000			380.00	209'000
1.13.3	Dense vegetation	ha	400	990.00	396'000			990.00	396'000



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Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
2	POWERHOUSE HEADRACE CHANNEL								
2.1	Excavation								
2.1.01	Top soil removal (transport to left bank stockpiling area No. 1)	m³	208'000	4.16	865'280	1.00	208'000	5.16	1'073'280
21.02	Common excavation (transport to left bank disposal area No. 1)	m³	15'101'200	3.72	56'176'464	1.23	18'574'476	4.95	74'750'940
21.03	Common excavation (transport to left bank area fills)	m³	1'050'000	2.47	2'593'500	0.74	777'000	3.21	3'370'500
21.04	Rock excavation (transport to left bank disposal area No. 1)	m³	4'667'200	7.91	36'917'552	2.21	10'314'512	10.12	47'232'064
21.05	Rock excavation (transport to fills & protections works of left bank area)	m³	438'000	6.34	2'776'920	1.59	696'420	7.93	3'473'340
2.2	Slope Protection						-	-	-
2.2.01	Rockfill (rock from required excavation)	m³	97'100	3.44	334'024	0.32	31'072	3.76	365'096
2.2.02	Transition (rock from quired excavation)	m³	65'000	17.67	1'148'550	1.46	94'900	19.13	1'243'450
2.2.03	Shotcrete, 15 cm thick	m²	7'500	31.54	236'550	1.13	8'475	32.67	245'025
2.2.04	Portland cement for shotcrete	t	621	187.92	116'698	-	-	187.92	116'698
2.2.05	Welded wire fabric, 3 kg/m <sup>2</sup>	m²	7'500	21.78	163'350	4.19	31'425	25.97	194'775
2.2.06	Rock bolts, 26.5 mm dia.	m	11'300	36.22	409'286	4.19	47'347	40.41	456'633
2.3	Sundries				-				
2.3.01	Miscellaneous works (% on Items 21.1 & 2.2)	%	2%		2'034'763		615'673	-	2'650'436
3	POWERHOUSE, POWER INTAKES & GENERATING UNITS								
3.1	Excavation								
3.1.01	Top soil removal (transport to left bank disposal/stockpiling area No. 1)	m³	95'000	4.58	435'100	1.15	109'250	5.73	544'350
3.1.02	Common excavation (transport to left bank disposal area No. 1)	m³	2'331'800	4.06	9'467'108	1.36	3'171'248	5.42	12'638'356
3.1.03	Rock excavation, normal blasting (transport to left bank disp. area No.1)	m³	1'118'550	8.35	9'339'893	2.39	2'673'335	10.74	12'013'227
3.1.04	Rock excavation, normal blasting (transport to left bank crushing				-				
	plant stockpiling area)	m³	1'599'750	8.29	13'261'928	2.37	3'791'408	10.66	17'053'335
3.1.05	Rock excavation, controlled blasting (transport to left bank crushing				-				
	plant stockpiling area)	m³	302'100	9.57	2'891'097	2.70	815'670	12.27	3'706'767
3.1.06	Rock presplitting	m²	14'400	14.91	214'704	6.69	96'336	21.60	311'040
3.2	Foundation Preparation				-				
3.2.01	Cleaning of concrete foundation	m²	99'700	1.50	149'550		-	1.50	149'550
3.3	Concrete, Power Intakes and Generating Units				-				
3.3.01	Structural concrete	m³	1'600'000	152.39	243'824'000	10.90	17'440'000	163.29	261'264'000
3.3.02	Dental concrete	m³	25'000	58.38	1'459'500	2.40	60'000	60.78	1'519'500
3.3.03	Portland cement for concrete of item 3.3.01	t	367'200	187.92	69'004'224	-	-	187.92	69'004'224



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Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
3.3.04	Portland cement for concrete of item 3.3.02	t	4'582	187.92	860'955	-	-	187.92	860'955
3.3.05	Pozzolan for concrete of items 3.3.01 and 3.3.02	t	65'609	156.01	10'235'660		-	156.01	10'235'660
3.3.06	Reinforcing steel	t	96'000	3'822.36	366'946'560	7.16	687'360	3'829.52	367'633'920
3.4	Concrete, Main Erection Area - EA1 to EA4								
3.4.01	Structural concrete	m³	39'400	114.14	4'497'116	8.26	325'444	122.40	4'822'560
3.4.02	Mass concrete	m³	202'200	84.99	17'184'978	5.34	1'079'748	90.33	18'264'726
3.4.03	Dental concrete	m³	1'600	58.38	93'408	2.40	3'840	60.78	97'248
3.4.04	Portland cement for concrete of items 3.4.01 & 3.4.02	t	52'010	187.92	9'773'682		-	187.92	9'773'682
3.4.05	Portland cement for concrete of item 3.4.03	t	367	187.92	69'004		-	187.92	69'004
3.4.06	Pozzolan for concrete of items 3.4.01, 3.4.02 and 3.4.03	t	9'243	156.01	1'442'000		-	156.01	1'442'000
3.4.07	Reinforcing steel	t	2'364	3'822.36	9'036'059	7.16	16'926	3'829.52	9'052'985
3.5	Concrete, Auxiliary Erection Area - EA5 to EA8				-				
3.5.01	Structural concrete	m³	36'000	110.11	3'963'960	8.06	290'160	118.17	4'254'120
3.5.02	Mass concrete	m³	88'000	84.99	7'479'120	5.34	469'920	90.33	7'949'040
3.5.03	Dental concrete	m³	1'500	58.38	87'570	2.40	3'600	60.78	91'170
3.5.04	Portland cement for concrete of items 3.5.01 and 3.5.02	t	26'962	187.92	5'066'699		-	187.92	5'066'699
3.5.05	Portland cement for concrete of item 2.5.03	t	344	187.92	64'691		-	187.92	64'691
3.5.06	Pozzolan for concrete of items 3.5.01, 3.5.02 and 3.5.03	t	4'819	156.01	751'812		-	156.01	751'812
3.5.07	Reinforcing steel	t	2'160	3'822.36	8'256'298	7.16	15'466	3'829.52	8'271'763
3.6	Concrete, Unloading Area								
3.6.01	Structural concrete	m³	600	114.14	68'484	8.26	4'956	122.40	73'440
3.6.02	Mass concrete	m³	90'000	84.99	7'649'100	5.34	480'600	90.33	8'129'700
3.6.03	Dental concrete	m³	200	58.38	11'676	2.40	480	60.78	12'156
3.6.04	Portland cement for concrete of items 3.6.01 & 3.6.02	t	19'263	187.92	3'619'847		-	187.92	3'619'847
3.6.05	Portland cement for concrete of item 3.6.03	t	46	187.92	8'626		-	187.92	8'626
3.6.06	Pozzolan for concrete of items 3.6.01, 3.6.02 and 3.6.03	t	3'407	156.01	531'526		-	156.01	531'526
3.6.07	Reinforcing steel	t	36	3'822.36	137'605	7.16	258	3'829.52	137'863
3.7	Downstream Brige Deck								
3.7.01	Prestressed concrete beams including cement and re-steel	m³	18'200	520.00	9'464'000		-	520.00	9'464'000
3.7.02	Cast-in-situ concrete	m³	6'000	110.00	660'000	10.50	63'000	120.50	723'000
3.7.03	Portland cement for concrete of item 3.7.02	t	1'785	187.92	335'437		-	187.92	335'437
3.7.04	Pozzolan for concrete of item 3.7.02	t	315	156.01	49'143		-	156.01	49'143
3.7.05	Bearing pads for precast concrete beams	ea	1'800	300.00	540'000		-	300.00	540'000



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			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
3.8	Drilling and Grouting								
3.8.01	Consolidation grouting holes, rotary drilling, AX diameter	m	5'400	90.00	486'000		-	90.00	486'000
3.8.02	Packer setting for grouting	ea	1'100	45.00	49'500		-	45.00	49'500
3.8.03	Grouting excluding cement	t	600	250.00	150'000		-	250.00	150'000
3.8.04	Portland cement	t	510	188.75	96'263		-	188.75	96'263
3.8.05	Pozzolan	t	90	156.01	14'041		-	156.01	14'041
3.8.06	Drainage holes, percussion drilling, 100 mm dia.	m	4'700	110.00	517'000		-	110.00	517'000
3.9	Slope Protection								
3.9.01	Rockfill (rock from required excavation)	m³	101'000	3.44	347'440	0.32	32'320	3.76	379'760
3.9.02	Transition (rock from quired excavation)	m³	67'400	17.67	1'190'958	1.46	98'404	19.13	1'289'362
3.10	Sundries								
3.10.01	Compacted backfill, area EA1 to EA4 & UA (material from excavation)	m³	1'050'000	5.09	5'344'500	1.31	1'375'500	6.40	6'720'000
3.10.02	Administration building	m <sup>2</sup>	1'500	400.00	600'000		-	400.00	600'000
3.10.03	Warehouses	m <sup>2</sup>	1'600	290.00	464'000		-	290.00	464'000
3.10.04	Miscellaneous works and finishing (% on Item 3.1 to 3.10.3)	%	10%		82'819'182		3'310'523	-	86'129'705
4	POWERHOUSE TAILRACE CHANNEL								
4.1	Excavation								
4.1.01	Top soil removal (transport to left bank stockpiling area No. 1)	m³	61'000	4.58	279'380	1.15	70'150	5.73	349'530
4.1.02	Common excavation (transport to left bank disposal area No. 1)	m³	10'389'460	4.20	43'635'732	1.42	14'753'033	5.62	58'388'765
4.1.03	Common excavation (transport to left bank area fills)	m³	1'019'340	2.47	2'517'770	0.74	754'312	3.21	3'272'081
4.1.04	Dredging of soft material (pumping to left bank disposal area No. 2)	m³	7'404'200	7.52	55'679'584		-	7.52	55'679'584
4.1.05	Rock excavation (transport to left bank disposal area No. 1)	m³	7'767'200	8.55	66'409'560	2.47	19'184'984	11.02	85'594'544
4.2	Fill and Backfill								
4.2.01	Compacted random fill (material from required excavation)	m³	265'000	1.59	421'350		-	1.59	421'350
4.6.02	Compacted random backfill (materail from required excavation)	m³	754'340	1.59	1'199'401		-	1.59	1'199'401
4.3	Slope Protection				-				
4.3.01	Rockfill (rock from required excavation)	m³	21'300	3.44	73'272	0.32	6'816	3.76	80'088
4.3.02	Transition (rock from quired excavation)	m³	14'600	17.67	257'982	1.46	21'316	19.13	279'298
4.3.03	Shotcrete, 15 cm thick	m²	1'600	31.54	50'464	1.13	1'808	32.67	52'272
4.3.04	Portland cement for shotcrete	t	135	187.92	25'369	-	-	187.92	25'369
4.3.05	Welded wire fabric, 3 kg/m <sup>2</sup>	m²	1'600	21.78	34'848	4.19	6'704	25.97	41'552
4.3.06	Rock bolts, 26.5 mm dia.	m	2'400	36.22	86'928	4.19	10'056	40.41	96'984



				Local Currency (US\$ equiv.)		Foreign Currency (US\$)		Total (US\$ equivalent)	
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			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
4.4	Sundries								
4.4.01	Miscellaneous works (%on Items 4.1, 4.2, & 4.3)	%	2%		3'413'433		696'184	-	4'109'616
5	LEFT BANK COFFERDAMS (EXCLUDING COFF. OF POWERHOUSE)								
5 <b>.1</b>	Cofferdam for Headrace Canal Exacavation (Auxiliary 7)								
5.1.01	Compacted clayfill (clay from left bank borrow area)	m³	243'200	6.05	1'471'360	1.38	335'616	7.43	1'806'976
5.1.02	Compacted transition (rock from required excavation)	m³	16'700	14.37	239'979	1.45	24'215	15.82	264'194
5.1.03	Rip Rap (rock from required excavation)	m³	20'000	14.15	283'000	2.18	43'600	16.33	326'600
5.2	Cofferdam for Tailrace Canal Excavation (Auxiliary 6)								
5.2.01	Compacted clayfill (clay from left bank borrow area)	m³	189'200	6.05	1'144'660	1.38	261'096	7.43	1'405'756
5.2.02	Compacted transition (rock from required excavation)	m³	18'100	14.37	260'097	1.45	26'245	15.82	286'342
5.2.03	Rip Rap (rock from required excavation)	m³	21'700	14.15	307'055	2.18	47'306	16.33	354'361
5.2.04	Plastic type diaphragm, thickness 0.60 m, depth 25 m	m³	33'300	300.00	9'990'000		-	300.00	9'990'000
5.3	Cofferdam Between Powerhouse and Rockfill Dam (Auxiliary 5)								
5.3.01	Compacted clayfill (clay from left bank borrow area)	m³	329'830	6.05	1'995'472	1.38	455'165	7.43	2'450'637
5.3.02	Compacted transition (rock from required excavation)	m³	31'440	14.37	451'793	1.45	45'588	15.82	497'381
5.3.03	Rip Rap (rock from required excavation)	m³	31'440	14.15	444'876	2.18	68'539	16.33	513'415
5.3.04	Clay placed in water (clay from borrow left bank borrow area)	m³	82'850	6.85	567'523	1.46	120'961	8.31	688'484
5.3.05	Transition placed in water (rock from required excavation)	m³	9'470	14.71	139'304	1.36	12'879	16.07	152'183
5.3.06	Rockfill placed in water (rock from required excavation)	m³	40'170	1.50	60'255		-	1.50	60'255
5.4	Removal of Cofferdams in Dry Conditions								
5.4.01	Removal of auxiliary cofferdam 7 (transport to left b. disposal area No. 1)	m³	223'920	4.01	897'919	1.42	317'966	5.43	1'215'886
5.4.02	Removal of auxiliary cofferdam 6 (transport to left b. disposal area No. 1)	m³	229'000	4.01	918'290	1.42	325'180	5.43	1'243'470
5.4.03	Removal of auxiliary cofferdam 5 (transport to left b. disposal area No. 1)	m³	392'710	4.01	1'574'767	1.42	557'648	5.43	2'132'415
5.5	Sundries								
5.5.01	Maintenance of cofferdams (% on Items 5.1, 5.2 & 5.3)	%	2%		347'107		52'840	-	399'948
5.5.02	Miscellaneous works (% on Items 5.1, 5.2, 5.3 & 5.4)	%	4%		829'854		105'680	-	935'534
6	POWERHOUSE COFFERDAMS								
6.1	U/S Cofferdams for Units 17-32 & 33-44 (Auxiliaries 8 and 10)								
6.1.01	Compacted clayfill (clay from left bank borrow area)	m³	314'200	6.33	1'988'886	1.49	468'158	7.82	2'457'044
6.1.02	Compacted transition (rock from required excavation)	m³	27'700	14.37	398'049	1.45	40'165	15.82	438'214

27'700

14.15

391'955

2.18

60'386

16.33

m³



6.1.03 Rip Rap (rock from required excavation)

452'341

				Local Currency (US\$ equiv.)		Foreign Currency (US\$)		Total (US\$ equivalent)	
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
6.2	Removal of Upstream Cofferdams								
6.2.01	Removal of cofferdam in dry cond. (transp. to left b.disposal area No. 1)	m³	314'200	4.43	1'391'906	1.55	487'010	5.98	1'878'916
6.2.02	Removal of cofferdam in water (transport to left b. disposal area No. 1)	m³	55'400	5.36	296'944	1.89	104'706	7.25	401'650
6.3	D/S Cofferdams for Units 17-32 & 33-44 (Auxiliaries 9 and 11)								
6.3.01	Compacted clayfill (Clay from left bank borrow area)	m³	650'500	6.33	4'117'665	1.49	969'245	7.82	5'086'910
6.3.02	Compacted transition (rock from required excavation)	m³	40'700	14.37	584'859	1.45	59'015	15.82	643'874
6.3.03	Rip Rap (rock from required excavation)	m³	40'700	14.15	575'905	2.18	88'726	16.33	664'631
6.4	Removal of Downstream Cofferdams								
6.4.01	Removal of cofferdam in dry cond. (transp. to right b.disposal area No. 2)	m³	622'110	6.70	4'168'137	2.44	1'517'948	9.14	5'686'085
6.4.02	Removal of cofferdam in water (transport to right b. disposal area No. 2)	m³	109'800	7.70	845'460	2.81	308'538	10.51	1'153'998
6.5	Sundries								
6.5.01	Maintenance of cofferdams (% on Items 6.1, & 6.3)	%	2%		194'923		45'548	-	240'472
6.5.02	Miscellaneous works (% on Items 6.1, 6.2, 6.3, & 6.4)	%	4%		590'391		164'156	-	754'547
7	RIGHT BANK COFFERDAMS EXCLUDING THE DAM ONES								
7.1	Spillway Upstream Cofferdam (Auxiliary 2)								
7.1.01	Compacted clafill (clay from right bank borrow area)	m³	190'000	5.88	1'117'200	1.31	248'900	7.19	1'366'100
7.1.02	Compacted transition (rock from required excavation)	m³	8'400	14.37	120'708	1.45	12'180	15.82	132'888
7.1.03	Rip Rap (rock from required excavation)	m³	10'000	14.15	141'500	2.18	21'800	16.33	163'300
7.1.04	Clayfill placed in water (clay from right bank borrow area)	m³	128'100	6.85	877'485	1.46	187'026	8.31	1'064'511
7.1.05	Rockfill placed in water (rock from required excavation)	m³	26'700	1.50	40'050		-	1.50	40'050
7.2	Spillway Downstream Cofferdam (Auxiliary 3)								
7.2.01	Compacted clayfill (clay from right bank borrow area)	m³	147'400	5.88	866'712	1.31	193'094	7.19	1'059'806
7.2.02	Compacted transition (rock from required excavation)	m³	15'700	14.37	225'609	1.45	22'765	15.82	248'374
7.2.03	Rip Rap (rock fro required excavation)	m³	15'700	14.15	222'155	2.18	34'226	16.33	256'381
7.2.04	Clayfill placed in water (clay from right bank borrow area)	m³	146'100	6.85	1'000'785	1.46	213'306	8.31	1'214'091
7.2.05	Rockfill placed in water (rock from required excavation)	m³	28'100	1.50	42'150		-	1.50	42'150
7.3	Spillway Downstream Cofferdam (Auxiliary 4)				-				
7.3.01	Compacted clayfill (clay from right bank borrow area)	m³	348'200	5.88	2'047'416	1.31	456'142	7.19	2'503'558
7.3.02	Compacted transition (rock from required excavation)	m³	10'800	14.37	155'196	1.45	15'660	15.82	170'856
7.3.03	Rip Rap (rock fro required excavation)	m³	12'900	14.15	182'535	2.18	28'122	16.33	210'657



