

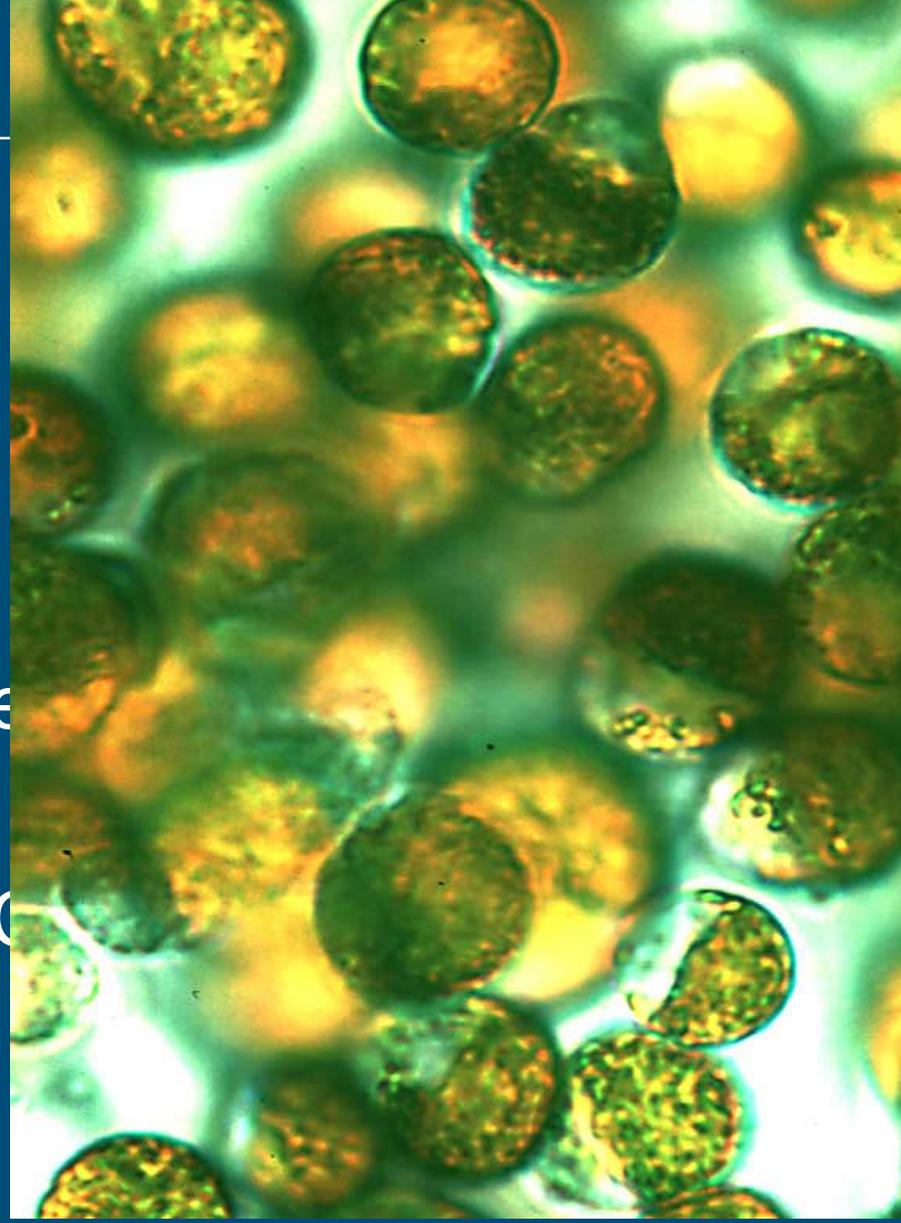
Microalgae for production of biofuels and bulk chemicals