				Local Currency (US\$ equiv.)		Foreign Currency (US\$)		Total (US\$ equivalent)	
ltem	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
7.4	Approach Channel Cofferdam (Auxiliary 1)				-				
7.4.01	Compacted clayfill (clay from right bank borrow area)	m³	486'600	5.88	2'861'208	1.31	637'446	7.19	3'498'654
7.4.02	Compacted transition (rock from required excavation)	m³	26'800	14.37	385'116	1.45	38'860	15.82	423'976
7.4.03	Rip Rap (rock fro required excavation)	m³	32'200	14.15	455'630	2.18	70'196	16.33	525'826
7.5	Removal of Cofferdams in Dry Conditions				-				
7.5.01	Removal of coff. Auxiliary 1 (transport to right bank disposal area No. 2)	m³	545'600	5.65	3'082'640	2.06	1'123'936	7.71	4'206'576
7.5.02	Removal of coff. Auxiliary 2 (transport to right bank disposal area No. 2)	m³	208'400	5.65	1'177'460	2.06	429'304	7.71	1'606'764
7.5.03	Removal of coff. Auxiliary 3 (transport to right bank disposal area No. 2)	m³	178'800	5.65	1'010'220	2.06	368'328	7.71	1'378'548
7.5.04	Removal of coff. Auxiliary 4 (transport to right bank disposal area No. 2)	m³	371'900	5.65	2'101'235	2.06	766'114	7.71	2'867'349
7.6	Sundries								
7.6.01	Maintenance of cofferdams (% on Items 7.1, 7.2, 7.3 & 7.4)	%	2%		214'829		43'594	-	258'424
7.6.02	Miscellaneous works (% on Items 7.1, 7.2, 7.3, 7.4 & 7.5)	%	4%		724'520		194'696	-	919'217
8	DAM COFFERDAMS								
8.1	Upstream Cofferdam - First Stage								
8.1.01	Rockfill dumped into water (rock from right bank stockpile)	m³	2'327'300	4.65	10'821'945	1.35	3'141'855	6.00	13'963'800
8.1.02	Clayfill placed in water (clay from right bank borrow area)	m³	1'929'200	6.63	12'790'596	1.88	3'626'896	8.51	16'417'492
8.1.03	Transition placed in water (scrushed rock from right bank stockpile)	m³	203'300	15.77	3'206'041	1.64	333'412	17.41	3'539'453
8.1.04	Compacted rockfill ( rock from right bank stockpile)	m³	62'000	6.21	385'020	1.58	97'960	7.79	482'980
8.1.05	Compacted transition (from right bank stockpile)	m³	33'400	15.19	507'346	1.75	58'450	16.94	565'796
8.2	Upstream Cofferdam - Second Stage								
8.2.01	Compacted rockfill ( rock from right bank stockpile)	m³	322'400	6.21	2'002'104	1.58	509'392	7.79	2'511'496
8.2.02	Compacted clafill (clay from left bank borrow area)	m³	96'300	6.75	650'025	1.65	158'895	8.40	808'920
8.2.03	Compacted transition (from right bank stockpile)	m³	43'400	15.19	659'246	1.75	75'950	16.94	735'196
8.3	Downstream Cofferdam - First Stage								
8.3.01	Rockfill dumped into water (rock from right bank stockpile)	m³	801'100	4.65	3'725'115	1.35	1'081'485	6.00	4'806'600
8.3.02	Clayfill placed in water (clay from right bank borrow area)	m³	373'200	6.63	2'474'316	1.88	701'616	8.51	3'175'932
8.3.03	Transition placed in water (scrushed rock from right bank stockpile)	m³	44'600	15.77	703'342	1.64	73'144	17.41	776'486
8.4	Downstream Cofferdam - Second Stage								
8.4.01	Compacted rockfill ( rock from right bank stockpile)	m³	127'600	6.21	792'396	1.58	201'608	7.79	994'004
8.4.02	Compacted clayfill (clay from left bank borrow area)	m³	39'500	6.75	266'625	1.65	65'175	8.40	331'800

23'200

15.19

352'408

1.75

40'600

16.94

mª



8.4.03 Compacted transition (from right bank stockpile)

393'008
				Local Curren	cy (US\$ equiv.)	Foreign Cu	irrency (US\$)	Total (US\$	equivalent)
ltem	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
8.5	Sundries								
8.5.01	Maintenance of cofferdams (% on items 8.1, 8.2, 8.3 & 8.4)	%	2%		758'502		197'181	-	955'683
8.5.02	Miscellaneous works (% on items 8.1 to 8.5.01)	%	5%		1'966'826		508'322	-	2'475'148
9	ROCKFILL DAM								
9.1	Excavation								
9.1.01	Rock excavation (material transported to right bank stockpile)	m³	57'200	9.80	560'560	3.10	177'320	12.90	737'880
9.2	Foundation Preparation								
9.2.01	Treatment and cleaning of foundation	m²	225'000	9.00	2'025'000		-	9.00	2'025'000
9.2.02	Removal of loose rock fragments	m³	12'000	5.90	70'800	2.10	25'200	8.00	96'000
9.2.03	Dental concrete	m³	3'000	58.38	175'140	2.40	7'200	60.78	182'340
9.2.04	Portland cement for concrete of item 9.2.03	t	689	187.92	129'383		-	187.92	129'383
9.2.05	Pozzolan for concrete of item 9.2.03	t	122	156.01	19'033		-	156.01	19'033
9.2.06	Consolidation grouting holes, rotary drilling, AX diameter	m	4'700	90.00	423'000		-	90.00	423'000
9.2.07	Setting of packers for grouting	ea	1'000	45.00	45'000		-	45.00	45'000
9.2.08	Grouting excluding cement	t	550	250.00	137'500		-	250.00	137'500
9.2.09	Portland cement for grouting	t	467	188.75	88'146		-	188.75	88'146
9.2.10	Pozzolan for grouting	t	83	156.01	12'949		-	156.01	12'949
9.2.11	Drainage holes, percussion drilling, 100 mm diameter	m	4'100	110.00	451'000		-	110.00	451'000
9.3	Embankment								
9.3.01	Rockfill (rock from right bank stockpile)	m <sup>s</sup>	1'418'400	6.21	8'808'264	1.58	2'241'072	7.79	11'049'336
9.3.02	Clay core fill (clay from right bank borrow area)	m³	458'100	6.75	3'092'175	1.65	755'865	8.40	3'848'040
9.3.03	Fine transition ( sand from right bank borrow area)	m³	72'400	8.72	631'328	2.69	194'756	11.41	826'084
9.3.04	Coarse transition ( rock from right bank stockpile)	m³	80'600	15.19	1'224'314	1.75	141'050	16.94	1'365'364
9.4	Sundries								
9.4.01	Control instrumentation (% on Item 9.3)	%	1.50%		206'341		49'991	-	256'332
9.4.02	Miscellaneous works (% on Items 9.1, 9.2, & 9.3)	%	4.00%		550'243		133'310		683'553
10	CONCRETE WALLS								
10.1	Powerhouse Dividing Walls								
10.1.01	Foundation Preparation:				-				
	a) Cleaning of rock foundation	m²	23'900	1.50	35'850		-	1.50	35'850
	b) Dental concrete	m³	6'000	58.38	350'280	2.40	14'400	60.78	364'680



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				Local Curren	cy (US\$ equiv.)	Foreign C	urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
	c) Portland cement	t	1'377	187.92	258'766		-	187.92	258'766
	d) Pozzolan	t	243	156.01	37'910		-	156.01	37'910
10.1.02	Conventional Concrete:								
	a) Concrete, structure	m³	38'000	111.69	4'244'220	0.66	25'080	112.35	4'269'300
	b) Portland cement	t	8'721	187.92	1'638'850		-	187.92	1'638'850
	c) Pozzolan	t	12'539	156.01	1'956'209		-	156.01	1'956'209
	d) Reinforcing steel	t	2'280	3'822.36	8'714'981	7.16	16'325	3'829.52	8'731'306
10.1.03	Roller Compacted Concrete (RCC):								
	a) RCC	m³	334'000	70.25	23'463'500	1.29	430'860	71.54	23'894'360
	b) Portland cement	t	42'600	187.92	8'005'392		-	187.92	8'005'392
	c) Pozzolan	t	7'500	156.01	1'170'075		-	156.01	1'170'075
10.1.04	Sundries:								
	a) Control instrumentation (% on Items 10.1.02 & 10.1.03)	%	0.75%		368'949		3'542	-	372'491
	b) Miscellaneous works (% on Items 10.1.01, 10.1.02 & 10.1.03)	%	3.00%		1'496'281		14'600	-	1'510'881
10.2	Wall Between Powerhouse and Rockfill Dam								
10.2.01	Excavation:								
	a) Common excavation (transport to left bank disposal area No. 1)	m³	107'800	4.06	437'668	1.36	146'608	5.42	584'276
	b) Rock excavation (transport to left bank disposal area No. 1)	m³	44'800	8.35	374'080	2.39	107'072	10.74	481'152
	c) Rock presplitting	m <sup>2</sup>	6'300	14.91	93'933	6.69	42'147	21.60	136'080
10.2.02	Foundation Preparation								
	a) Cleaning of rock foundation	m <sup>2</sup>	8'100	1.50	12'150		-	1.50	12'150
10.2.03	Conventional Concrete:								
	a) Concrete, structure	m³	3'600	120.28	433'008	3.11	11'196	123.39	444'204
	b) Dental concrete	m³	2'000	54.16	108'320	1.79	3'580	55.95	111'900
	c) Portland cement for concrete of Item 10.2.03a)	t	826	187.92	155'260		-	187.92	155'260
	d) Portland cement for concrete of Item 10.2.03b)	t	459	187.92	86'255		-	187.92	86'255
	e) Pozzolan for concrete of items 10.2.03a and 10.2.03b	t	227	156.01	35'414		-	156.01	35'414
	f) Reinforcing steel	t	216	3'822.36	825'630	7.16	1'547	3'829.52	827'176
10.2.04	Roller Compacted Concrete (RCC):								
	a) RCC	m³	74'000	75.08	5'555'920	1.37	101'380	76.45	5'657'300
	c) Portland cement	t	9'435	187.92	1'773'025		-	187.92	1'773'025
	d) Pozzolan	t	1'665	156.01	259'757		-	156.01	259'757



				Local Curren	cy (US\$ equiv.)	Foreign Cu	urrency (US\$)	Total (US\$	equivalent)
ltem	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
10.2.05	Sundries:								
	a) Grouted anchor bars, 32 mm dia.	m	2'680	42.46	113'793	4.19	11'229	46.65	125'022
	b) Control instrumentation (% on Items 10.2.03 & 10.2.04)	%	1.00%		92'326		1'177	-	93'503
	c) Miscellaneous works (% on Items 10.2.01, 10.2.02, 10.2.03 & 10.2.04)	%	3.00%		276'978		3'531	-	280'509
10.3	Spillway Left-Hand Side Lateral Wall								
10.3.01	Excavation:								
	a) Common excavation (transport to right bank disposal area No. 2)	m³	27'400	5.76	157'824	2.04	55'896	7.80	213'720
	<li>b) Rock excavation (transport to right bank stockpile area No. 3)</li>	m³	6'300	7.25	45'675	1.95	12'285	9.20	57'960
	c) Rock presplitting	m²	3'800	14.91	56'658	6.69	25'422	21.60	82'080
10.3.02	Foundation Preparation								
	a) Cleaning of rock foundation	m²	2'400	1.50	3'600		-	1.50	3'600
10.3.03	Conventional Concrete:								
	a) Concrete, structure	m³	38'200	92.74	3'542'668	3.87	147'834	96.61	3'690'502
	b) Dental concrete	m³	600	58.38	35'028	2.40	1'440	60.78	36'468
	c) Portland cement for concrete of Item 10.3.03a)	t	8'767	187.92	1'647'476		-	187.92	1'647'476
	d) Portland cement for concrete of Item 10.3.03b)	t	138	187.92	25'877		-	187.92	25'877
	e) Pozzolan for concrete of items 10.3.03a and 10.3.03b	t	1'572	156.01	245'248		-	156.01	245'248
	f) Reinforcing steel	t	2'292	3'822.36	8'760'849	7.16	16'411	3'829.52	8'777'260
10.3.04	Sundries:								
	a) Grouted anchor bars, 32 mm dia.	m	440	42.46	18'682	4.19	1'844	46.65	20'526
	<ul><li>b) Control instrumentation (% of Item 12.3.03)</li></ul>	%	0.50%		71'286		828	-	72'114
	c) Miscellaneous works (% on Items 10.3.01 to 10.3.04a)	%	3.00%		436'188		7'834	-	444'021
10.4	Spillway Right-Hand Side Lateral Wall								
10.4.01	Excavation:								
	a) Rock excavation (transport to rigth bank stockpile No. 3)	m³	18'200	7.25	131'950	1.95	35'490	9.20	167'440
	b) Rock pre-splitting	m³	1'500	14.91	22'365	6.69	10'035	21.60	32'400
10.4.02	Foundation Preparation								
	a) Cleaning of rock foundation	m²	7'000	1.50	10'500		-	1.50	10'500
10.4.03	Conventional Concrete:								
	a) Concrete, structure	m³	137'100	92.74	12'714'654	3.87	530'577	96.61	13'245'231
	b) Dental concrete	m³	1'750	58.38	102'165	2.40	4'200	60.78	106'365
	c) Portland cement for concrete of Item 10.4.03a)	t	31'464	187.92	5'912'799		-	187.92	5'912'799
	d) Portland cement for concrete of Item 10.4.03b)	t	402	187.92	75'473		-	187.92	75'473



m³

m³

m³

7'000

161'800

553'800

#### Costs Review and Economic Analysis - Final Report - Cost Estimates - Annex 1 - Section VII

				Local Current	cy (US\$ equiv.)	Foreign Cu	urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
	e) Pozzolan for concrete of items 10.4.03a) and 10.4.03b)	t	5'630	156.01	878'336		-	156.01	878'336
	f) Reinforcing steel	t	8'226	3'822.36	31'442'733	7.16	58'898	3'829.52	31'501'632
10.4.04	Sundries:								
	a) Grouted anchor bars, 32 mm dia.	m	1'620	42.46	68'785	4.19	6'788	46.65	75'573
	b) Control instrumentation (% of Item 10.4.03)	%	0.50%		255'631		2'968	-	258'599
	c) Miscellaneous works (% on Items 10.4.01 to 10.4.04a)	%	3.00%		1'540'793		19'380	-	1'560'172
11	SPILLWAY APPROACH CHANNEL								
11.1	Excavation								
11.1.01	Top soil removal (transport to right bank stockpiling area No. 1)	m³	268'000	3.63	972'840	0.79	211'720	4.42	1'184'560
11.1.02	Common excavation (transport to right bank dispoasal area No. 1)	m³	8'000'000	3.19	25'520'000	1.02	8'160'000	4.21	33'680'000
11.1.03	Common excavation (transport to right bank dispoasal area No. 2)	m³	7'958'810	4.92	39'157'345	1.70	13'529'977	6.62	52'687'322
11.1.04	Rock excavation (transport to right bank main stockpile area)	m³	1'523'860	7.83	11'931'824	2.19	3'337'253	10.02	15'269'077
11.1.05	Additional rock excavation (transport to right bank stockpile area No. 3)	m³	470'540	7.83	3'684'328	2.19	1'030'483	10.02	4'714'811
11.1.06	Additional rock excav. (transport to right b. area for rockfills, ripraps etc.)	m³	1'020'600	6.34	6'470'604	1.59	1'622'754	7.93	8'093'358
11.2	Slopes and Channel Bed Protection								
11.2.01	Rockfill for slopes (rock from required excavation)	m³	51'300	3.44	176'472	0.32	16'416	3.76	192'888
11.2.02	Rockfill for channel bed (rock from required excavation)	m³	719'200	2.17	1'560'664		-	2.17	1'560'664
11.2.03	Transition for slopes (rock from required excavation)	m³	27'600	17.67	487'692	1.48	40'848	19.15	528'540
11.2.04	Transition for channel bed (rock from required excavation)	m³	401'500	13.35	5'360'025	1.03	413'545	14.38	5'773'570
11.3	Sundries								
11.3.01	Miscellaneous works (% on Items 11.1, & 11.2)	%	2%		1'906'436		567'260	-	2'473'696

4.33

5.76

7.25

30'310

931'968

4'015'050

1'025'460

189'357

57'600

162'000

1.06

2.04

1.95

2.25

6.69

7'420

330'072

1'079'910

273'375

84'963

-

-

5.39

7.80

9.20

10.69

21.60

1.50

90.00





12

12.1

Excavation

SPILWAY STRUCTURE

12.1.01 Top soil removal (transport to right bank stockpiling area No. 1)

12.1.02 Common excavation (transport to right bank dispoasal area No. 2)

12.1.03 Rock excavation, normal b.(transport to right bank main stockpiling area)

37'730

1'262'040

5'094'960

1'298'835

274'320

57'600

162'000

				Local Curren	cy (US\$ equiv.)	Foreign Cu	urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
12.2.03	Setting of packers for grouting	ea	360	45.00	16'200		-	45.00	16'200
12.2.04	Grouting excluding cement	t	220	250.00	55'000		-	250.00	55'000
12.2.05	Portland cement for grouting	t	187	188.75	35'296		-	188.75	35'296
12.2.06	Pozzolan for grouting	t	33	156.01	5'148		-	156.01	5'148
12.2.07	Drainage holes, percussion drilling, 100 mm diameter	m	1'600	110.00	176'000		-	110.00	176'000
12.3	Concrete Works								
12.3.01	Chute concrete	m³	223'500	88.83	19'853'505	6.79	1'517'565	95.62	21'371'070
12.3.02	Slab concrete downstream of chute	m³	33'700	81.71	2'753'627	4.73	159'401	86.44	2'913'028
12.3.03	Piers concrete of gated structure	m³	145'000	114.26	16'567'700	8.44	1'223'800	122.70	17'791'500
12.3.04	Piers concrete of road bridge structure	m³	22'600	121.02	2'735'052	8.81	199'106	129.83	2'934'158
12.3.05	Dental concrete	m³	9'600	58.38	560'448	2.40	23'040	60.78	583'488
12.3.06	Prestressed concrete beams of bridge d. including cement and re-steel	m³	22'200	520.00	11'544'000		-	520.00	11'544'000
12.3.07	Portland cement for concrete of items 12.3.01 to 12.3.04	t	113'785	187.92	21'382'444		-	187.92	21'382'444
12.3.08	Portland cement for concrete of item 12.3.05	t	2'203	187.92	414'025		-	187.92	414'025
12.3.09	Pozzolan for concrete of items 12.3.01 to 12.3.05	t	20'468	156.01	3'193'213		-	156.01	3'193'213
12.3.10	Reinforcing steel	t	20'283	3'822.36	77'527'017	7.16	145'223	3'829.52	77'672'239
12.3.11	Bearing pads for prestressed beams	ea	1'386	300.00	415'800		-	300.00	415'800
12.4	Sundries								
12.4.01	Miscellaneous works (% on Items 12.1, 12.2, & 12.3)	%	4%		6'545'849		201'755	-	6'747'604
13	SPILLWAY DISCHARGE CHANNEL								
13.1	Excavation								
13.1.01	Top soil removal ( transport to right bank stockpiling area No. 1)	m³	48'000	4.33	207'840	1.06	50'880	5.39	258'720
13.1.02	Common excavation (transport to right bank disposal area No. 2)	m³	775'000	5.76	4'464'000	2.04	1'581'000	7.80	6'045'000
13.1.03	Rock excavation in dry cond. (transport to right bank main stockpil. area)	m³	2'784'000	6.99	19'460'160	1.85	5'150'400	8.84	24'610'560
13.1.04	Rock excavation under water (transport to river-bed downstream of dam)	m³	400'000	31.86	12'744'000	1.59	636'000	33.45	13'380'000
13.2	Slope Protection								
13.2.01	Rockfill (rock from required excavation)	m³	3'000	3.44	10'320	0.32	960	3.76	11'280
13.2.02	Transition (rock from required excavation)	m³	2'400	17.67	42'408	1.46	3'504	19.13	45'912
13.2.03	Shotcrete, 15 cm thikness	m²	14'100	31.54	444'714	1.13	15'933	32.67	460'647
13.2.04	Portland cement for shotcrete	t	1'161	187.92	218'175	-	-	187.92	218'175
13.2.05	Welded wire fabric, 3 kg/m <sup>2</sup>	m²	14'100	21.78	307'098	4.19	59'079	25.97	366'177
13.2.06	Rock bolts, 26.5 mm dia.	m	21'200	36.22	767'864	4.19	88'828	40.41	856'692