René H. Wijffels
www.algae.wur.nl



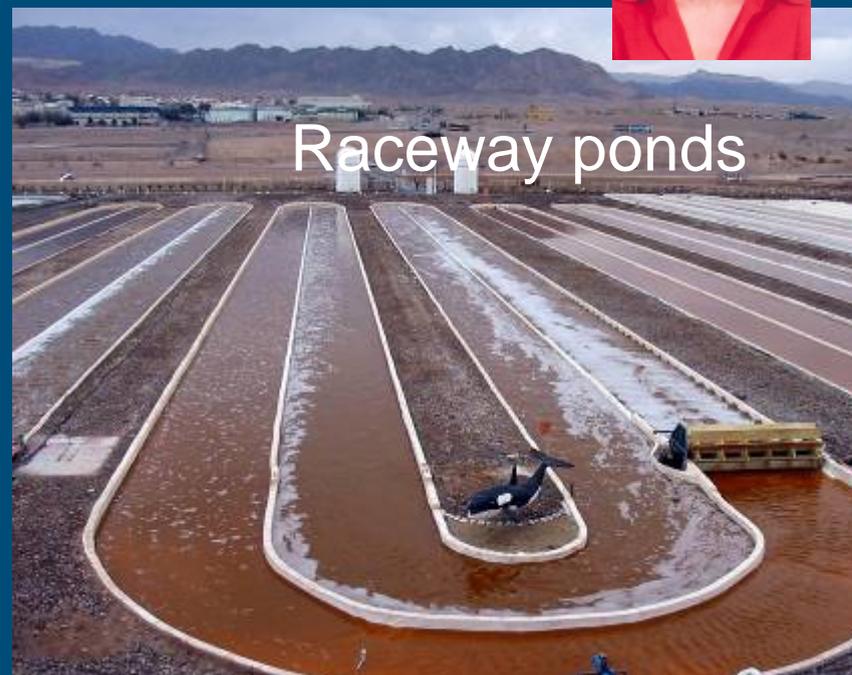
Contents

- Feasibility study
- Biorefinery of microalgae
- Research agenda
- Pilot studies: AlgaePARC