				Local Curren	cy (US\$ equiv.)	Foreign Cu	urrency (US\$)	Total (US\$	equivalent)
ltem	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
13.3	Sundries								
13.3.01	Backfills (material from right bank disposal area No. 1)	m³	603'800	5.68	3'429'584	1.49	899'662	7.17	4'329'246
13.3.02	Miscellaneous works (% on Items 13.1, 13.2, & 13.3a)	%	2%		841'923		169'725	-	1'011'648
14	SPILLWAY CLUSURE EMBANKMENT ON RIGHT BANK								
14.1	Excavation								
14.1.01	Common excavation (transport to right bank disposal area No. 2)	m³	36'200	5.63	203'806	2.16	78'192	7.79	281'998
14.2	Foundation Preparation								
14.2.01	Foundation preparation (compaction)	m²	14'500	0.50	7'250		-	0.50	7'250
14.3	Compacted Embankment								
14.3.01	Rockfill toe (rock from right bank main stockpiling area)	m³	500	6.21	3'105	1.58	790	7.79	3'895
14.3.02	Clayfill (clay from right bank borrow area)	m³	81'500	6.75	550'125	1.65	134'475	8.40	684'600
14.3.03	Horizontal fine filter (sand from right bank borrow arae)	m³	2'300	8.72	20'056	2.69	6'187	11.41	26'243
14.3.04	Horizontal coarse filter & u/s protection (rock from right b. stock No.3)	m³	3'500	15.19	53'165	1.75	6'125	16.94	59'290
14.3.05	Rip Rap (rock from right bank stockpiling area No. 3)	m³	2'700	15.95	43'065	2.40	6'480	18.35	49'545
14.3.06	Fine vertical filter (sand from right bank borrow area)	m³	1'600	9.62	15'392	2.96	4'736	12.58	20'128
14.3.07	Sodding	m <sup>2</sup>	2'800	5.50	15'400		-	5.50	15'400
14.4	Sundries								
14.4.01	Control instrumentation (% of item 14.3)	%	1.50%		10'274		2'382	-	12'656
14.4.02	Miscellaneous works (% on items 14.1, 14.2 & 14.3)	%	5.00%		45'568		11'849	-	57'417
15	MATO GROSSO STREAM CLOSURE DIKE								
15.1	Excavation								
15.1.01	Topsoil removal (transport to right bank stockpiling area No. 1)	m³	17'000	4.24	72'080	1.15		-	72'080
15.1.02	Common excavation (transport to right bank disposal area No. 2)	m³	223'600	5.70	1'274'520	2.20	491'920	7.90	1'766'440
15.2	Foundation Preparation								
15.2.01	Foundation preparation (compaction)	m²	89'000	0.50	44'500		-	0.50	44'500
15.3	Embankment								
15.3.01	Rockfill toe (rock from right bank main stockpiling area)	m³	53'600	6.21	332'856	1.58	84'688	7.79	417'544
15.3.02	Clayfill (clay from right bank borrow area)	m³	388'900	6.75	2'625'075	1.65	641'685	8.40	3'266'760
15.3.03	Slope fine protection (sand from right bank borrow area)	m³	10'100	9.60	96'960	3.00	30'300	12.60	127'260
15.3.04	Slope coarse protection (rock from right bank main stockpiling area)	m³	24'200	17.70	428'340	1.93	46'706	19.63	475'046
15.3.05	Granular material for dike crest roadway (rock from r.b. main stock. area)	m³	3'500	13.40	46'900	1.80	6'300	15.20	53'200



				Local Curren	cy (US\$ equiv.)	Foreign Cu	urrency (US\$)	Total (US\$	equivalent)
Item	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
15.4	Sundries								
15.4.01	Control instrumentation (% of Item 15.3)	%	0.50%		17'651		4'048	-	21'699
15.4.02	Miscellaneous works (% on Items 15.1, 15.2, & 15.3)	%	4.00%		196'849		52'064	-	248'913
16	MATO GROSSO DIVERSION TUNNEL								
16.1	Excavation and Backfill								
16.1.01	Common excavation (material to right bank disposal area No. 2)	m³	59'800	6.50	388'700	2.33	139'334	8.83	528'034
16.1.02	Common excavation (material to a close stock for subseq. tunnel backfill)	m³	65'000	2.33	151'450	0.85	55'250	3.18	206'700
16.1.03	Random backfill	m³	65'000	3.30	214'500	0.80	52'000	4.10	266'500
16.2	Concrete Works								
16.2.01	Foundation compaction	m²	14'000	0.50	7'000		-	0.50	7'000
16.2.02	Concrete, inlet and outlet	m³	2'600	134.50	349'700	3.00		137.50	349'700
16.2.03	Concrte, tunnel	m³	49'400	120.10	5'932'940	2.66	131'404	122.76	6'064'344
16.2.04	Concrete, lean	m³	3'500	58.38	204'330	2.40	8'400	60.78	212'730
16.2.05	Portland cement for concrete of items 16.2.02 and 16.2.03	t	11'934	187.92	2'242'637		-	187.92	2'242'637
16.2.06	Portland cement for concrete of Item 16.2.04	t	179	187.92	33'544		-	187.92	33'544
16.2.07	Pozzolan for concrete of items 12.2.02 to 12.3.04	t	2'138	156.01	333'549		-	156.01	333'549
16.2.08	Reinforcing steel	t	3'120	3'822.36	11'925'763	7.16	22'339	3'829.52	11'948'102
16.3	Sundries								
16.3.01	Miscellaneous works (% on items 16.1 and 16.2)	%	4%		871'365		16'349	-	887'714
17	DEWATERING AND CARE OF WATER								
17.1	Right Bank Areas								
17.1.01	Dewatering	m³	4'518'720	0.19	858'557		-	0.19	858'557
17.1.02	Care of water	l.s.			576'000		-	-	576'000
17.2	Left Bank Areas								
17.2.01	Dewatering	m³	3'674'000	0.21	771'540		-	0.21	771'540
17.2.02	Care of water	l.s.			552'000		-	-	552'000
17.3	Rockfill Dam Foundation Area								
17.3.01	Dewatering	m³	2'954'360	0.24	709'046		-	0.24	709'046
17.3.02	Care of water	l.s.			95'000		-	-	95'000



				Local Curren	cy (US\$ equiv.)	Foreign C	urrency (US\$)	Total (US\$	equivalent)
ltem	Description	Unit	Quantity	Price	Amount	Price	Amount	Price	Amount
			(1)	(2)	(1 x 2)	(3)	(1 x 3)	(2+3)	(1 x (2+3))
17.4	Sundries								
17.4.01	Miscellaneous works (% on items 17.1, 17.2 and 17.3)	%	10%		356'214		-	-	356'214
18	OPERATOR'S VILLAGE								
18.1	Land Preparation								
18.1.01	General excavation, common	m³	130'000	3.70	481'000		-	3.70	481'000
18.1.02	Trench excavation, common	m³	12'000	9.30	111'600		-	9.30	111'600
18.1.03	Fills and backfills	m³	60'000	4.90	294'000		-	4.90	294'000
18.1.04	Grassing, sodding and planting	m³	34'000	6.00	204'000		-	6.00	204'000
18.2	Buildings								
18.2.01	Houses, single type	m <sup>2</sup>	10'200	300.00	3'060'000		-	300.00	3'060'000
18.2.02	Houses, double type	m <sup>2</sup>	4'910	270.00	1'325'700		-	270.00	1'325'700
18.2.03	Office	m <sup>2</sup>	350	240.00	84'000		-		84'000
18.2.04	School	m <sup>2</sup>	450	230.00	103'500			240.00	103'500
					1		l		

18.1.04	Grassing, sodding and planting	m³	34'000	6.00	204'000	-	6.00	204'000
18.2	Buildings							
18.2.01	Houses, single type	m <sup>2</sup>	10'200	300.00	3'060'000	-	300.00	3'060'000
18.2.02	Houses, double type	m <sup>2</sup>	4'910	270.00	1'325'700	 -	270.00	1'325'700
18.2.03	Office	m <sup>2</sup>	350	240.00	84'000	 -		84'000
18.2.04	School	m <sup>2</sup>	450	230.00	103'500	 	240.00	103'500
18.2.05	Recreation building	m <sup>2</sup>	300	220.00	66'000	 -	220.00	66'000
18.2.06	Store	m <sup>2</sup>	250	200.00	50'000	 -	200.00	50'000
18.2.07	Market	m <sup>2</sup>	300	250.00	75'000	 -	250.00	75'000
18.3	General Works					 		
18.3.01	Fences	m	1'100	155.00	170'500	 -	155.00	170'500
18.3.02	Gates	kg	3'000	4.80	14'400	 -	4.80	14'400
18.3.03	Paved roads, yards and walkways	m <sup>2</sup>	27'300	38.00	1'037'400	 -	38.00	1'037'400
18.3.04	Electric power, telephone, drainage and sewarage systems	l.s.			1'000'000	 	-	1'000'000
18.4	Sundries					 		
18.4.01	Grounds for football, tennis, basket-ball, etc	ls.			200'000	 		200'000
18.4.02	Furnitures, office equipment etc	ls.			800'000	 		800'000
18.4.03	Miscellaneous works (% on items 18.1 to 18.4.02)	%	10%		585'480	 -	-	585'480
GRAN					2'108'000'641	176'876'204		2'366'100'604
GIVAN					2 130 033 041	110 010 204		2 300 190 094



Annex 2

**Cost Estimate of Hydromechanical Equipment** 



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Rio Madeira Hydropower Development – Santo Antonio Hydroelectric Project

prices of comparable equipment. The prices of other items, like cranes, hydraulic units etc. have been estimated on the basis of international prices for weight, on the basis of the design data given in the Feasibility report, and then applying unit prices for manufacturing on the basis of international unit Where applicable (gates, stoplogs and trash racks) the cost estimates of the hydro-mechanical equipment have been developed estimating first the items of comparable characteristics.

For the purpose of cost splitting between local and foreign currency, it has been considered that the Brazilian industry will have the capacity to manufacture all items required, and thus the entire cost has been considered local. The exchange rate applied for the conversion is

1 USD = 2.10 Reais

Cost Estimate - Hydromechanical Equipment

Mo	tem.	llait	Outantity	Dir	nensions (I	(m	Unit	Capacity	Unit	Total	Price
			Annuny	Width	Height	Head	Weight (t)	(t)	Price (S)	(USD)	(Reais)
1	Surface Spillway	ß								64'493'000	135'435'000
1.1	Radial Gates	u								44'400'000	93'240'000
1.1.1	FOB Price - Gate	u	21	20.00	21.90	21.90	204.4		7"000	30'047'000	63'099'000
1.1.2	FOB Price - Embedded Parts	u	21				54.8		3'500	4'028'000	8'459'000
1.1.3	FOB Price - Hoists & Hydraulic System	u	21						200'000	4'200'000	8'820'000
1.1.4	Transport & Insurance	%	6%							2"297"000	4'824'000
1.1.5	Erection & Tests	%	10%							3'828'000	8'039'000
1.2	Upstream Stoplogs									10'502'000	22'054'000
1.2.1	FOB Price - Stoplog	un	5	20.00	30.00	30.00	262.6		6'000	7"878"000	16'544'000
1.2.2	FOB Price - Provisional Embedded Parts	u	10				12.8		3'500	448'000	941'000
1.2.3	FOB Price - Permanent Embedded Parts	un	21				9.9		3'500	728'000	1'529'000
1.2.4	Transport & Insurance	%	6%							543'000	1'140'000
1.2.5	Erection & Tests	%	10%							905'000	1'901'000
1.3	Downstream Stoplogs									2'165'000	4'547'000
1.3.1	FOB Price - Stoplog	un	5	20.00	8.00	8.00	48.0		6'000	1'440'000	3'024'000
1.3.2	FOB Price - Embedded Parts	un	21				5.8		3'500	426'000	895'000
1.3.3	Transport & Insurance	%	6%							112'000	235'000
1.3.4	Erection & Tests	%	10%							187'000	393'000



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Cost Estimate - Hydromechanical Equipment

		-		Di	mensions (r	(E	Unit	Capacity	Unit	Total	Price
.0	Item	IUN	quantity	Width	Height	Head	Weight (t)	(t)	Price (S)	(USD)	(Reais)
1.4	Gantry Crane	un								413'000	867'000
1.4.1	FOB Price	un	1					32.0	350'000	350'000	735'000
1.4.2	Transport & Insurance	%	%9							21'000	44'000
1.4.3	Erection & Tests	%	12%							42'000	88'000
1.5	Miscellaneous Metalworks	g					173.0		4'000	692'000	1'453'000
1.6	Painting	g								0	0
1.7	Electrical Equipment	ε	575						2'000	1'150'000	2'415'000
1.8	Control Equipment	un	21						100'000	2'100'000	4'410'000
1.9	Miscellaneous Costs	%	5%							3'071'000	6'449'000
2	Power Intakes	g								96'674'000	203'015'000
2.1	Stoplogs	g								32'900'000	69'090'000
2.1.1	FOB Price - Stoplog	un	48	7.55	19.20	46.80	86.5		6'000	24'912'000	52'315'000
2.1.2	FOB Price - Embedded Parts	g	88	7.55	50.30		11.2		3'500	3'450'000	7'245'000
2.1.3	Transport & Insurance	%	6%							1'702'000	3'574'000
2.1.4	Erection & Tests	%	10%							2'836'000	5'956'000
2.2	Gantry Crane& Rack Cleaning Machine	g								885'000	1'859'000
2.2.1	FOB Price	un	3					17.0	250'000	750'000	1'575'000
2.2.2	Transport & Insurance	%	6%							45'000	95'000
2.2.3	Erection & Tests	%	12%							90'000	189'000
2.3	Trash Racks	g								32'535'000	68'324'000
2.3.1	FOB Price - Mobile Panels	un	176	4.50	30.30		34.1		4'500	26'997'000	56'694'000
2.3.2	FOB Price - Embedded Parts	n	176				1.7		3'500	1'050'000	2'205'000
2.3.3	Transport & Insurance	%	6%							1'683'000	3'534'000
2.3.4	Erection & Tests	%	10%							2'805'000	5'891'000
2.4	Miscellaneous Metalworks	g					350.0		4'000	1'400'000	2'940'000
2.5	Painting	р								0	0
2.6	Electrical Equipment	g								2'350'000	4'935'000
2.7	Floating Debris Complementary Interceptor System	ε	1100.00						20'000	22'000'000	46'200'000
2.8	Control Equipment	Б								0	0
2.9	Miscellaneous Costs	%	5%							4'604'000	9'668'000



Page 2

# Cost Estimate - Hydromechanical Equipment

No	Item	lloit	Quantity	Dii	mensions (I	m)	Unit	Capacity	Unit	Total	Price
	nem	Unit	Quantity	Width	Height	Head	Weight (t)	(t)	Price (\$)	(USD)	(Reais)
3	Draft Tubes	gl								123'655'000	259'676'000
3.1	Stoplogs	gl								10'348'000	21'731'000
3.1.1	FOB Price - Stoplog	un	8	15.30	16.60	39.21	145.1		6'000	6'965'000	14'627'000
3.1.2	FOB Price - Embedded Parts	gl	44		40.25		12.7		3'500	1'956'000	4'108'000
3.1.3	Transport & Insurance	%	6%							535'000	1'124'000
3.1.4	Erection & Tests	%	10%							892'000	1'873'000
3.2	Emergency Gates									98'207'000	206'235'000
3.2.1	FOB Price - Gate	un	44	15.30	16.60	26.90	218.7		7'000	67'360'000	141'456'000
3.2.2	FOB Price - Embedded Parts	gl	44	15.30	40.25		55.2		3'500	8'501'000	17'852'000
3.2.3	FOB Price - Hoists & Hydraulic System	gl	44						200'000	8'800'000	18'480'000
3.2.4	Transport & Insurance	%	6%							5'080'000	10'668'000
3.2.5	Erection & Tests	%	10%							8'466'000	17'779'000
3.3	Downstream Gantry Crane	gl								1'062'000	2'230'000
3.3.1	FOB Price	un	2					52.0	450'000	900'000	1'890'000
3.3.2	Transport & Insurance	%	6%							54'000	113'000
3.3.3	Erection & Tests	%	12%							108'000	227'000
3.4	Miscellaneous Metalworks	gl					350.0		4'000	1'400'000	2'940'000
3.5	Painting	gl								0	0
3.6	Electrical Equipment	gl								2'350'000	4'935'000
3.7	Control Equipment	un	44						100'000	4'400'000	9'240'000
3.8	Miscellaneous Costs	%	5%							5'888'000	12'365'000
4	Mato Grosso Stream Diversion	gl								507'000	1'065'000
4.1	Stoplogs	gl								483'000	1'014'000
4.1.1	FOB Price - Stoplog	un	4	5.00	5.00	23.45	13.3		6'000	319'000	670'000
4.1.2	FOB Price - Upstream Embedded Parts	un	4	5.00	26.45		4.7		3'500	66'000	139'000
4.1.3	FOB Price - Downstream Embedded Parts	un	2	5.00	21.50	20.50	4.4		3'500	31'000	65'000
4.1.4	Transport & Insurance	%	6%							25'000	53'000
4.1.5	Erection & Tests	%	10%							42'000	88'000
4.2	Miscellaneous Costs	%	5%							24'000	50'000
	Total, Hydromechanical Equipment									285'329'000	599'191'000



Annex 3

**Cost Estimate of Electromechanical Equipment** 



The detailed cost estimate has been developed in USD, on the basis of international prices for comparable types of equipment offered in recent bids or awarded in on-going or recently completed contracts, complemented by the Colenco's internal data base. For the purpose of cost splitting between local and foreign currency, it has been considered that:

- All minor and auxiliary mechanical and electrical equipment (pumps, motors, cranes, MV and LV electrical equipment etc.) will be manufactured in Brazil;
- The bulb units (turbines and generators) could also be mostly manufactured in Brazil, except for some specific items, such as the unit shafts. The critical aspect in this regards is related to the capacity of the Brazilian industry to manufacture all units foreseen at the one month per unit sequence planned in the project implementation schedule. Pending an investigation of this issue, it has been assumed that the units will be manufactured by a consortium of manufacturers, with one unit alternatively coming from Brazil and from abroad. For the units nominally manufactured in Brazil, the foreign currency component on the FOB cost was assumed as 20% of the total, while for the machines nominally manufactured abroad it was assumed that the foreign currency component will increase to 50%.
- The main transformers are assumed to be fully manufactured in Brazil, while the GIS switchyard is assumed to have an 80% foreign currency component.
- Control, metering and protection equipment is assumed to have 50% foreign currency component.
- Equipment transportation cost have been computed according to estimated % of the FOB prices for the international transportation when relevant (in foreign currency) and for the local transportation (always in Reais). Erection costs have been considered local in any case.