Horizontal tubes

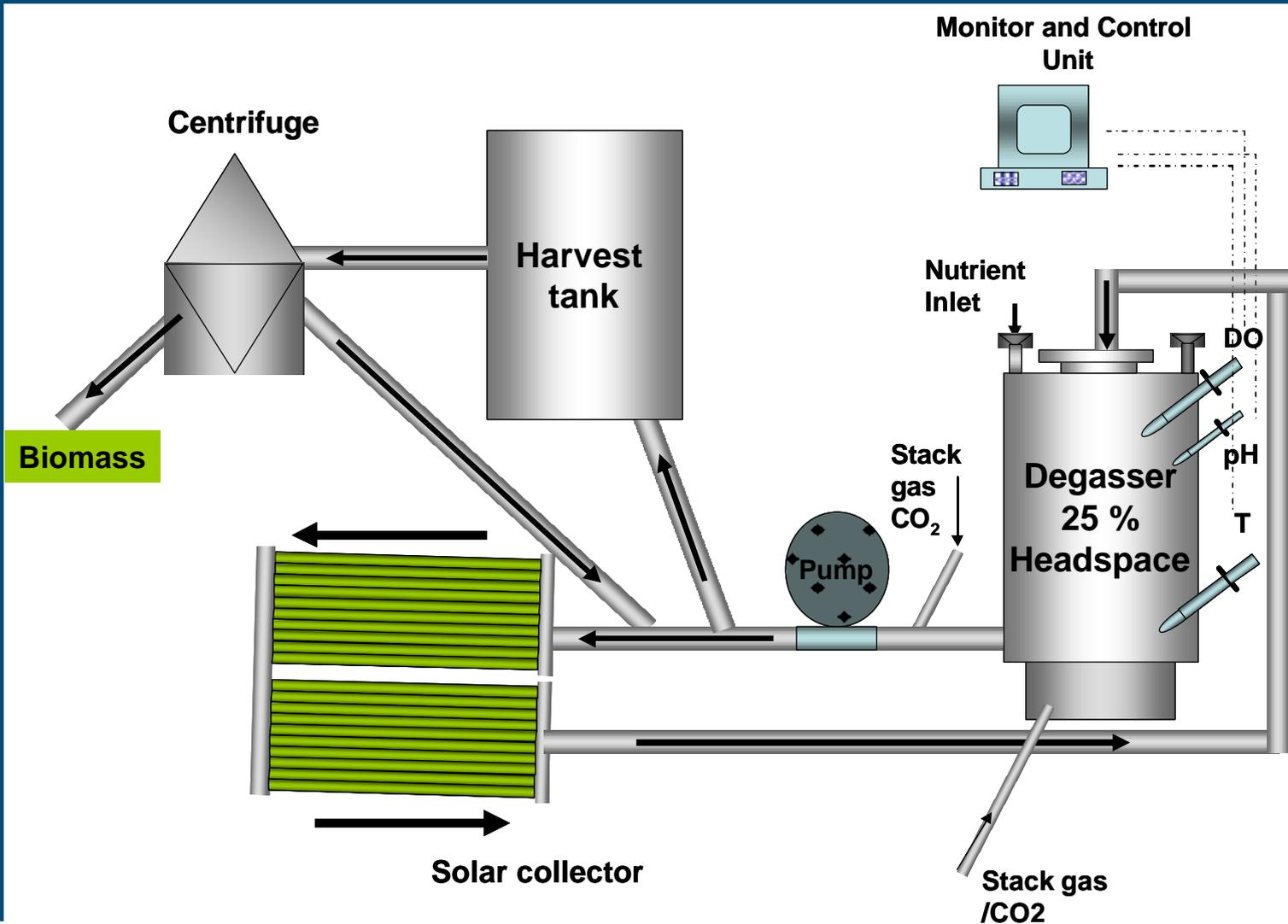


Raceway ponds



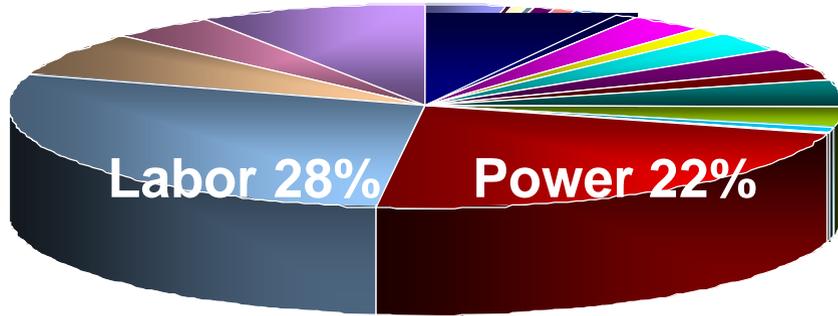
Flat panels

Tubular reactor



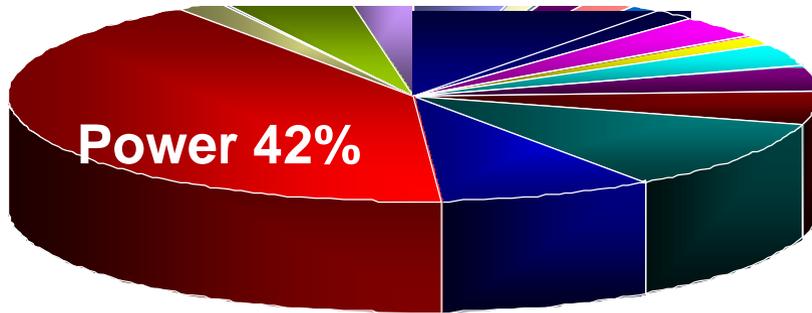
Biomass production cost

ha



10.62 € / kg biomass

100 ha



4.02 € / kg biomass

- Centrifuge westfalia separator AG
- Medium Feed pump
- Seawater pump station
- Installations costs
- Buildings
- Carbon dioxide
- Power
- Maintenance
- Centrifuge Feed Pump
- Medium preparation tank
- Automatic Weighing Station with Silos
- Instrumentation and control
- Polyethylene tubes Photobioreactor
- Media Filters
- Labor
- General plant overheads
- Medium Filter Unit
- Harvest broth storage tank
- Culture circulation pump
- Piping
- Culture medium
- Air filters
- Payroll charges

89% decrease

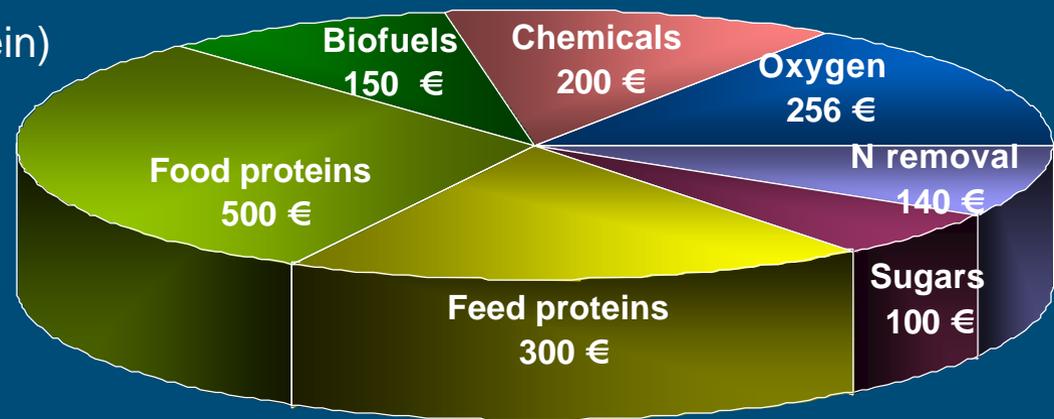
potential

0.4 € / kg biomass
15 €/GJ

Economical Viability: biorefinery of microalgae

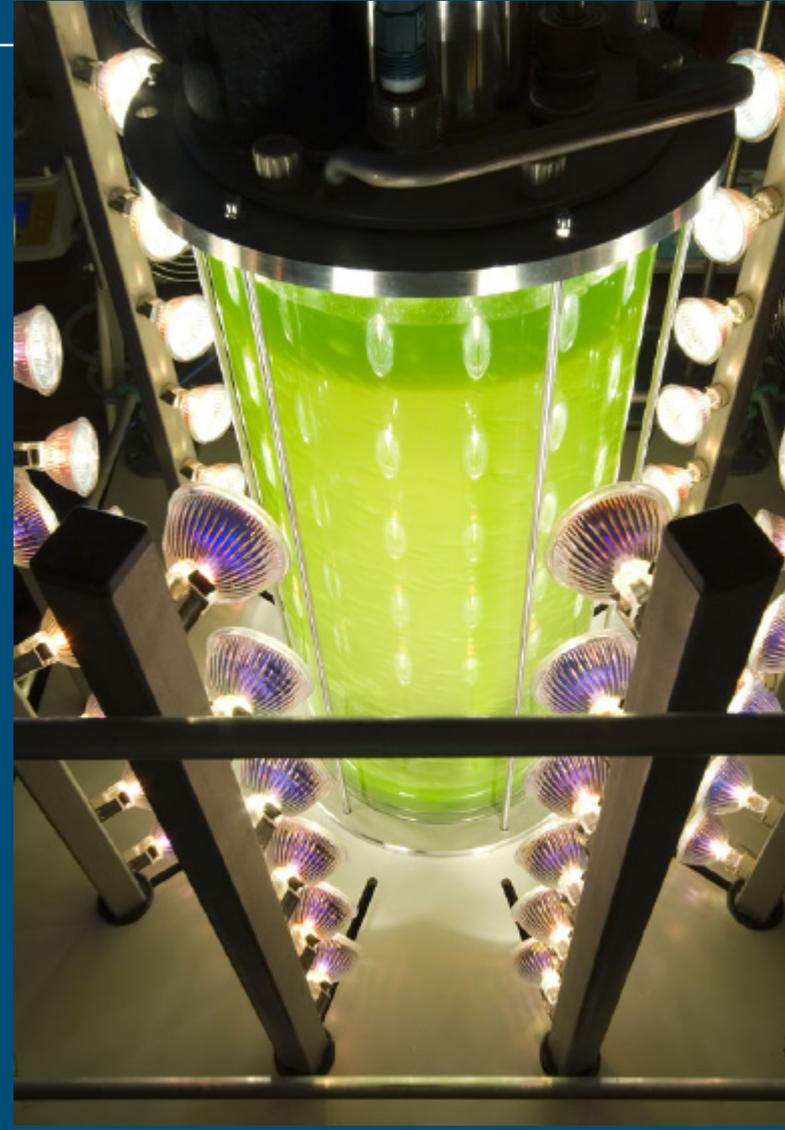
Bulk chemicals and biofuels in 1,000 kg microalgae

- 400 kg lipids
 - 100 kg as feedstock chemical industry (2 €/kg lipids)
 - 300 kg as transport fuel (0.50 €/kg lipids)
- 500 kg proteins
 - 100 kg for food (5 €/kg protein)
 - 400 kg for feed (0.75 €/kg protein)
- 100 kg polysaccharides
 - 1 €/kg polysaccharides
- 70 kg of N removed
 - 2 €/kg nitrogen
- 1,600 kg oxygen produced
 - 0.16 €/kg oxygen
- Production costs: 0.40 €/kg biomass
- Value: 1.65 €/kg biomass



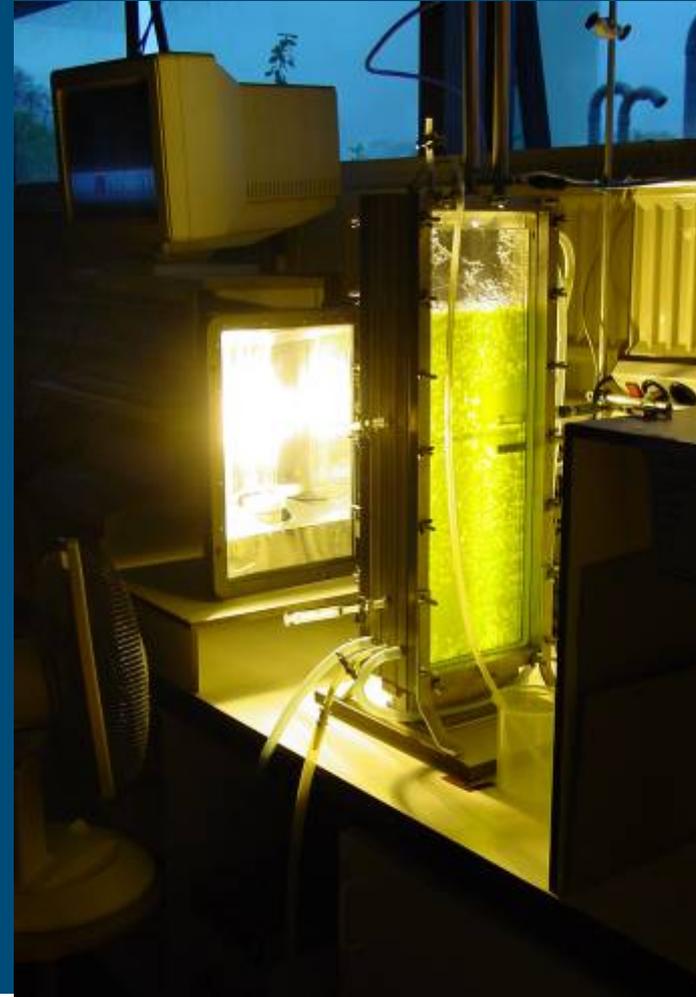
Research programs

- Photosynthetic Cell Factories (NWO)
- Solar-H and Solar-H2, SUNBIOPATH (EU)
- Sealand Sole (Min. Agriculture, province Sealand, companies)
- SUNLIGHT (University of Ghent)
- CO₂ fixation (TNO)
- Reactor design (Proviron, University Huelva, Wetsus)
- AlgiCoat (Akzo, Ingrepro, Essent)
- Wetsus (15 companies)
- AlgaePARC (15 companies)