The exchange rates applied for the conversion is

2.10 Reais = 1 USD.



#### Cost Estimate - Electromechanical Equipment

					Unit	Foreign		Total Price	
No.	Item	Unit	Quantity	Technical Data	Price (\$)	Portion (%)	Foreign	Local	Total
					11100 (0)	1011011(74)	Portion (USD)	Portion (Reais)	(USD Eq.)
1	Turbine, Governors & Ancillaries	gl					165'175'472	898'868'309	593'208'000
1.1	FOB Price	un	44	73 MW at 13.9 m Head, 81.8 rpm, Rotor diameter 8.15	10'700'000	35.00%	164'780'000	642'642'000	470'800'000
1.2	Transport & Insurance	%	6%			1.40%	395'472	58'490'309	28'248'000
1.3	Erection & Tests	%	20%			0.00%	0	197'736'000	94'160'000
2	Generators & Excitation	gl					96'017'894	522'520'123	344'837'000
2.1	FOB Price	un	44	80 MVA	6'220'000	35.00%	95'788'000	373'573'200	273'680'000
2.2	Transport & Insurance	%	6%			1.40%	229'894	34'001'323	16'421'000
2.3	Erection & Tests	%	20%			0.00%	0	114'945'600	54'736'000
3	Generator Connections, Switchgear & Ass. Eq.	gl					0	24'448'200	11'642'000
3.1	FOB Price	un	44		210'000	0.00%	0	19'404'000	9'240'000
3.2	Transport & Insurance	%	6%			0.00%	0	1'163'400	554'000
3.3	Erection & Tests	%	20%			0.00%	0	3'880'800	1'848'000
4	Power Transformers and Auxiliaries	gl					0	45'595'200	21'712'000
4.1	FOB Price	un	12	320 MVA, 13.8/500 kV	1'630'000	0.00%	0	41'076'000	19'560'000
4.2	Transport & Insurance	%	6%			0.00%	0	2'465'400	1'174'000
4.3	Erection & Tests	%	5%			0.00%	0	2'053'800	978'000
5	Gas Insulated Switchgear	gl					19'671'104	18'446'182	28'455'000
5.1	FOB Price	gl		11 + 3 bays		80.00%	19'624'000	10'302'600	24'530'000
5.2	Transport & Insurance	%	6%			3.20%	47'104	2'992'282	1'472'000
5.3	Erection & Tests	%	10%			0.00%	0	5'151'300	2'453'000
6	Connection to Porto Velho Substation	km	10.00	500 kV double line	850'000	0.00%	0	17'850'000	8'500'000
7	Power Cables and Accessories	gl					0	22'247'400	10'594'000
7.1	FOB Price	un	44		199'000	0.00%	0	18'387'600	8'756'000
7.2	Transport & Insurance	%	6%			0.00%	0	1'102'500	525'000
7.3	Erection & Tests	%	15%			0.00%	0	2'757'300	1'313'000
8	Auxiliary Electrical Plant						0	42'535'500	20'255'000
8.1	FOB Price	gl				0.00%	0	35'154'000	16'740'000
8.2	Transport & Insurance	%	6%			0.00%	0	2'108'400	1'004'000
8.3	Erection & Tests	%	15%			0.00%	0	5'273'100	2'511'000



#### Cost Estimate - Electromechanical Equipment

					Umit	Familian		Total Price	
No.	Item	Unit	Quantity	Technical Data	Unit Price (\$)	Foreign Portion (%)	Foreign	Local	Total
					Price (3)	Portion (%)	Portion (USD)	Portion (Reais)	(USD Eq.)
9	Control, Metering and Protection						10'655'520	40'575'108	29'977'000
9.1	FOB Price	gl				50.00%	10'630'000	22'323'000	21'260'000
9.2	Transport & Insurance	%	6%			2.00%	25'520	2'626'008	1'276'000
9.3	Erection & Tests	%	35%			0.00%	0	15'626'100	7'441'000
10	Communications and Data Transmission						0	2'173'500	1'035'000
10.1	FOB Price	gl				0.00%	0	1'659'000	790'000
10.2	Transport & Insurance	%	6%			0.00%	0	98'700	47'000
10.3	Erection & Tests	%	25%			0.00%	0	415'800	198'000
11	Cabling						0	14'483'700	6'897'000
11.1	FOB Price	gl				0.00%	0	11'970'000	5'700'000
11.2	Transport & Insurance	%	6%			0.00%	0	718'200	342'000
11.3	Erection & Tests	%	15%			0.00%	0	1'795'500	855'000
12	Earthing and Lightning Protection						0	4'890'900	2'329'000
12.1	FOB Price	un	44		42'000	0.00%	0	3'880'800	1'848'000
12.2	Transport & Insurance	%	6%			0.00%	0	233'100	111'000
12.3	Erection & Tests	%	20%			0.00%	0	777'000	370'000
13	Lighting and Small Power						0	19'229'700	9'157'000
13.1	FOB Price	un	44		172'000	0.00%	0	15'892'800	7'568'000
13.2	Transport & Insurance	%	6%			0.00%	0	953'400	454'000
13.3	Erection & Tests	%	15%			0.00%	0	2'383'500	1'135'000
14	Ventilation and Air Conditioning System						0	26'386'500	12'565'000
14.1	FOB Price	un	44		236'000	0.00%	0	21'806'400	10'384'000
14.2	Transport & Insurance	%	6%			0.00%	0	1'308'300	623'000
14.3	Erection & Tests	%	15%			0.00%	0	3'271'800	1'558'000
15	Elevators						0	5'065'200	2'412'000
15.1	FOB Price	un	11		174'000	0.00%	0	4'019'400	1'914'000
15.2	Transport & Insurance	%	6%			0.00%	0	241'500	115'000
15.3	Erection & Tests	%	20%			0.00%	0	804'300	383'000
16	Fire Detection						0	11'180'400	5'324'000
16.1	FOB Price	un	44		100'000	0.00%	0	9'240'000	4'400'000
16.2	Transport & Insurance	%	6%			0.00%	0	554'400	264'000
16.3	Erection & Tests	%	15%			0.00%	0	1'386'000	660'000
		-	-		-	-			



January 2007

#### Cost Estimate - Electromechanical Equipment

					Unit	Foreign		Total Price	
No.	Item	Unit	Quantity	Technical Data	Price (\$)	Portion (%)	Foreign Portion (USD)	Local Portion (Reais)	Total (USD Eq.)
17	Auxiliary Mechanical Plant						0	10'012'800	4'768'000
17.1	FOB Price	un	44		86'000	0.00%	0	7'946'400	3'784'000
17.2	Transport & Insurance	%	6%			0.00%	0	476'700	227'000
17.3	Erection & Tests	%	20%			0.00%	0	1'589'700	757'000
18	Cranes and Lifting Equipment						0	12'654'600	6'026'000
18.1	FOB Price						0	10'458'000	4'980'000
17.1.1	Main Cranes	un	2	250 t, 22 m span, 980 m length	1'050'000	0.00%	0	4'410'000	2'100'000
17.1.2	Auxiliary Cranes	un	3	50 t, 21 m span, 980 m length	520'000	0.00%	0	3'276'000	1'560'000
17.1.3	Crane of Erection Area	un	4	250t, 12 m span, 64 m length	330'000	0.00%	0	2'772'000	1'320'000
18.2	Transport & Insurance	%	6%			0.00%	0	627'900	299'000
18.3	Erection & Tests	%	15%			0.00%	0	1'568'700	747'000
19	Maintenance Tools and Equipment						71'572	1'439'399	757'000
19.1	FOB Price	gl				10.00%	71'400	1'349'460	714'000
19.2	Transport & Insurance	%	6%			0.40%	172	89'939	43'000
19.3	Erection & Tests	%	0%			0.00%	0	0	0
20	Spare Parts						6'660'948	84'623'809	46'958'000
20.1	FOB Price	%	5%	of equipment cost		15.00%	6'645'000	79'075'500	44'300'000
20.2	Transport & Insurance	%	6%			0.60%	15'948	5'548'309	2'658'000
20.3	Erection & Tests	%	0%			0.00%	0	0	0
21	Tests on Plant						2'034'400	13'250'160	8'344'000
	During manufacturing	un	44		38'000	20.00%	334'400	2'808'960	1'672'000
	Model testing	gl				100.00%	600'000	0	600'000
	Site tests	un	44		88'000	0.00%	0	8'131'200	3'872'000
	Reliability test	un	44		25'000	0.00%	0	2'310'000	1'100'000
	Witness testing	un	44		25'000	100.00%	1'100'000	0	1'100'000
	Total, Electromechanical Equipment						300'286'910	1'838'476'689	1'175'752'000



Annex 4

Estimate of Land Acquisition, Relocations, Social and Environmental Costs



The budget foreseen by PCE/Furnas/Odebrecht has been reviewed, taking into account the description of the different social – environmental actions described in the Chapter 9 of the feasibility report, and some general reference cost data from other international projects.

#### Odbrecht Estimate Colenco No Item Unit Price Cost Cost Comments Unit Quantity Estimate (USD) Reais 10<sup>^</sup>3 Reais USD 114'820 54'676'333 19'796'000 The amount indicated by Odebretcht would correspond to about 3020 \$/ha, .10.10 Land Acquisition gl which is deemed too high. The amount calculated by Colenco corresponds to an average cost for the land acquisition of 1090 \$ha. gl 10 10 10 City Properties 4'338 2'065'561 0 .10.10.10.10 Reservoir gl 1 2'148'925 2'149 1'023'298 Not understood - Reservoir? .10.10.10.40 Areas to be Permanently Protected gl 1 2'188'753 2'189 1'042'263 Not Understood, Inside the city? 90'478 16'394'000 .10.10.11 Rural Properties 43'084'641 gl .10.10.11.10a Reservoir 1 21'351'145 21'351 10'167'212 10'167'000 gl Assuming to purchase the area up to the maximum exceptional water level (180.9 km2), the value indicated by Odebrecht means an average price of about 560 \$/ha This value is deemed reasonable 10 10 11 11 Construction Facilities, Camps, borrow Area & Similar gl 1 205'950 206 98'071 765'000 The area required is about 500 ha: the corresponding average unit price is assumed by Colenco to be about three times the price for the reservoir land. .10.10.11.40a Conservation Units / Areas to be Permanently Protected gl 1 11'470'200 11'470 5'462'000 5'462'000 With the same unit price of .10.10.11.10a, the area to be protected would be about 10710 ha. This is accepted, although no information has been found in the feasibility report 10.10.11.41 Rural Relocation 8'234'815 8'235 3'921'340 Not understood - It seems a duplication of .10 11 20 41 gl 1 .10.10.11.43 176'370 176 Town and Settlements gl 1 83'986 Not understood .10.10.11.17 Other (Areas subject to restrictions of use because of the plant) gl 49'039'266 49'039 23'352'031 Not understood. Having purchased the reservoir area, it is not clear which area could be still subject to restrictions of use. .10.10.12 Legal Land Acquisition Costs gl 1 5'083'872 5'084 2'420'891 820'000 The amount indicated by Odebrecht is about 5% of the total of .10.10.10 .10.10.11. This percentage is deemed reasonable and is applied to Colenco's estimate. .10.10.13 Other Costs 14'921'005 14'921 7'105'241 2'582'000 The amount indicated by Odebrecht is about 15% of the total of .10.10.10 1 .10.10.11 + .10.10.12. This percentage is deemed acceptable, although rather high. .10.11 Relocations 71'085 33'849'935 30'360'000 gl .10.11.14.01 National Road BR-364 gl 1 4'051'256 4'051 1'929'170 14'700'000 The amount indicated by Odebrecht is way too low. See Approximate Estimate (Separate Sheet) .10.11.18 Transmission / Distribution System gl 1 604'707 605 287'956 290'000 We have no elements to check this amount .10.11.20 Population Resettlement 65'352 31'119'941 15'370'000 The data on affected population according to the feasibility report are - Total population affected 2046 persons (437 urban and 1609 rural) - Families affected 561 (106 urban and 455 rural) - Families to be relocated 30, population to be relocated about 120. The total estimate of resettlement costs of Colenco considers the item .10.11.20.41 + 20'000 \$ for each other family affected. 10 11 20 41 Rural Resettlement ( 30 famílies ) 23'314'965 23'315 11'102'364 1'200'000 In another IPP project in Laos, the total budget foreseen in the Concession gl 1 Agreement for population resettlement was 20.0 million \$ for a population to be resettled of 5759 persons (982 families) - Average resettlment cost about 20'000 \$/family. The estimate of Colenco for Santo Antonio is based on a unit cost of 40'000 \$/family

#### Land Acquisition, Relocations, Social & Environmental Costs



#### Land Acquisition, Relocations, Social & Environmental Costs

				Odbrecht E	stimate		Calanaa				
No	ltem	Unit	Quantity	Unit Price Reais	Cost 10^3 Reais	Cost USD	Estimate (USD)	Comments			
.10.11.20.43	Town and Settlements	ql	1	8'587'739	8'588	4'089'399		Not Justified			
.10.11.20.44	Isolated Social and Economic Infrastructure	ql	1	195'502	196	93'096		Not Justified			
.10.11.20.17	Other	gl	1	33'253'670	33'254	15'835'081	3'550'000	The amount indicated by Odebrecht is about 104% of items .10.11.20.41, .10.11.20.43 and .10.11.20.44. This percentage is too high. Colenco proposes to apply 30%			
.10.11.21	Other Relocations	al	1	309'076	309	147'179		Not Justified			
.10.11.13	Other Costs	al	1	767'949	768	365'690		Not Justified			
		ĭ									
.10.15	Other Social-Environmental Actions	gl			307'855	146'597'457	90'585'000				
.10.15.44	Social-Environmental Communication	gl			7'264	3'459'060	2'000'000	In the opinion of Colenco the budget indicated by Odebrecht is too high			
.10.15.44.10	Communication Actions in the Field	gl	1	1'336'858	1'337	636'599					
.10.15.44.11	Environmental Education Actions	gl	1	3'244'800	3'245	1'545'143					
.10.15.44.12	Workshops	vb	1	540'800	541	257'524					
.10.15.44.13	Public Meetings	gl	4	270'400	1'082	515'048					
.10.15.44.14	Informations to Media	gl	1	1'059'968	1'060	504'747					
.10.15.45	Physical / Biological Environment	gl			163'352	77'786'580	51'070'000				
.10.15.45.18	Reservoir Clearing	ha	8000	1'676	13'412	6'386'590	6'000'000	The unit price indicated (about 750 \$/ha) is deemed reasonable.			
.10.15.45.40.01	Conservation Units (Resolução 02/96 CONAMA)	%	0.5	11'243'500'000	56'218	26'770'238	22'500'000	The amount indicated under "Unit Price - Reais" is the Odebrecht estimate of the			
								total cost (minus some item, it is not clear which one). According to Colenco estimate this amount shall be aboutt 4'500'000'000 USD			
.10.15.45.40.02	Reservoir Environmental Plan (including APP)	relat.	1	378'560	379	180'267	180'000	The amount indicated by Odebrecht is deemed acceptable.			
.10.15.45.45	Conservation of Flora/Salvage/Etnobotanics/Bank of Species	ano	4	865'280	3'461	1'648'152	1'648'000	The amount indicated by Odebrecht is deemed acceptable, although rather high.			
.10.15.45.46	Conservation of Fauna	gl			45'075	21'464'094	17'242'000				
.10.15.45.46.01	Salvage	ano	5	540'800	2'704	1'287'619	500'000	In the opinion of Colenco the budget indicated by Odebrecht is too high			
.10.15.45.46.02	Establishment of an Environmental Research Center	ano	2	811'200	1'622	772'571		This item shall be included in .10.15.45.40.01			
.10.15.45.46.03	Monitoring of Herpetofauna	ano	4	202'259	809	385'256					
.10.15.45.46.04	Monitoring of Avifauna	ano	4	223'891	896	426'459	]				
.10.15.45.46.05	Monitoring of Mastofauna				3'405	1'621'370		The total budget ferences by Odebrecht for these activities (27/2114 ®) is deemed			
.10.15.45.46.05.01	Small Mammals	ano	4	256'339	1'025	488'265	2'742'000	adequate attheugh on the high side			
.10.15.45.46.05.02	Medium and Large Size Mammals	ano	4	162'240	649	309'029		adequate, although on the high side.			
.10.15.45.46.05.03	Waterborne and Amphybious Mammals	ano	4	432'640	1'731	824'076					
.10.15.45.46.06	Monitoring of Entomofauna	ano	4	162'240	649	309'029					
.10.15.45.46.07	Monitoring of Ictiofauna, Inv. & Study of Fishes Migration Facilities	ano	12	1'622'400	19'469	9'270'857	4'000'000	The budget indicated by Odebrecht is too high for a purely monitoring activity.			
.10.15.45.46.08	Construction of Fishes Migration Facilities	un	1	14'060'800	14'061	6'695'619	10'000'000	Nothing is foreseen at the moment in the project. It is deemed prudent to allocate a budget higher than foreseen by Odebrecht			
.10.15.45.46.09	Salvage of Ictiofauna	resg.	5	292'032	1'460	695'314		Shall be included in .10.15.45.46.01			
.10.15.45.47	Limnology and Water Quality	camp.	114	86'528	9'864	4'697'234	410001000	Item .10.15.45.47.01 shall be included in .10.15.45.47. In the opinion of Colenco, the			
.10.15.45.47.01	Hydrobiological and Geochemical Monitoring	camp.	38	162'240	6'165	2'935'771	1.000.000	amounts foreseen by Odebrecht are too high.			
.10.15.45.48	Reinstatement of Camp and Work Areas	ano	8	1'352'000	10'816	5'150'476		Included in the cost estiimate of civil works.			
.10.15.45.17	Physical Monitoring	ql			8'223	3'915'907	2'500'000				
.10.15.45.17.01	Meteorological Monitoring	ano	10	135'200	1'352	643'810	100'000	There is no reason for the cost indicated by Odebrecht (telemetric stations, reading personnel not required).			
.10.15.45.17.02	Procurement and Erection of 4 Meteorological Stations	un	4	120'598	482	229'711	230'000	The amount indicated by Odebrecht is deemed acceptable.			
.10.15.45.17.03	Sesmological Monitoring	ano	10	81'120	811	386'286	100'000	In the opinion of Colenco the budget indicated by Odebrecht is too high. It shall only be required to record the data at a research center, and provide an annual report.			
	1										



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#### Land Acquisition, Relocations, Social & Environmental Costs

				Odbrecht Es	stimate		Calanaa					
No	ltem	Unit	Quantity	Unit Price Reais	Cost 10^3 Reais	Cost USD	Estimate (USD)	Comments				
.10.15.45.17.04	Procurement and Erection of 3 Seismic Stations	un	3	201'178	604	287'397	290'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.45.17.05	Monitoring and Modelling of Reservoir Morphodynamics	ano	6	400'192	2'401	1'143'406	1'140'000	The amount indicated by Odebrecht is deemed acceptable, although rather high.				
.10.15.45.17.06	Groundwater Level Monitoring	ano	7	27'040	189	90'133	200'000	The amount indicated by Odebrecht is deemed low.				
.10.15.45.17.07	Monitoring of Mineral Rights	ano	4	54'080	216	103'010	100'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.45.17.08	Hydrological and Sediimentological Monitoring	camp.	192	7'571	1'454	692'224		This item shall be part of .10.15.45.17.05				
.10.15.45.17.09	Procurement and Erection of 4 Hydrometric Stations	un	4	178'464	714	339'931	340'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.45.18	Other	%	10	97'394'835	9'739	4'637'849		Not Justified				
.10.15.46	Socio-Economic and Cultural Environment				108'447	51'641'250	35'700'000					
.10.15.46.42	Follow up of Indigenous Issues	ano	5	540'800	2'704	1'287'619		Not foreseen in the feasibiliity report, Chapter 9.				
.10.15.46.49	Monitoring of Diseases Vectors, Health and Epidemics	ano	12	1'189'760	14'277	6'798'629	6'800'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.46.50	Preservation of Paleontological Heritage	ano	5	843'648	4'218	2'008'686	2'010'000	The amount indicated by Odebrecht is deemed acceptable, although rather high.				
.10.15.46.51	Preservation of Arqueological, Pre-historical, Historical and Colutural Heritage	ano	5	1'081'600	5'408	2'575'238	2'580'000	The amount indicated by Odebrecht is deemed acceptable, although rather high.				
.10.15.46.52	Support to Porto Velho Municipality	gl			24'877	11'846'095	11'850'000					
.10.15.46.52.10	Jaci-paraná	fam.	750	15'142	11'357	5'408'000	5'410'000	It is understood that this settlement will not be directly affected by the reservoir. The budget foreseen by Odebrecht is deemed generous.				
.10.15.46.52.11	Inmigrants	fam.	750	10'816	8'112	3'862'857	3'860'000	The budget foreseen by Odebrecht is deemed acceptable, provided the personnel directly employed in the construction is housed in the contractor's camp, as foreseen in Colenco's cost estimate for the civil works, and only persons providing indirect services for the construction (logistics etc.) will be requiring housing in town.				
10 15 46 52 12	Porto Velho City	vb	1	5'408'000	5'408	2'575'238	2'580'000	Same comment as above				
.10.15.46.53	Socioeconomic Monitoring				2'774	1'321'097	500'000					
.10.15.46.53.10	Support to Fishermen	ano	10	155'750	1'558	741'669	300'000	The amount indicated by Odebrecht is high, for monitoring only.				
.10.15.46.53.11	Life Quality of Porto Velho and Jaci-Paraná Population	ano	5	243'360	1'217	579'429	200'000	The amount indicated by Odebrecht is high, for monitoring only.				
.10.15.46.54	Reorganisation of Economic Activities				7'679	3'656'838	1'960'000					
.10.15.46.54.10	Fishing Activity	pesc.	150	43'264	6'490	3'090'286	1'500'000	The amount indicated by Odebrecht is high (20600 \$/person).				
.10.15.46.54.11	Commercial Activities	un	20	32'448	649	309'029	310'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.46.54.12	Industrial Activities	un	5	108'160	541	257'524	150'000	The amount indicated by Odebrecht is high (51500 \$ for each activity).				
.10.15.46.55	Social Compensations	gl			46'509	22'147'048	10'000'000					
.10.15.46.55.10	Support to the Technology of Exploitation of Forest Products	vb	1	9'193'600	9'194	4'377'905						
.10.15.46.55.11	Support to the Development of Tourism Activities	vb	1	5'948'800	5'949	2'832'762						
.10.15.46.55.12	Support to Social Activities Aimed to Generate Income	vb	1	5'948'800	5'949	2'832'762						
.10.15.46.55.13	Support to Education Area	vb	1	4'867'200	4'867	2'317'714		The budget foreseen by Odebrecht is deemed too high not justified by the				
.10.15.46.55.14	Support to Health Area	vb	1	4'326'400	4'326	2'060'190		proposals made in the feasibility report. Chapter 9				
.10.15.46.55.15	Support to the Area of Basic Sanitation	vb	1	4'326'400	4'326	2'060'190		proposals made in the reasibility report, onapter 5.				
.10.15.46.55.16	Support to the Development of River Transportation	vb	1	3'244'800	3'245	1'545'143						
.10.15.46.55.17	Support to Activities of Assistance to Vulnerable Population Groups	vb	1	3'244'800	3'245	1'545'143						
.10.15.46.55.18	Support to the Development of Associations	vb	1	2'163'200	2'163	1'030'095						
.10.15.46.55.19	Restructuring of he Museum of the Madeira Mamoré Railway	vb	1	3'244'800	3'245	1'545'143						
.10.15.47	Licensing and Institutional Management	gl			28'792	13'710'568	1'815'000					
.10.15.47.53.01	Licensing	gl	1	2'163'200	2'163	1'030'095	1'030'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.47.53.02	Environmental Management of the Construction	ano	10	2'271'360	22'714	10'816'000		Meeting environmental requirements in the construction shall be included in the specifications. The relevant costs are included in the cost estimate for the civil works				
.10.15.47.55	Management of Institutional Aspects	gl	1	1'297'920	1'298	618'057	620'000	The amount indicated by Odebrecht is deemed acceptable.				
.10.15.47.17	Other	%	10	26'174'720	2'617	1'246'415	165'000	Applying the 10% indicated by Odebrecht to Colenco's Estimate				
.10.27	Unforeseen	gl	1	11'346'542	11'347	5'403'115	7'037'000	The amount indicated by Odebrecht is about 2.3% of .10.10 + .10.11 + .10.15, which is deemed low. Colenco proposes to apply 5%.				
.10	Land Acquisition, Relocations, Social & Emvironmental Actions - Total	gl			505'106	240'526'841	147'778'000					



Annex 5

**Disbursement Schedule** 



#### Disbursement - Local Currency - All Figures in USD Equivalent at the Exchange Rate of

2.10 Reais/\$

			2	007	20	08	20	09	20	10
No.	Item	Total Cost	Ye	ar 1	Yea	ar 2	Yea	ar 3	Yea	ar 4
			1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12
	Units in Operation									
	Advance Payment & Retention Return - Civil			10.0%						
	Advance Payment & Retention Return - Hydromechanical			5.0%						
	Advance Payment & Retention Return - Electromechanical			5.0%						
1	Civil Works									
1.1	General Construction Costs	399'936'936		39'993'694	99'984'234	99'984'234	16'997'320	16'997'320	16'997'320	16'997'320
		100.0%		10.0%	25.0%	25.0%	4.3%	4.3%	4.3%	4.3%
1.2	Powerhouse Headrace Channel	103'772'938		10'377'294	13'836'392	13'836'392	13'836'392	13'836'392	13'836'392	13'836'392
		100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.3	Intake-Powerhouse Building	911'011'003		91'101'100	70'147'847	70'147'847	70'147'847	70'147'847	70'147'847	70'147'847
		100.0%		10.0%	7.7%	7.7%	7.7%	7.7%	7.7%	7.7%
1.4	Concrete Walls	130'578'023		13'057'802		13'057'802	30'468'205	30'468'205	30'468'205	
		100.0%		10.0%		10.0%	23.3%	23.3%	23.3%	
1.5	Powerhouse Tailrace Channel	174'085'072		17'408'507	23'211'343	23'211'343	23'211'343	23'211'343	23'211'343	23'211'343
		100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.6	Auxiliary Cofferdams									
1.6.1	For Left Bank (No.5, 6 & 7)	21'923'310		2'192'331	2'192'331	8'769'324	730'777	730'777	730'777	4'384'662
		100.0%		10.0%	10.0%	40.0%	3.3%	3.3%	3.3%	20.0%
1.6.2	For Right Bank (No. 1, 2, 3 & 4)	19'052'360		1'905'236	1'905'236	7'620'944	635'079	635'079	635'079	3'810'472
		100.0%		10.0%	10.0%	40.0%	3.3%	3.3%	3.3%	20.0%
1.6.3	For Powerhouse Second Stage - U. 17 to 34' (No.8 & 9)	9'993'266		999'327						4'996'633
		100.0%		10.0%						50.0%
1.6.4	For Powerhouse Third Stage - U. 35 to 44 (No. 10 & 11)	5'551'814		555'181						2'775'907
		100.0%		10.0%						50.0%
1.7	Spillway Approach Channel	97'228'230		9'722'823	12'963'764	12'963'764	12'963'764	12'963'764	12'963'764	12'963'764
		100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.8	Spillway Structure	170'192'069		17'019'207		17'019'207	54'461'462	54'461'462	8'509'603	
		100.0%		10.0%		10.0%	32.0%	32.0%	5.0%	
1.9	Spillway Discharge Channel	42'938'086		4/293/809	5725078	5725078	5725078	5725078	5725078	5725078
4.40	Main Dans Ooffandama	100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.10	Main Dam Cofferdams	42'061'853		4.206.185						33'649'482
4.44	Maia Daalail Daas	100.0%		10.0%						80.0%
1.11	Main Rockfill Dam	18/650/177		1865/018						
1.12	Bight Bank Cleaure Embankment	067'206		06/721	061724	40/260		620/604		
1.12	Right Balik Closure Embankment	967 206		90721	90721	40 300		020 004		
1 1 2	Bight Bank Cleaure Dike	E100.0%		E10:0%	770'260	5.0%		05.0%	212201225	
1.13		100.0%		10.0%	15.0%				3 336 223	
1 1 4	Mate Grosse Creek Diversion Tunnel	22'655'479		2'265'549	4'531'096	6'796'642	6'796'643		00.070	
1.14		22 033 478		2 203 346	20.0%	30.0%	30.0%			
1 15	Dewatering and Care of Water	3'918'259		391'826	391'826	391'826	391'826	391'836	391'826	783'672
1.15		5910300		10.0%	10.0%	10.0%	10.0%	10.0%	10.0%	20.0%
1 16	Operators' Village	9'662'580		1'932'516	2'898'774	2'898'774	10.0 /0	966'258	10.070	20.070
1.10		100.0%		20.0%	30.0%	30.0%		10.0%		
	Subtotal - Civil Works	2'189'314'490		219'897'707	238'655'011	282'471'549	236'365'746	231'164'045	186'955'469	193'282'572
	Contingencies on Civil Works	175'145'159		17'591'817	19'092'401	22'597'724	18'909'260	18'493'124	14'956'438	15'462'606
	Total - Civil Works	2'364'459'649		237'489'524	257'747'412	305'069'273	255'275'006	249'657'168	201'911'907	208'745'178
				_0, 400 024		200 000 210				



January 2007

#### Disbursement - Local Currency - All Figures in USD Equivalent at the Exchange Rate of

2.10 Reais/\$

		201	11	20	12	201	13	201	14	20	15
No.	ltem	Yea	r 5	Yea	ar 6	Yea	r 7	Yea	r 8	Yea	ar 9
		1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
	Units in Operation	8	14	20	26	32	38	44	44	44	44
	Advance Payment & Retention Return - Civil	5.0%			2.5%					2.5%	
	Advance Payment & Retention Return - Hydromechanical	2.5%								2.5%	
	Advance Payment & Retention Return - Electromechanical	2.5%								2.5%	
1	Civil Works										
11	General Construction Costs	39'993'694	3'999'369	3'999'369	13'997'793	3'999'369	3'999'369	3'999'369	7'998'739	9'998'423	
		10.0%	1.0%	1.0%	3.5%	1.0%	1.0%	1.0%	2.0%	2.5%	
1.2	Powerhouse Headrace Channel	5'188'647			2'594'323					2'594'323	
		5.0%			2.5%					2.5%	
1.3	Intake-Powerhouse Building	115'698'397	70'147'847	70'147'847	92'923'122	9'110'110	9'110'110	9'110'110		22'775'275	
	i de la constante de la constan	12.7%	7.7%	7.7%	10.2%	1.0%	1.0%	1.0%		2.5%	
1.4	Concrete Walls	6'528'901			3'264'451					3'264'451	
		5.0%			2.5%					2.5%	
1.5	Powerhouse Tailrace Channel	8'704'254			4'352'127					4'352'127	
		5.0%			2.5%					2.5%	
1.6	Auxiliary Cofferdams										
1.6.1	For Left Bank (No.5, 6 & 7)	1'096'166			548'083					548'083	
		5.0%			2.5%					2.5%	
1.6.2	For Right Bank (No. 1, 2, 3 & 4)	952'618			476'309					476'309	
		5.0%			2.5%					2.5%	
1.6.3	For Powerhouse Second Stage - U. 17 to 34' (No.8 & 9)	999'327	499'663	1'998'653	249'832					249'832	
		10.0%	5.0%	20.0%	2.5%					2.5%	
1.6.4	For Powerhouse Third Stage - U. 35 to 44 (No. 10 & 11)	388'627	111'036	111'036	249'832	111'036	1'110'363			138'795	
		7.0%	2.0%	2.0%	4.5%	2.0%	20.0%			2.5%	
1.7	Spillway Approach Channel	4'861'412			2'430'706					2'430'706	
1.0	College Structure	10/211/524			4/25/4/002					4/254/002	
1.0	Spillway Structure	10211524 6.0%			4 204 602					4 2 3 4 6 0 2	
1.0	Spillway Discharge Chappel	2'146'004			1'072'452					1'072'452	
1.9	Splilway Discharge Charliner	2 140 904			2.5%					2.5%	
1 10	Main Dam Cofferdams	2'103'093			1'051'546					1'051'546	
1.10		5.0%			2.5%					2.5%	
1,11	Main Rockfill Dam	2'797'527	6'527'562	6'527'562	466'254					466'254	
		15.0%	35.0%	35.0%	2.5%					2.5%	
1,12	Right Bank Closure Embankment	48'360			24'180					24'180	
		5.0%			2.5%					2.5%	
1.13	Right Bank Closure Dike	256'787			128'393					128'393	
		5.0%			2.5%					2.5%	
1.14	Mato Grosso Creek Diversion Tunnel	1'132'774			566'387					566'387	
		5.0%			2.5%					2.5%	
1.15	Dewatering and Care of Water	352'652	78'367	78'367	97'959	39'184	39'184			97'959	
		9.0%	2.0%	2.0%	2.5%	1.0%	1.0%			2.5%	
1.16	Operators' Village	483'129			241'565					241'565	
		5.0%			2.5%					2.5%	
	Subtotal - Civil Works	203'944'791	81'363'845	82'862'835	128'991'115	13'259'699	14'259'026	13'109'479	7'998'739	54'732'862	
	Contingencies on Civil Works	16'315'583	6'509'108	6'629'027	10'319'289	1'060'776	1'140'722	1'048'758	639'899	4'378'629	
	Total - Civil Works	220'260'374	87'872'953	89'491'862	139'310'404	14'320'475	15'399'748	14'158'238	8'638'638	59'111'491	



January 2007

# Disbursement - Local Currency - All Figures in USD Equivalent at the Exchange Rate of 2.10 Reais/\$

		-	2	007	20	08	20	09	20	10
No.	Item	Total Cost	Ye	ear 1	Yea	ar 2	Yea	ar 3	Yea	ar 4
			1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12
	Units in Operation									
	Advance Payment & Retention Return - Civil			10.0%						
	Advance Payment & Retention Return - Hydromechanical			5.0%						
	Advance Payment & Retention Return - Electromechanical			5.0%						
	Hydromochanical Equipment									
21		6414021000		614401200	15:040:267	1510401267	15:040:267	614401200	212241650	
Z. 1	Spiliway	100.0%		10.0%	13 048 307	13 048 307	10 040 307	10.0%	5 224 000	
2.2	Power Intakes	96'674'000		4'833'700	20.070	4'833'700	10/22//900	10:22/1900	14'501'100	14'501'100
2.2	T OWEL INTAKES	100.0%		4 055 700		4 033 700	20.0%	20.0%	14 301 100	14 301 100
23	Draft Tubes	123'655'000		6'182'750		6'182'750	10'510'675	10'510'675	10'510'675	10'510'675
2.0		100.0%		5.0%		5.0%	8.5%	8.5%	8.5%	8.5%
24	Mato Grosso Stream Diversion	507'000		25'350		0.070	0.070	101'400	202'800	152'100
		100.0%		5.0%				20.0%	40.0%	30.0%
3	Electromechanical Equipment	875'465'090		43'773'255		21'886'627	74'414'533	74'414'533	74'414'533	74'414'533
		100.0%		5.0%		2.5%	8.5%	8.5%	8.5%	8.5%
	Subtotal - Equipment	1'160'794'090		61'264'355	15'048'367	47'951'444	119'308'374	110'810'708	102'853'758	99'578'408
	Contingencies on Equipment	58'039'705		3063217.725	752418.3333	2397572.196	5965418.716	5540535.383	5142687.883	4978920.383
	Total - Equipment	1'218'833'795		64'327'572	15'800'785	50'349'016	125'273'793	116'351'243	107'996'446	104'557'328
	Construction Costs	3'583'293'444		301'817'096	273'548'197	355'418'289	380'548'799	366'008'411	309'908'352	313'302'506
		100.0%		8.4%	7.6%	9.9%	10.6%	10.2%	8.6%	8.7%
4	Other Implementation Costs at EPC Contractor Level	270'386'812		22'774'401	20'641'297	26'819'020	28'715'308	27'618'125	23'384'948	23'641'063
5	Social & Environmental Costs	147'778'000		16'888'914	16'888'914	16'888'914	16'888'914	16'888'914	16'888'914	16'888'914
		100.0%		11.4%	11.4%	11.4%	11.4%	11.4%	11.4%	11.4%
6	Other Implementation Costs at Developer Level	346'709'301		47'881'042	25'398'793	32'587'682	34'794'354	33'517'585	28'591'523	28'889'559
	Total Implementation Cost	4'348'167'557		389'361'453	336'477'201	431'713'905	460'947'376	444'033'036	378'773'738	382'722'041
	Price Escalation on Local Currency Annual Price Escalation	682'465'026 4%		15'574'458	20'389'192	35'227'855	47'486'753	55'443'741	55'733'032	65'008'615