Wageningen research agenda

- Photobioreactor design
- O₂ removal and CO₂ supply
- Biofilms for post-treatment wastewater
- Control of primary metabolism
- Harvesting and Oil extraction
- Biorefinery
- Design scenarios



Photobioreactor design



- Closed photobioreactors
- Maximization of photosynthetic efficiency/productivity
 - High light intensity/shading
 - High biomass density
 - Energy input
 - Shear effects
 - Growth inhibition
 - Light guides
 - Flashing light effect
 - Variations in light intensity



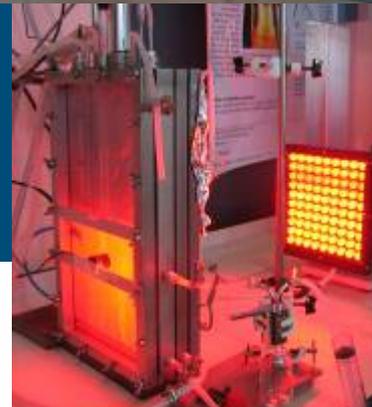
O₂ removal and CO₂ supply

High Oxygen partial pressure inhibits photosynthesis

- Maximal tolerable O₂ partial pressure
- Strains more resistant to O₂
- Develop new technology to remove O₂

Energy efficient CO₂ supply

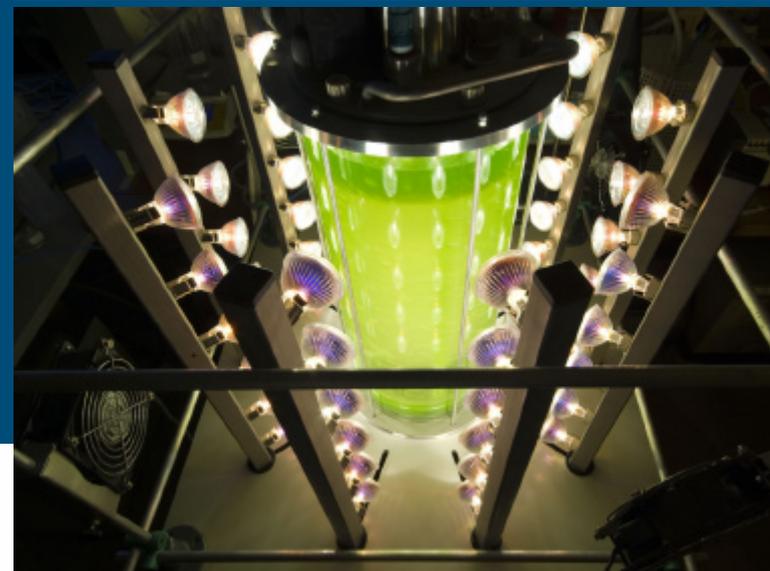
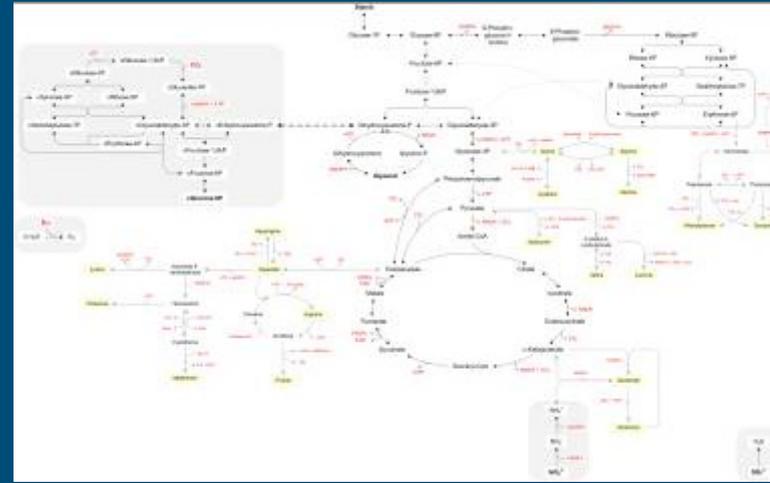
- Conditions: high pH, high salt
- Use of CO₂ absorbers
- Selection of lipid accumulating strains