## Santo Antonio Hydroelectric Plant

## Disbursement - Local Currency - All Figures in USD Equivalent at the Exchange Rate of

2.10 Reais/\$

		201	11	20	12	20	13	20	14	20	15
No.	ltem	Yea	r 5	Yea	r 6	Yea	ur 7	Yea	r 8	Yea	ar 9
		1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
	Units in Operation	8	14	20	26	32	38	44	44	44	44
	Advance Payment & Retention Return - Civil	5.0%			2.5%					2.5%	
	Advance Payment & Retention Return - Hydromechanical	2.5%								2.5%	
	Advance Payment & Retention Return - Electromechanical	2.5%								2.5%	
2	Hydromechanical Equipment										
2.1	Spillway	1'612'325								1'612'325	
		2.5%								2.5%	
2.2	Power Intakes	4'833'700	2'416'850	2'416'850	2'416'850	2'416'850	2'416'850			2'416'850	
		5.0%	2.5%	2.5%	2.5%	2.5%	2.5%			2.5%	
2.3	Draft Tubes	13'602'050	10'510'675	10'510'675	10'510'675	10'510'675	10'510'675			3'091'375	
		11.0%	8.5%	8.5%	8.5%	8.5%	8.5%			2.5%	
2.4	Mato Grosso Stream Diversion	12'675								12'675	
		2.5%								2.5%	
3	Electromechanical Equipment	96'301'160	74'414'533	74'414'533	74'414'533	74'414'533	74'414'533	21'886'627		21'886'627	
		11.0%	8.5%	8.5%	8.5%	8.5%	8.5%	2.5%		2.5%	
	Subtotal - Equipment	116'361'910	87'342'058	87'342'058	87'342'058	87'342'058	87'342'058	21'886'627		29'019'852	
	Contingencies on Equipment	5818095.495	4367102.883	4367102.883	4367102.883	4367102.883	4367102.883	1094331.363		1450992.613	
	Total - Equipment	122'180'005	91'709'161	91'709'161	91'709'161	91'709'161	91'709'161	22'980'959		30'470'845	
	Construction Costs	342'440'379	179'582'113	181'201'022	231'019'565	106'029'636	107'108'908	37'139'196	8'638'638	89'582'336	
		9.6%	5.0%	5.1%	6.4%	3.0%	3.0%	1.0%	0.2%	2.5%	
4	Other Implementation Costs at EPC Contractor Level	25'839'738	13'550'840	13'672'999	17'432'188	8'000'744	8'082'184	2'802'436	651'851	6'759'670	
5	Social & Environmental Costs	4'222'229	4'222'229	4'222'229	4'222'229	4'222'229	4'222'229	4'222'229			
		2.9%	2.9%	2.9%	2.9%	2.9%	2.9%	2.9%			
6	Other Implementation Costs at Developer Level	30'413'907	16'113'569	16'255'723	20'630'214	9'655'037	9'749'806	3'605'871	758'546	7'866'090	
	Total Implementation Cost	402'916'253	213'468'751	215'351'973	273'304'195	127'907'646	129'163'127	47'769'732	10'049'035	104'208'096	
	Price Escalation on Local Currency	77'773'444	46'248'624	51'845'423	72'512'801	37'141'473	40'806'737	16'336'884	3'703'763	41'232'232	
	Annual Price Escalation										



#### Santo Antonio Hydroelectric Plant

#### Disbursement - Foreign Currency - All Figures in USD

			2	007	200	8	200	9	2010	
No.	Item	Total Cost	Ye	ear 1	Yea	r 2	Yea	r 3	Yea	r 4
			1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12
	Units in Operation									
	Advance Payment & Retention Return - Civil			10.0%						
	Advance Payment & Retention Return - Hydromechanical			5.0%						
	Advance Payment & Retention Return - Electromechanical			5.0%						
1	Civil Works									
1.1	General Construction Costs									
		100.0%		10.0%	25.0%	25.0%	4.3%	4.3%	4.3%	4.3%
1.2	Powerhouse Headrace Channel	31'399'300		3'139'930	4'186'573	4'186'573	4'186'573	4'186'573	4'186'573	4'186'573
		100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.3	Intake-Powerhouse Building	36'415'750		3'641'575	2'804'013	2'804'013	2'804'013	2'804'013	2'804'013	2'804'013
		100.0%		10.0%	7.7%	7.7%	7.7%	7.7%	7.7%	7.7%
1.4	Concrete Walls	1'872'403		187'240		187'240	436'894	436'894	436'894	
		100.0%		10.0%		10.0%	23.3%	23.3%	23.3%	
1.5	Powerhouse Tailrace Channel	35'505'362		3'550'536	4'734'048	4'734'048	4'734'048	4'734'048	4'734'048	4'734'048
		100.0%		10.0%	13.3%	13.3%	13.3%	13.3%	13.3%	13.3%
1.6	Auxiliary Cofferdams									
1.6.1	For Left Bank (No.5, 6 & 7)	2'800'526		280'053	280'053	1'120'210	93'351	93'351	93'351	560'105
		100.0%		10.0%	10.0%	40.0%	3.3%	3.3%	3.3%	20.0%
1.6.2	For Right Bank (No. 1, 2, 3 & 4)	5'105'696		510'570	510'570	2'042'278	170'190	170'190	170'190	1'021'139
		100.0%		10.0%	10.0%	40.0%	3.3%	3.3%	3.3%	20.0%
1.6.3	For Powerhouse Second Stage - U. 17 to 34' (No.8 & 9)	2773030		277'303						1'386'515
		100.0%		10.0%						50.0%
1.6.4	For Powerhouse Third Stage - U. 35 to 44 (No. 10 & 11)	1'540'572		154'057						770'286
4.7	Onithere Anna and Obernal	100.0%		10.0%	010571007	010571007	010571007	010571007	010571007	50.0%
1.7	Spillway Approach Channel	28.930.256		2.893.026	3'857'367	3'857'367	3'857'367	3'857'367	3'857'367	3'85/'36/
1.0	Callway Structure	FI0.0%		F04/560	13.3%	E04/500	1/670/600	13.3%	13.3%	13.3%
1.0	Spillway Structure	5 245 630		524 563		524 563	10/8002	1678602	202 202	
1.0	Spillway Disabarga Chappal	0'655'071		005-507	111541120	111541120	114541420	114541420	114541120	111541120
1.9	Splilway Discharge Charliner	100.0%		10.0%	104129	104129	104129	104129	104129	104129
1 10	Main Dam Cofferdams	10'971'0/1		1'097'104	13.370	13.3%	13.370	13.370	13.370	0'607'552
1.10		10071341		10.0%						80.0%
1 1 1	Main Rockfill Dam	2'725'764		272'576						00.070
1.11		100.0%		10.0%						
1 12	Right Bank Closure Embankment	251'216		25'122	25'122	12'561		163'290		
1.12	Right Bank Olosure Embankment	100.0%		10.0%	10.0%	5.0%		65.0%		
1.13	Right Bank Closure Dike	1'357'711		135'771	203'657	0.070		00.070	882'512	
1.10	r tight Bank blobarb Bikb	100.0%		10.0%	15.0%				65.0%	
1 14	Mato Grosso Creek Diversion Tunnel	425'076		42'508	85'015	127'523	127'523			
		100.0%		10.0%	20.0%	30.0%	30.0%			
1.15	Dewatering and Care of Water									
				10.0%	10.0%	10.0%	10.0%	10.0%	10.0%	20.0%
1.16	Operators' Village									
		100.0%		20.0%	30.0%	30.0%		10.0%		
	Subtotal - Civil Works	176'876'204		17'687'620	17'840'547	20'750'507	19'242'690	19'278'458	18'581'360	29'171'729
	Contingencies on Civil Works	14'150'096		1'415'010	1'427'244	1'660'041	1'539'415	1'542'277	1'486'509	2'333'738
	Total - Civil Works	191'026'300		19'102'630	19'267'791	22'410'548	20'782'106	20'820'735	20'067'868	31'505'468



January 2007

#### Santo Antonio Hydroelectric Plant

#### Disbursement - Foreign Currency - All Figures in USD

		201	11	20	12	20	13	20	14	20	15
No.	ltem	Yea	r 5	Yea	ar 6	Yea	ar 7	Yea	ir 8	Yea	ar 9
		1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
	Units in Operation	•	14	20	26	22	20	44	44	44	44
	Advance Payment & Retention Return - Civil	5.0%	14	20	2.5%	52	50	44	44	2.5%	44
	Advance Payment & Retention Return - Urdromechanical	2.5%			2.070					2.5%	
	Advance Payment & Retention Return - Electromechanical	2.5%								2.5%	
1	Civil Works										
1.1	General Construction Costs										
		10.0%	1.0%	1.0%	3.5%	1.0%	1.0%	1.0%	2.0%	2.5%	
1.2	Powerhouse Headrace Channel	1'569'965			784'983					784'983	
		5.0%			2.5%					2.5%	
1.3	Intake-Powerhouse Building	4'624'800	2'804'013	2'804'013	3'/14'40/	364'158	364'158	364'158		910'394	
4.4	Constate Walls	12.7%	1.1%	1.1%	10.2%	1.0%	1.0%	1.0%		2.5%	
1.4		5.0%			40 810					40 810	
1.5	Powerbouse Tailrace Channel	1'775'269			887'634					887'634	
1.0		5.0%			2.5%					2.5%	
1.6	Auxiliary Cofferdams	0.070			2.070					2.070	
1.6.1	For Left Bank (No.5, 6 & 7)	140'026			70'013					70'013	
		5.0%			2.5%					2.5%	
1.6.2	For Right Bank (No. 1, 2, 3 & 4)	255'285			127'642					127'642	
		5.0%			2.5%					2.5%	
1.6.3	For Powerhouse Second Stage - U. 17 to 34' (No.8 & 9)	277'303	138'651	554'606	69'326					69'326	
		10.0%	5.0%	20.0%	2.5%					2.5%	
1.6.4	For Powerhouse Third Stage - U. 35 to 44 (No. 10 & 11)	107'840	30'811	30'811	69'326	30'811	308'114			38'514	
17	Snillway Annroach Channel	7.0%	2.0%	2.0%	4.5%	2.0%	20.0%			2.5%	
1.7	Spillway Approach Chailliei	5.0%			2.5%					2 5%	
1.8	Spillway Structure	314'738			131'141					131'141	
1.0		6.0%			2.5%					2.5%	
1.9	Spillway Discharge Channel	432'799			216'399					216'399	
		5.0%			2.5%					2.5%	
1.10	Main Dam Cofferdams	543'597			271'799					271'799	
		5.0%			2.5%					2.5%	
1.11	Main Rockfill Dam	558'865	1'304'017	1'304'017	93'144					93'144	
1.10		15.0%	35.0%	35.0%	2.5%					2.5%	
1.12	Right Bank Closure Embankment	12'561			6.280					6.280	
1 1 2	Pight Bank Closure Dike	67'006			2.5%					2.5%	
1.13		5.0%			2 5%					33 943 2 5%	
1 1 4	Mato Grosso Creek Diversion Tunnel	21'254			10'627					10'627	
		5.0%			2.5%					2.5%	
1.15	Dewatering and Care of Water										
		9.0%	2.0%	2.0%	2.5%	1.0%	1.0%			2.5%	
1.16	Operators' Village										
		5.0%			2.5%					2.5%	
	Subtotal - Civil Works	12'242'319	4'277'493	4'693'448	7'256'729	394'969	672'272	364'158		4'421'905	
	Contingencies on Civil Works	979'385	342'199	375'476	580'538	31'598	53'782	29'133		353'752	
	Total - Civil Works	13'221'704	4'619'693	5'068'923	7'837'268	426'566	726'054	393'290		4'775'658	



January 2007

# **Disbursement - Foreign Currency - All Figures in USD**

	la su		2	007	20	08	20	09	2010	
No.	Item		Ye	ar 1	Yea	ar 2	Yea	ar 3	Yea	ar 4
			1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12
	Units in Operation									
	Advance Payment & Retention Return - Civil			10.0%						
	Advance Payment & Retention Return - Hydromechanical			5.0%						
	Advance Payment & Retention Return - Electromechanical			5.0%						
2	Hydromechanical Equipment									
2.1	Spillway									
		100.0%		10.0%	23.3%	23.3%	23.3%	10.0%	5.0%	
2.2	Power Intakes									
		100.0%		5.0%		5.0%	20.0%	20.0%	15.0%	15.0%
2.3	Draft Tubes									
		100.0%		5.0%		5.0%	8.5%	8.5%	8.5%	8.5%
2.4	Mato Grosso Stream Diversion									
		100.0%		5.0%				20.0%	40.0%	30.0%
3	Electromechanical Equipment	300'286'910		15'014'346		7'507'173	25'524'387	25'524'387	25'524'387	25'524'387
		100.0%		5.0%		2.5%	8.5%	8.5%	8.5%	8.5%
	Subtotal - Equipment	300'286'910		15'014'346		7'507'173	25'524'387	25'524'387	25'524'387	25'524'387
	Contingencies on Equipment	15'014'346		750717.275		375358.6375	1276219.368	1276219.368	1276219.368	1276219.368
	Total - Equipment	315'301'256		15'765'063		7'882'531	26'800'607	26'800'607	26'800'607	26'800'607
	Construction Costs	506'327'556		34'867'693	19'267'791	30'293'079	47'582'712	47'621'341	46'868'475	58'306'075
		100.0%		6.9%	3.8%	6.0%	9.4%	9.4%	9.3%	11.5%
4	Other Implementation Costs at EPC Contractor Level	30'953'683		2'131'591	1'177'912	1'851'928	2'908'908	2'911'269	2'865'244	3'564'467
5	Social & Environmental Costs									
		100.0%		11.4%	11.4%	11.4%	11.4%	11.4%	11.4%	11.4%
6	Other Implementation Costs at Developer Level	46'458'728	300'250'574	47'881'042	25'398'793	32'587'682	34'794'354	33'517'585	28'591'523	28'889'559
	Total Implementation Cost	583'739'966	300'250'574	84'880'326	45'844'495	64'732'689	85'285'974	84'050'195	78'325'242	90'760'100
	Price Escalation on Foreign Currency	71'098'046		1'697'607	1'382'189	2'615'201	4'328'476	5'144'544	5'621'210	7'481'551
	Annual Price Escalation	2%								



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## **Disbursement - Foreign Currency - All Figures in USD**

		20	11	20	12	20	13	2014		20	15
No.	ltem	Yea	r 5	Yea	r 6	Yea	ar 7	Yea	ar 8	Yea	ar 9
		1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
	Units in Operation	8	14	20	26	32	38	44	44	44	44
	Advance Payment & Retention Return - Civil	5.0%			2.5%					2.5%	
	Advance Payment & Retention Return - Hydromechanical	2.5%								2.5%	
	Advance Payment & Retention Return - Electromechanical	2.5%								2.5%	
2	Hydromechanical Equipment										
21	Spillway										
2.1	opinitay	2.5%								2.5%	
2.2	Power Intakes	2.070								2.070	
		5.0%	2.5%	2.5%	2.5%	2.5%	2.5%			2.5%	
2.3	Draft Tubes										
		11.0%	8.5%	8.5%	8.5%	8.5%	8.5%			2.5%	
2.4	Mato Grosso Stream Diversion										
		2.5%								2.5%	
3	Electromechanical Equipment	33'031'560	25'524'387	25'524'387	25'524'387	25'524'387	25'524'387	7'507'173		7'507'173	
		11.0%	8.5%	8.5%	8.5%	8.5%	8.5%	2.5%		2.5%	
	Subtotal - Equipment	33'031'560	25'524'387	25'524'387	25'524'387	25'524'387	25'524'387	7'507'173		7'507'173	
	Contingencies on Equipment	1651578.005	1276219.368	1276219.368	1276219.368	1276219.368	1276219.368	375358.6375		375358.6375	
	Total - Equipment	34'683'138	26'800'607	26'800'607	26'800'607	26'800'607	26'800'607	7'882'531		7'882'531	
	Construction Costs	47'904'842	31'420'299	31'869'530	34'637'874	27'227'173	27'526'660	8'275'821		12'658'189	
		9.5%	6.2%	6.3%	6.8%	5.4%	5.4%	1.6%		2.5%	
4	Other Implementation Costs at EPC Contractor Level	2'928'601	1'920'840	1'948'303	2'117'542	1'664'498	1'682'807	505'932		773'842	
5	Social & Environmental Costs										
		2.9%	2.9%	2.9%	2.9%	2.9%	2.9%	2.9%			
6	Other Implementation Costs at Developer Level	30'413'907	16'113'569	16'255'723	20'630'214	9'655'037	9'749'806	3'605'871	/58'546	7'866'090	
	Tetel Investmentetion Cost	0410471050	4014541700	5010701550	EZIONELCON	2015 401700	2010501074	4012071005	75015 40	0410001404	
	lotal implementation Cost	81'247'350	49.454.708	00.013.006	57:385:630	38.546.708	38.959.274	12'387'625	/ 58 546	21/298/121	
	Price Escalation on Foreign Currency	7'572'488	5'147'286	5'761'811	7'239'910	5'295'095	5'792'686	1'983'453	130'211	3'904'328	
	Annual Price Escalation										



Annex 6

**Cash Flow Model** 



# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

# 2.10 Reais/\$

		2007		20	08	20	09	2010	
ltem	Total Cost	Y	ear 1	Yea	ar 2	Yea	ar 3	Yea	ar 4
		1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12
Units in Operation									
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	4'348'167'557 7'019'217'501 11'367'385'058 17'278'842'068 <b>28'646'227'125</b>		389'361'453 0 389'361'453 15'574'458 <b>404'935'912</b>	336'477'201 0 336'477'201 20'389'192 <b>356'866'393</b>	431'713'905 0 431'713'905 35'227'855 <b>466'941'760</b>	460'947'376 0 460'947'376 47'486'753 <b>508'434'129</b>	444'033'036 0 444'033'036 55'443'741 <b>499'476'776</b>	378'773'738 0 378'773'738 55'733'032 <b>434'506'770</b>	382'722'041 0 382'722'041 65'008'615 <b>447'730'656</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	953'172'466 362'371'737 <b>1'315'544'204</b>		84'880'326 1'697'607 <b>86'577'933</b>	45'844'495 1'382'189 <b>47'226'684</b>	64'732'689 2'615'201 <b>67'347'890</b>	85'285'974 4'328'476 <b>89'614'450</b>	84'050'195 5'144'544 <b>89'194'740</b>	78'325'242 5'621'210 <b>83'946'453</b>	90'760'100 7'481'551 <b>98'241'651</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Energin Currency	45'000		0	0	0	0	0	0	0
Annual Escalation of Energy Tariffs Local Currency Foreign Currency	0% 0%								
Project Revenues Local Currency Foreign Currency			0	0	0	0	0	0	0
Balance: Revenues - Disbursements									
Local Currency Foreign Currency	44'862'396'213 14'719'454'853		-404'935'912 -86'577'933	-356'866'393 -47'226'684	-466'941'760 -67'347'890	-508'434'129 -89'614'450	-499'476'776 -89'194'740	-434'506'770 -83'946'453	-447'730'656 -98'241'651



# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	11	20	)12	20	13	2014		2015	
ltem	Yea	ar 5	Ye	ar 6	Yea	ar 7	Ye	ar 8	Yea	ar 9
	1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
Units in Operation	8	14	20	26	32	38	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	402'916'253 33176163.47 436'092'417 84'177'317 <b>520'269'733</b>	213'468'751 43887939 257'356'690 55'757'074 <b>313'113'763</b>	215'351'973 52456120.3 267'808'093 64'474'096 <b>332'282'189</b>	273'304'195 59809179.26 333'113'374 88'381'313 <b>421'494'688</b>	127'907'646 66352326.94 194'259'973 56'408'681 <b>250'668'654</b>	129'163'127 72305771.95 201'468'899 63'650'428 <b>265'119'327</b>	47'769'732 77805000 125'574'732 42'945'599 <b>168'520'331</b>	10'049'035 77805000 87'854'035 32'380'278 <b>120'234'313</b>	104'208'096 77805000 182'013'096 72'017'496 <b>254'030'593</b>	77805000 77'805'000 32'935'776 <b>110'740'776</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	82'993'464 7'735'231 <b>90'728'695</b>	51'764'599 5'387'701 <b>57'152'300</b>	52'834'404 6'079'494 <b>58'913'898</b>	60'533'482 7'637'050 <b>68'170'532</b>	42'038'936 5'774'817 <b>47'813'753</b>	42'764'840 6'358'519 <b>49'123'359</b>	16'482'625 2'639'126 <b>19'121'751</b>	4'853'546 833'157 <b>5'686'702</b>	25'393'121 4'655'015 <b>30'048'136</b>	4'095'000 798'904 <b>4'893'904</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency	7'721	10'214	12'208	13'919	15'442	16'827	18'107	18'107	18'107	18'107
Annual Escalation of Energy Tariffs Local Currency Foreign Currency										
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	347'436'748 77'208'166	459'615'616 102'136'804	549'345'734 122'076'830	626'350'506 139'189'001	694'873'497 154'416'333	757'220'838 168'271'297	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200
Local Currency Foreign Currency	-172'832'985 -13'520'529	146'501'853 44'984'503	217'063'545 63'162'932	204'855'818 71'018'469	444'204'843 106'602'580	492'101'511 119'147'938	646'291'069 161'947'449	694'577'087 175'382'498	560'780'807 151'021'064	704'070'624 176'175'296



# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of 2.10 Reais/\$

Item	20 	16 r 10	20 Xea	17 r 11	20 Xea	18 r 12	20 Xea	19 r 13	20 Xea	20 r 14
	104		Tea		Tea		Tea		rea	1 14
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 35'128'875 <b>112'933'875</b>	77805000 77'805'000 37'365'407 <b>115'170'407</b>	77805000 77'805'000 39'646'230 <b>117'451'230</b>	77805000 77'805'000 41'972'223 <b>119'777'223</b>	77805000 77'805'000 44'344'279 <b>122'149'279</b>	77805000 77'805'000 46'763'312 <b>124'568'312</b>	77805000 77'805'000 49'230'250 <b>127'035'250</b>	77805000 77'805'000 51'746'044 <b>129'551'044</b>	77805000 77'805'000 54'311'661 <b>132'116'661</b>	77805000 77'805'000 56'928'086 <b>134'733'086</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 847'601 <b>4'942'601</b>	4'095'000 896'782 <b>4'991'782</b>	4'095'000 946'453 <b>5'041'453</b>	4'095'000 996'618 <b>5'091'618</b>	4'095'000 1'047'282 <b>5'142'282</b>	4'095'000 1'098'450 <b>5'193'450</b>	4'095'000 1'150'128 <b>5'245'128</b>	4'095'000 1'202'319 <b>5'297'319</b>	4'095'000 1'255'030 <b>5'350'030</b>	4'095'000 1'308'266 <b>5'403'266</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Annual Escalation of Energy Tariffs Local Currency Foreign Currency										
Project Revenues Local Currency Foreign Currency	814'811'400 181'069'200									
Local Currency Foreign Currency	701'877'525 176'126'599	699'640'993 176'077'418	697'360'170 176'027'747	695'034'177 175'977'582	692'662'121 175'926'918	690'243'088 175'875'750	687'776'150 175'824'072	685'260'356 175'771'881	682'694'739 175'719'170	680'078'314 175'665'934

# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	21	20	22	20	23	20	)24	2025	
ltem	Yea	r 15	Yea	r 16	Yea	r 17	Yea	ar 18	Yea	ar 19
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 59'596'327 <b>137'401'327</b>	77805000 77'805'000 62'317'409 <b>140'122'409</b>	77805000 77'805'000 65'092'380 <b>142'897'380</b>	77805000 77'805'000 67'922'306 1 <b>45'727'306</b>	77805000 77'805'000 70'808'275 <b>148'613'275</b>	77805000 77'805'000 73'751'398 <b>151'556'398</b>	77805000 77'805'000 76'752'806 <b>154'557'806</b>	77805000 77'805'000 79'813'654 <b>157'618'654</b>	77805000 77'805'000 82'935'118 <b>160'740'118</b>	77805000 77'805'000 86'118'400 <b>163'923'400</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 1'362'031 <b>5'457'031</b>	4'095'000 1'416'331 <b>5'511'331</b>	4'095'000 1'471'171 <b>5'566'171</b>	4'095'000 1'526'557 <b>5'621'557</b>	4'095'000 1'582'495 <b>5'677'495</b>	4'095'000 1'638'989 <b>5'733'989</b>	4'095'000 1'696'045 <b>5'791'045</b>	4'095'000 1'753'668 <b>5'848'668</b>	4'095'000 1'811'866 <b>5'906'866</b>	4'095'000 1'870'642 <b>5'965'642</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency Annual Escalation of Energy Tariffs Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200
Local Currency Foreign Currency	677'410'073 175'612'169	674'688'991 175'557'869	671'914'020 175'503'029	669'084'094 175'447'643	666'198'125 175'391'705	663'255'002 175'335'211	660'253'594 175'278'155	657'192'746 175'220'532	654'071'282 175'162'334	650'888'000 175'103'558



# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	26	20	27	20	)28	20	29	20	30
ltem	Yea	r 20	Yea	r 21	Yea	ar 22	Yea	r 23	Yea	ır 24
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 89'364'723 <b>167'169'723</b>	77805000 77'805'000 92'675'336 <b>170'480'336</b>	77805000 77'805'000 96'051'512 <b>173'856'512</b>	77805000 77'805'000 99'494'550 <b>177'299'550</b>	77805000 77'805'000 103'005'773 <b>180'810'773</b>	77805000 77'805'000 106'586'532 <b>184'391'532</b>	77805000 77'805'000 110'238'204 <b>188'043'204</b>	77805000 77'805'000 113'962'193 <b>191'767'193</b>	77805000 77'805'000 117'759'932 <b>195'564'932</b>	77805000 77'805'000 121'632'881 <b>199'437'881</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 1'930'003 <b>6'025'003</b>	4'095'000 1'989'955 <b>6'084'955</b>	4'095'000 2'050'503 <b>6'145'503</b>	4'095'000 2'111'654 <b>6'206'654</b>	4'095'000 2'173'413 <b>6'268'413</b>	4'095'000 2'235'787 <b>6'330'787</b>	4'095'000 2'298'781 <b>6'393'781</b>	4'095'000 2'362'402 <b>6'457'402</b>	4'095'000 2'426'657 <b>6'521'657</b>	4'095'000 2'491'551 <b>6'586'551</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency Annual Escalation of Energy Tariffs Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200	814'811'400 181'069'200
Local Currency Foreign Currency	647'641'677 175'044'197	644'331'064 174'984'245	640'954'888 174'923'697	637'511'850 174'862'546	634'000'627 174'800'787	630'419'868 174'738'413	626'768'196 174'675'419	623'044'207 174'611'798	619'246'468 174'547'543	615'373'519 174'482'649


	20	31	20	32	20	)33	20	34	20	35
ltem	Yea	r 25	Yea	r 26	Yea	ar 27	Yea	ir 28	Yea	r 29
Units in Operation	44	44	44	44	44	44	44	44	44	44
				"						
Total Implementation Cost at Constant Prices - Local Currency										
Operation & Maintenance Cost at Constant Prices - Local Currency	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000
Total Disbursement at Constant Prices - Local Currency	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000
Price Escalation on Local Currency	125'582'529	129'610'396	1337/18/030	137'907'012	142'178'951	146'535'492	150'978'309	155'509'112	160'129'642	164'841'676
Total Dispursement - Local Currency	203-387-529	207 415 396	211.923.030	215/12/012	219,983,951	224 340 492	228 / 83 309	233-314-112	237 934 642	242 646 676
Total Implementation Cost at Constant Prices - Foreign Currency										
Operation & Maintenance Cost at Constant Prices - Foreign Currency										
Total Disbursement at Constant Prices - Foreign Currency	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000
Price Escalation on Foreign Currency	2'557'090	2'623'282	2'690'132	2'757'647	2'825'834	2'894'700	2'964'251	3'034'494	3'105'436	3'177'084
Total Disbursement - Foreign Currency	6'652'090	6'718'282	6'785'132	6'852'647	6'920'834	6'989'700	7'059'251	7'129'494	7'200'436	7'272'084
Energy Production (GWh)	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Base Energy Tariff (\$/GWh)										
Local Currency										
Foreign Currency										
Annual Escalation of Energy Tariffs										
Local Currency										
Foreign Currency										
Project Revenues										
Local Currency	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400
Foreign Currency	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200
Balance: Revenues - Disbursements										
Local Currency	611'423'871	607'396'004	603'288'370	599'099'388	594'827'449	590'470'908	586'028'091	581'497'288	576'876'758	572'164'724
Foreign Currency	174'417'110	174'350'918	174'284'068	174'216'553	174'148'366	174'079'500	174'009'949	173'939'706	173'868'764	173'797'116



	20	36	20	37	20	38	20	39	20	40
ltem	Yea	r 30	Yea	r 31	Yea	ır 32	Yea	r 33	Yea	r 34
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 169'647'027 <b>247'452'027</b>	77805000 77'805'000 174'547'543 <b>252'352'543</b>	77805000 77'805'000 179'545'108 <b>257'350'108</b>	77805000 77'805'000 184'641'645 <b>262'446'645</b>	77805000 77'805'000 189'839'113 <b>267'644'113</b>	77805000 77'805'000 195'139'511 <b>272'944'511</b>	77805000 77'805'000 200'544'877 <b>278'349'877</b>	77805000 77'805'000 206'057'291 <b>283'862'291</b>	77805000 77'805'000 211'678'872 <b>289'483'872</b>	77805000 77'805'000 217'411'783 <b>295'216'783</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 3'249'445 <b>7'344'445</b>	4'095'000 3'322'526 <b>7'417'526</b>	4'095'000 3'396'334 <b>7'491'334</b>	4'095'000 3'470'876 <b>7'565'876</b>	4'095'000 3'546'160 <b>7'641'160</b>	4'095'000 3'622'194 <b>7'717'194</b>	4'095'000 3'698'984 <b>7'793'984</b>	4'095'000 3'776'538 <b>7'871'538</b>	4'095'000 3'854'863 <b>7'949'863</b>	4'095'000 3'933'968 <b>8'028'968</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency Annual Escalation of Energy Tariffs Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	814'811'400 181'069'200									
Local Currency Foreign Currency	567'359'373 173'724'755	562'458'857 173'651'674	557'461'292 173'577'866	552'364'755 173'503'324	547'167'287 173'428'040	541'866'889 173'352'006	536'461'523 173'275'216	530'949'109 173'197'662	525'327'528 173'119'337	519'594'617 173'040'232



	20	41	20	42	20	)43	20	44	20	45
ltem	Yea	r 35	Yea	r 36	Yea	ar 37	Yea	nr 38	Yea	r 39
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency										
Operation & Maintenance Cost at Constant Prices - Local Currency	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000	77805000
Total Disbursement at Constant Prices - Local Currency	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000	77'805'000
Price Escalation on Local Currency	223'258'227	229'220'454	235'300'756	241'501'472	247'824'987	254'273'731	260'850'186	267'556'881	274'396'394	281'371'356
Total Disbursement - Local Currency	301'063'227	307'025'454	313'105'756	319'306'472	325'629'987	332'078'731	338'655'186	345'361'881	352'201'394	359'176'356
Total Implementation Cost at Constant Prices - Foreign Currency										
Operation & Maintenance Cost at Constant Prices - Foreign Currency										
Total Disbursement at Constant Prices - Foreign Currency	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000	4'095'000
Price Escalation on Foreign Currency	4'013'861	4'094'548	4'176'038	4'258'339	4'341'459	4'425'405	4'510'188	4'595'814	4'682'291	4'769'630
Total Disbursement - Foreign Currency	8'108'861	8'189'548	8'271'038	8'353'339	8'436'459	8'520'405	8'605'188	8'690'814	8'777'291	8'864'630
Energy Production (GWh)	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Base Energy Tariff (\$/GWh)										
Local Currency										
Foreign Currency										
Annual Escalation of Energy Tariffs										
Local Currency										
Foreign Currency										
Project Revenues										
Local Currency	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400	814'811'400
Foreign Currency	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200	181'069'200
Balance: Revenues - Disbursements										
	513'748'173	507'785'946	501'705'644	495'504'928	489'181'413	482'732'669	476'156'214	469'449'519	462'610'006	455'635'044
Eoreign Currency	172'960'339	172'879'652	172'798'162	172'715'861	172'632'741	172'548'795	172'464'012	172'378'386	172'291'909	172'204'570
						112 010 100				



	204	46	20	47	20	)48	20	49	20	50
ltem	Yea	r 40	Yea	r 41	Yea	ar 42	Yea	r 43	Yea	r 44
Units in Operation	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 288'484'449 <b>366'289'449</b>	77805000 77'805'000 295'738'410 <b>373'543'410</b>	77805000 77'805'000 303'136'027 <b>380'941'027</b>	77805000 77'805'000 310'680'146 <b>388'485'146</b>	77805000 77'805'000 318'373'668 <b>396'178'668</b>	77805000 77'805'000 326'219'552 <b>404'024'552</b>	77805000 77'805'000 334'220'815 <b>412'025'815</b>	77805000 77'805'000 342'380'534 <b>420'185'534</b>	77805000 77'805'000 350'701'848 <b>428'506'848</b>	77805000 77'805'000 359'187'956 <b>436'992'956</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 4'857'837 <b>8'952'837</b>	4'095'000 4'946'922 <b>9'041'922</b>	4'095'000 5'036'894 <b>9'131'894</b>	4'095'000 5'127'761 <b>9'222'761</b>	4'095'000 5'219'532 <b>9'314'532</b>	4'095'000 5'312'216 <b>9'407'216</b>	4'095'000 5'405'823 <b>9'500'823</b>	4'095'000 5'500'360 <b>9'595'360</b>	4'095'000 5'595'839 <b>9'690'839</b>	4'095'000 5'692'268 <b>9'787'268</b>
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency Annual Escalation of Energy Tariffs Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	814'811'400 181'069'200									
Local Currency Foreign Currency	448'521'951 172'116'363	441'267'990 172'027'278	433'870'373 171'937'306	426'326'254 171'846'439	418'632'732 171'754'668	410'786'848 171'661'984	402'785'585 171'568'377	394'625'866 171'473'840	386'304'552 171'378'361	377'818'444 171'281'932



ltem	20 Xez	51 r 45	205 Xear	2	20 Vez	)53 or 47	20 Vez	54 r 48	20 Vez	55 r 49	20 Vez	56 r 50
	Tea	140	- Teal		100		100		lea	1 40	100	100
Units in Operation	44	44	44	44	44	44	44	44	44	44	44	44
Total Implementation Cost at Constant Prices - Local Currency Operation & Maintenance Cost at Constant Prices - Local Currency Total Disbursement at Constant Prices - Local Currency Price Escalation on Local Currency <b>Total Disbursement - Local Currency</b>	77805000 77'805'000 367'842'122 <b>445'647'122</b>	77805000 77'805'000 376'667'674 <b>454'472'674</b>	77805000 77'805'000 385'668'007 <b>463'473'007</b>	77805000 77'805'000 394'846'581 <b>472'651'581</b>	77805000 77'805'000 404'206'927 <b>482'011'927</b>	77805000 77'805'000 413'752'644 <b>491'557'644</b>	77805000 77'805'000 423'487'404 <b>501'292'404</b>	77805000 77'805'000 433'414'950 <b>511'219'950</b>	77805000 77'805'000 443'539'100 <b>521'344'100</b>	77805000 77'805'000 453'863'748 <b>531'668'748</b>	77805000 77'805'000 464'392'864 <b>542'197'864</b>	77805000 77'805'000 475'130'498 <b>552'935'498</b>
Total Implementation Cost at Constant Prices - Foreign Currency Operation & Maintenance Cost at Constant Prices - Foreign Currency Total Disbursement at Constant Prices - Foreign Currency Price Escalation on Foreign Currency <b>Total Disbursement - Foreign Currency</b>	4'095'000 5'789'656 <b>9'884'656</b>	4'095'000 5'888'013 <b>9'983'013</b>	4'095'000 5'987'349 <b>10'082'349</b>	4'095'000 6'087'673 <b>10'182'673</b>	4'095'000 6'188'996 <b>10'283'996</b>	4'095'000 6'291'327 <b>10'386'327</b>	4'095'000 6'394'676 <b>10'489'676</b>	4'095'000 6'499'053 <b>10'594'053</b>	4'095'000 6'604'469 1 <b>0'699'469</b>	4'095'000 6'710'934 <b>10'805'934</b>	4'095'000 6'818'459 <b>10'913'459</b>	4'095'000 6'927'053 <b>11'022'05</b> 3
Energy Production (GWh) Base Energy Tariff (\$/GWh) Local Currency Foreign Currency Annual Escalation of Energy Tariffs Local Currency Foreign Currency	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107	18'107
Project Revenues Local Currency Foreign Currency Balance: Revenues - Disbursements	814'811'400 181'069'200											
Local Currency Foreign Currency	369'164'278 171'184'544	360'338'726 171'086'187	351'338'393 170'986'851	342'159'819 170'886'527	332'799'473 170'785'204	323'253'756 170'682'873	313'518'996 170'579'524	303'591'450 170'475'147	293'467'300 170'369'731	283'142'652 170'263'266	272'613'536 170'155'741	261'875'902 170'047'147