Control primary metabolism

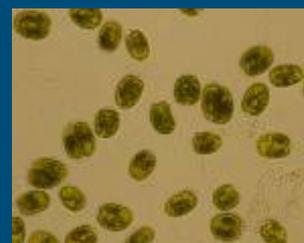
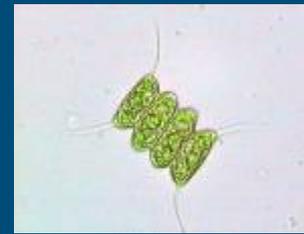
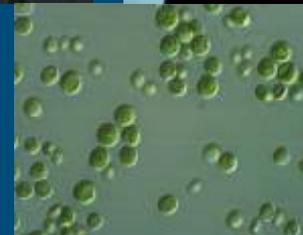


- Objective: control metabolism
 - High yield on light
 - Production of lipids
 - Production of colourants
- Metabolic network model and flux calculations to predict rates in primary metabolism
- Research reactor to apply wide range of cultivation conditions
- On-line monitoring of production and consumption rates (CO_2 , O_2 , N, biomass)



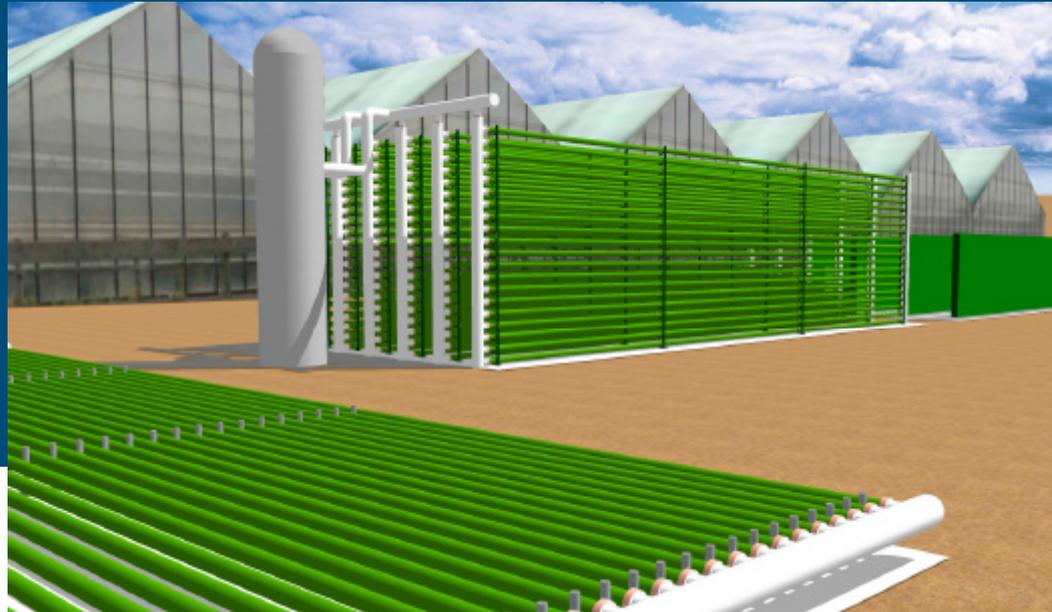
Harvesting and oil extraction

- Reduction of cost & energy demands
 - No additional chemicals
 - Ensure medium reuse
- Bio- & auto-flocculation
 - Microalgae with high lipid content
 - Characterization of algae
 - Mechanistic study
 - Kinetics of harvesting
- Milking of microalgae



AlgaePARC: Algae Production and Research Center

- Development of a process chain
- Experience with systems
- Information for design of full scale plants
- Comparison of systems
- Comparison of strains
- Comparison of feeds (nutrients, CO₂, sunlight...)
- Supply of biomass for further processing
- Further processing



AlgaePARC

- Research plan
- 4 outdoor systems of 25 m² each
 - Open pond: reference
 - Horizontal tubular system: high light intensity, oxygen accumulation
 - Vertical tubular system: low light intensity, oxygen accumulation
 - Flat panel system: low light intensity, no oxygen accumulation
- 4-8 systems of 2.5 m²
- Specific requirements: extra systems

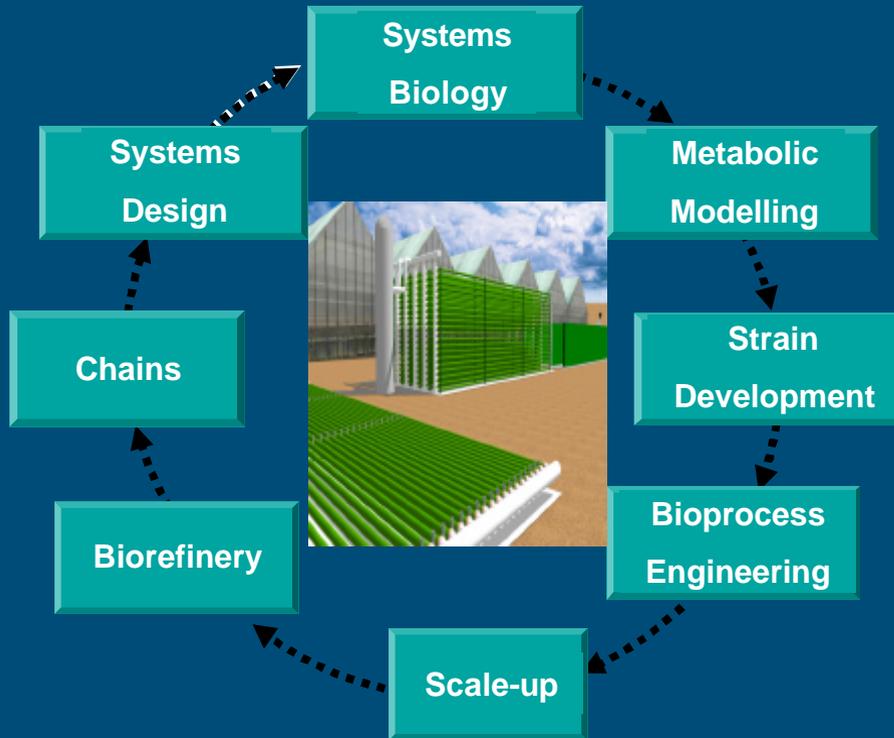


2.5 m² systems

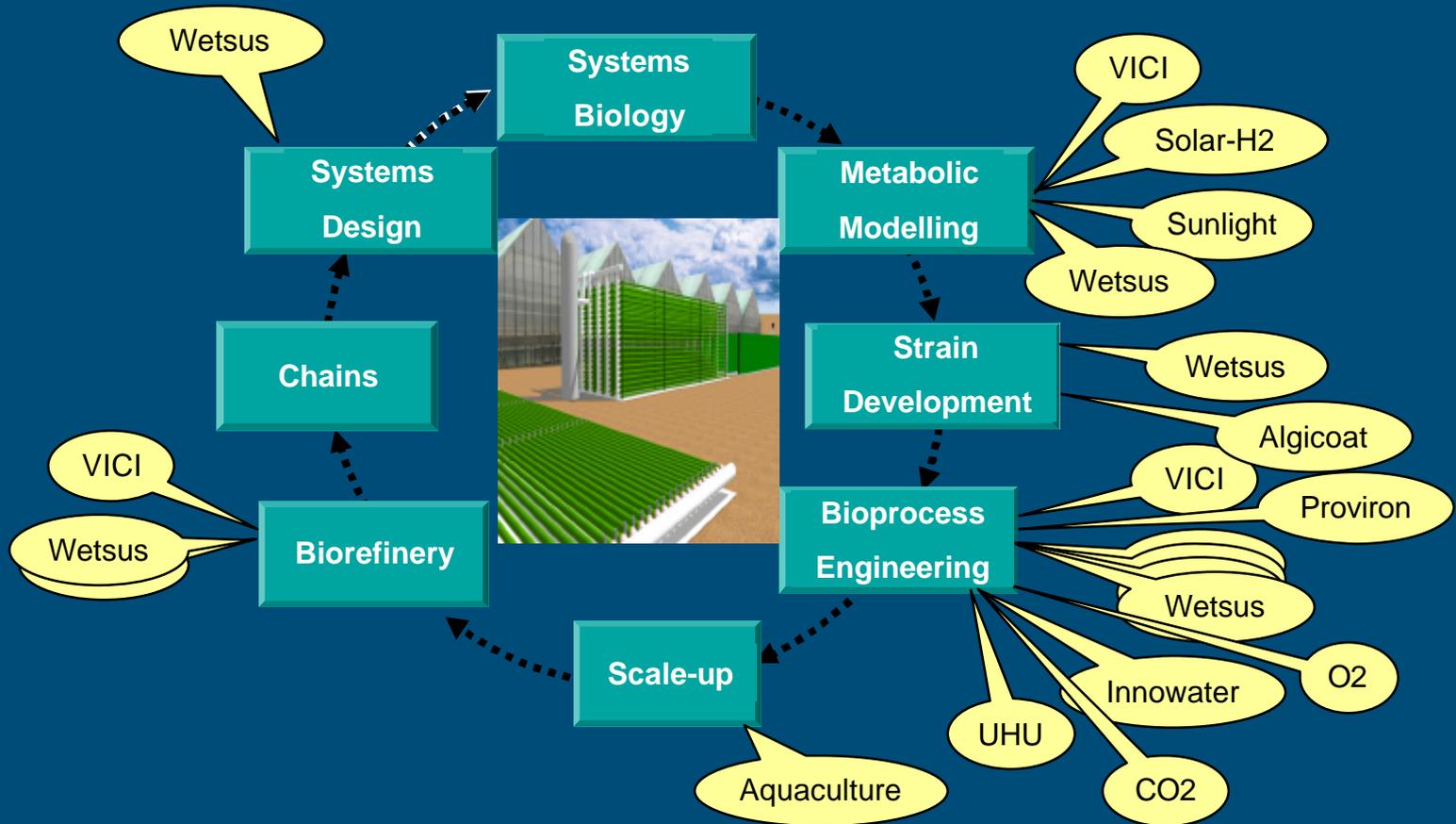
- Phase between lab and pilot
- Test things where you are not sure of
- Different strains
- Different feed stocks
- Adaptations in design
- New systems
- If successful
 - To 25 m² scale
- If not successful
 - More experiments
 - Reject