## Santo Antonio Hydroelectric Plant

### Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

#### 2.10 Reais/\$

h	Tatal Cost		2007	20	800	20	09	20	010
item	I otal Cost	1.6	ear 1 7 4 2	1 7	ar 2 7 1 2	16	ar 3 7 1 2	1 7	ar 4 7 1 2
Cumulated Balance Local Currency Foreign Currency		1-0	-404'935'912 -86'577'933	-761'802'305 -133'804'617	-1'228'744'064 -201'152'507	-1'737'178'193 -290'766'957	-2'236'654'970 -379'961'697	-2'671'161'739 -463'908'150	-3'118'892'396 -562'149'801
Equities Disbursement Local Currency 30% Foreign Currency 30%	1'304'450'283 175'121'990		404'935'912 86'577'933	356'866'393 47'226'684	466'941'760 41'317'373	75'706'219			
Loans Net Disbursement Local Currency Foreign Currency	1'987'275'098 400'548'340		0	0	0 26'030'517	432'727'910 89'614'450	499'476'776 89'194'740	434'506'770 83'946'453	447'730'656 98'241'651
Interests on Loans during Disbursement Period Local Currency 20% Foreign Currency 12%	633'840'593 63'652'343		0	0	0	0 1'517'593	41'301'765 6'830'639	92'916'435 12'428'969	143'256'404 18'047'706
Total Loans Local Currency Foreign Currency	2'621'115'691 464'200'683		0	0 0	0 26'030'517	432'727'910 91'132'043	540'778'542 96'025'379	527'423'205 96'375'421	590'987'060 116'289'357
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital	1'050'737'392 2'621'115'691								
Net Balance (Available for Equity Remuneration) Local Currency Foreign Currency			0	0	0	0 0	0	0	0
Interest on Equities Before Repayment 24.7%	5'762'973'017			57'355'508	111'202'655	183'488'607	213'734'451	238'675'453	266'526'860
Total Equities	7'242'545'289		491'513'845	461'448'585	619'461'788	259'194'825	213'734'451	238'675'453	266'526'860
Equities Repayment Interest Capital	26'841'176'015 7'242'545'289								



### Santo Antonio Hydroelectric Plant

## Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	)11	20	12	20	)13	201	14	20	15
Item	Ye	ar 5	Yea	ar 6	Yea	ar 7	Yea	r 8	Ye	ar 9
	1-6	7-12	1-7	7-12	1-6	7-12	1-7	7-12	1-6	7-12
Cumulated Balance										
	-3'291'725'380	-3'145'223'528	-2'928'159'983	-2'723'304'165	-2127910991322	-1'786'997'811	-1'140'706'743	-446'129'655	114'651'152	818'721'776
Eoreign Currency	-575'670'330	-5145225520	-2 520 105 500	-2 7 25 504 105	-289'901'846	-170'753'908	-1 140 700 743	166'576'039	317'597'103	403'772'300
Poreign Currency	-575 670 350	-030 000 027	-407 522 695	-350 304 420	-205 501 040	-170 755 508	-8 800 409	100 570 035	317 397 103	493 112 399
Equities Disbursement										
Local Currency 30%	5									
Foreign Currency 30%	5									
Loans Net Disbursement										
	172'832'085									
Eccal currency	12'520'529									
Foreign Currency	13 320 323									
Interests on Loans during Disbursement Period										
Local Currency 20%	199'663'232	88'714'323	26'619'980	41'368'454						
Foreign Currency 12%	24'827'437									
Total Loans										
Local Currency	372'496'216	88'714'323	26'619'980	41'368'454						
Foreign Currency	38'347'966									
Loans Repayment										
Local Currency										
Interest					250'172'689	231'653'267	206'794'755	164'846'978	114'286'827	71'671'158
Capital					194'032'154	260'448'244	439'496'314	529'730'109	446'493'980	632'399'466
Foreign Currency										
Interest		27'063'143	26'018'319	23'852'768	21'102'983	16'118'312	10'111'630	1'259'523	0	
Capital		17'921'360	37'144'613	47'165'701	85'499'597	103'029'626	151'835'819	21'603'967	0	
Net Balance (Available for Equity Remuneration)				-			_	_		
	0	0	0	0	0	0	0	45015401000	45410041004	47014751000
Foreign Currency	0	0	U	U	U	0	0	152'519'008	151'021'064	1/6/1/5/296
Interest on Equities Before Repayment 24.7%	297'628'290	332'358'994	371'142'478	414'451'666	462'814'670	516'821'227	577'129'893	491'957'062	550'862'235	589'988'966
Total Equities	297'628'290	332'358'994	371'142'478	414'451'666	462'814'670	516'821'227	577'129'893	491'957'062	550'862'235	589'988'966
Сарітаї										



### Santo Antonio Hydroelectric Plant

### Cash Flow - All Figures in USD Equivalent at the Exchange Rate of 2.10 Reais/\$

	20	16	20	17	20	)18	20	19	20	20
ltem	Yea	r 10	Yea	r 11	Yea	r 12	Yea	r 13	Yea	r 14
Cumulated Balance Local Currency Foreign Currency	1'520'599'301 669'898'998	2'220'240'295 845'976'416	2'917'600'465 1'022'004'163	3'612'634'642 1'197'981'745	4'305'296'762 1'373'908'663	4'995'539'851 1'549'784'413	5'683'316'000 1'725'608'485	6'368'576'356 1'901'380'366	7'051'271'095 2'077'099'536	7'731'349'409 2'252'765'471
Equities Disbursement Local Currency 30% Foreign Currency 30%										
Loans Net Disbursement Local Currency Foreign Currency										
Interests on Loans during Disbursement Period Local Currency 20% Foreign Currency 12%	2									
Total Loans Local Currency Foreign Currency										
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital	11'311'718 118'515'423	0 0								
Net Balance (Available for Equity Remuneration) Local Currency Foreign Currency	572'050'384 176'126'599	699'640'993 176'077'418	697'360'170 176'027'747	695'034'177 175'977'582	692'662'121 175'926'918	690'243'088 175'875'750	687'776'150 175'824'072	685'260'356 175'771'881	682'694'739 175'719'170	680'078'314 175'665'934
Interest on Equities Before Repayment 24.7%	86'834'001									
Total Equities	86'834'001									
Equities Repayment Interest Capital		845'143'778 30'574'633	841'575'977 31'811'940	837'863'792 33'147'967	833'995'705 34'593'334	829'958'956 36'159'883	825'739'403 37'860'819	821'321'366 39'710'871	816'687'443 41'726'466	811'818'317 43'925'931



### Santo Antonio Hydroelectric Plant

## Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	021	2	022	20	23	20	)24	20	25
ltem	Yea	ar 15	Ye	ar 16	Yea	r 17	Yea	er 18	Yea	r 19
Cumulated Balance Local Currency Foreign Currency	8'408'759'482 2'428'377'640	9'083'448'473 2'603'935'509	9'755'362'493 2'779'438'538	10'424'446'587 2'954'886'180	11'090'644'712 3'130'277'886	11'753'899'714 3'305'613'097	12'414'153'308 3'480'891'252	13'071'346'054 3'656'111'784	13'725'417'335 3'831'274'119	14'376'305'335 4'006'377'677
Equities Disbursement Local Currency 30% Foreign Currency 30%	, , ,									
Loans Net Disbursement Local Currency Foreign Currency										
Interests on Loans during Disbursement Period Local Currency 20% Foreign Currency 12%	, , ,									
Total Loans Local Currency Foreign Currency										
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital										
Net Balance (Available for Equity Remuneration) Local Currency Foreign Currency	677'410'073 175'612'169	674'688'991 175'557'869	671'914'020 175'503'029	669'084'094 175'447'643	666'198'125 175'391'705	663'255'002 175'335'211	660'253'594 175'278'155	657'192'746 175'220'532	654'071'282 175'162'334	650'888'000 175'103'558
Interest on Equities Before Repayment 24.7%	b									
Total Equities										
Equities Repayment Interest Capital	806'692'533 46'329'710	801'286'247 48'960'612	795'572'958 51'844'091	789'523'191 55'008'546	783'104'159 58'485'671	776'279'376 62'310'837	769'008'228 66'523'521	761'245'496 71'167'781	752'940'818 76'292'798	744'038'094 81'953'464

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### Santo Antonio Hydroelectric Plant

### Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	26	20	27	20	28	20	29	20	30
ltem	Yea	r 20	Yea	r 21	Yea	r 22	Yea	r 23	Yea	r 24
Cumulated Balance Local Currency Foreign Currency	15'023'947'012 4'181'421'874	15'668'278'076 4'356'406'119	16'309'232'964 4'531'329'816	16'946'744'814 4'706'192'363	17'580'745'441 4'880'993'150	18'211'165'310 5'055'731'563	18'837'933'506 5'230'406'982	19'460'977'714 5'405'018'779	20'080'224'182 5'579'566'323	20'695'597'701 5'754'048'972
Equities Disbursement Local Currency 30% Foreign Currency 30%										
Loans Net Disbursement Local Currency Foreign Currency										
Interests on Loans during Disbursement Period Local Currency 20% Foreign Currency 12%										
Total Loans Local Currency Foreign Currency										
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital										
Net Balance (Available for Equity Remuneration) Local Currency Foreign Currency	647'641'677 175'044'197	644'331'064 174'984'245	640'954'888 174'923'697	637'511'850 174'862'546	634'000'627 174'800'787	630'419'868 174'738'413	626'768'196 174'675'419	623'044'207 174'611'798	619'246'468 174'547'543	615'373'519 174'482'649
Interest on Equities Before Repayment 24.7%										
Total Equities										
Equities Repayment Interest Capital	734'474'818 88'211'056	724'181'333 95'133'976	713'080'003 102'798'582	701'084'278 111'290'119	688'097'663 120'703'752	674'012'556 131'145'726	658'708'959 142'734'657	642'053'031 155'602'973	623'895'481 169'898'531	604'069'759 185'786'410



Santo Antonio Hydroelectric Plant

# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	31	20	32	20	33	20	34	20	35
Item	Yea	r 25	Yea	r 26	Yea	r 27	Yea	r 28	Yea	r 29
Cumulated Balance Local Currency	21'307'021'572	21'914'417'577	22'517'705'946	23'116'805'335	23'711'632'784	24'302'103'692	24'888'131'782	25'469'629'070	26'046'505'829	26'618'670'552
Foreign Currency	5'928'466'082	6'102'817'000	6'277'101'069	6'451'317'622	6'625'465'987	6'799'545'487	6'973'555'436	7'147'495'142	7'321'363'906	7'495'161'022
Equities Disbursement Local Currency 30%										
Foreign Currency 30%										
Loans Net Disbursement Local Currency Foreign Currency										
Interests on Loans during Disbursement Period										
Local Currency 20%										
Foreign Currency 12%	1									
Total Loans Local Currency Foreign Currency										
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital										
Net Balance (Available for Equity Remuneration)										
Local Currency	611'423'871	607'396'004	603'288'370	599.099,388	594'827'449	590'470'908	586'028'091	581'497'288	576'876'758	572'164'724
Foreign Currency	1/4'41/'110	1/4/350/918	174'284'068	1/4/216/553	1/4'148'366	1/4'0/9'500	1/4/009/949	173'939'706	1/3'868'764	1/3//9//116
Interest on Equities Before Repayment 24.7%	1									
Total Equities										
Equities Repayment Interest Capital	582'390'056 203'450'925	558'649'054 223'097'868	532'615'420 244'957'018	504'031'008 269'284'933	472'607'734 296'368'081	438'024'085 326'526'322	399'921'225 360'116'814	357'898'639 397'538'355	311'509'275 439'236'247	260'254'120 485'707'719



Santo Antonio Hydroelectric Plant

# Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	20	36	20	37	20	38	20	39	20	40
ltem	Yea	r 30	Yea	r 31	Yea	r 32	Yea	ir 33	Yea	r 34
Cumulated Balance										
	27'186'029'925	27'748'488'782	28'305'950'073	28'858'314'828	29'405'482'116	29'947'349'005	30'483'810'527	31'014'759'636	31'540'087'164	32'059'681'781
Foreign Currency	7.668.885.777	7.842.537.451	8.016.115.317	8'189'618'641	8'363'046'681	8.236.398.687	8.109.613.903	8.882.871.966	9.022.990.903	9.229.031.134
Equities Disbursement										
Local Currency 30%										
Foreign Currency 30%	•									
Loans Net Disbursement										
Local Currency										
Foreign Currency										
Interests on Loans during Disbursement Period										
Local Currency 20%										
Foreign Currency 12%	1									
Total Loans										
Local Currency										
Foreign Currency										
l oleigh ouriendy										
Loans Repayment										
Local Currency										
Interest										
Capital										
Foreign Currency										
Interest										
Capital										
Net Balance (Available for Equity Remuneration)										
Local Currency	567'359'373	562'458'857	557'461'292	552'364'755	547'167'287	541'866'889	536'461'523	530'949'109	525'327'528	519'594'617
Foreign Currency	173'724'755	173'651'674	173'577'866	173'503'324	173'428'040	173'352'006	173'275'216	173'197'662	173'119'337	173'040'232
Interest on Equities Before Repayment 24.7%										
Total Equities										
Equities Repayment										
Interest	203'576'138	140'853'501	71'392'041	0	0	0	0	0	0	0
Capital	537'507'990	595'257'030	611'801'330	0	0	0	0	0	0	Ő
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Santo Antonio Hydroelectric Plant

	2041		2042		2043		2044		2045	
Item	Year 35		Year 36		Year 37		Year 38		Year 39	
Cumulated Balance	20157214001054	22102410451000	22150010041542	04107014001474	24150710071004		05150014001700		20145015501000	20104414041227
	32.573.429.954	33'081'215'899	33.582.921.543	34.078.426.471	34'567'607'884	35'050'340'553	35'526'496'766	35'995'946'286	36.458.556.292	36'914'191'337
Foreign Currency	9'401'991'474	9'5/4'8/1'126	9.747.669.288	9.920.385.150	10.093.017.891	10.265.566.686	10.438.030.698	10.610.409.084	10.782.700.993	10'954'905'563
Equities Disbursement										
Local Currency 30%										
Foreign Currency 30%										
Loans Net Disbursement										
L ocal Currency										
Foreign Currency										
Interests on Loans during Disbursement Period										
Local Currency 20%										
Eoraign Currency 12%										
Total Loans										
Local Currency										
Foreign Currency										
Loans Repayment										
Local Currency										
Interest										
Capital										
Foreign Currency										
Interest										
Capital										
Net Balance (Available for Equity Remuneration)										
Local Currency	513'748'173	507'785'946	501'705'644	495'504'928	489'181'413	482'732'669	476'156'214	469'449'519	462'610'006	455'635'044
Foreign Currency	172'960'339	172'879'652	172'798'162	172'715'861	172'632'741	172'548'795	172'464'012	172'378'386	172'291'909	172'204'570
Interest on Equities Before Repayment 24.7%										
Total Equities										
Equities Repayment										
Interest	0	0	0	n	0	n 1	0	0	0	0
Capital	0	0	ů n	0	0	0 0	0	0	0	0
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### Santo Antonio Hydroelectric Plant

	2046		2047		2048		2049		2050	
ltem	Year 40		Year 41		Year 42		Year 43		Year 44	
Cumulated Balance										
	37'362'713'287	37'803'981'277	38'237'851'650	38'664'177'904	39'082'810'635	39'493'597'483	39'896'383'068	40'291'008'934	40'677'313'486	41'055'131'930
Eoreign Currency	11'127'021'926	11'299'049'203	11'470'986'509	11'642'832'949	11'814'587'617	11'986'249'601	12'157'817'978	12'329'291'818	12'500'670'179	12'671'952'111
l oleigh ourienty		11 200 040 200		11 042 002 040	11014001011	11 000 240 001	12 101 011 010	12 020 201 010	12 000 010 110	12 01 1 002 111
Equities Disbursement										
Local Currency 30%										
Foreign Currency 30%										
Loans Net Disbursement										
Local Currency										
Foreign Currency										
Interests on Loans during Disbursement Period										
Local Currency 20%										
Foreign Currency 12%										
Total Loans										
Local Currency										
Foreign Currency										
Loans Repayment										
Local Currency										
Interest										
Capital										
Foreign Currency										
Interest										
Capital										
Net Balance (Available for Equity Remuneration)										
Local Currency	448'521'951	441'267'990	433'870'373	426'326'254	418'632'732	410'786'848	402'785'585	394'625'866	386'304'552	377'818'444
Foreign Currency	172'116'363	172'027'278	171'937'306	171'846'439	171'754'668	171'661'984	171'568'377	171'473'840	171'378'361	171'281'932
Interest on Equities Before Repayment 24.7%										
Total Equities										
Equities Repayment										
Interest	0	0	0	0	0	0	0	0	0	0
Capital	0	0	0	0	0	0	0	0	0	0
					-	-	-	-		



### Santo Antonio Hydroelectric Plant

### Cash Flow - All Figures in USD Equivalent at the Exchange Rate of

	2051		2052		2053		2054		2055		2056	
Item	Yea	ar 45 Year 46		r 46	Year 47		Year 48		Year 49		Year 50	
Cumulated Balance Local Currency Foreign Currency	41'424'296'209 12'843'136'655	41'784'634'935 13'014'222'842	42'135'973'328 13'185'209'693	42'478'133'147 13'356'096'220	42'810'932'621 13'526'881'424	43'134'186'376 13'697'564'298	43'447'705'373 13'868'143'822	43'751'296'823 14'038'618'969	44'044'764'123 14'208'988'699	44'327'906'775 14'379'251'965	44'600'520'311 14'549'407'706	44'862'396'213 14'719'454'853
Equities Disbursement Local Currency 300 Foreign Currency 300	10											
Loans Net Disbursement Local Currency Foreign Currency												
Interests on Loans during Disbursement Period Local Currency 20' Foreign Currency 12'	10											
Total Loans Local Currency Foreign Currency												
Loans Repayment Local Currency Interest Capital Foreign Currency Interest Capital												
Net Balance (Available for Equity Remuneration) Local Currency Foreign Currency	369'164'278 171'184'544	360'338'726 171'086'187	351'338'393 170'986'851	342'159'819 170'886'527	332'799'473 170'785'204	323'253'756 170'682'873	313'518'996 170'579'524	303'591'450 170'475'147	293'467'300 170'369'731	283'142'652 170'263'266	272'613'536 170'155'741	261'875'902 170'047'147
Interest on Equities Before Repayment 24.7	%											
Total Equities												
Equities Repayment Interest Capital	0	0	0	0	0	0	0	0	0	0	0	0



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