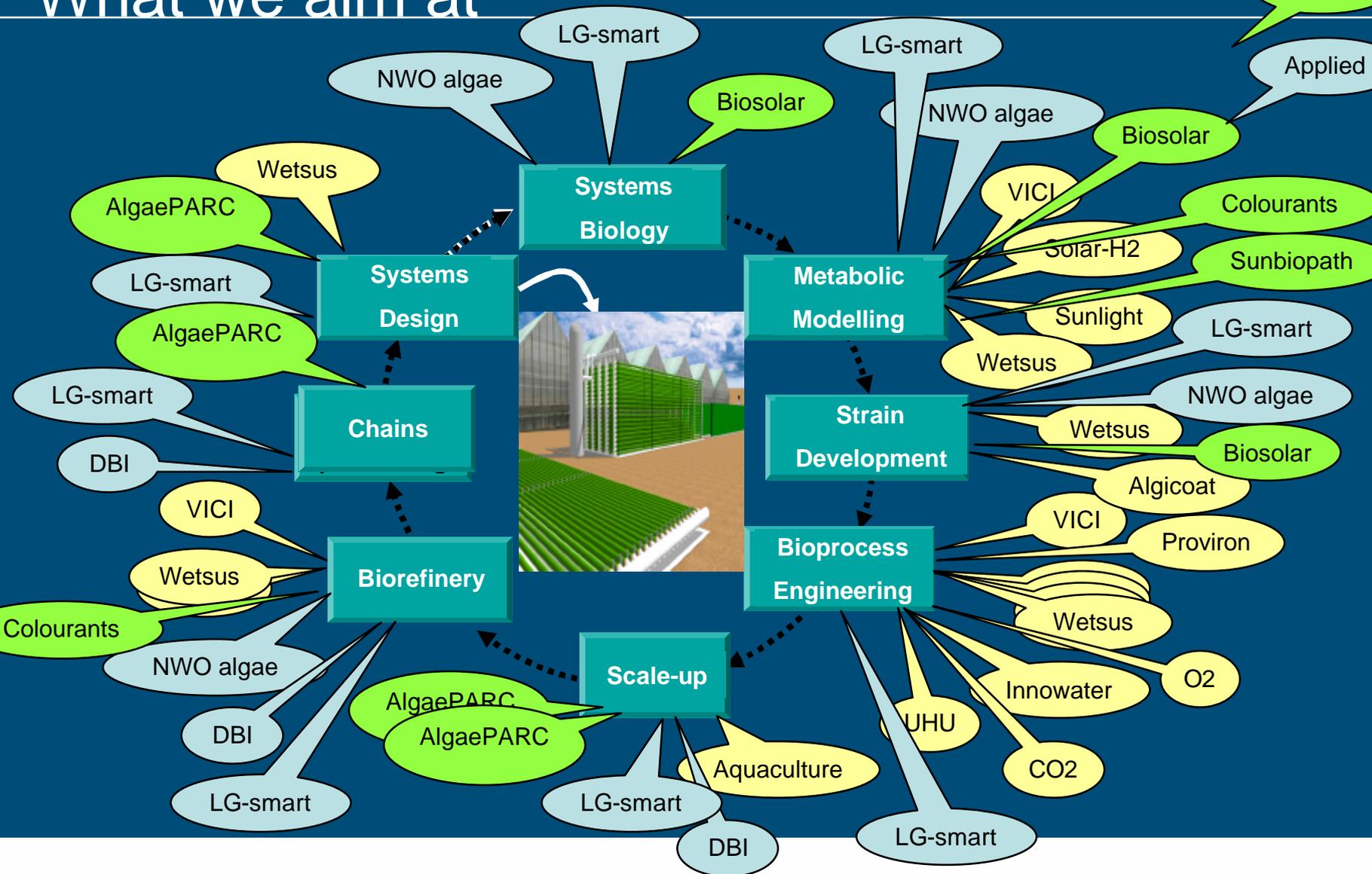
Development of a technology



Present research projects



What we aim at



Conclusions

- Microalgae are promising for production of bulk chemicals and biofuels
- Microalgae technology is immature
- Development of technology requires large research programs
- Combination with biorefinery important
- Join forces



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